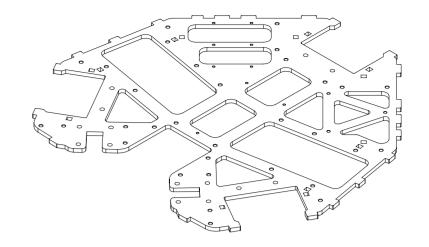


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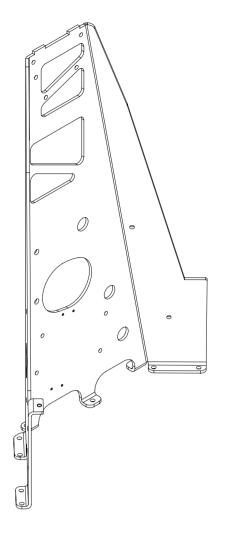
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If hole size not indicated M6

Material: S420MC		Dimension:	0.5 thru	3 thru	6 Thru	30 thru	120 thru	400 thru	_
Treatment:		Talaanaa	3	6	30	120	400	1000	
Black		Tolerance: GENERAL TOLERANC	±0.1 CES according t	±0.1 to ISO 2768-n	±0.2 nH	±0.3	±0.5	±0.8	
		General Roughness:	12.5/			Scale:	1:2	2	
			\bigvee	Ŷ		Unit:	mm	า	
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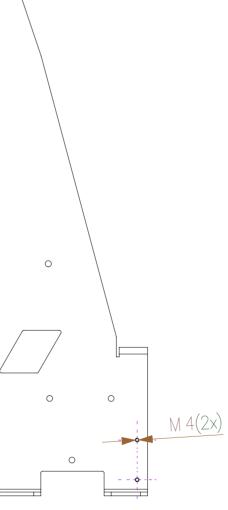
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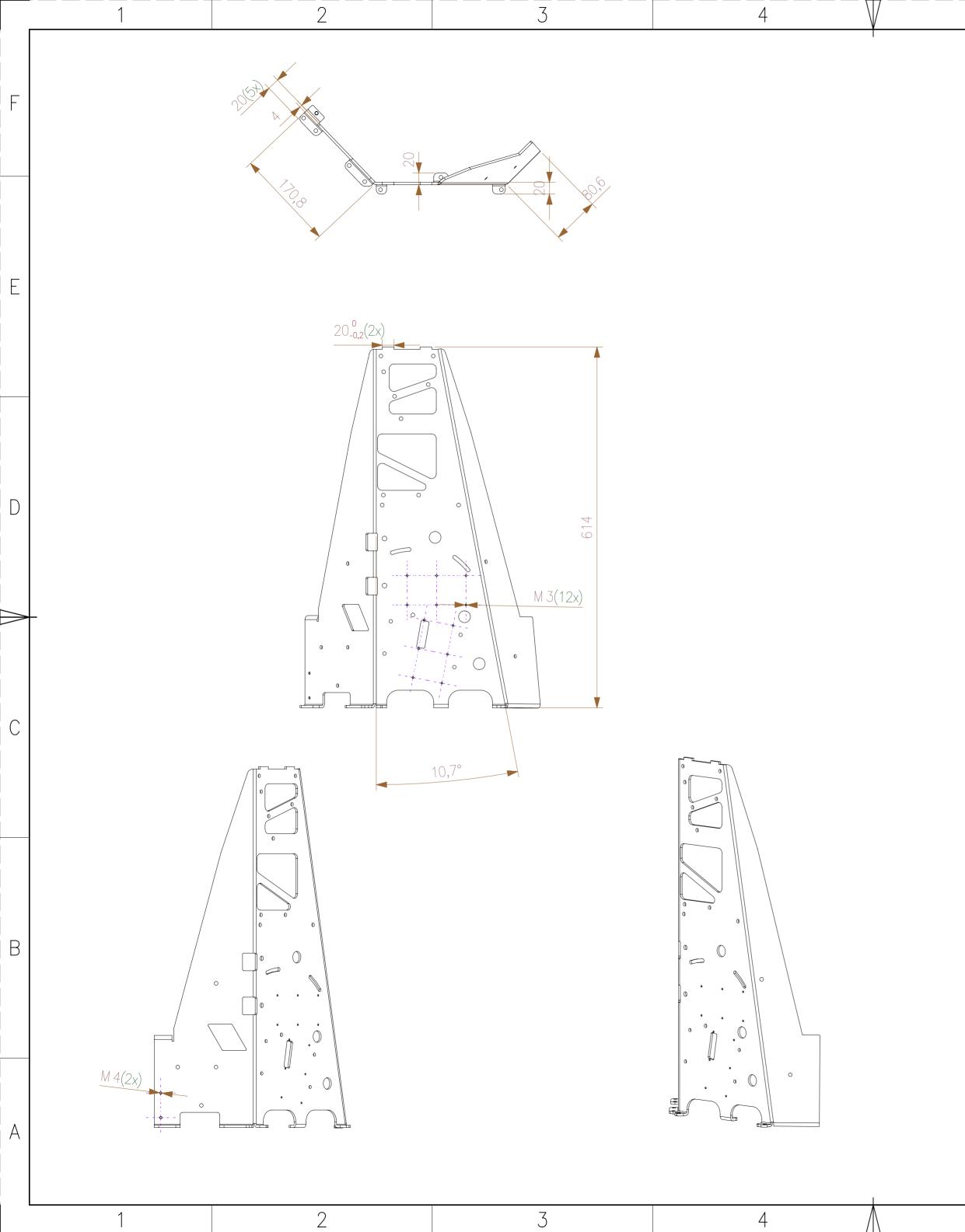
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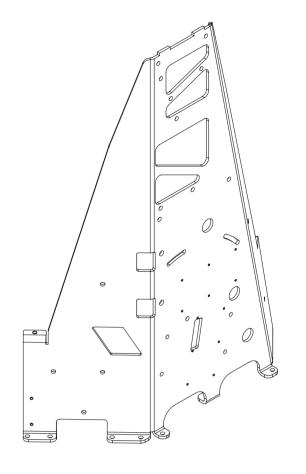
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	Aluminum		Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	_
	Treatment:		Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
	Black anodized		GENERAL TOLERAN	CES according	to ISO 2768-r	nH				
			General Roughness:	12.5/			Scale:	1:5)	
				\sim	Ŷ		Unit:	mm	٦	
			Drawn: AC	E	-		Date:	29-11-2	2013	
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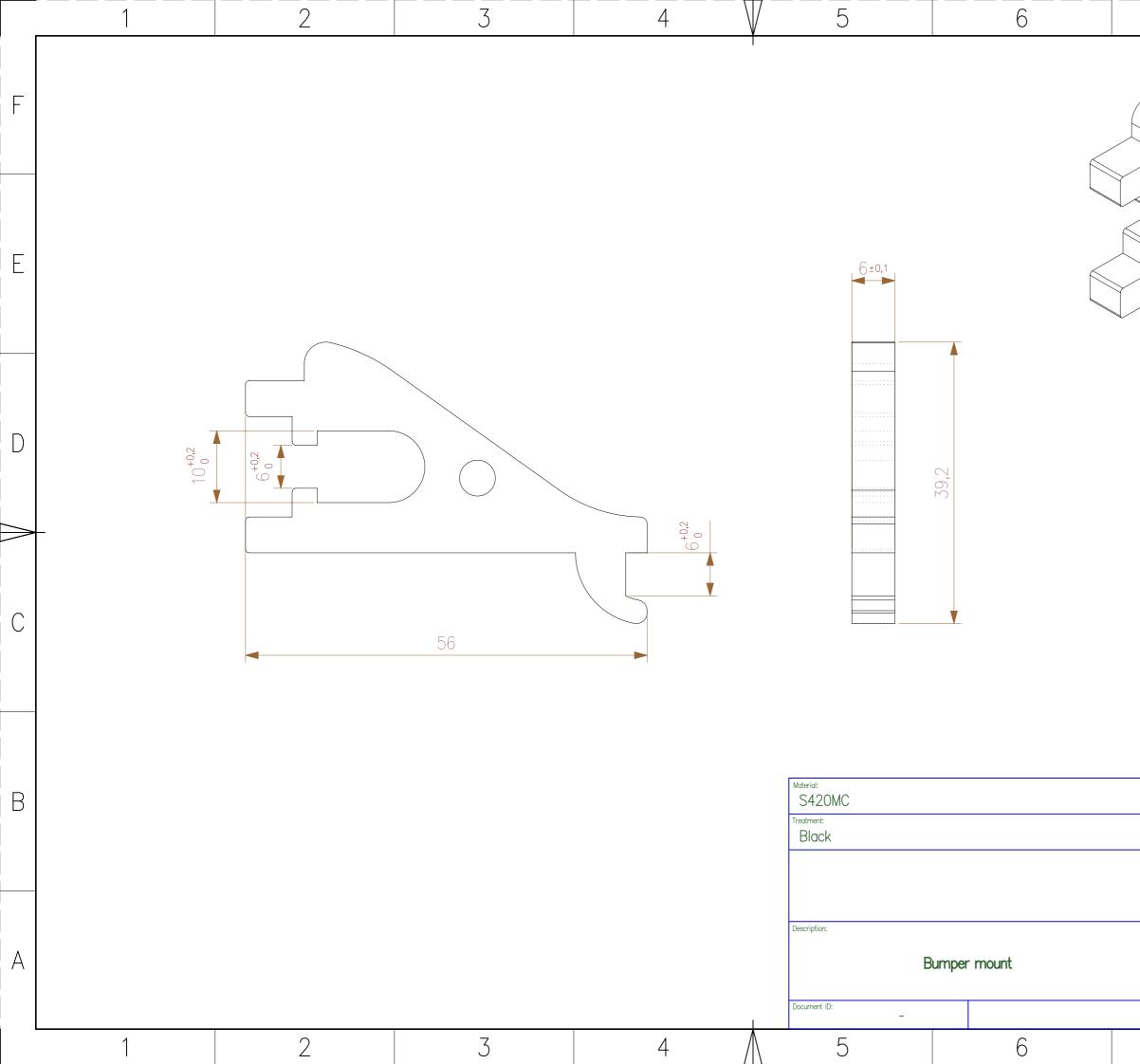
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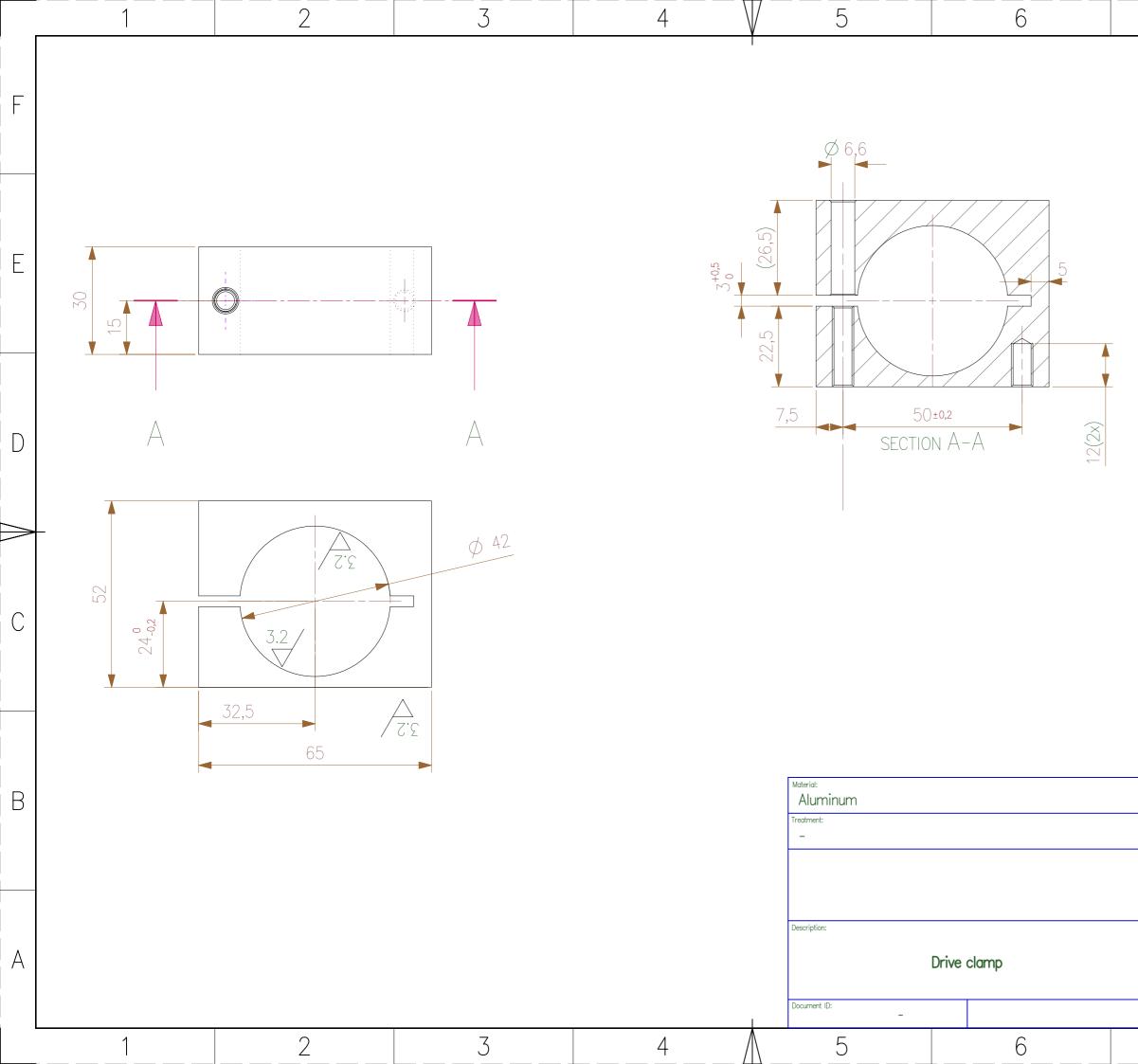
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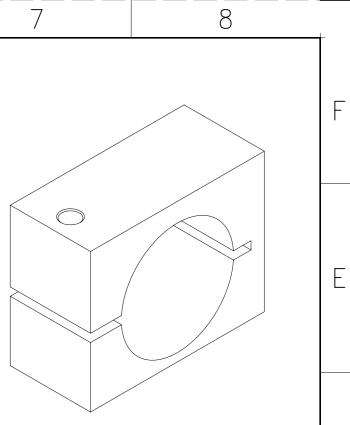
Aluminum		Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	
Treatment:		Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
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		General Roughness:	12.5/	\$		Scale:	1:5	; ;	
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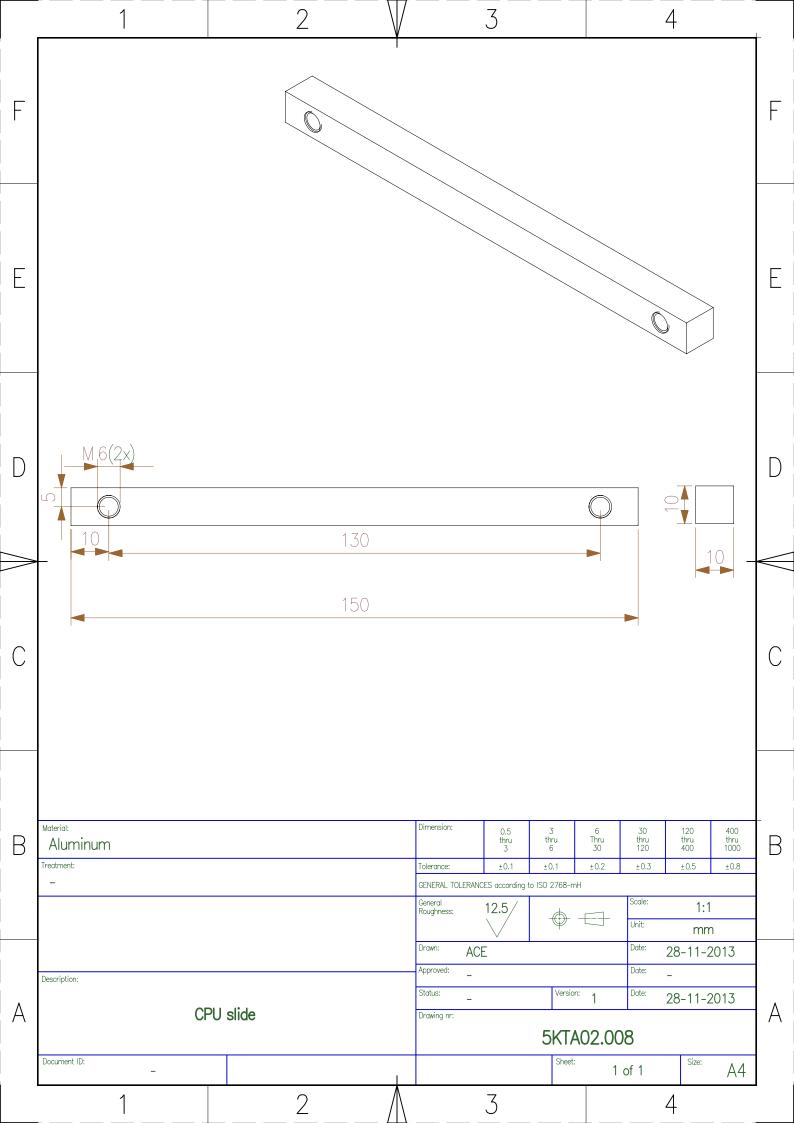


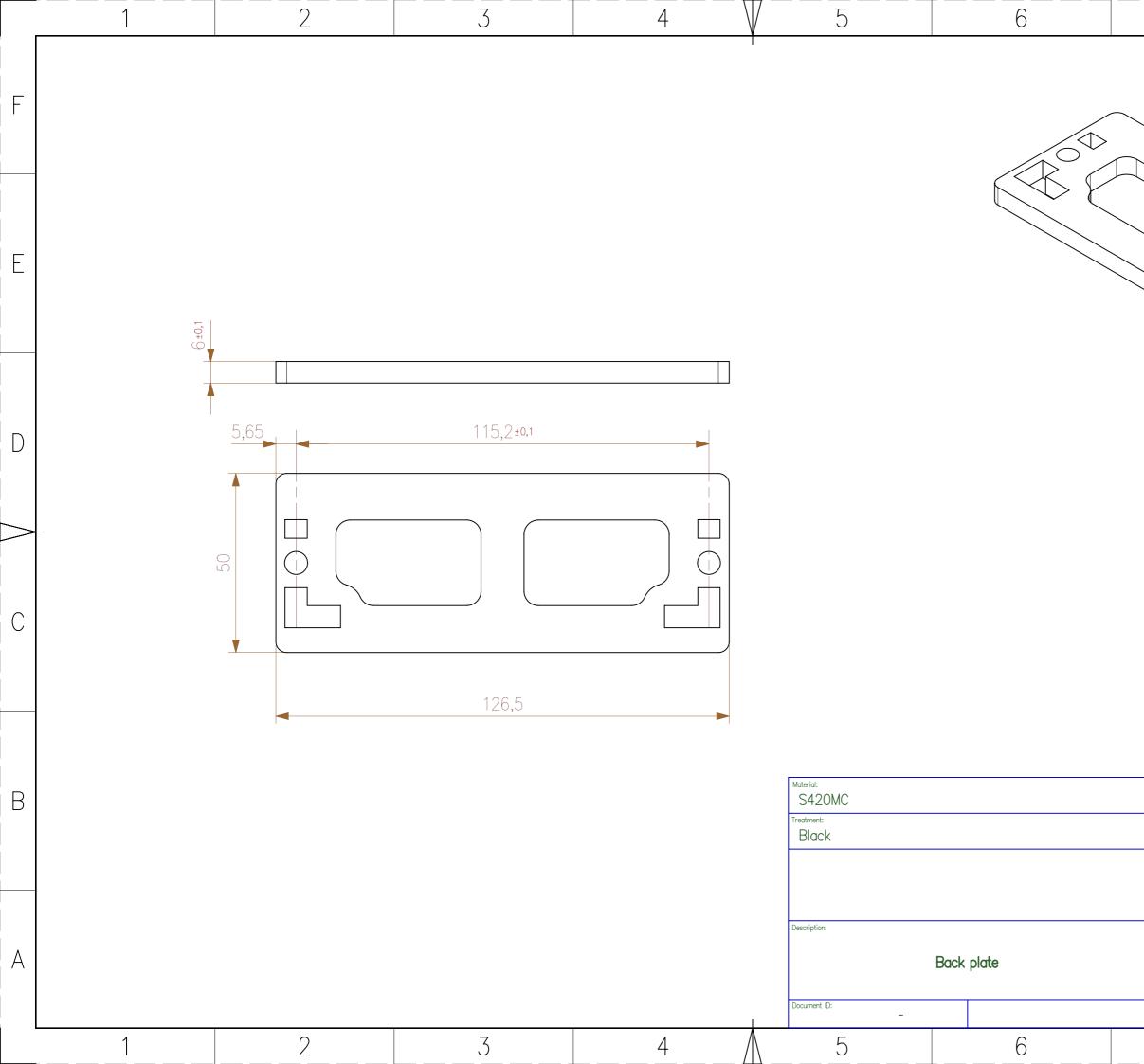
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Dimension: 0.5 thru 3 Tolerance: ± 0.1 GENERAL TOLERANCES accordi General Roughness: 12.5	3 6 thru Thru 6 30 ±0.1 ±0 ng to ISO 2768-mH	120	120 thru 400 ±0.5 2:1		В
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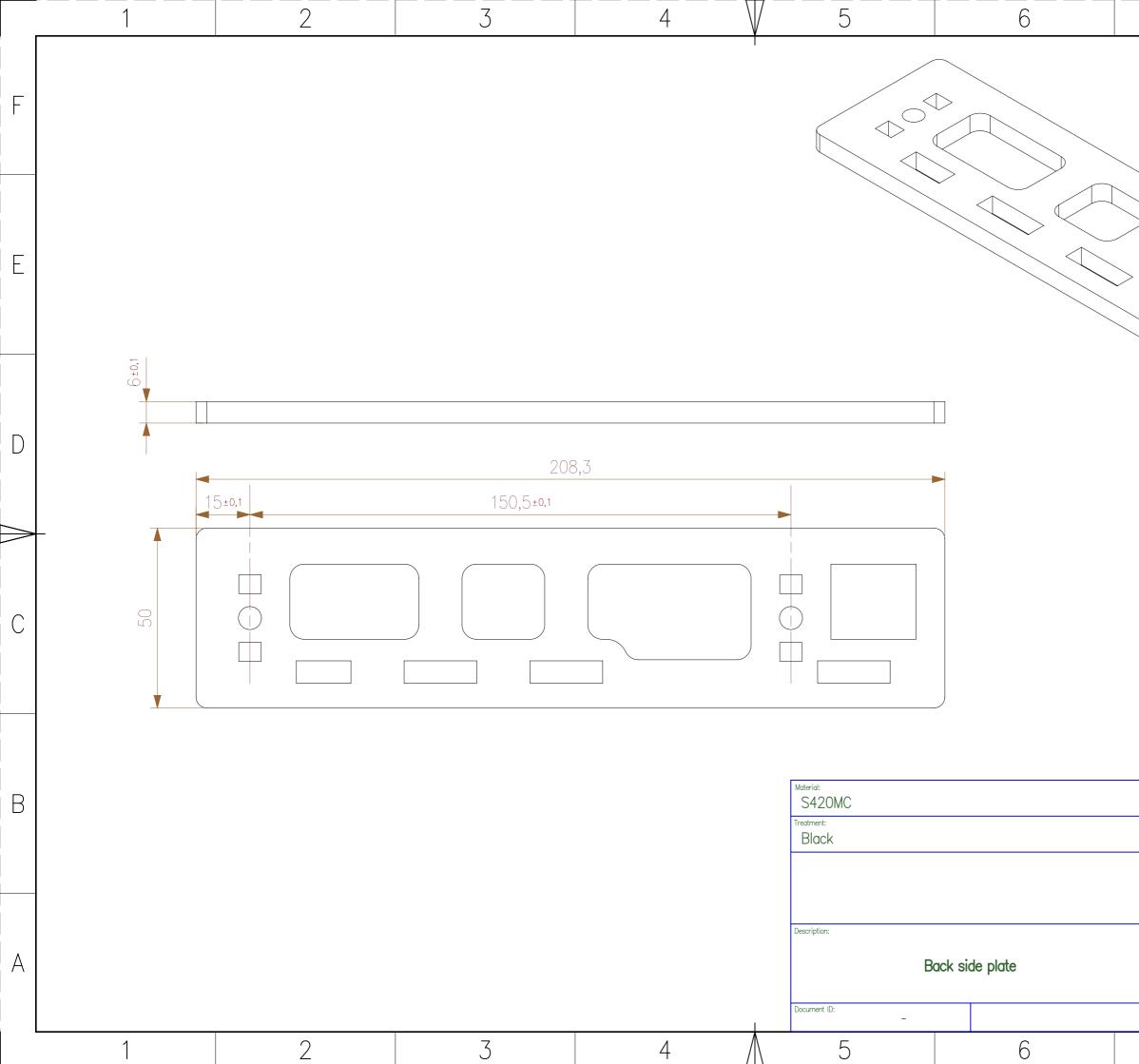
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	Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	- R
	Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
	GENERAL TOLERANC General Roughness:	DES according t	:o ISO 2768-	mH	Scale: Unit:	1:1 mn		
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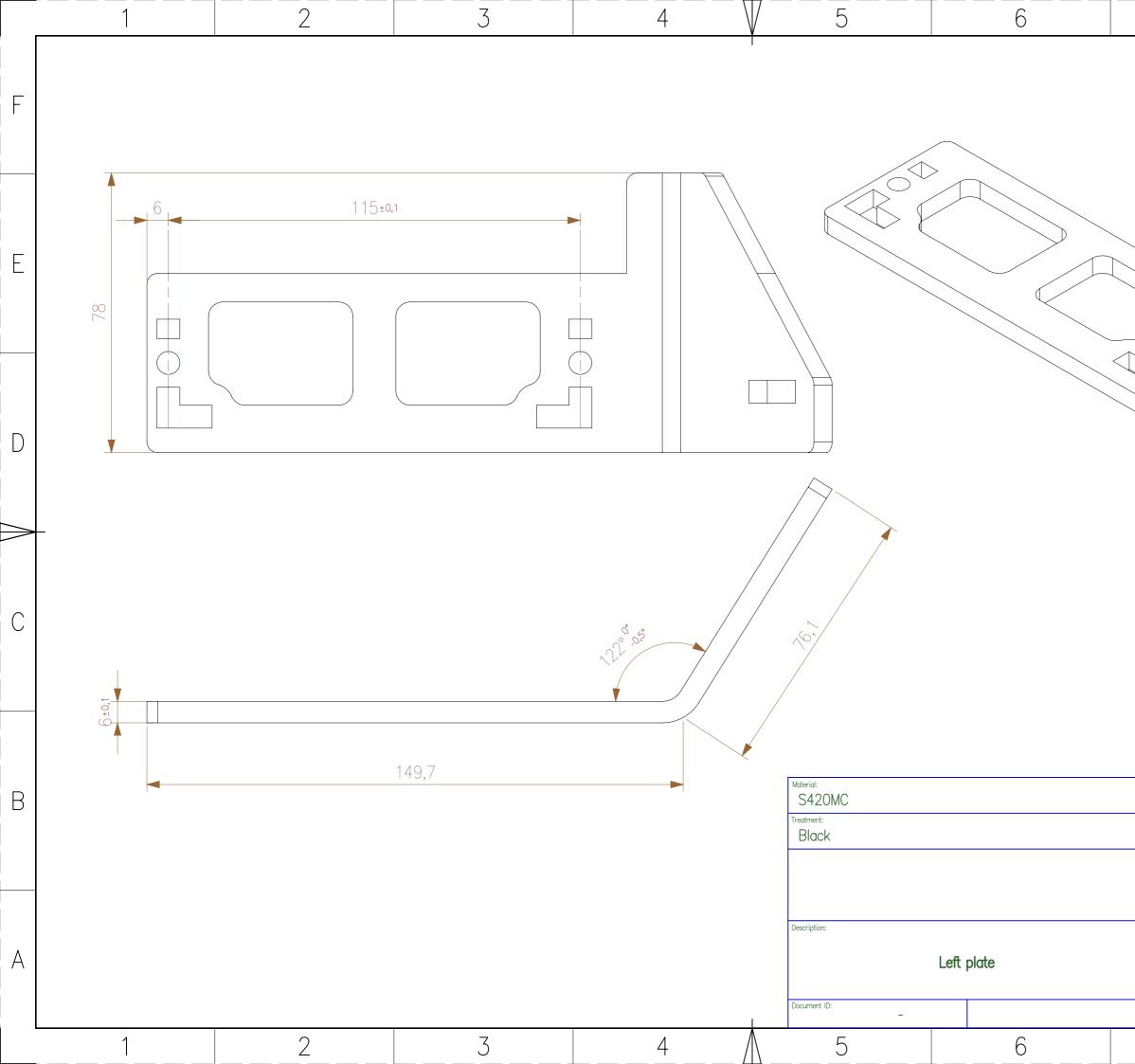




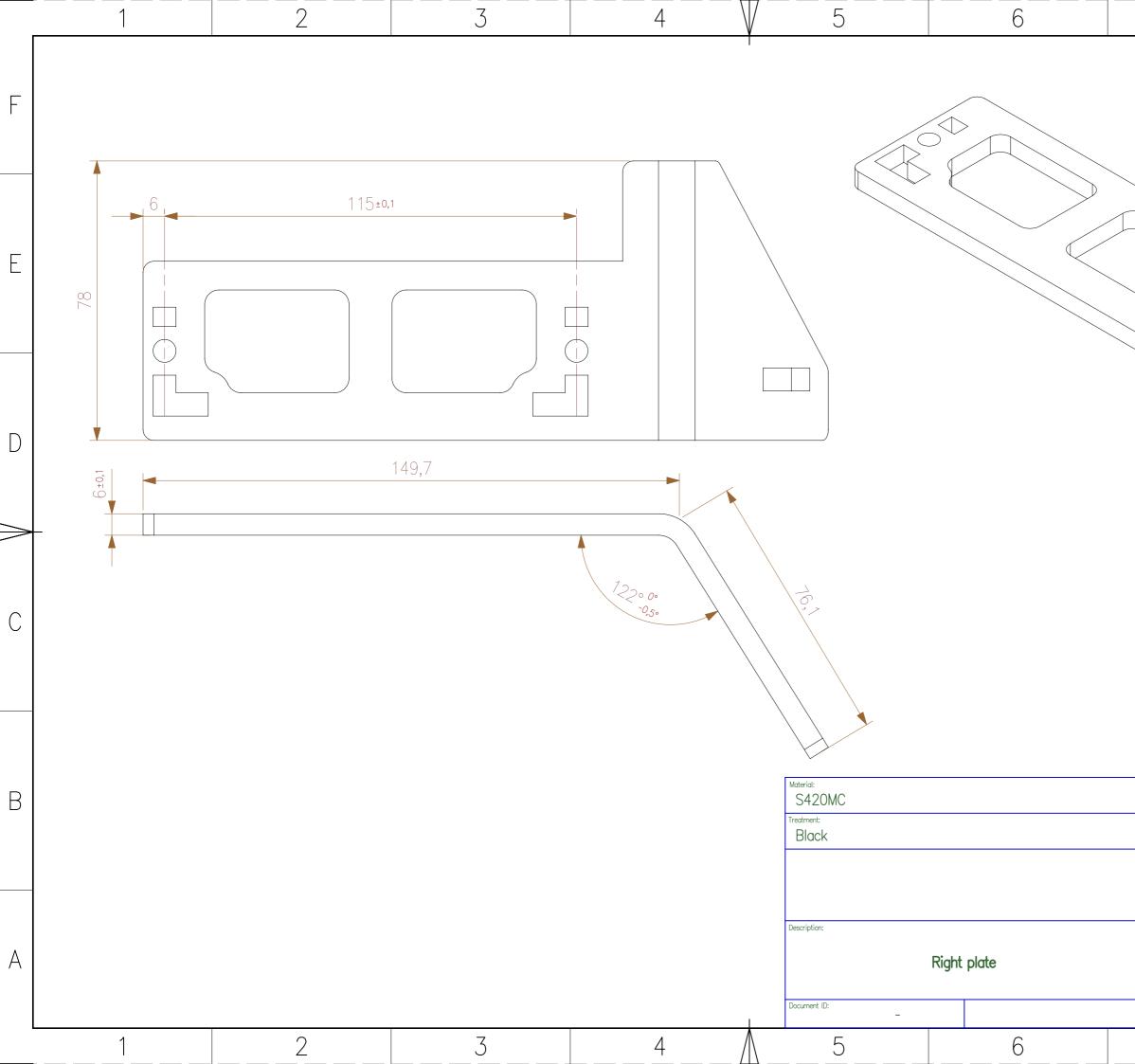
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Dimension: 0.5 thru 3 thru 6 thru 30 thru 120 thru 400 thru 400 thru B Tolerance: ±0.1 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 GENERAL TOLERANCES according to ISO 2768-mH Scale: 1:1 Unit: <mm< td=""> mm Ceneral Roughness: 12.5 Image: Scale: 1:1 Unit:<mm< td=""> mm Drawn: ACE Date: 14-11-2013 Approved: _ Status: _ Status: _ Centerial _ _ Status: _ Version: 1 Date: _ _ _ Approved: _ _ _ Status: _ Version: 1 Date: _ _ _ A Drawing nr: _ _ _ _ A _ _ A _ _ _ A _ _ _ _ _ A _ _ _ _ _ _ _ _ _ A _ _ _<td></td><td></td><td></td><td></td><td></td><td></td><td>F</td></mm<></mm<>							F
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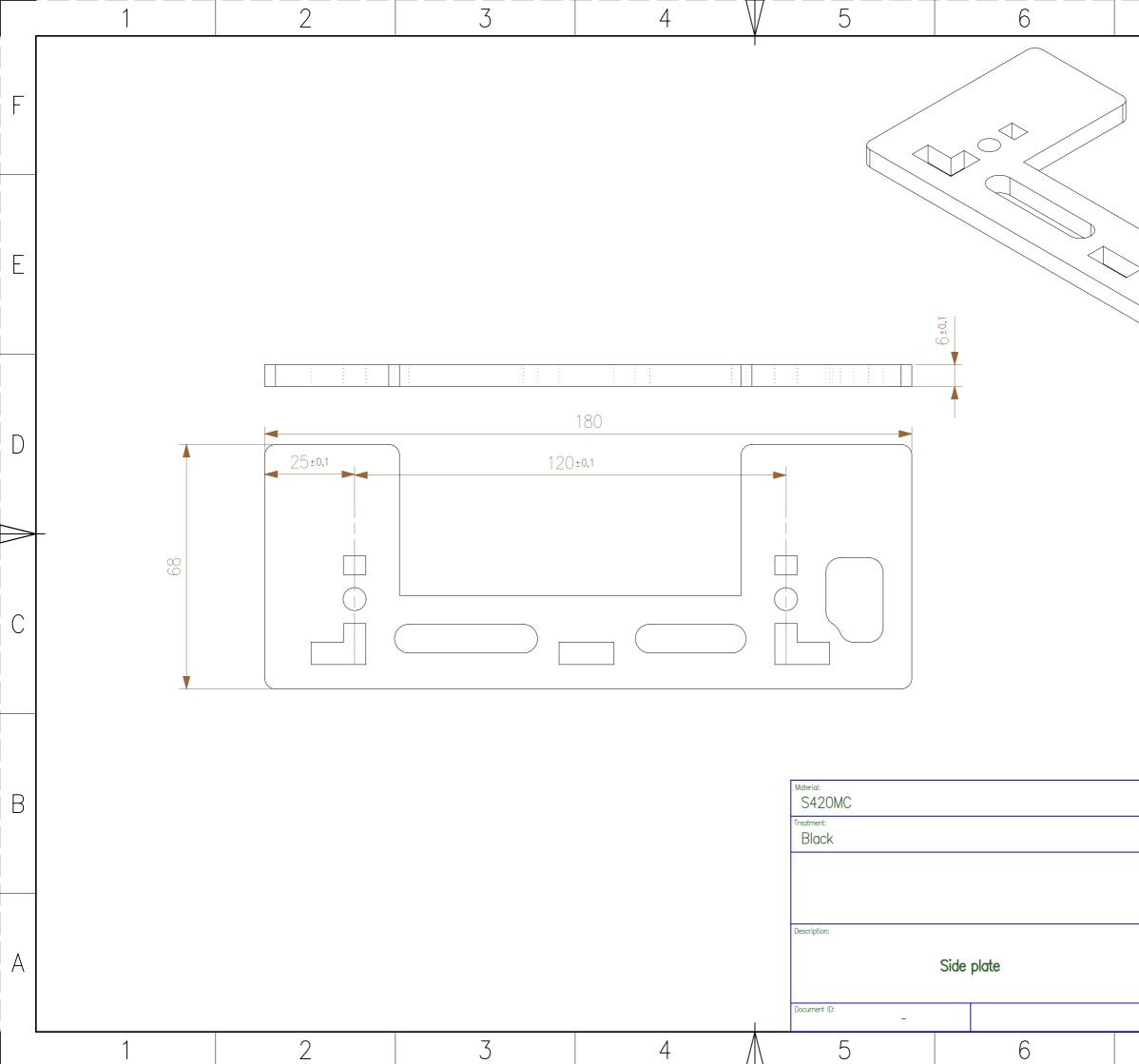
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 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI Approved: Status:	thru 3 ±0.1 ES according to	thru 6 ±0.1 ISO 2768-1 - Versie 5KT	30 ±0.2 mH 	120 ±0.3 Scale: Unit: Date: Date: Date:	thru 400 ±0.5 1:1 11-2 - 27-11-2 Size:	thru 1000 ±0.8	C A



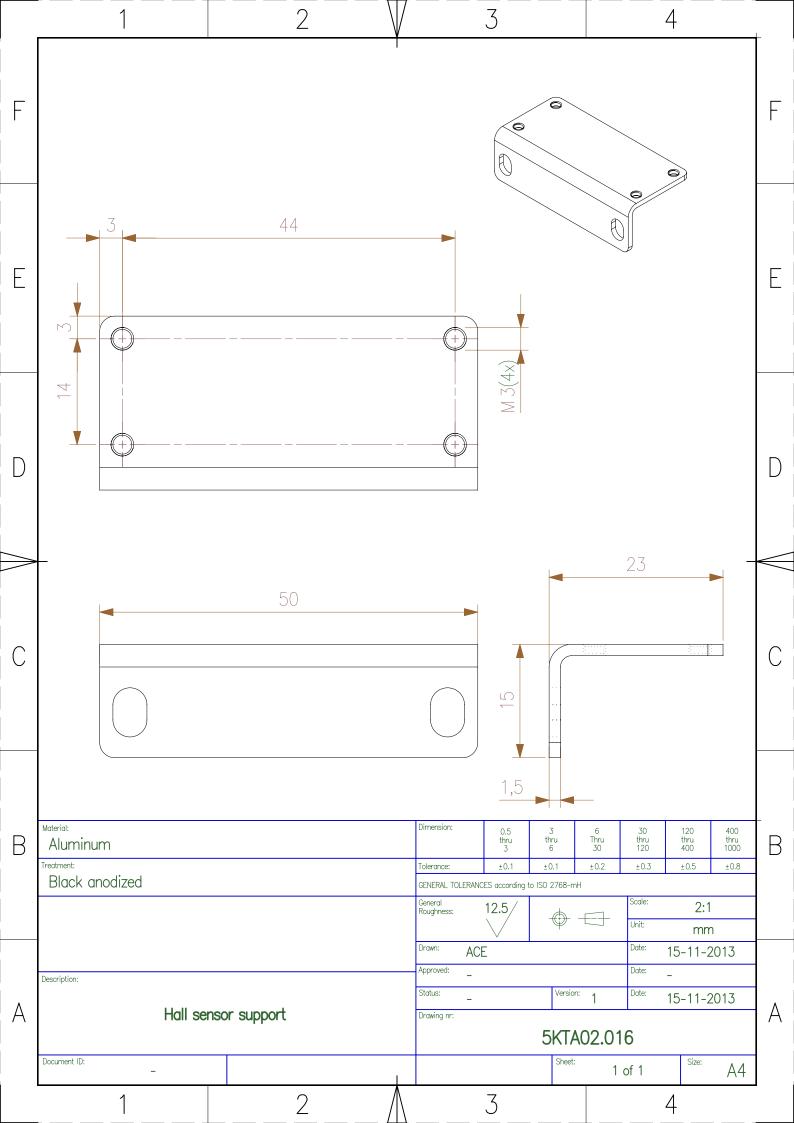
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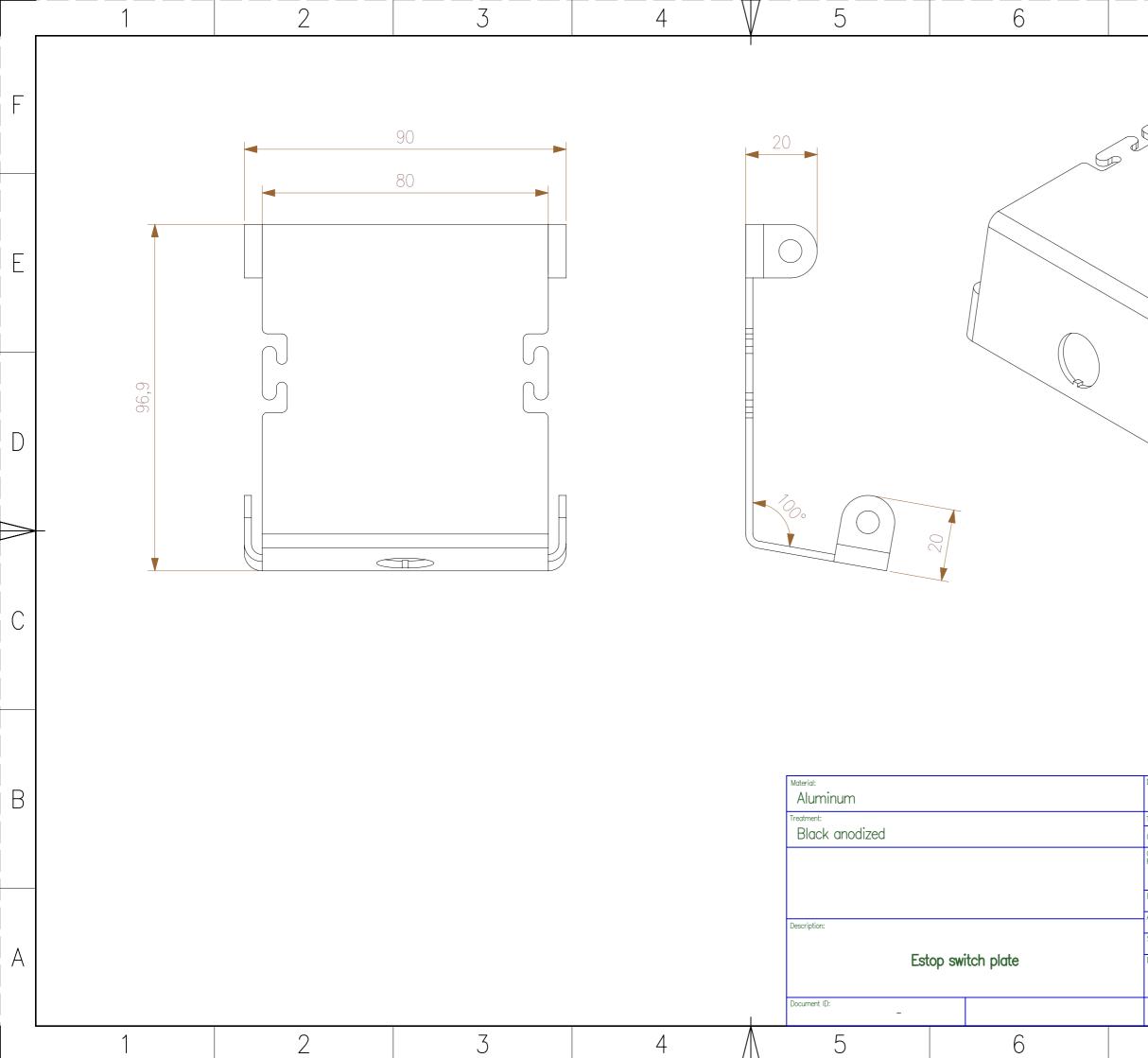


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Dimension: 0.5 thru 3 Tolerance: ±0.1 GENERAL TOLERANCES according to IS General Roughness: 12.5	3 6 thru Thru 6 ±0.1 ±0.2 50 2768-mH	1 Inite	400 thru 1000 ±0.8 1:1	В
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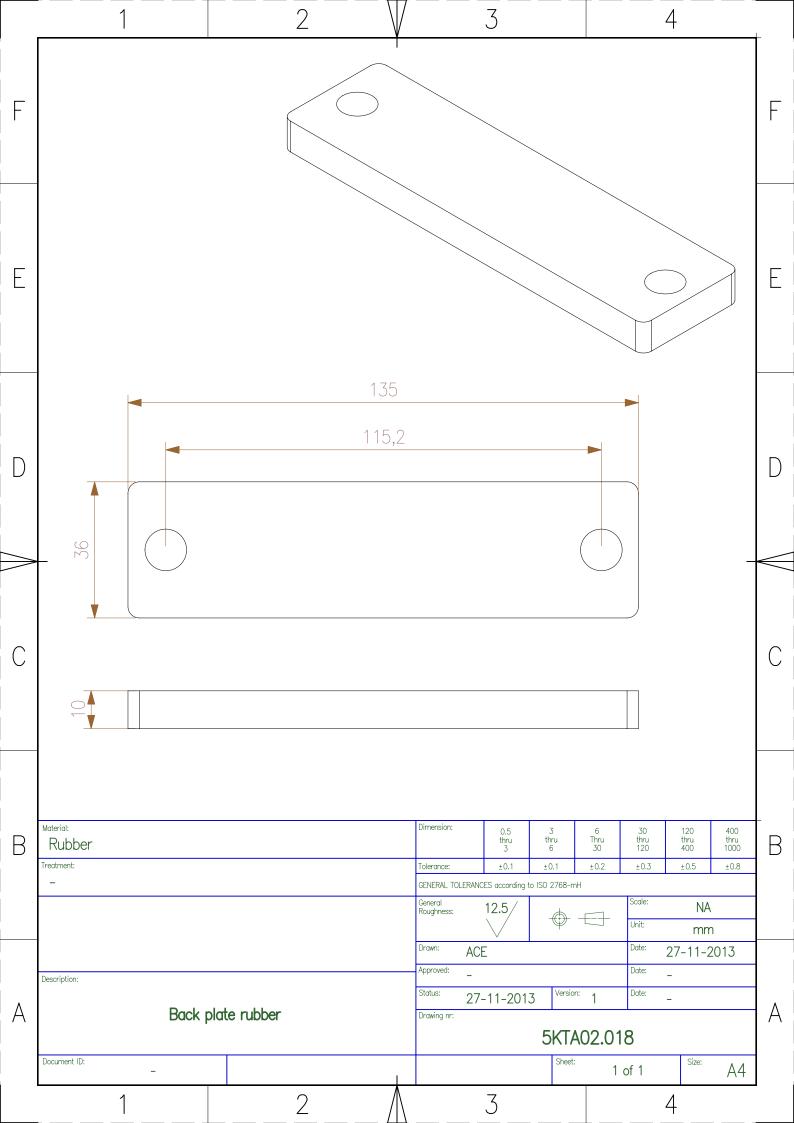


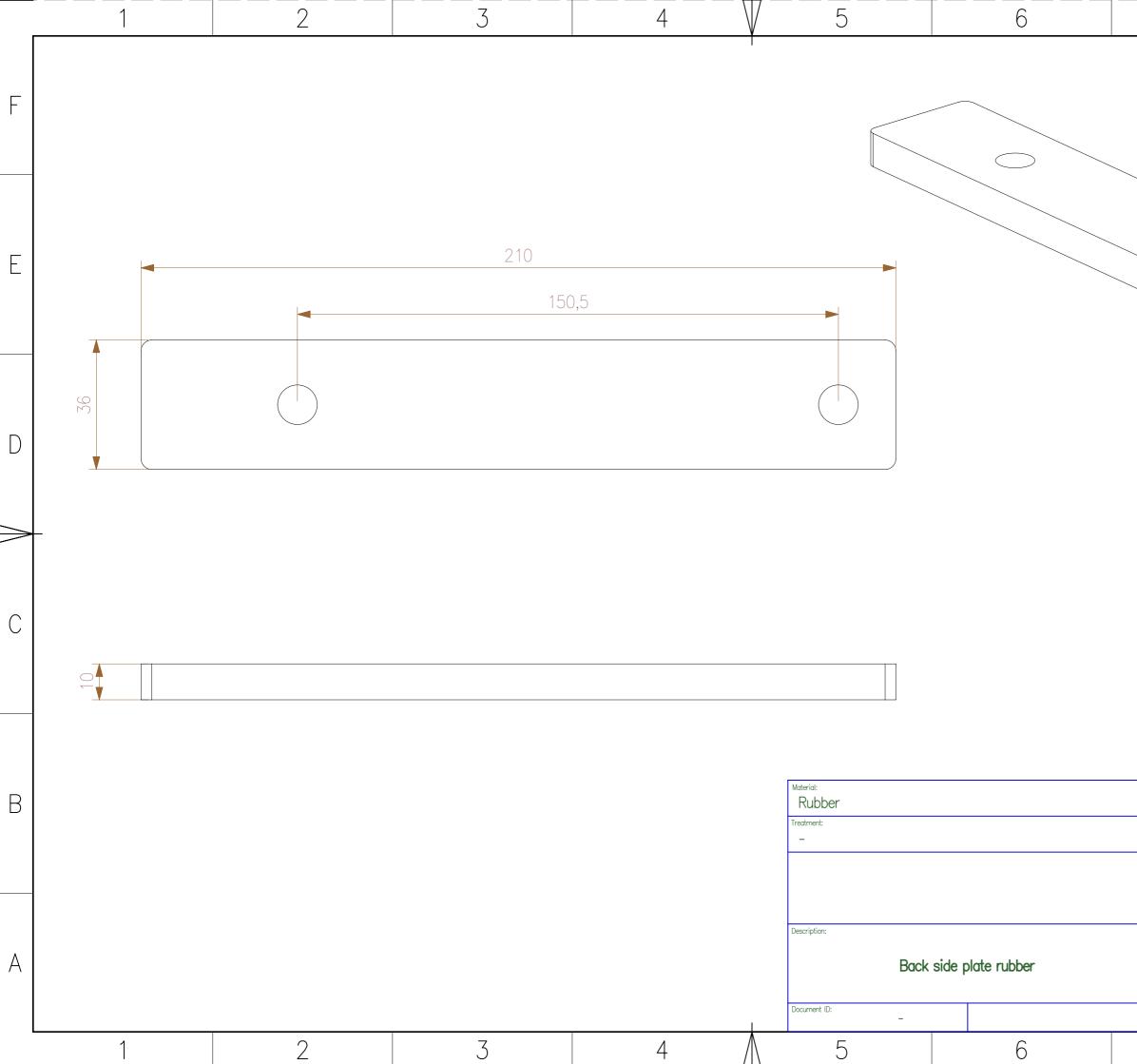
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Dimension: 0.5 thru 3 3 thru 6 Tolerance: ±0.1 ±0.1 GENERAL TOLERANCES according to ISO 276	6 30 120 400 Thru thru thru thru 30 120 400 1000 ±0.2 ±0.3 ±0.5 ±0.8 3-mH 3-mH 3-mH 3-mH	В
General Roughness: 12.5/	Scale: 1:1	
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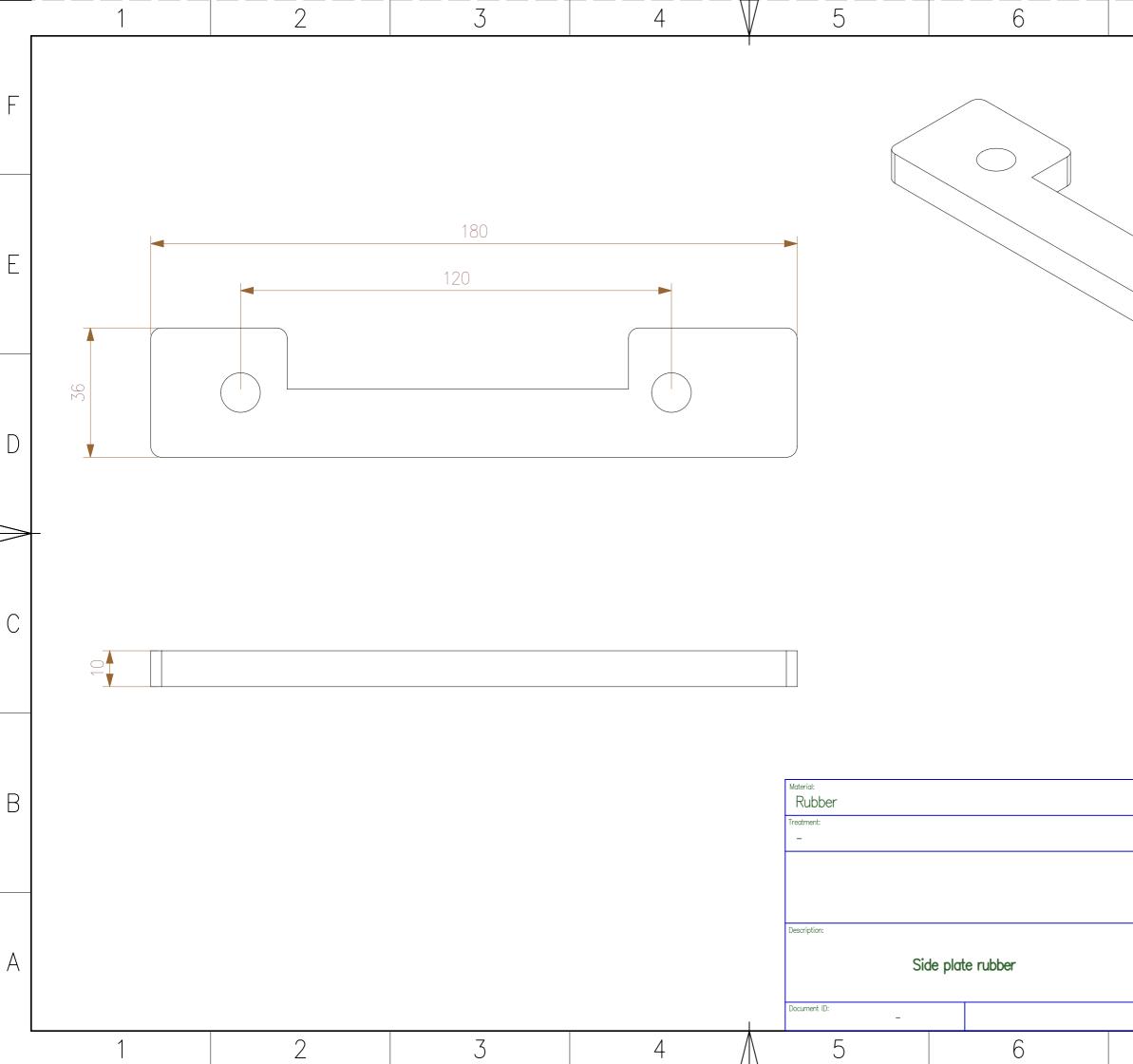


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Dimension: Tolerance: GENERAL TOLERANCES of General Roughness: 12	2.5	3 thru 6 ±0.1 	6 Thru 30 ±0.2 nH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		B
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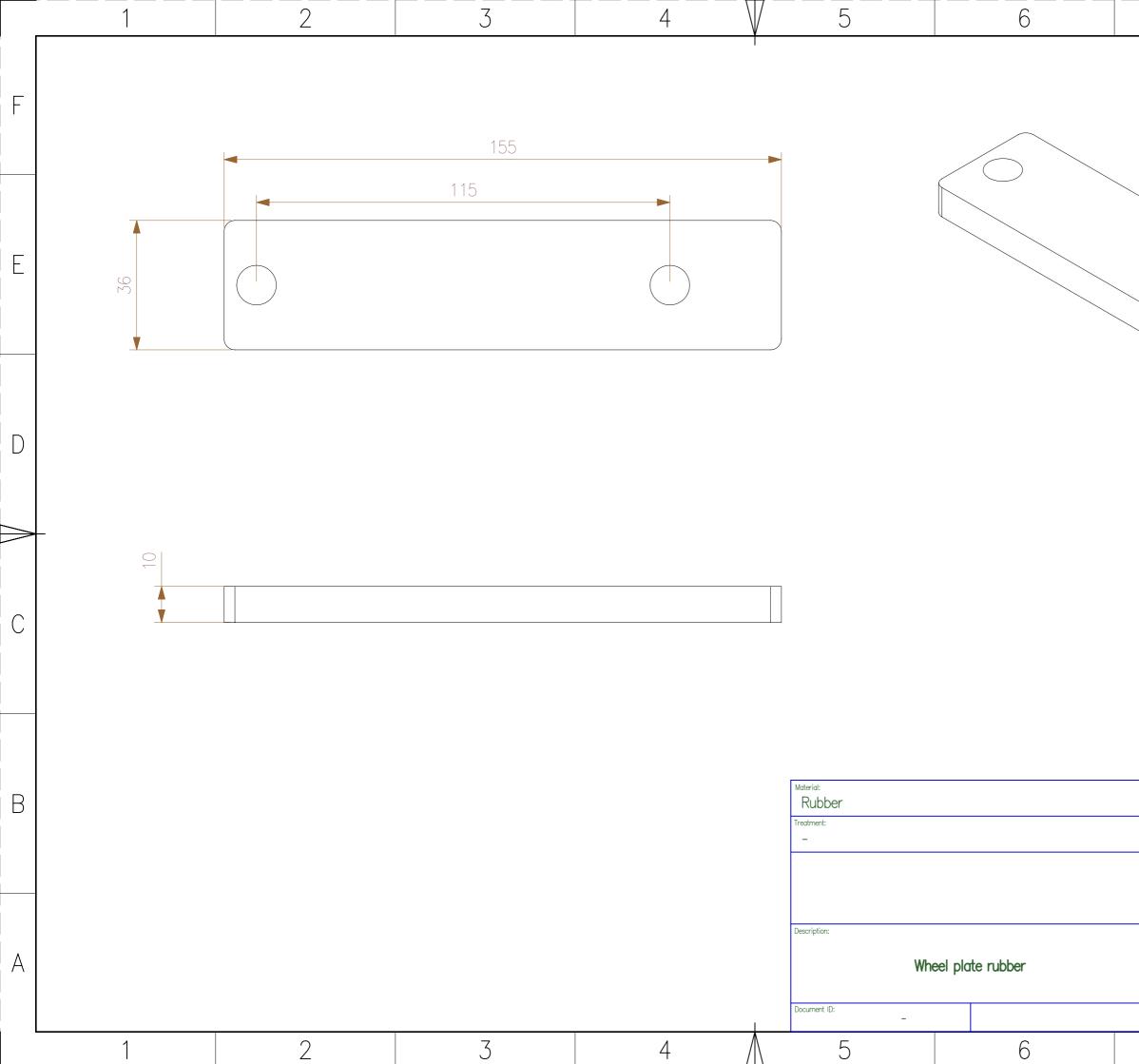




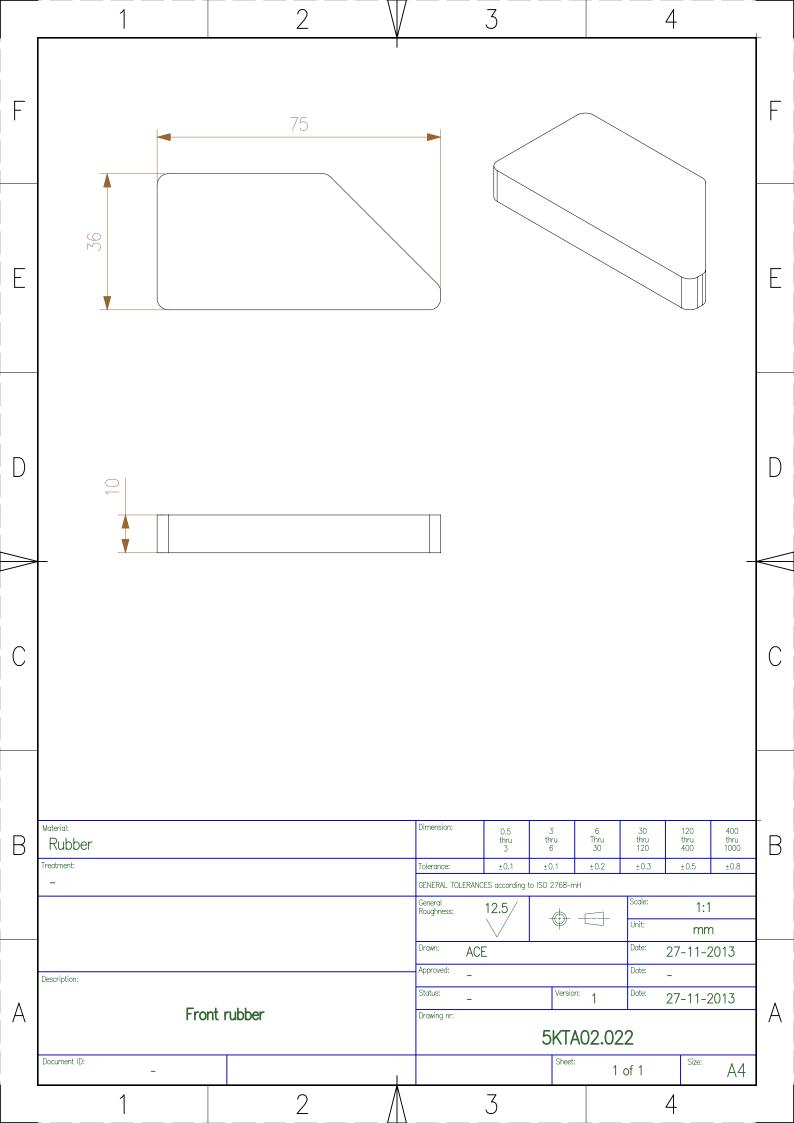
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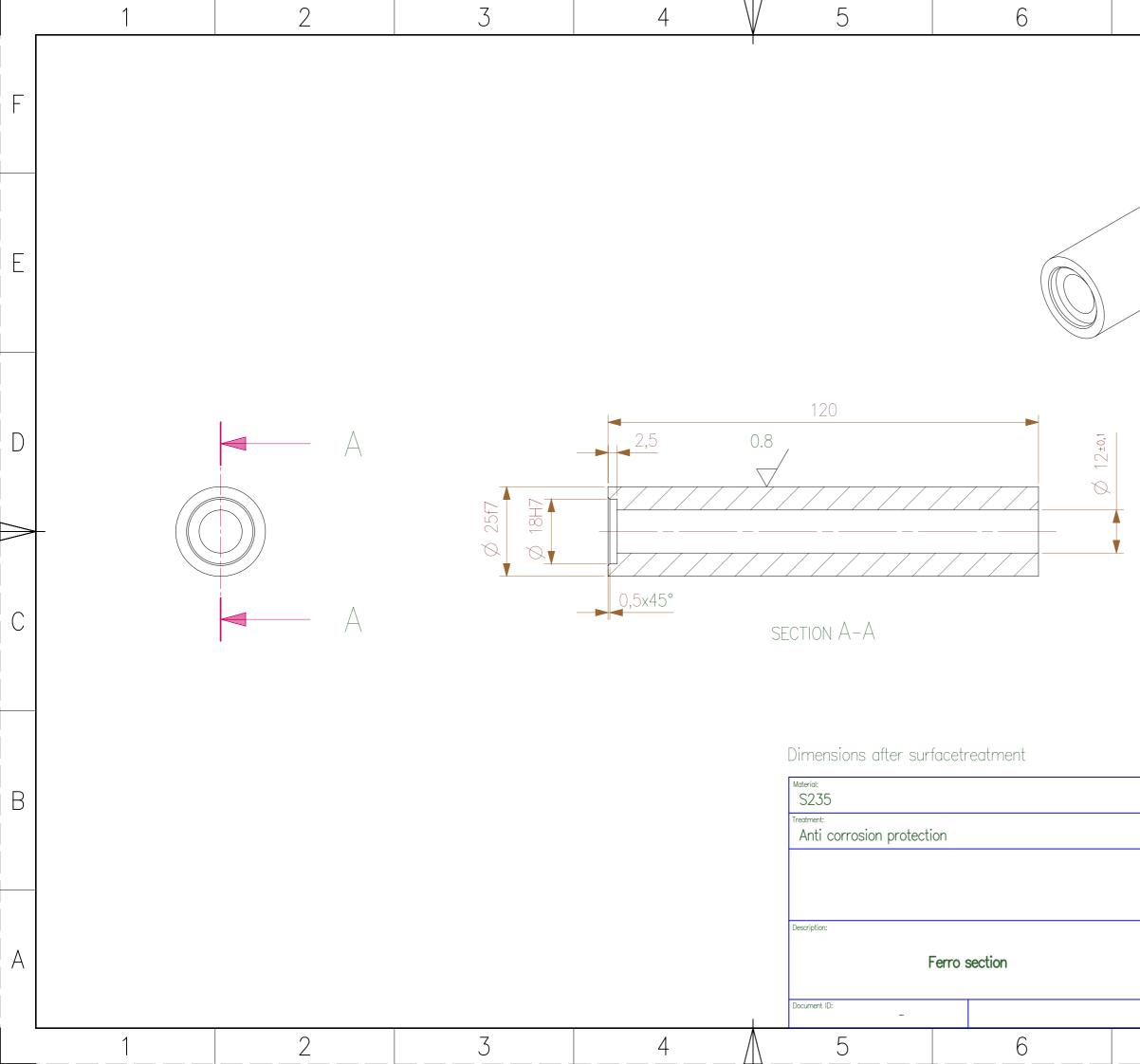


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G R	eneral oughness:	12.5	-		Scale: Unit:	1:1		
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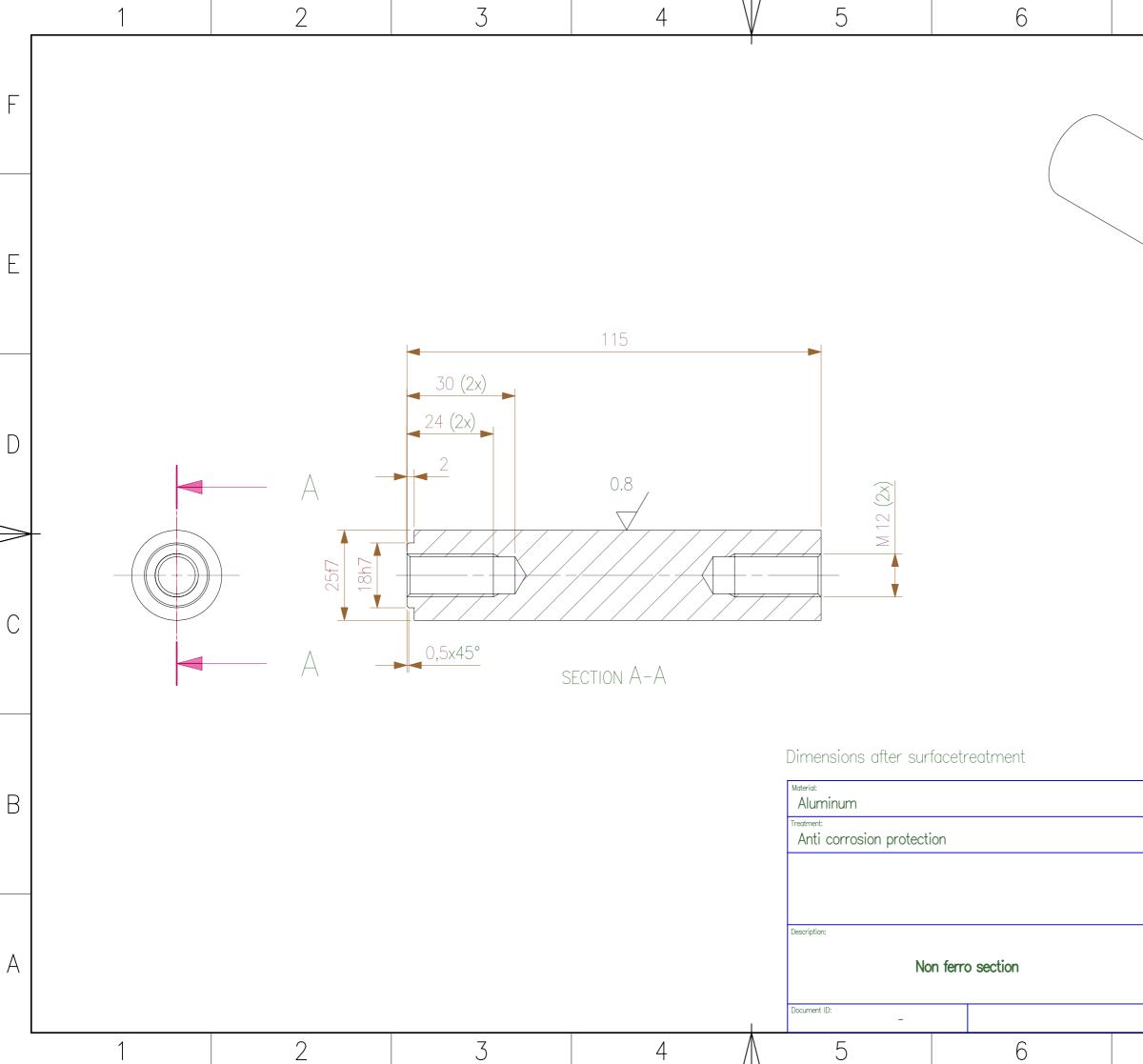


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Dimension: 0.5 thru 3 Tolerance: ±0.1 GENERAL TOLERANCES according to IS General Roughness: 12.5	3 thru 6 ±0.1 0 2768-	6 Thru 30 ±0.2 	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		В
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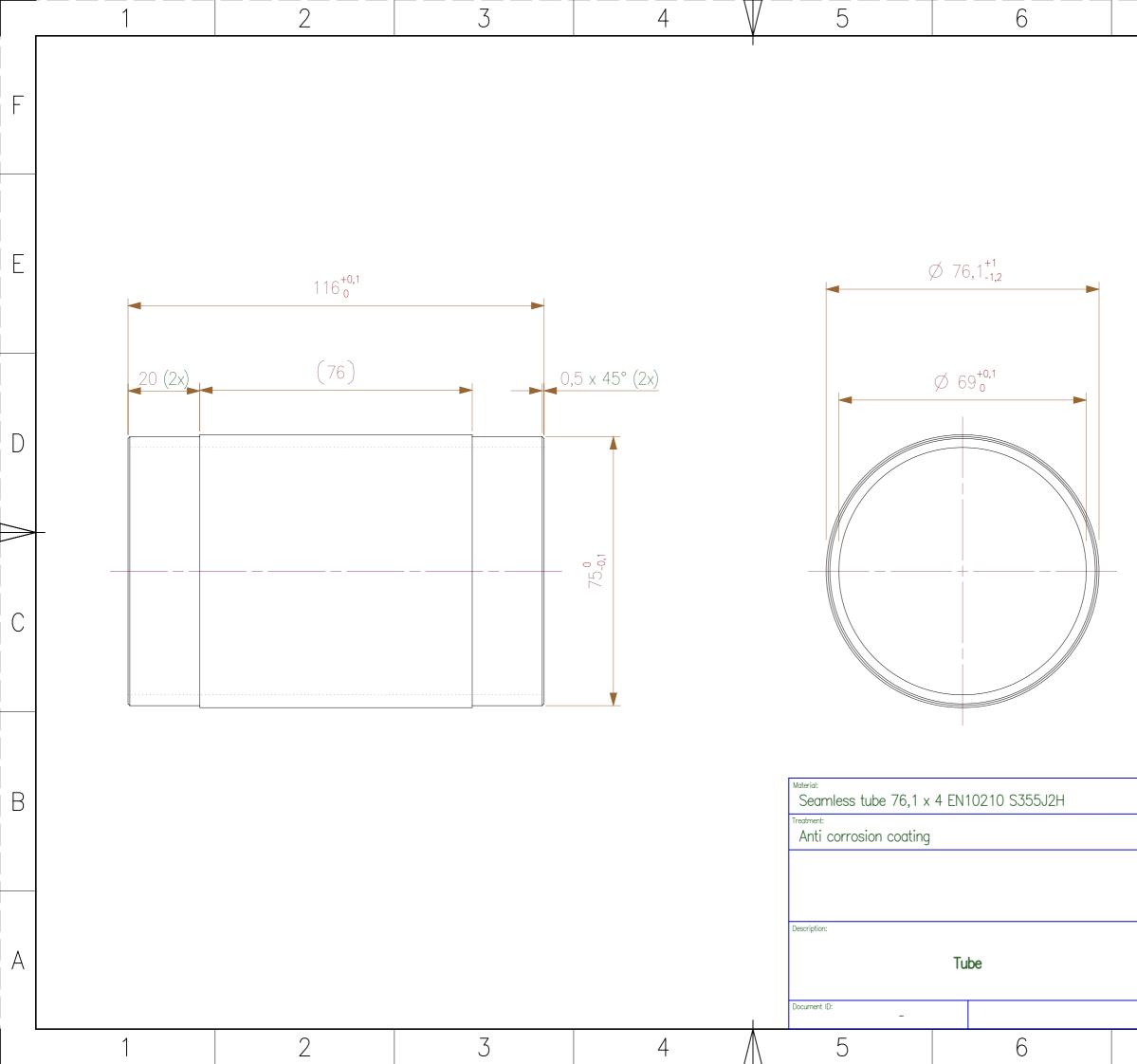




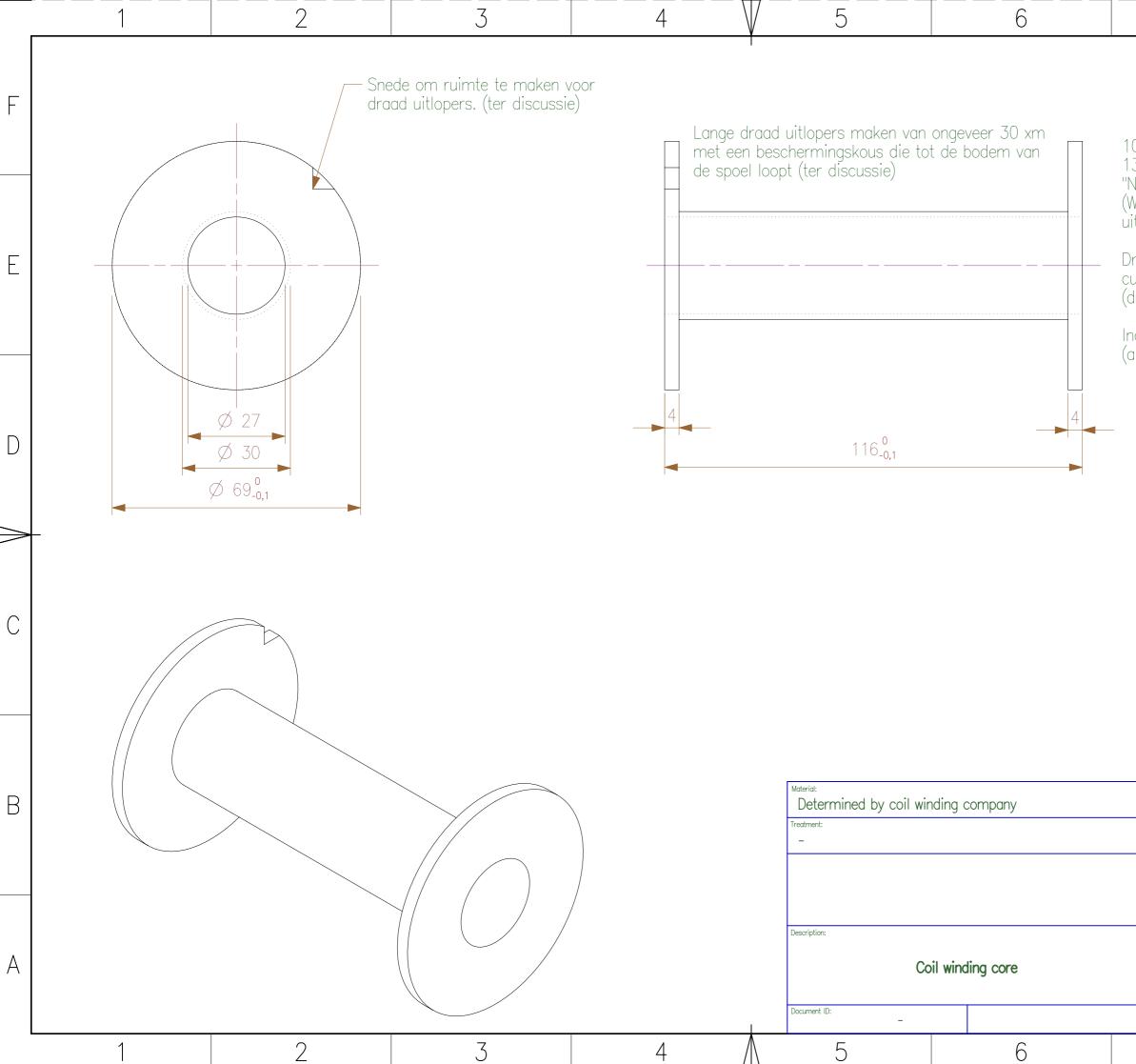
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Dimension: Tolerance: GENERAL TOLERANCES (General Roughness:	3 ±0.1	3 thru 6 ±0.1) 2768-n	6 Thru 30 ±0.2	30 thru 120 ±0.3 Scale:	120 thru 400 ±0.5	400 thru 1000 ±0.8	В
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С Dimension: 120 thru 400 0.5 thru 3 3 thru 6 6 Thru 30 30 thru 120 400 thru 1000 В ±0.5 ±0.8 ±0.3 ±0.1 ±0.1 ±0.2 Tolerance: GENERAL TOLERANCES according to ISO 2768-mH General Roughness: 1:1 NA/ \oplus =mm Drawn: 13-11-2013 ACE Approved: _)ate _ Status: Version: 1 Date: 13-11-2013 _ А Drawing nr: 5KTA03.004 Sheet: 1 of 1 A3 7 8

1064 Windingen 13 lagen "Naderhand afbakken" (Wikkelingen mogen niet boven de flens uitkomen)

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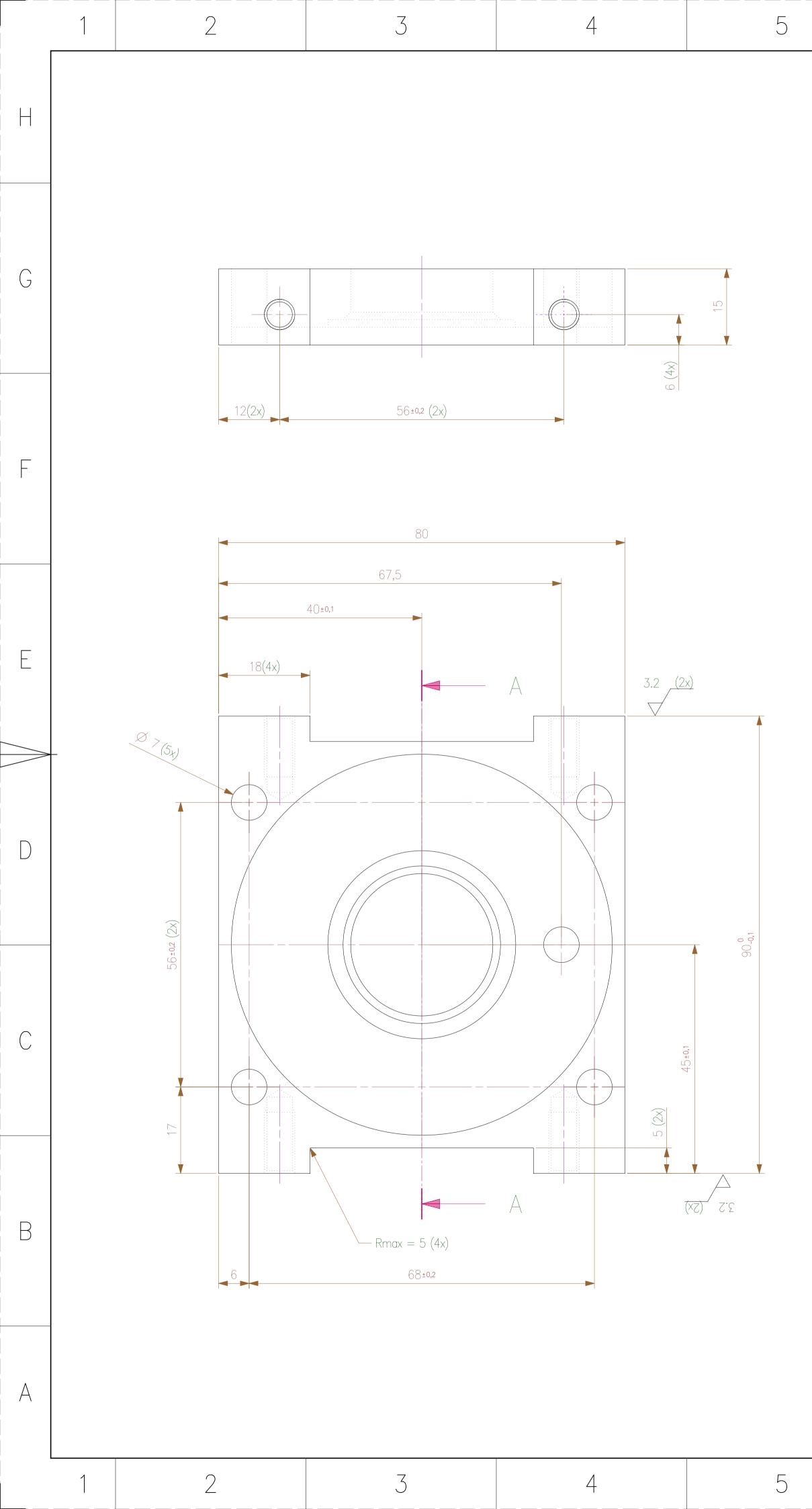
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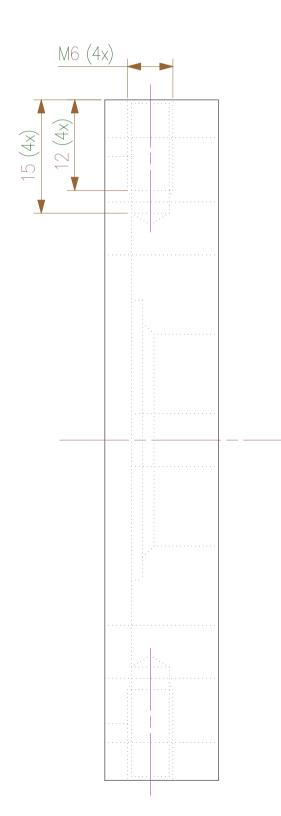
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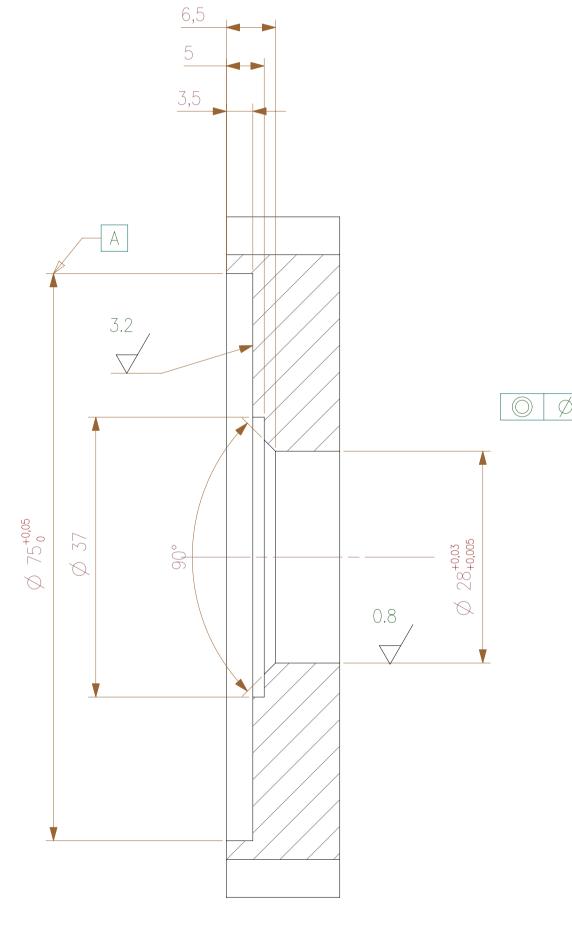
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Indien mogelijk wikkelingen aftapen (als diameter dit toelaat).



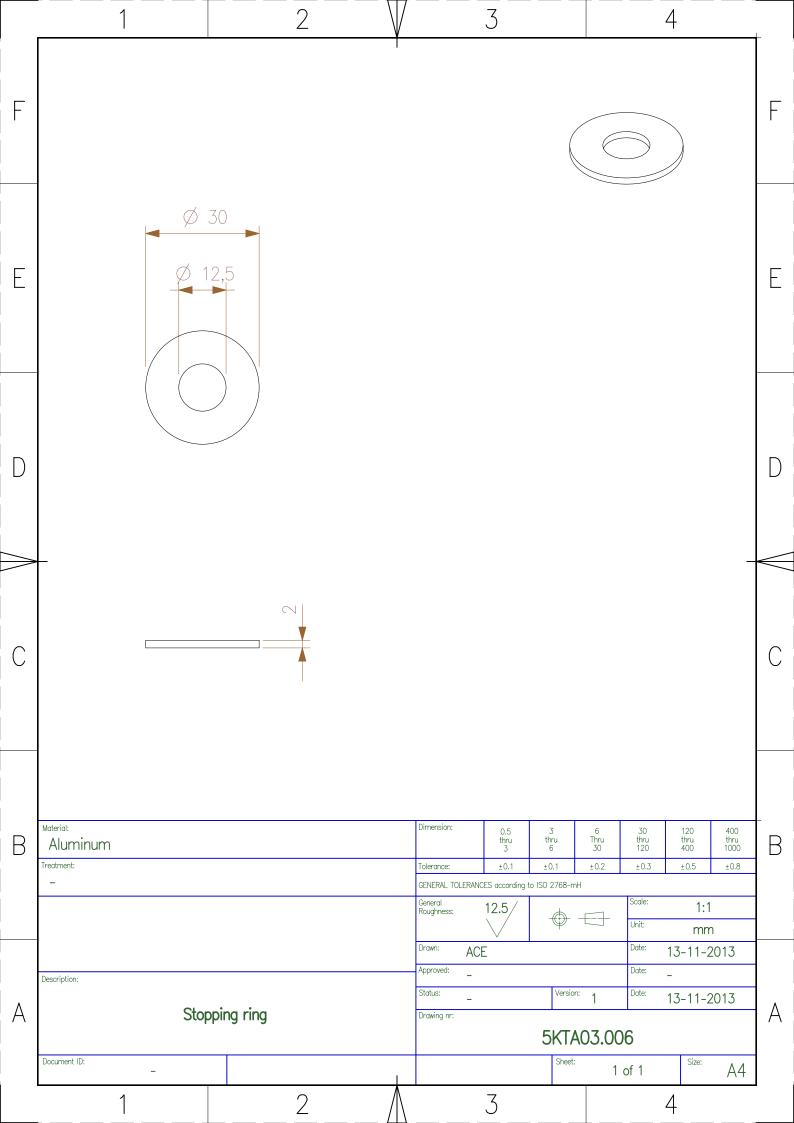
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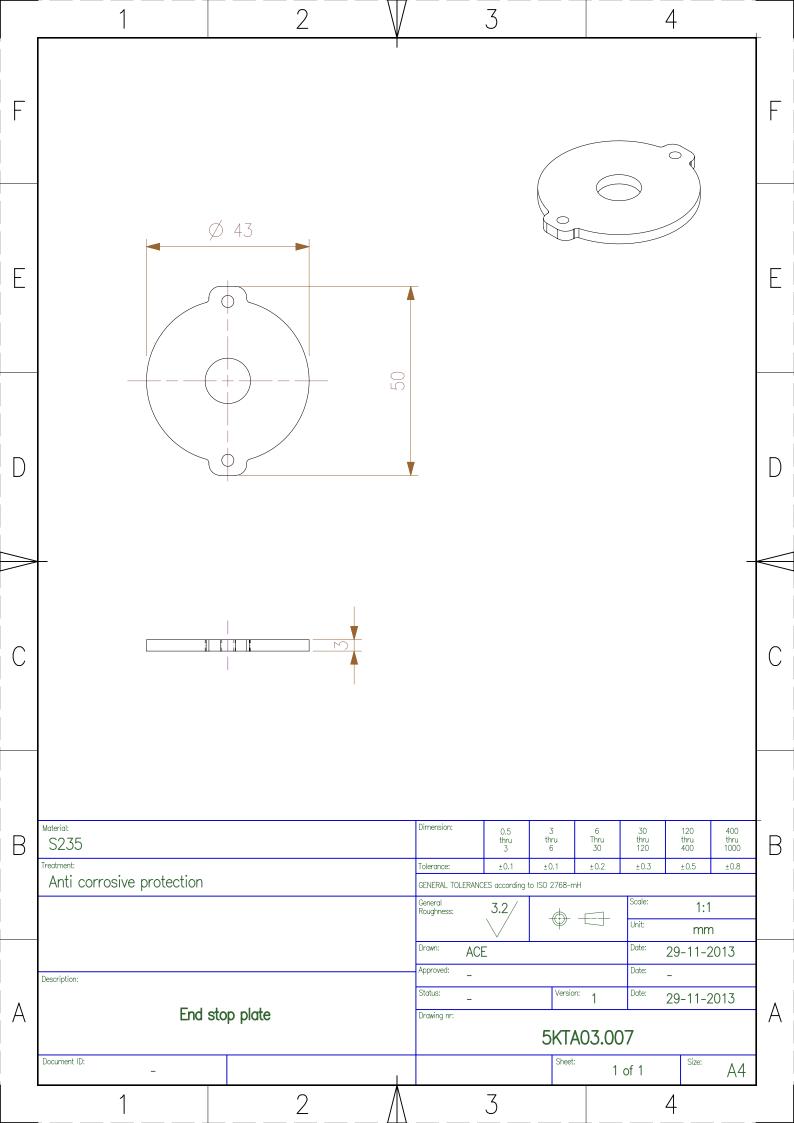


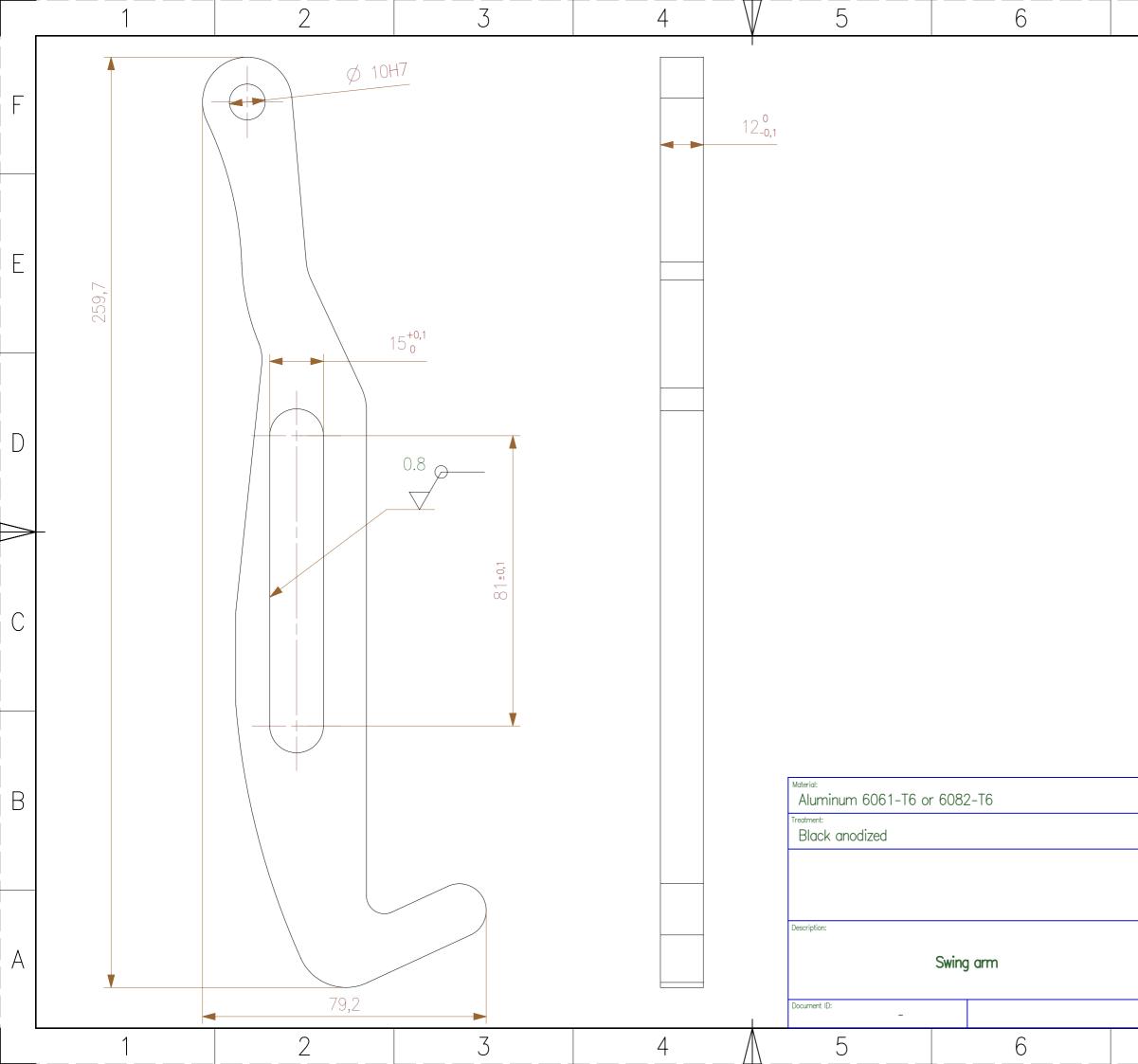


SECTION A-A

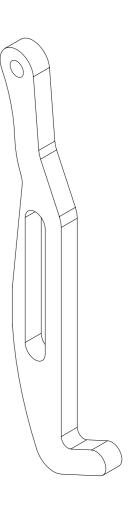
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Material: S235 Treatment: Black		Dimension:0.5 thru3 thru6 Thru30 thruTolerance:±0.1±0.1±0.2±0.3GENERAL TOLERANCES according to ISO 2768-mH	120 400 thru thru 400 1000 ±0.5 ±0.8
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	Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	В
	Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
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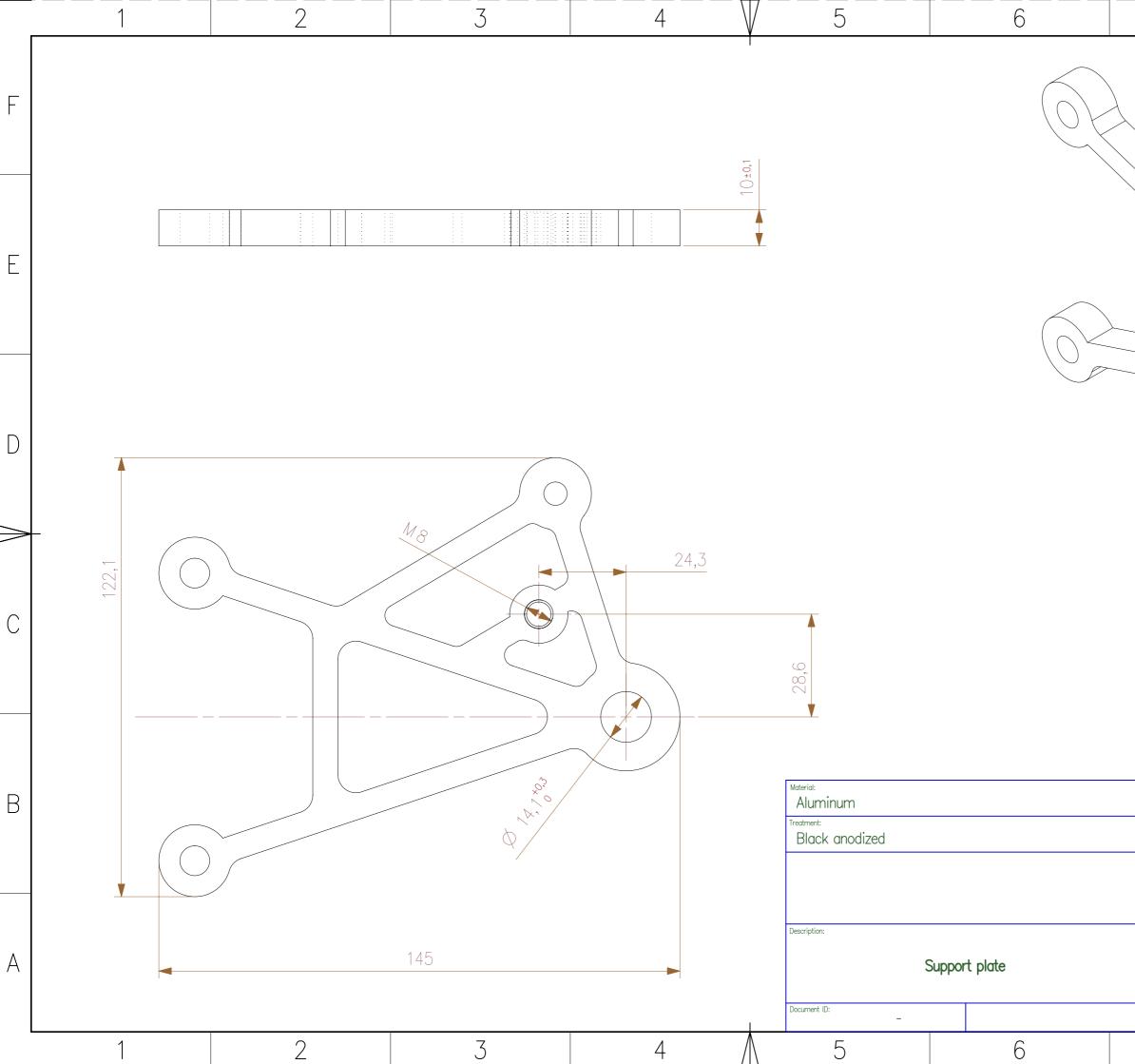
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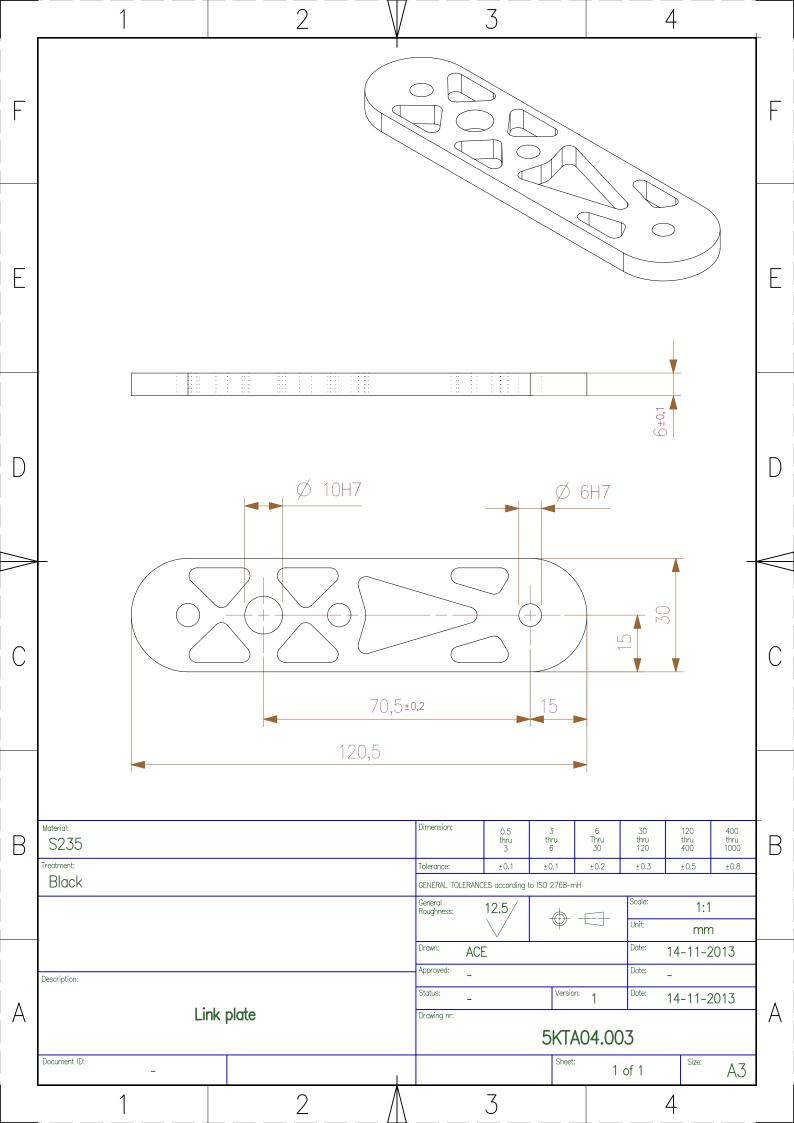
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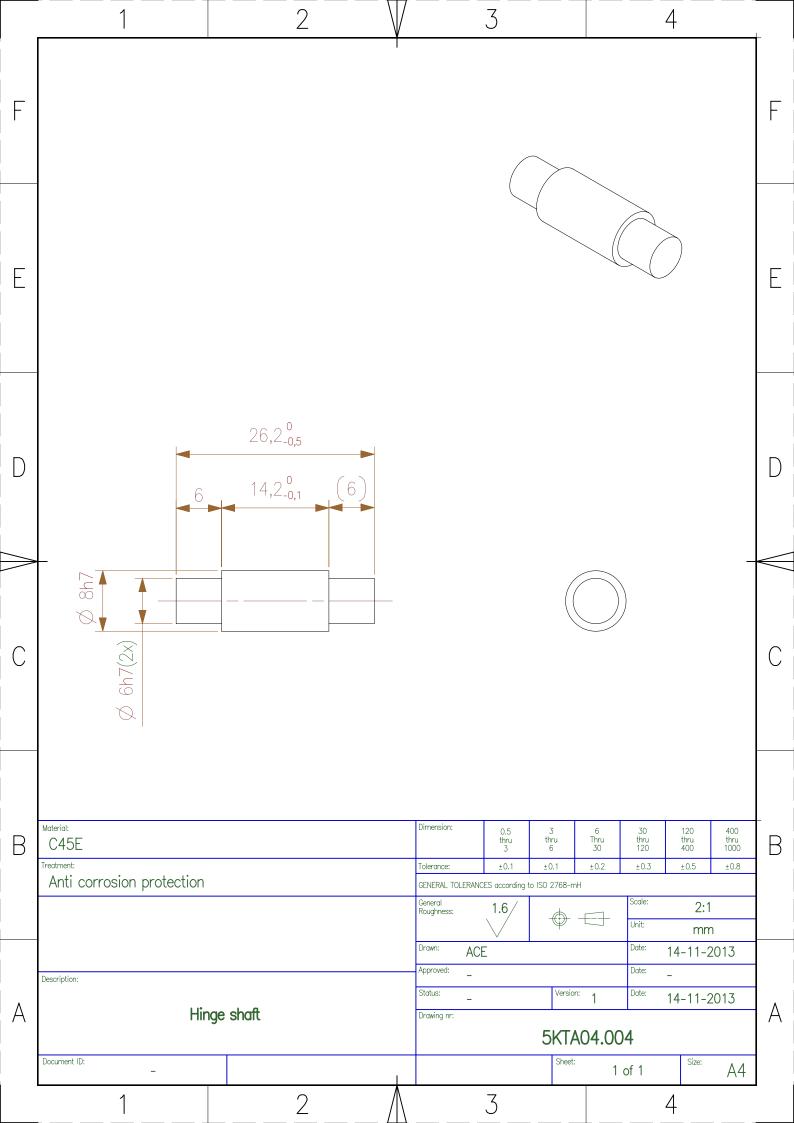
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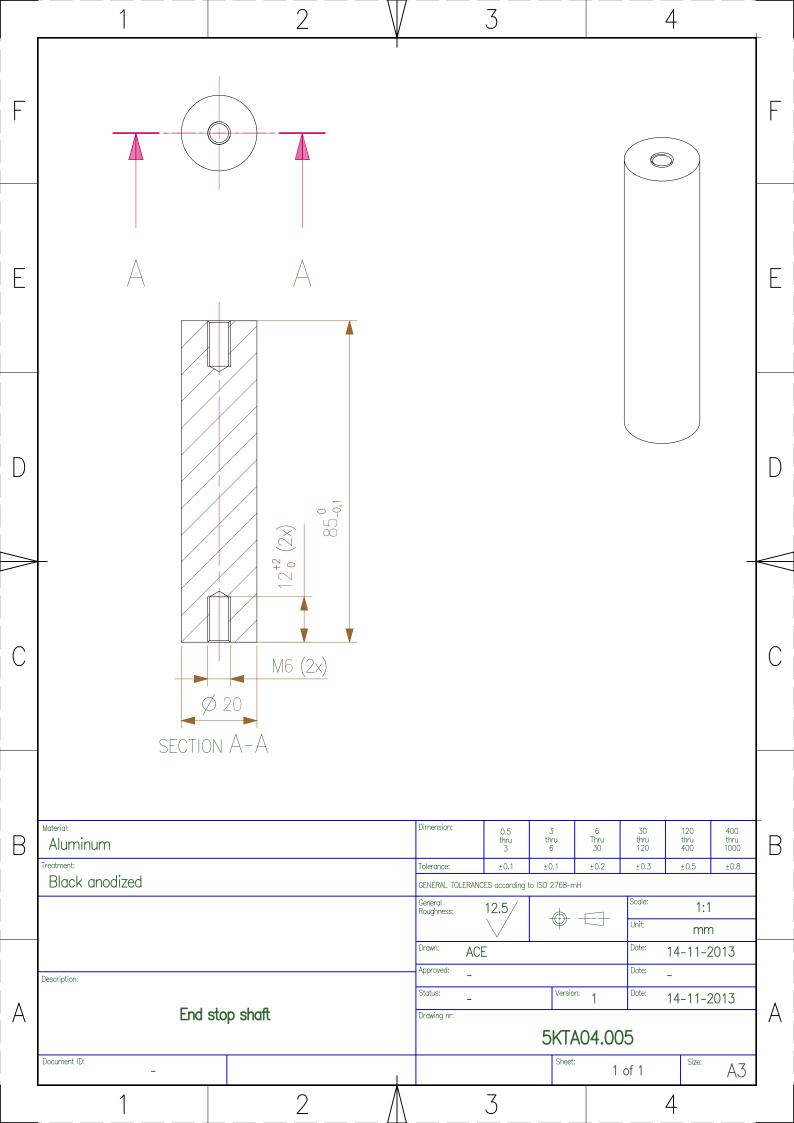
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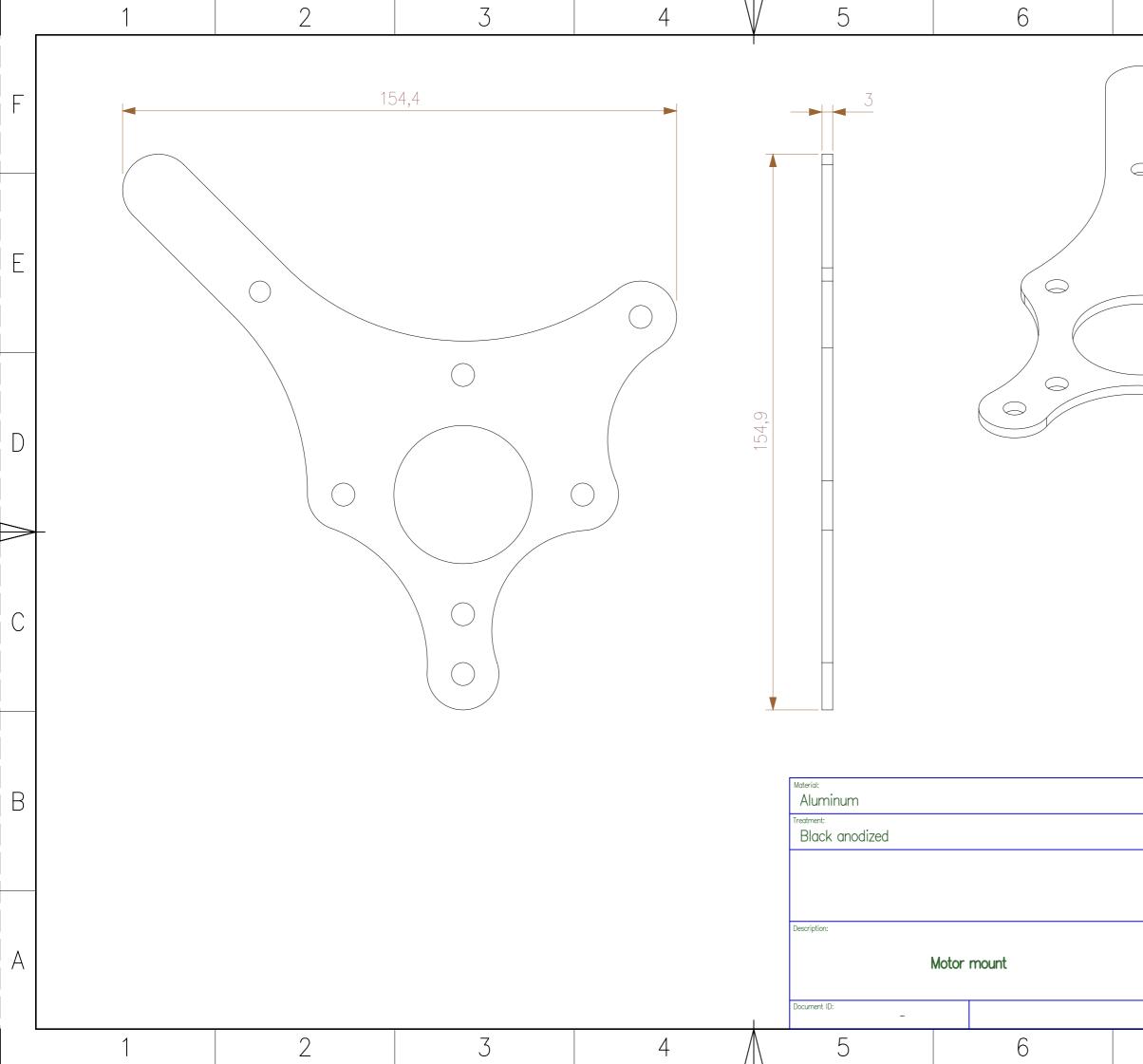


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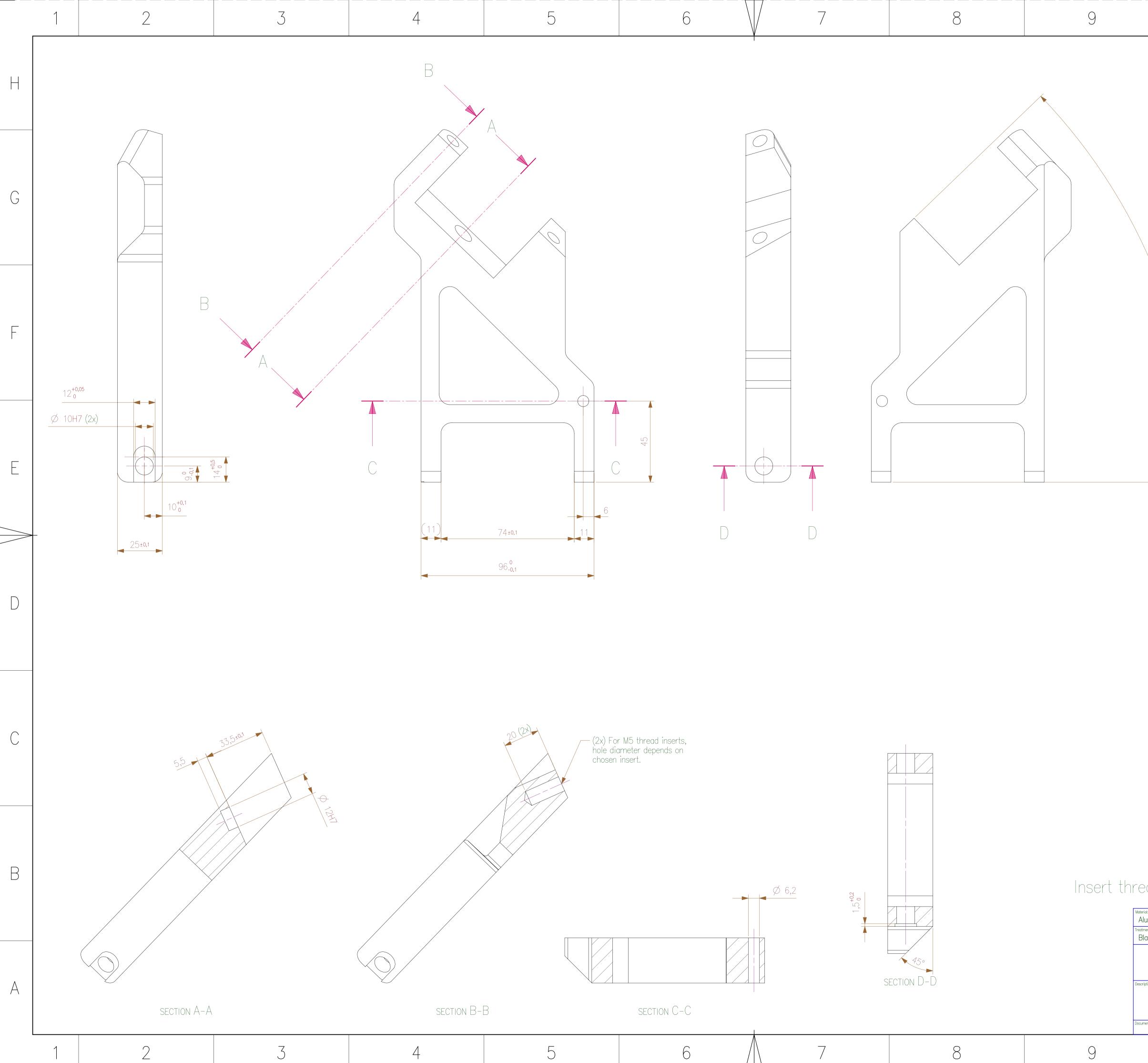




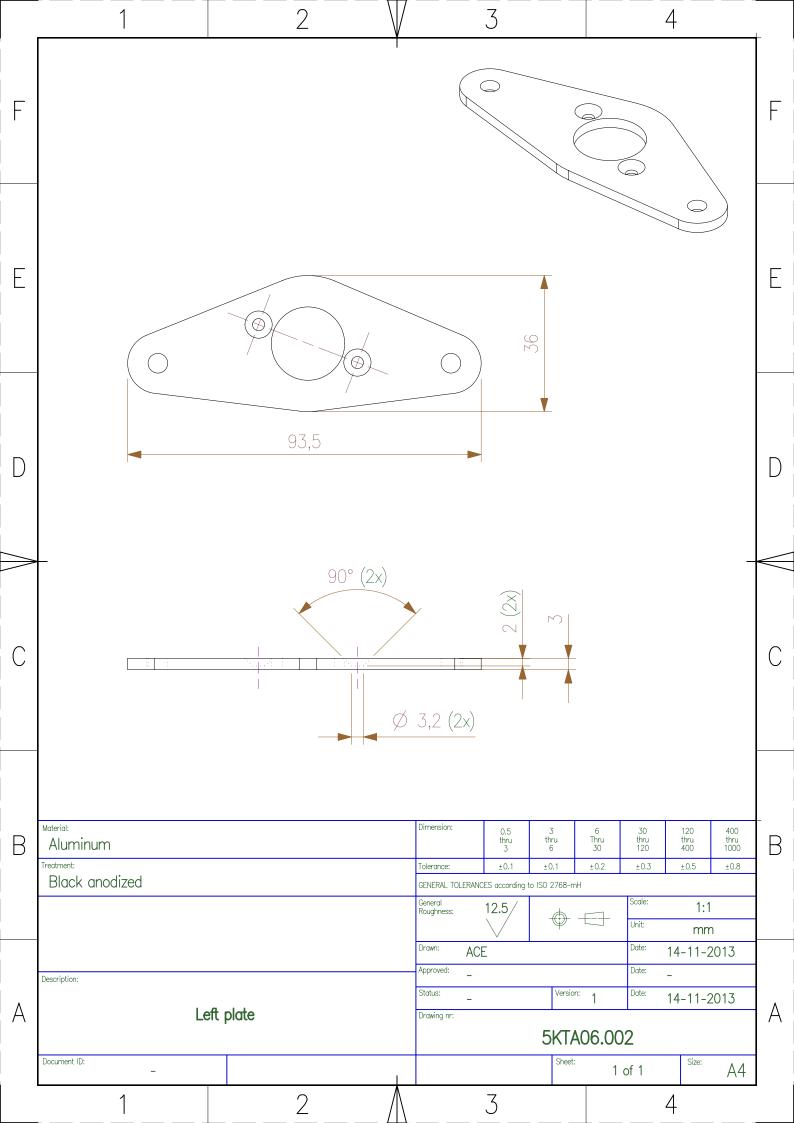


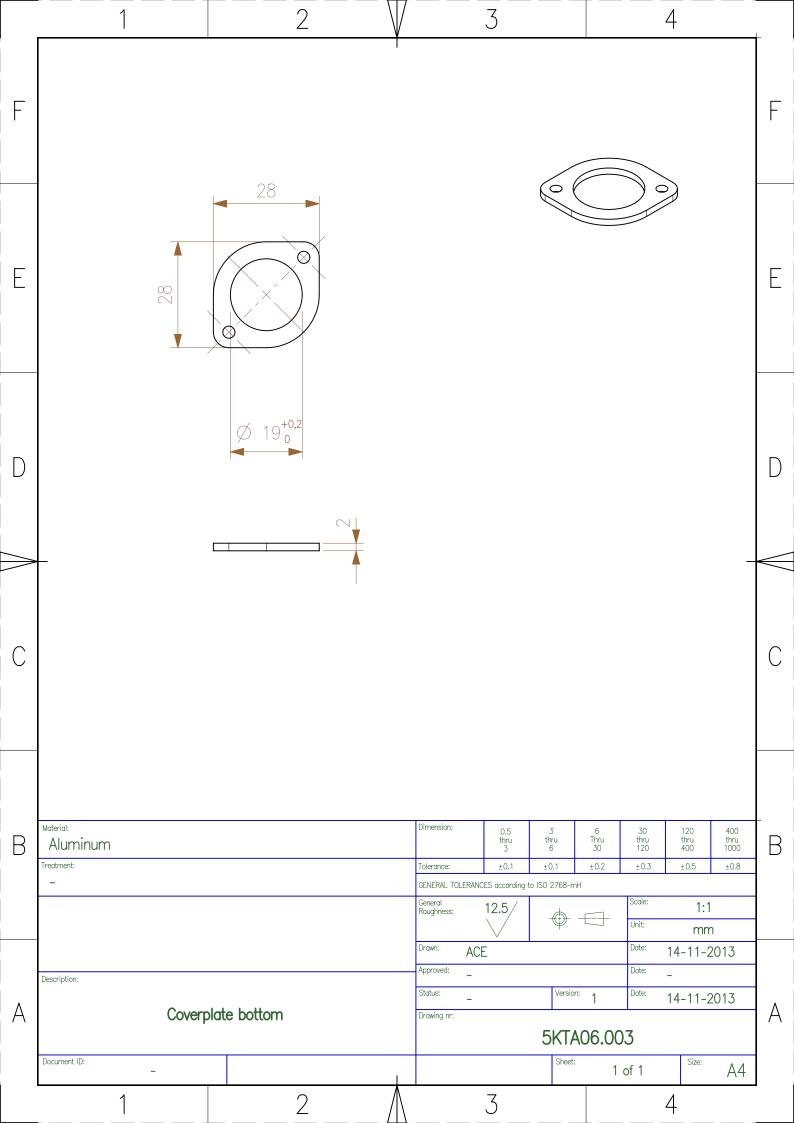


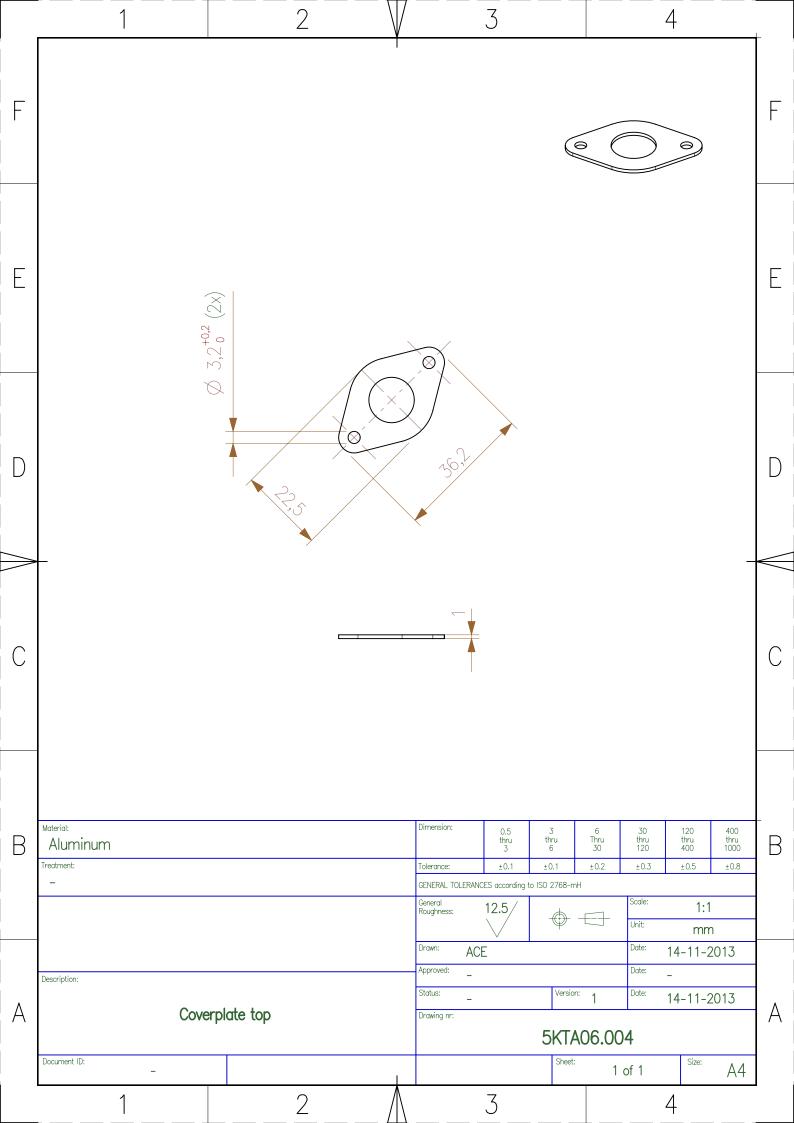
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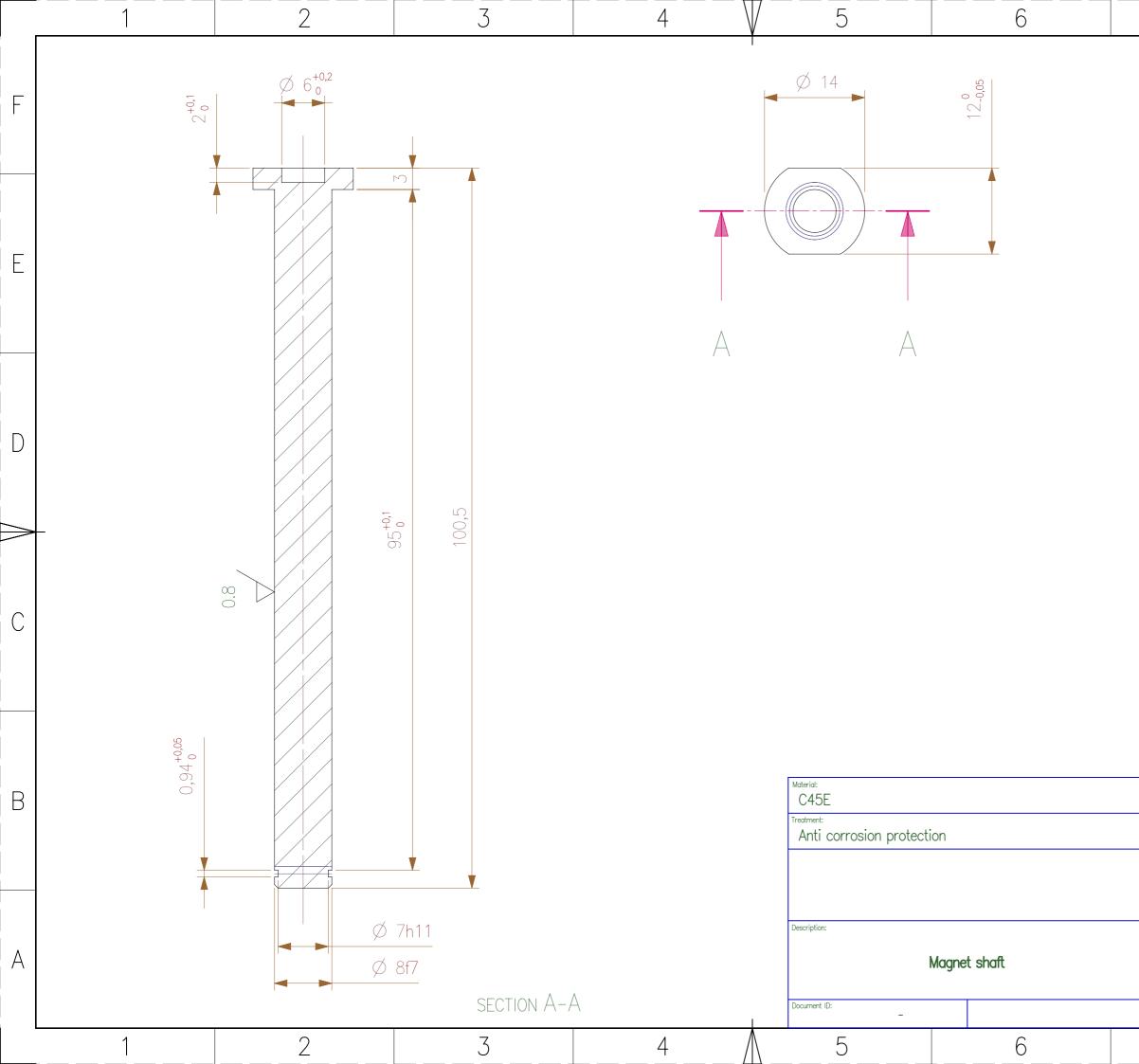


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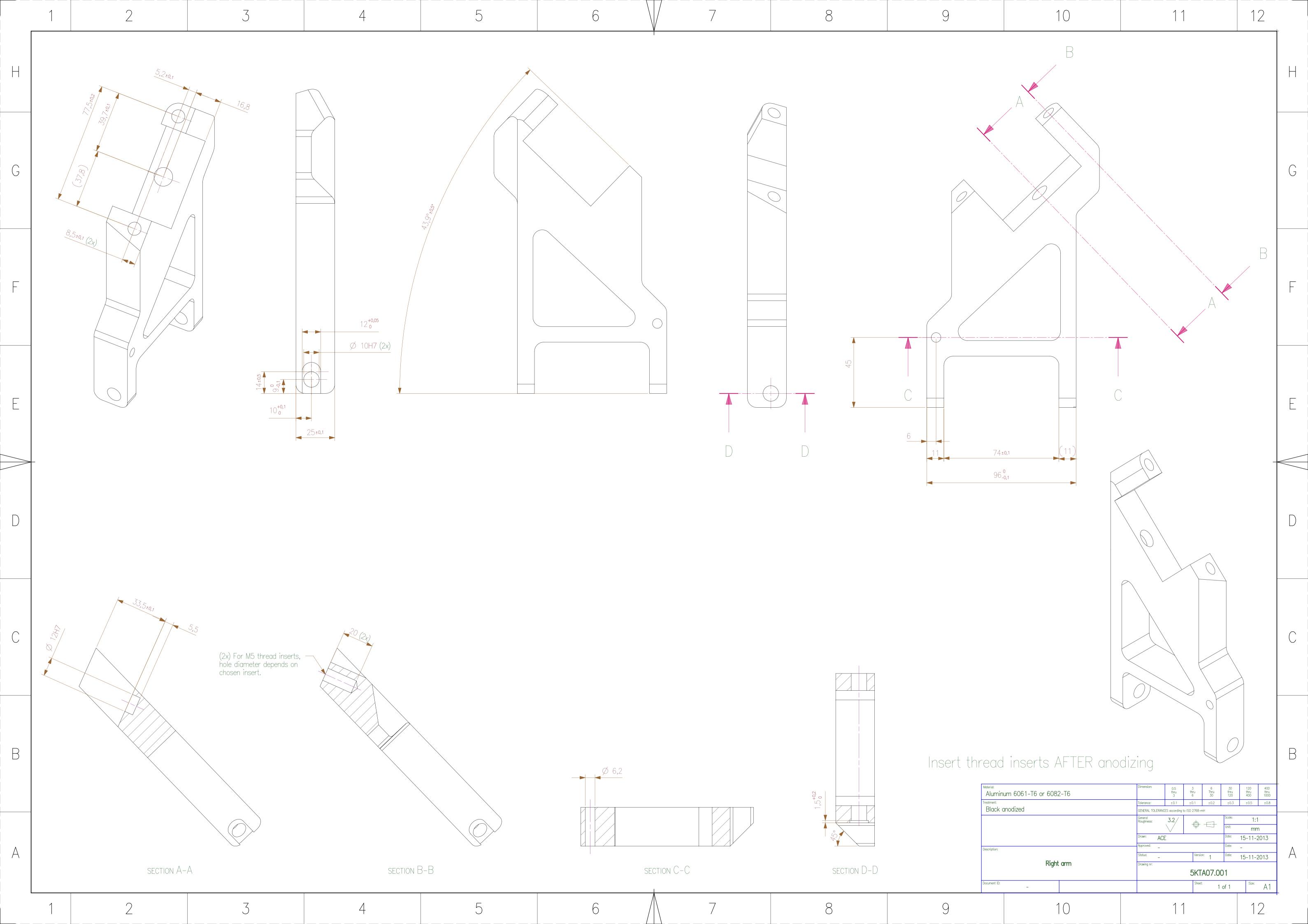


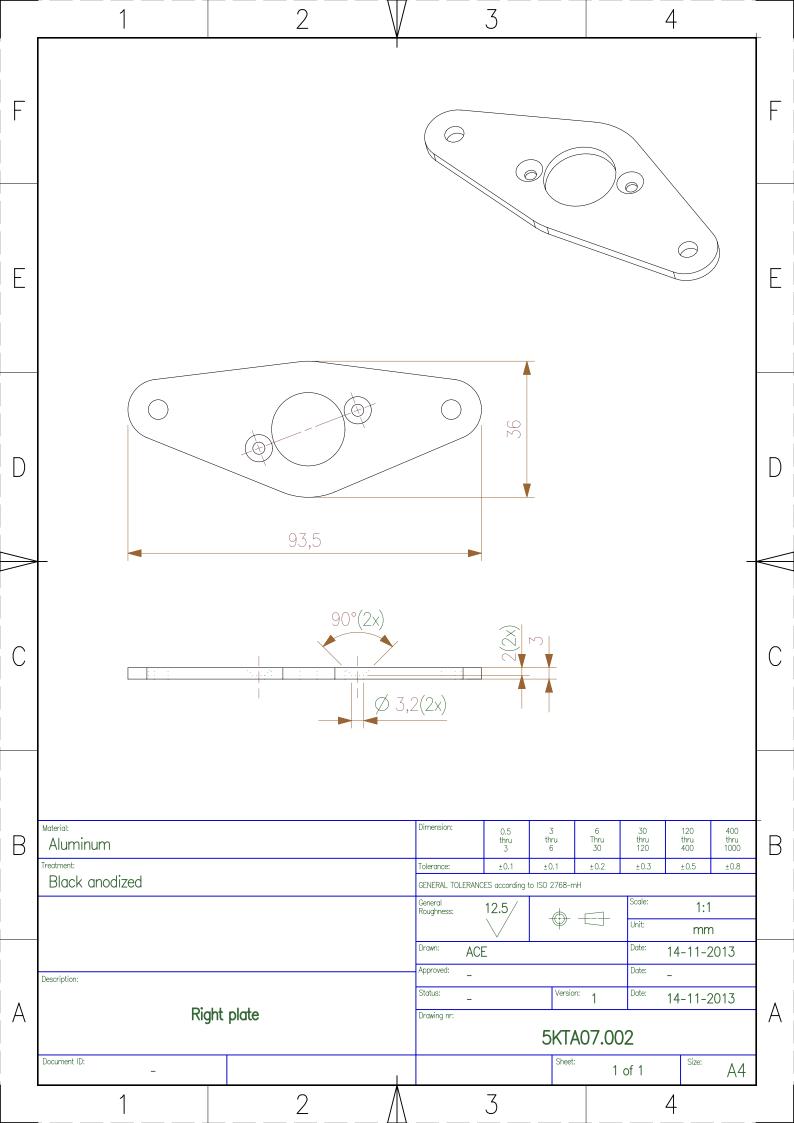


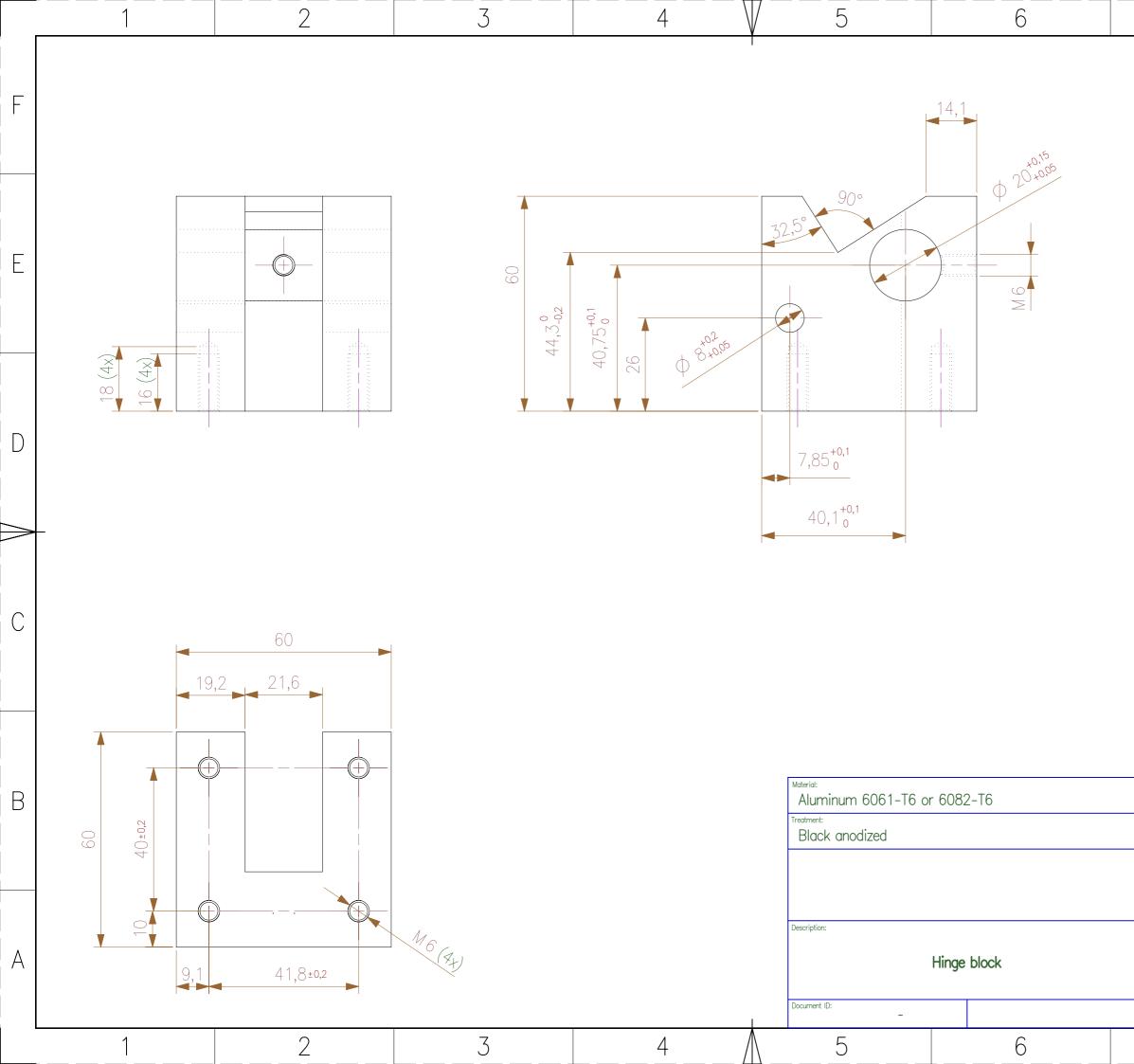




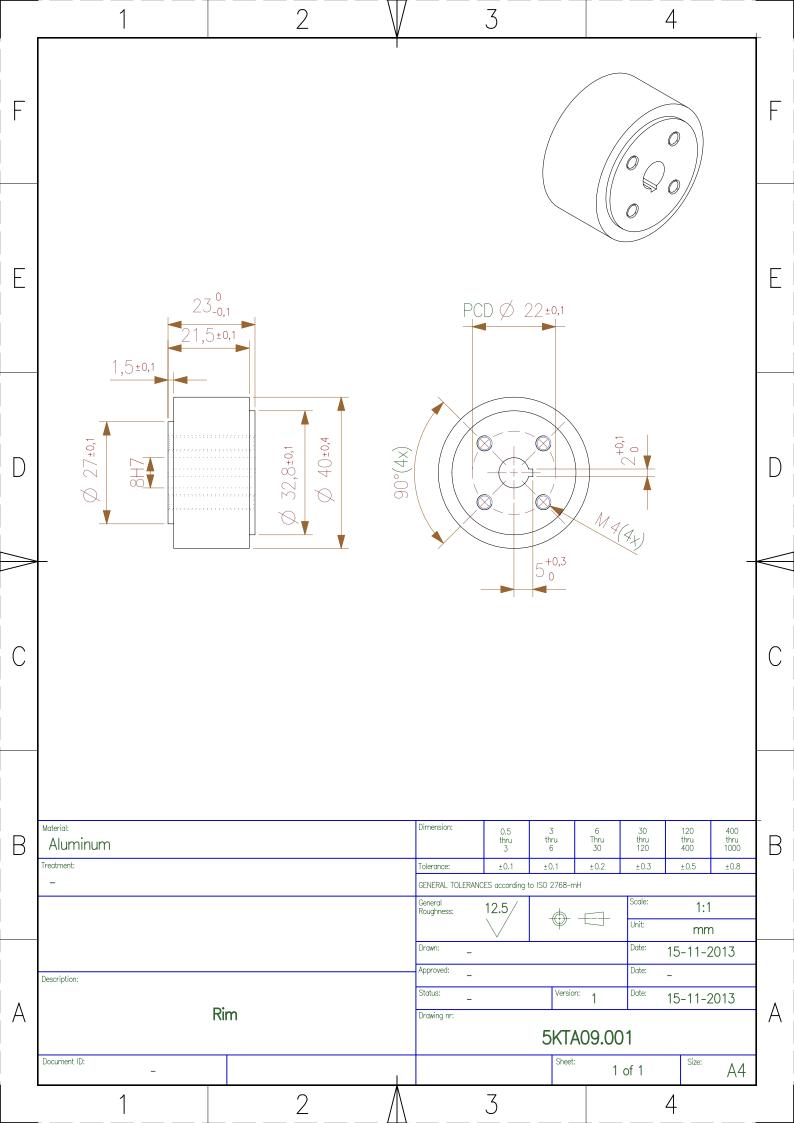
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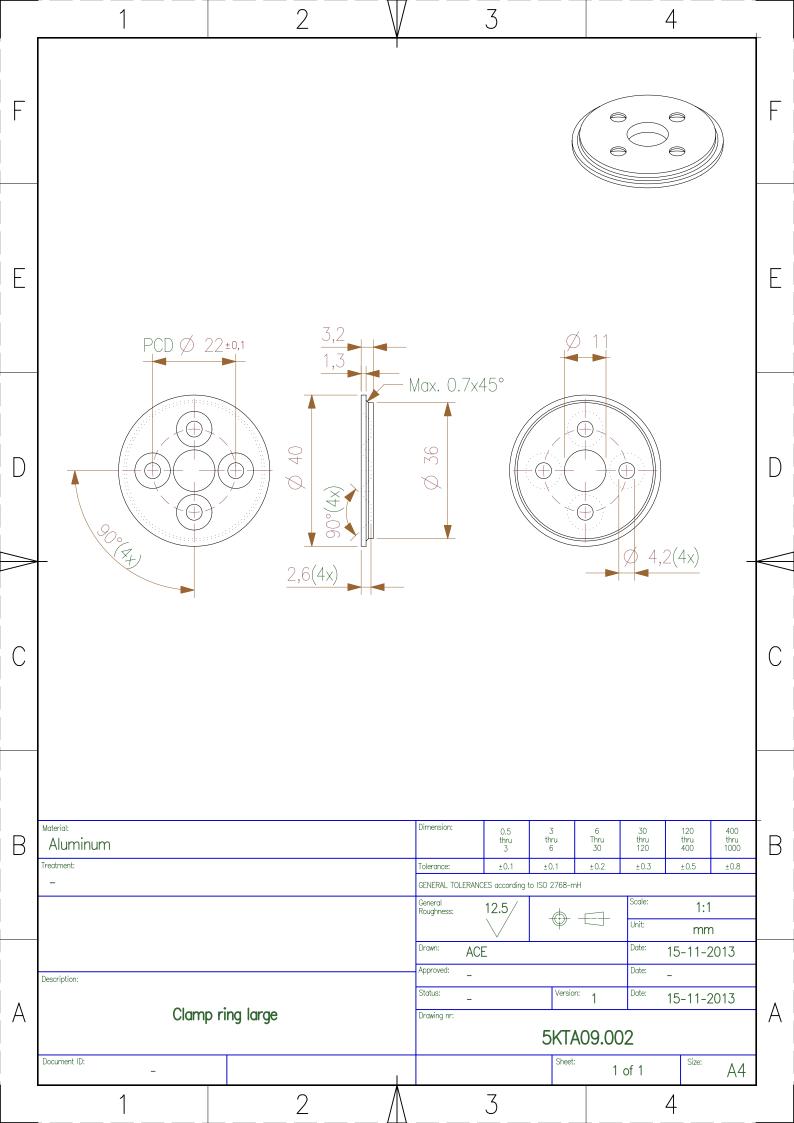


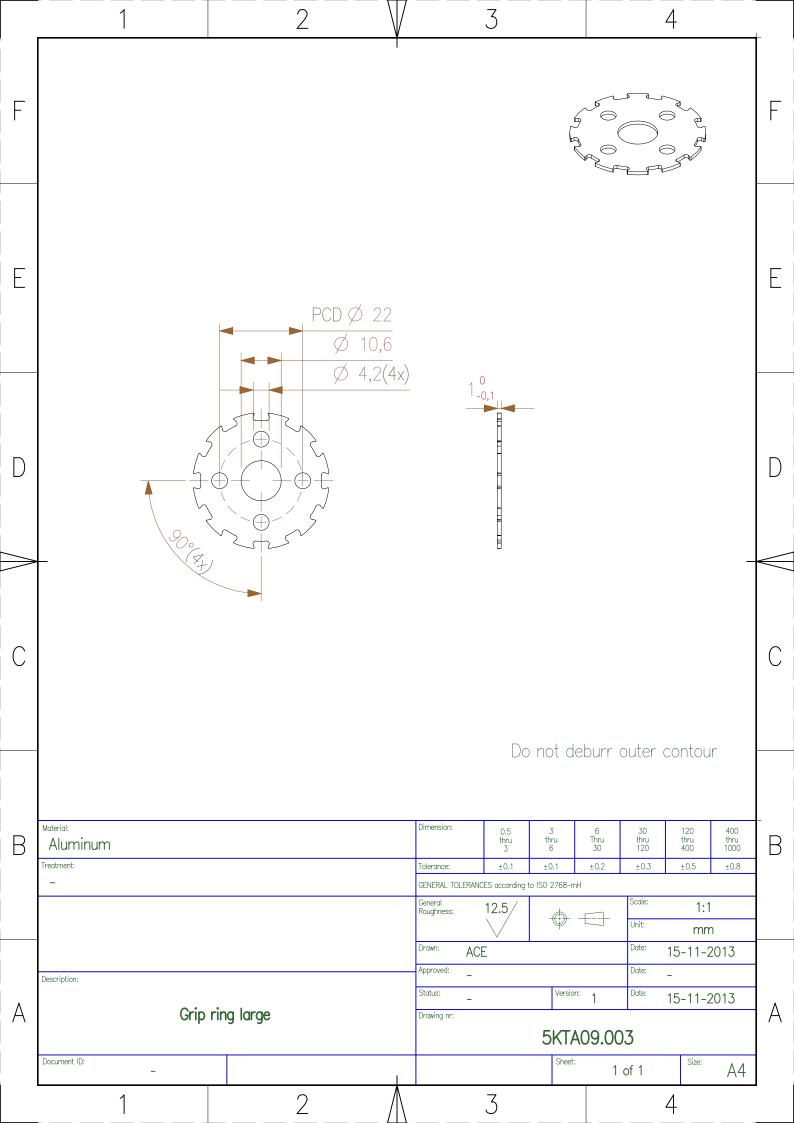


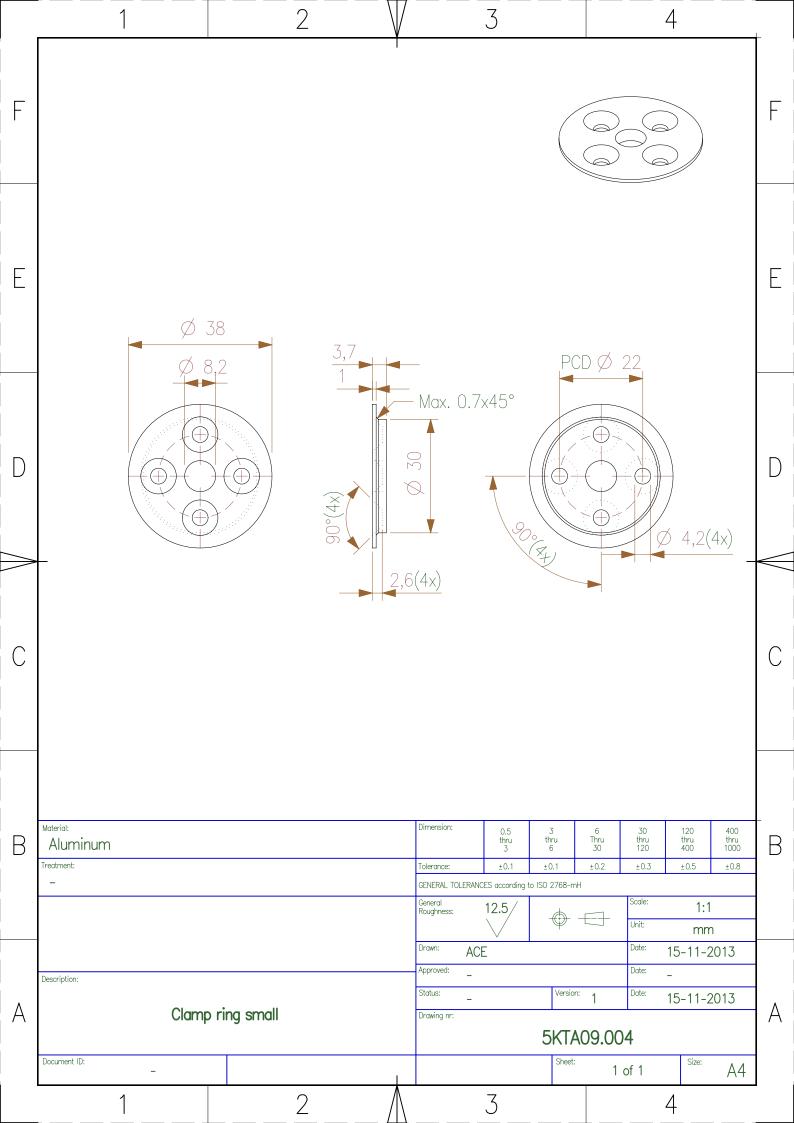


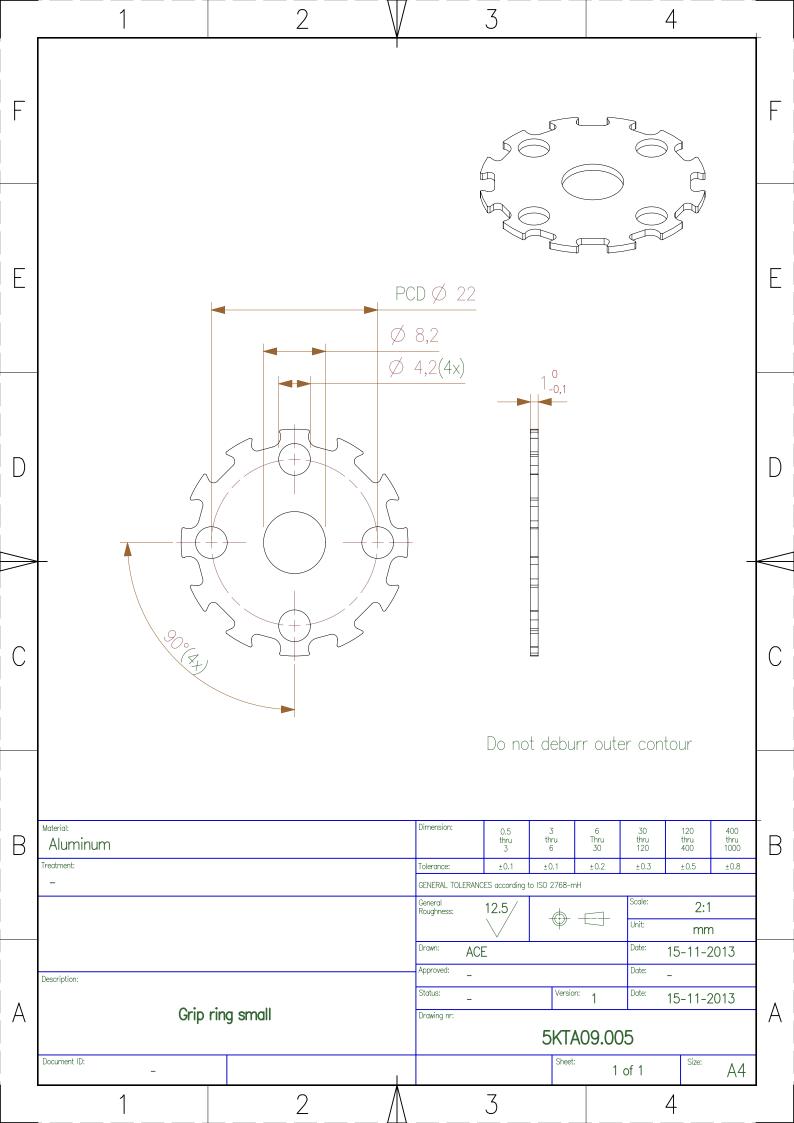
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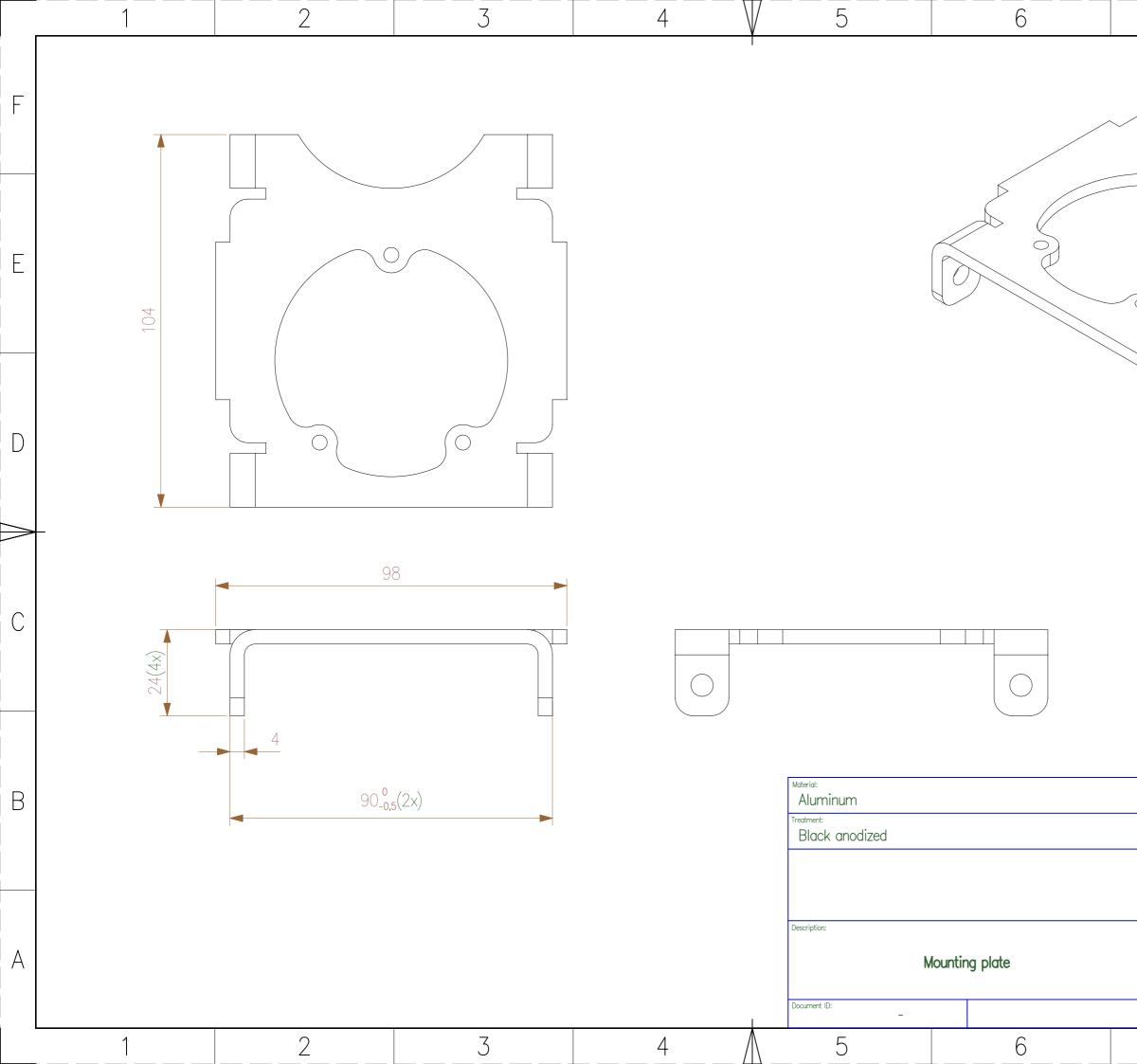




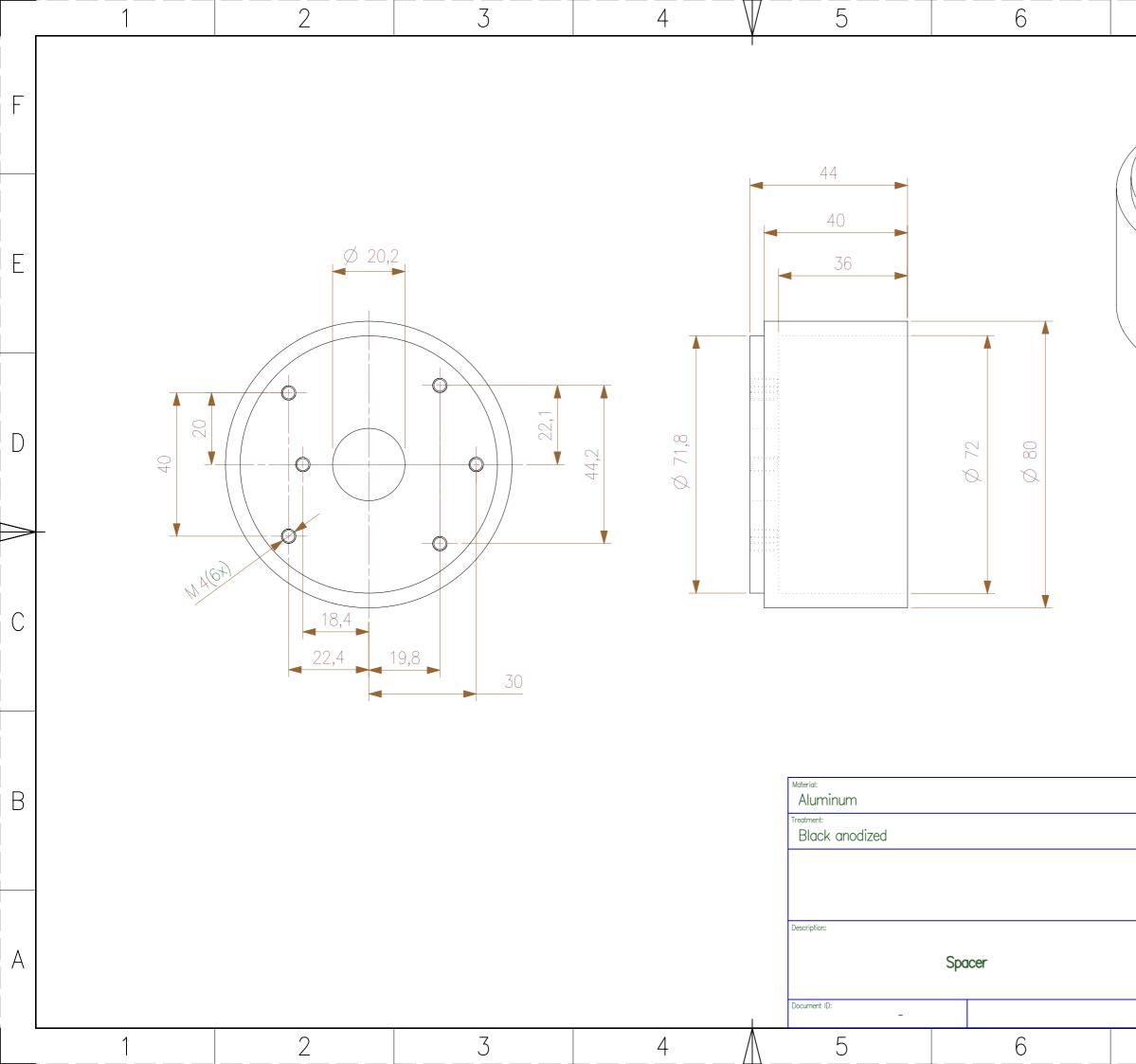




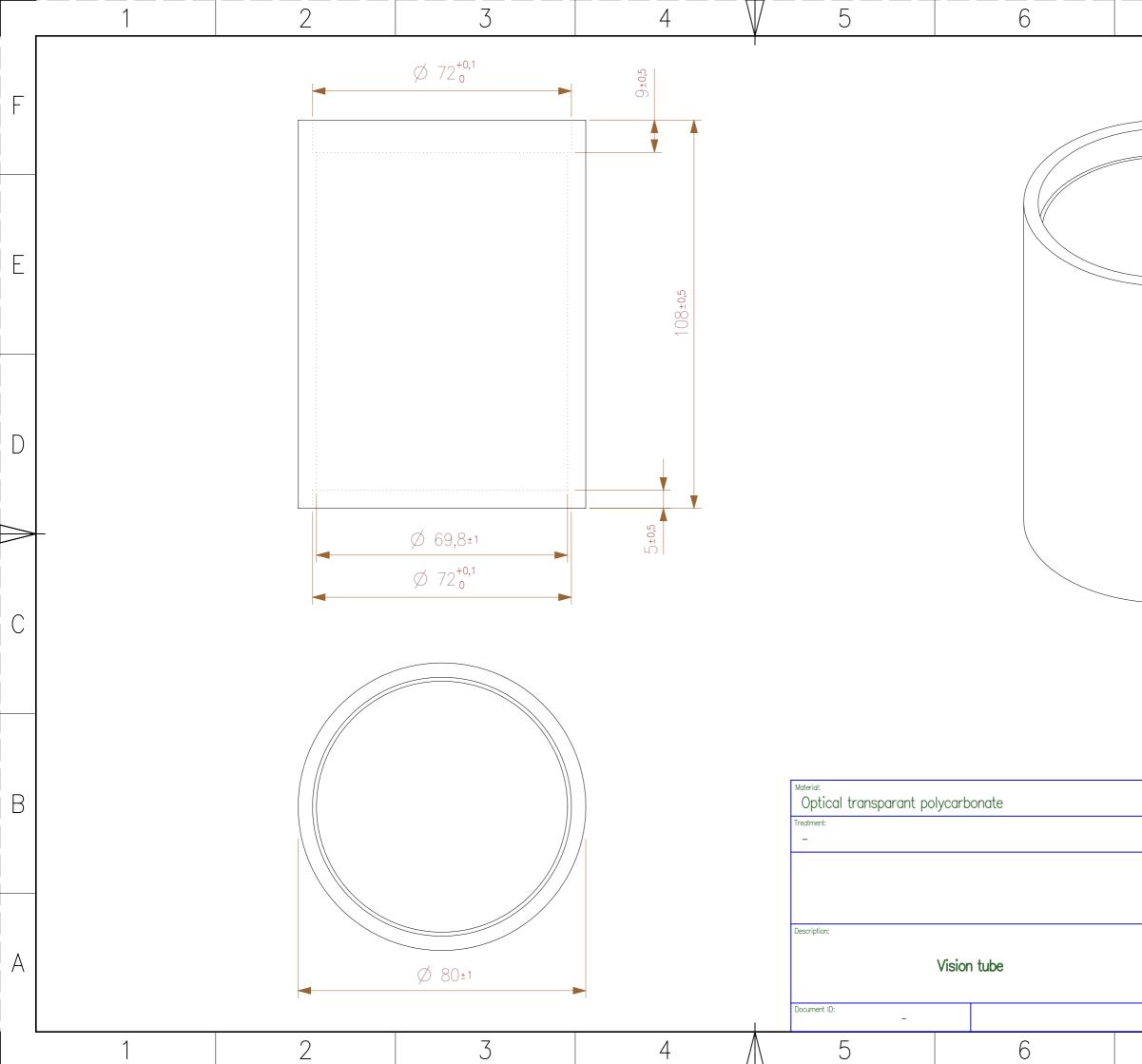




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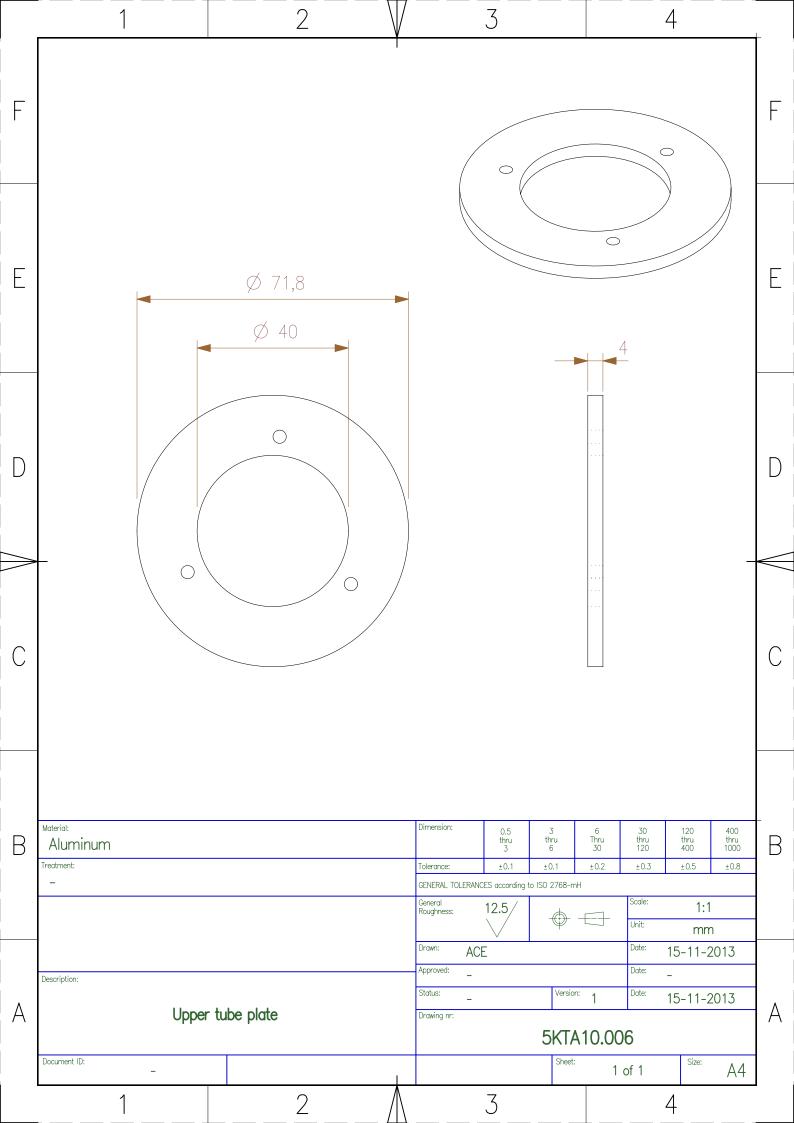
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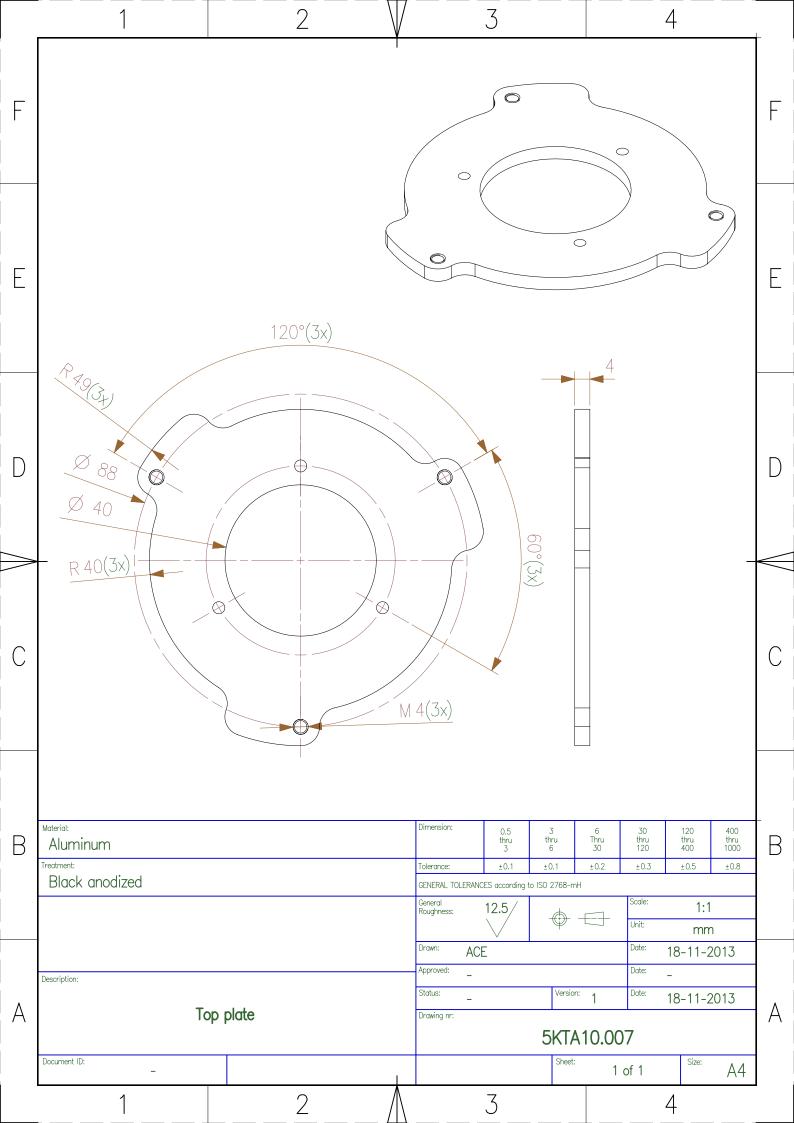


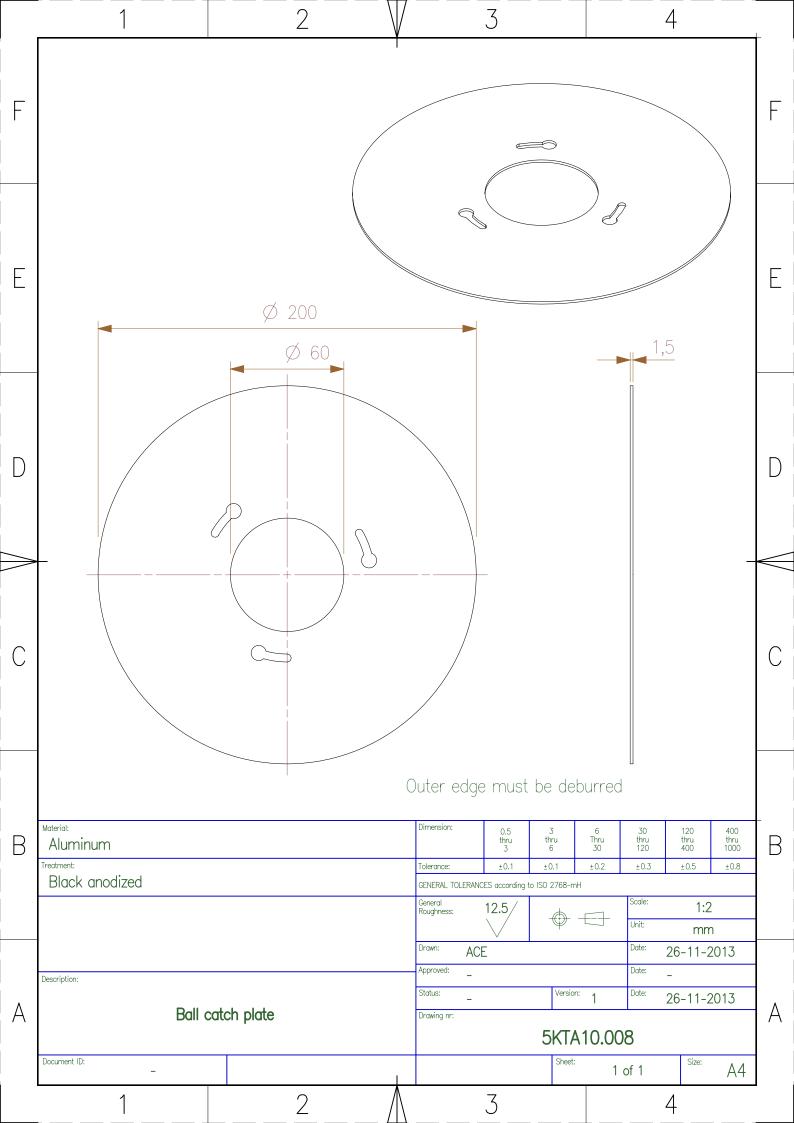
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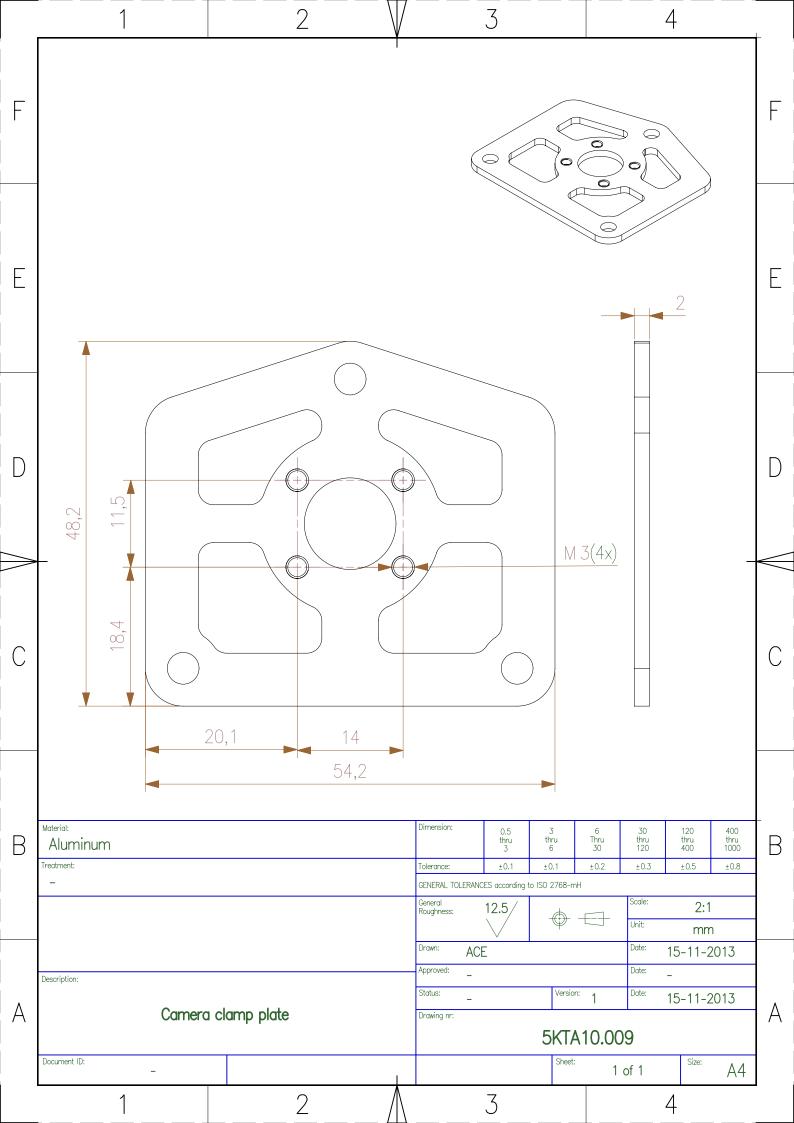
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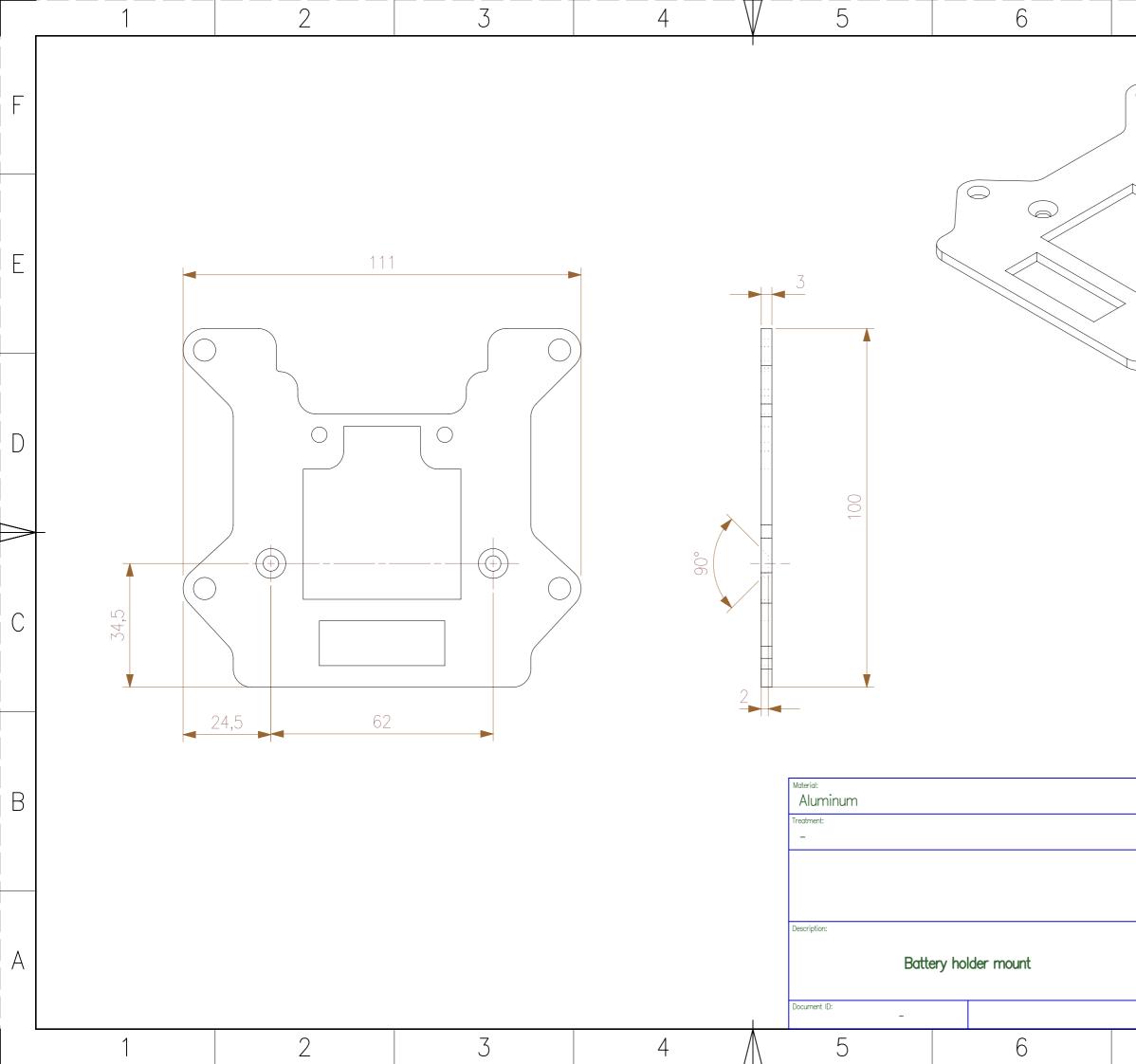
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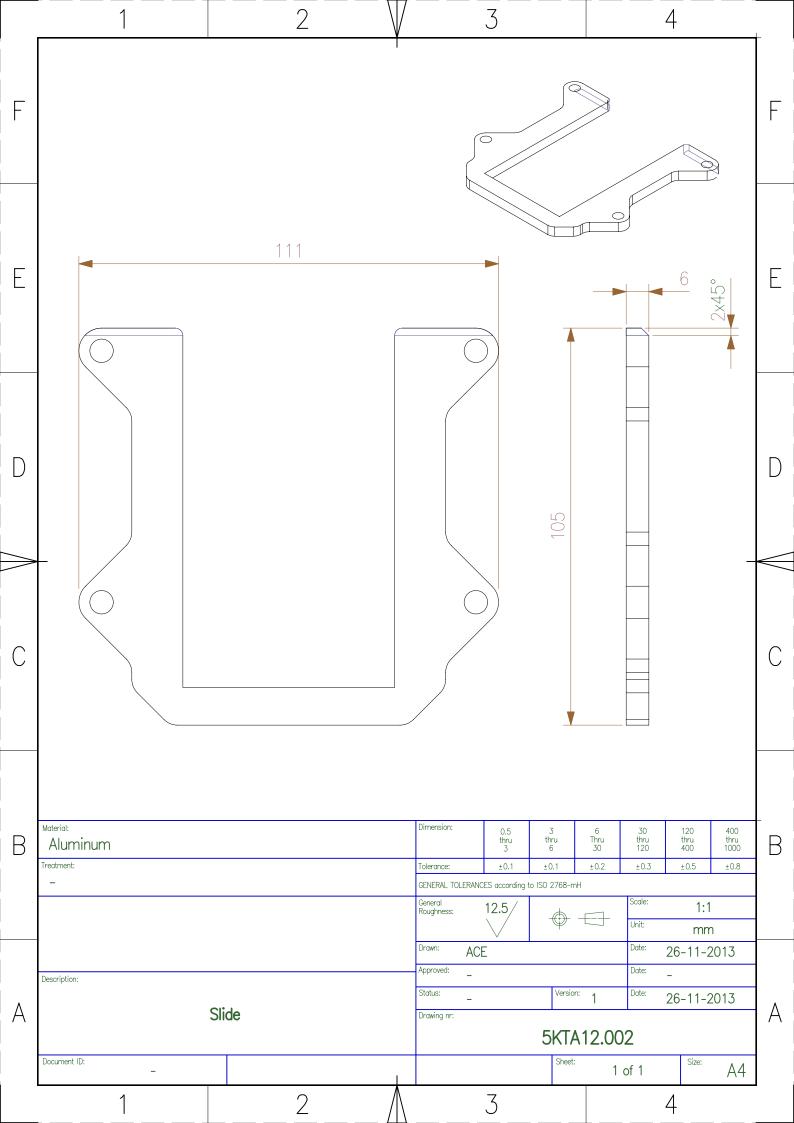


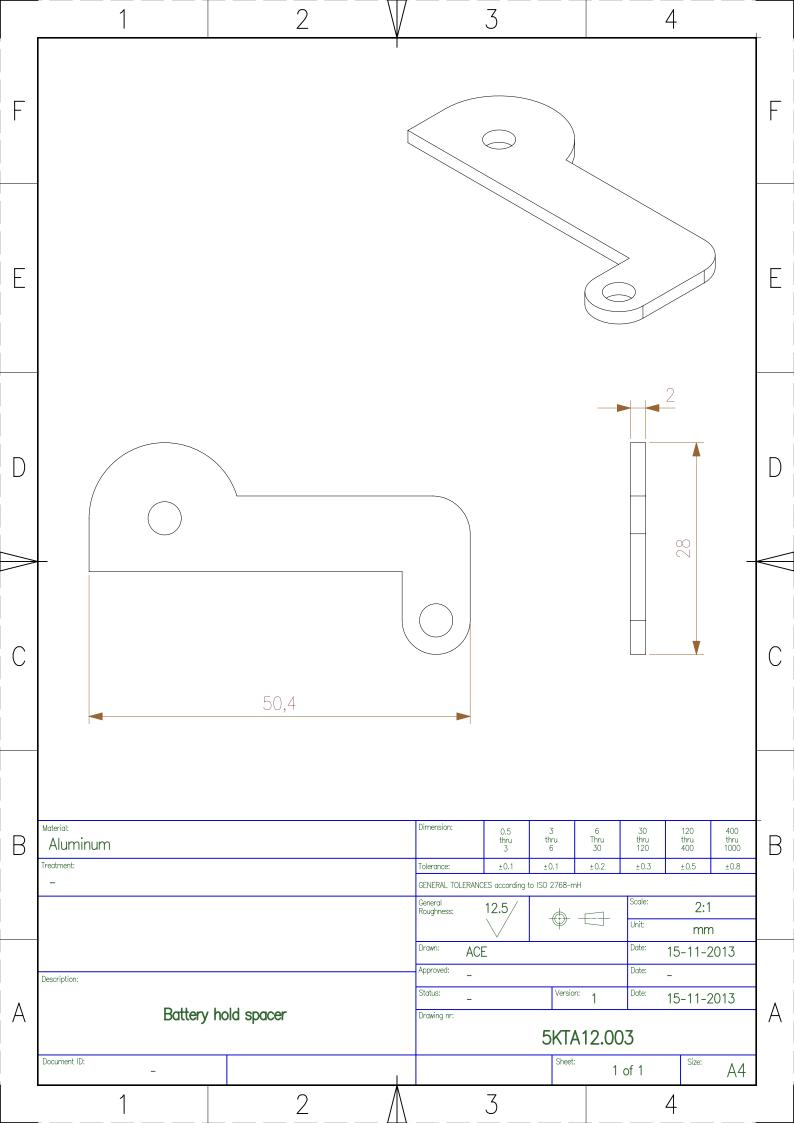


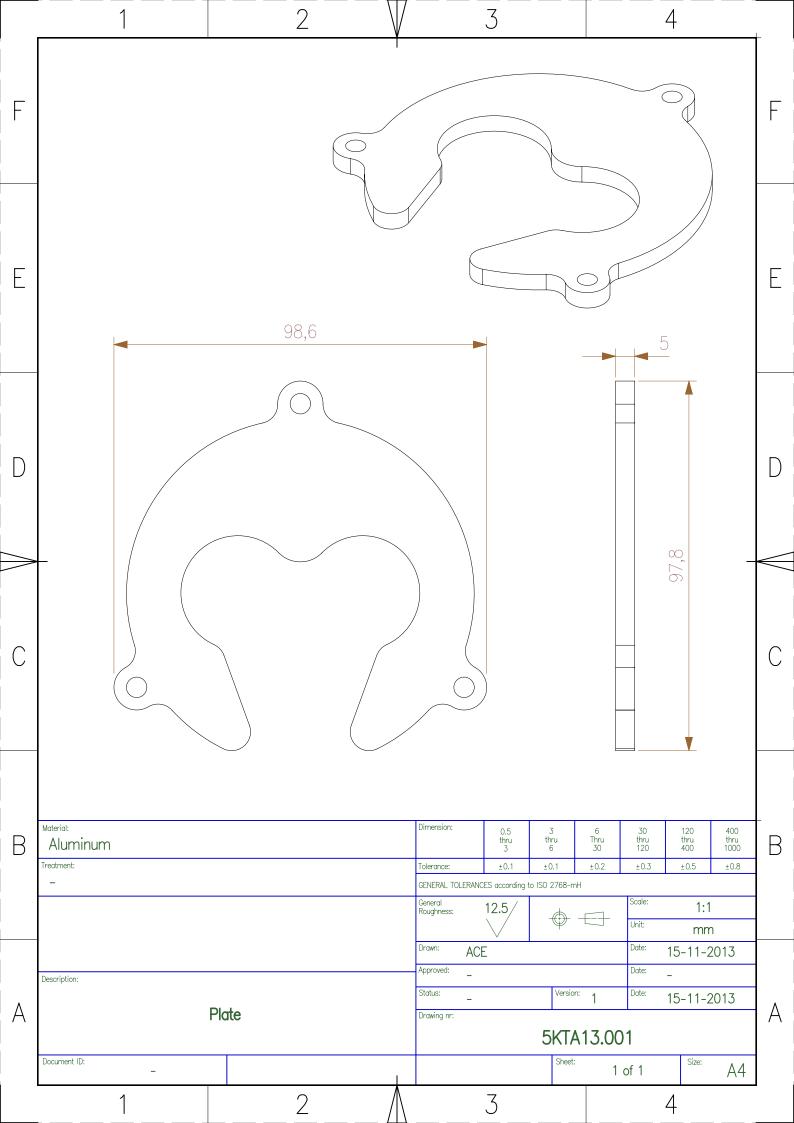


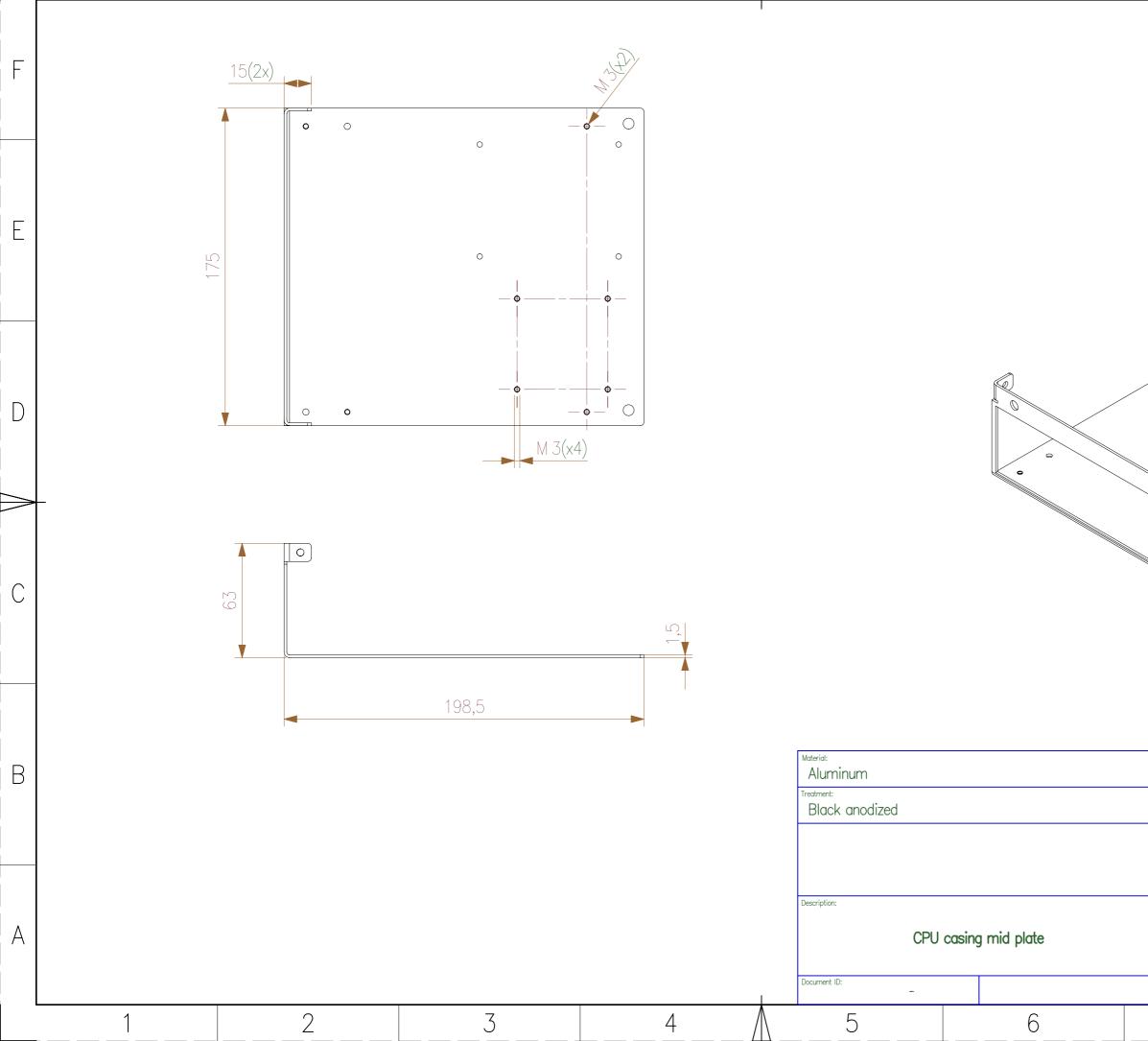


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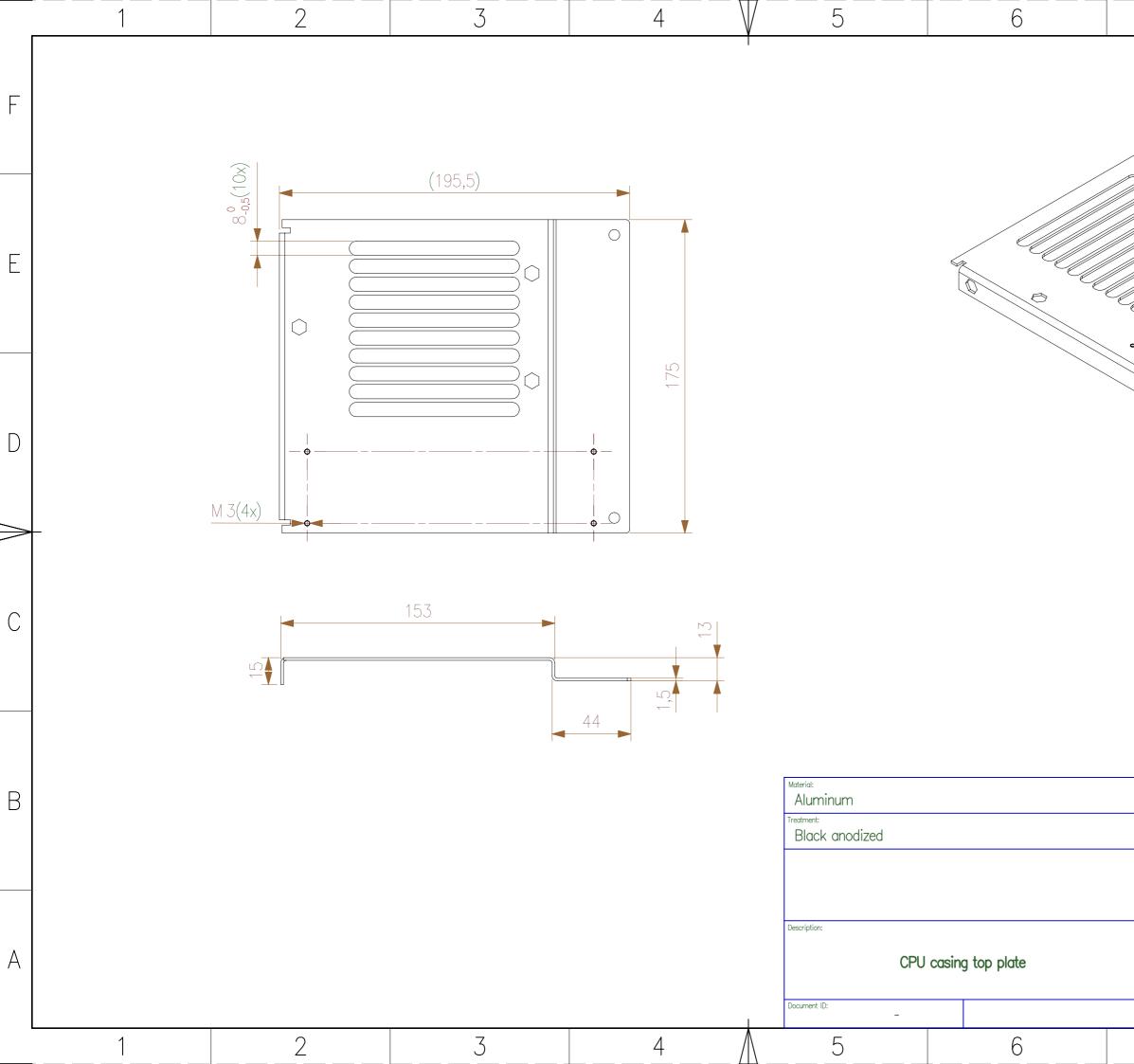




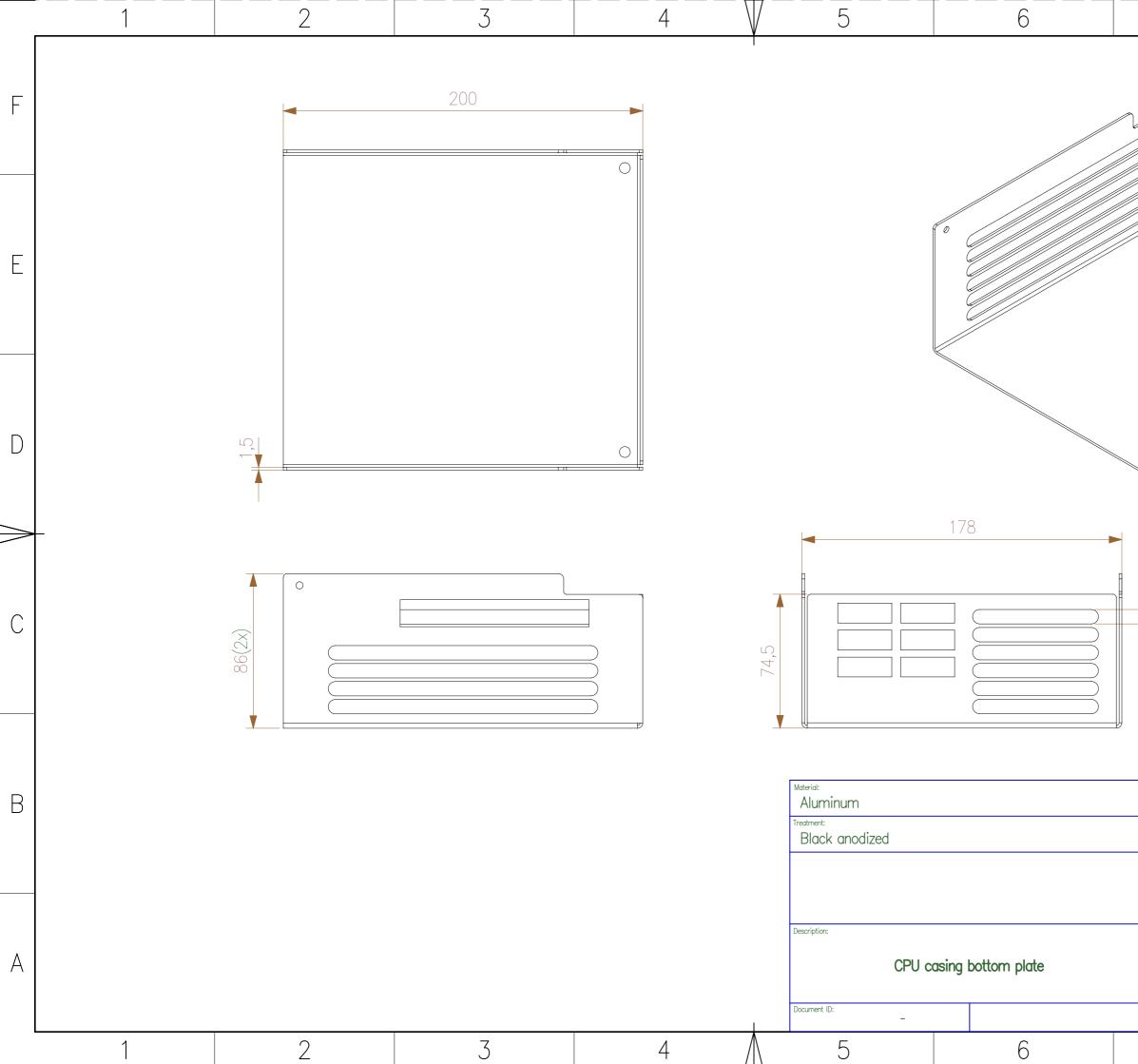




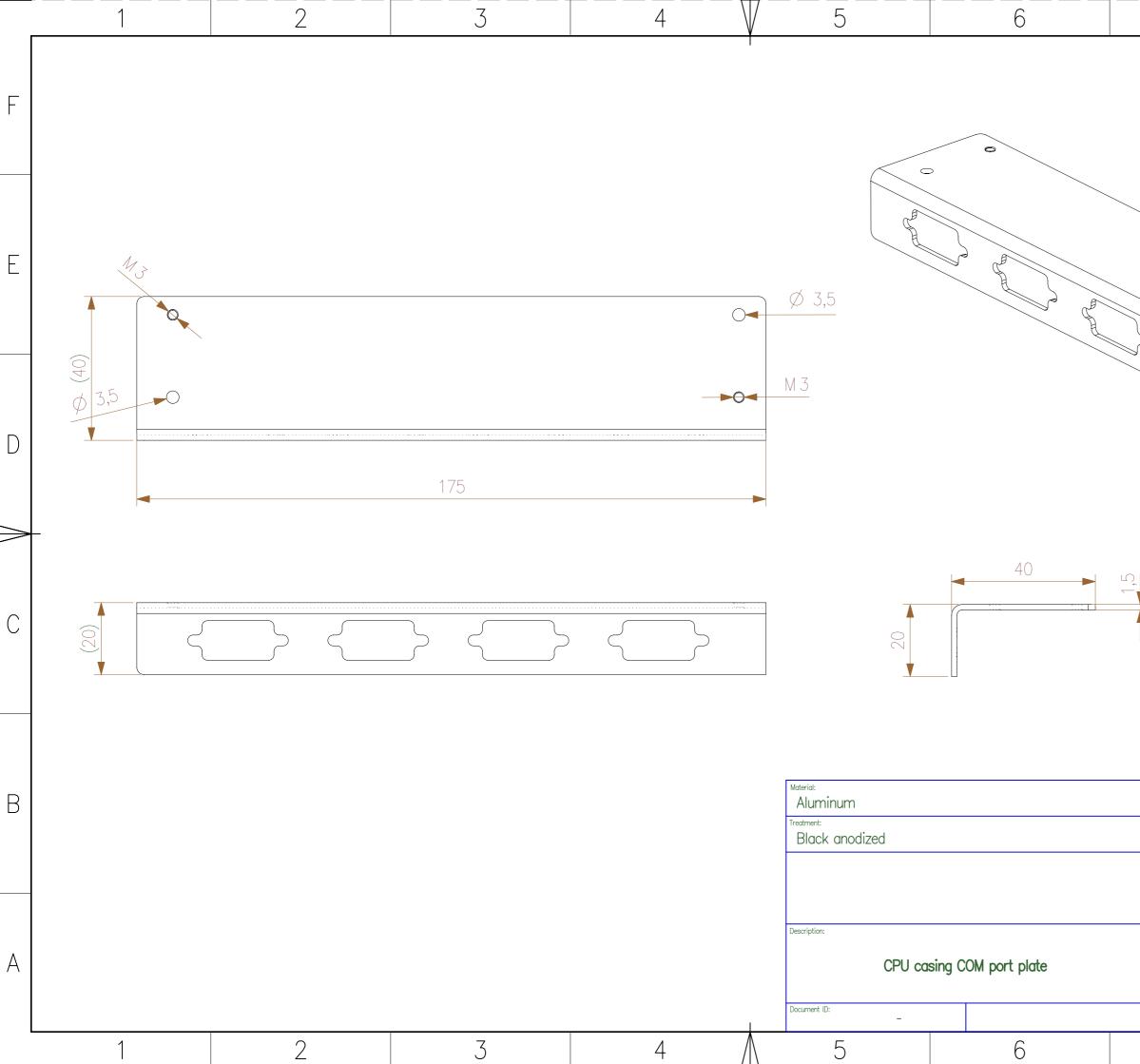
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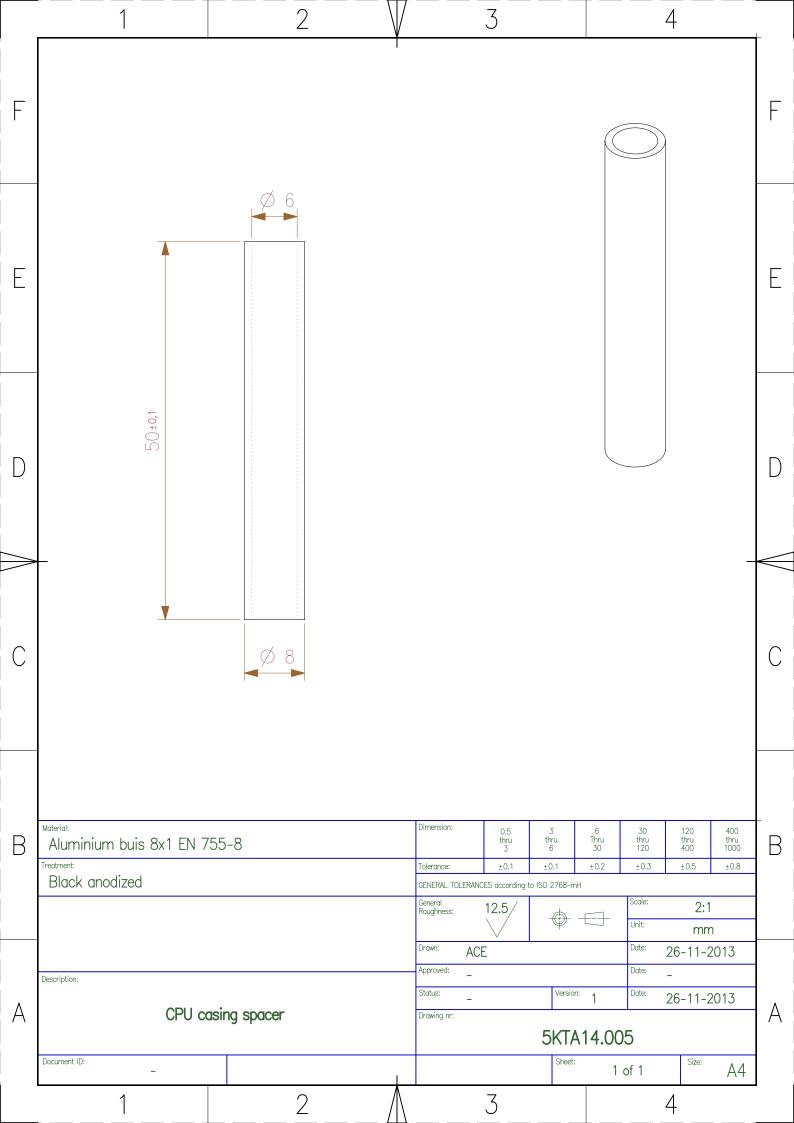
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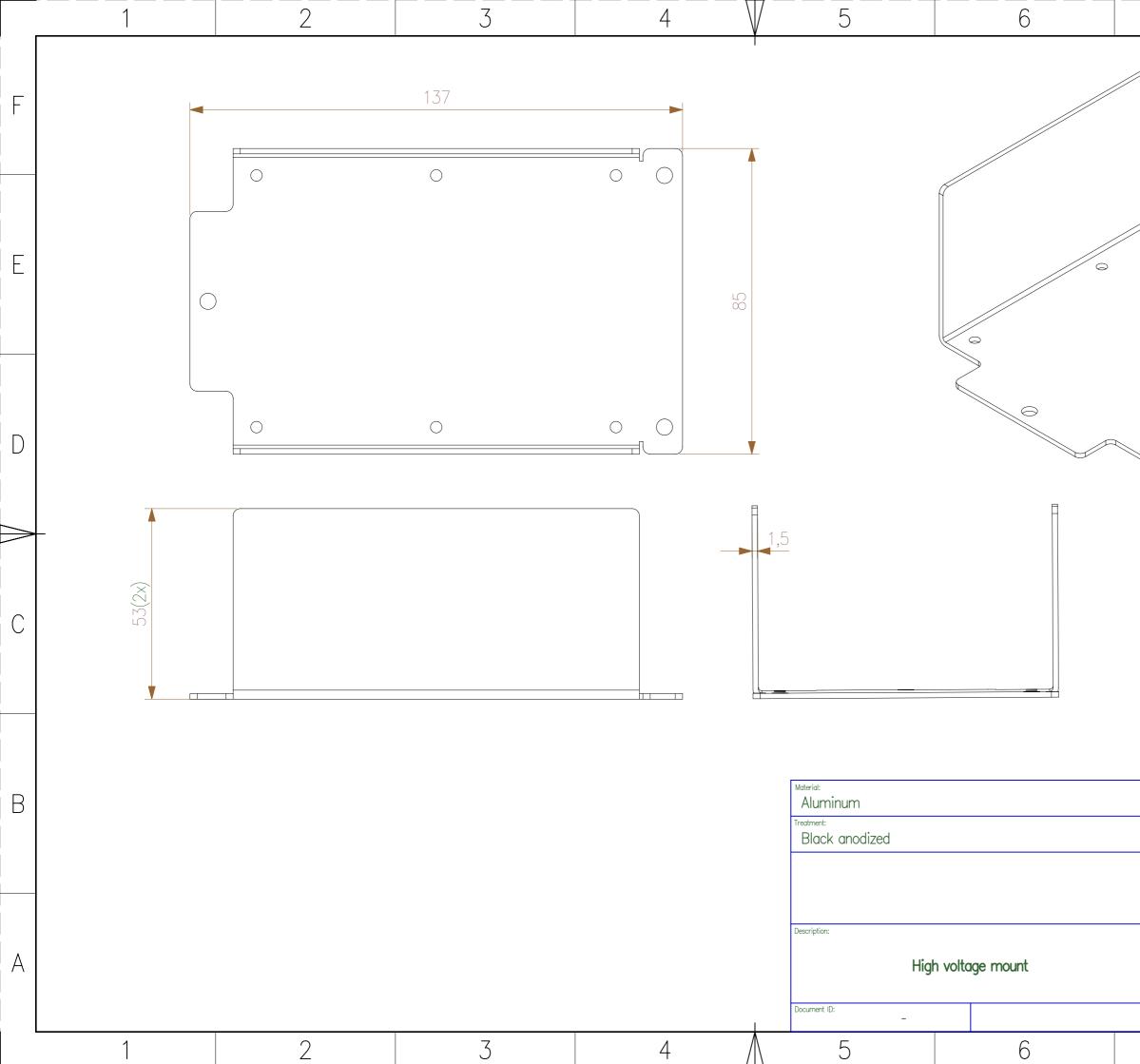


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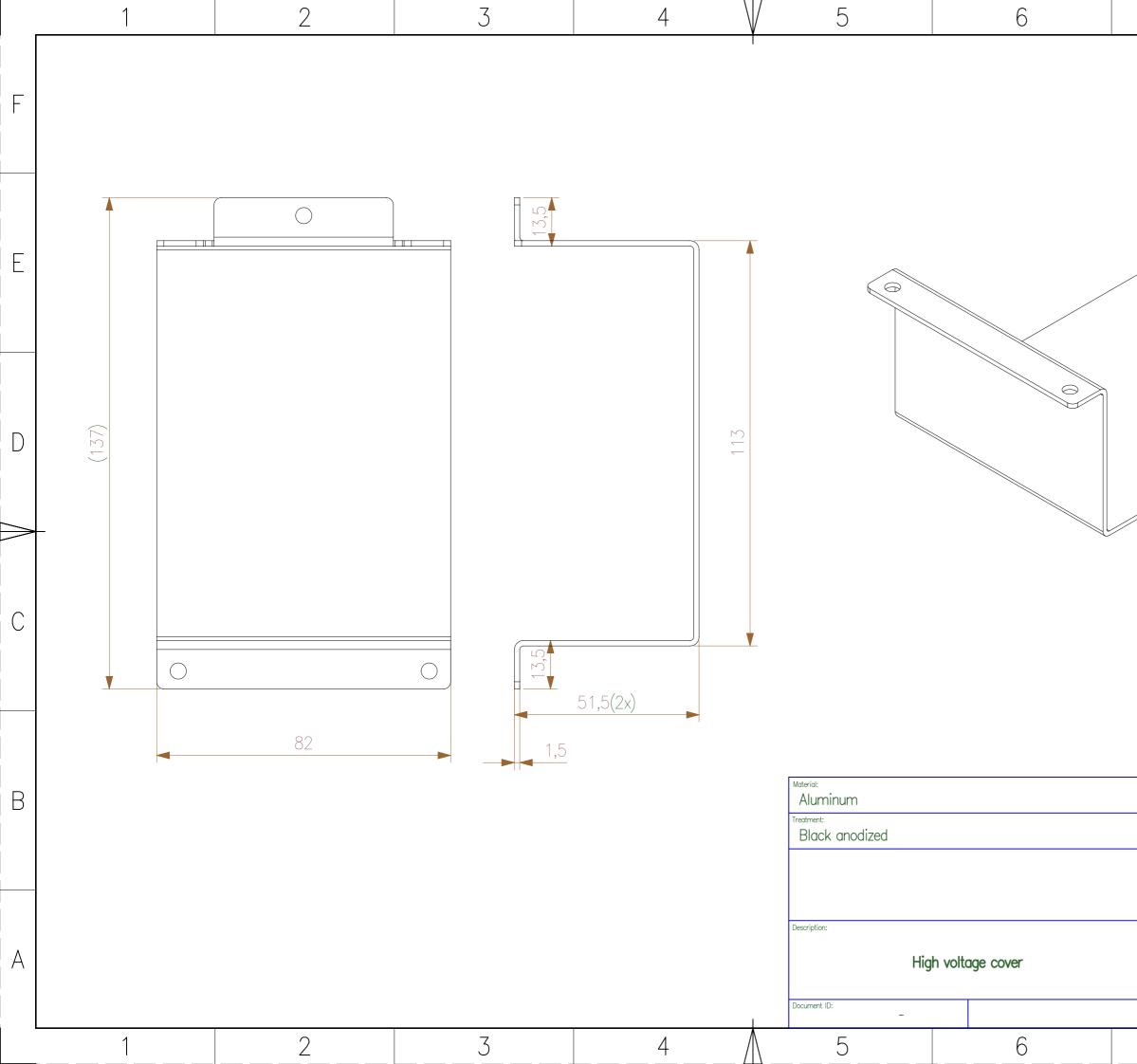


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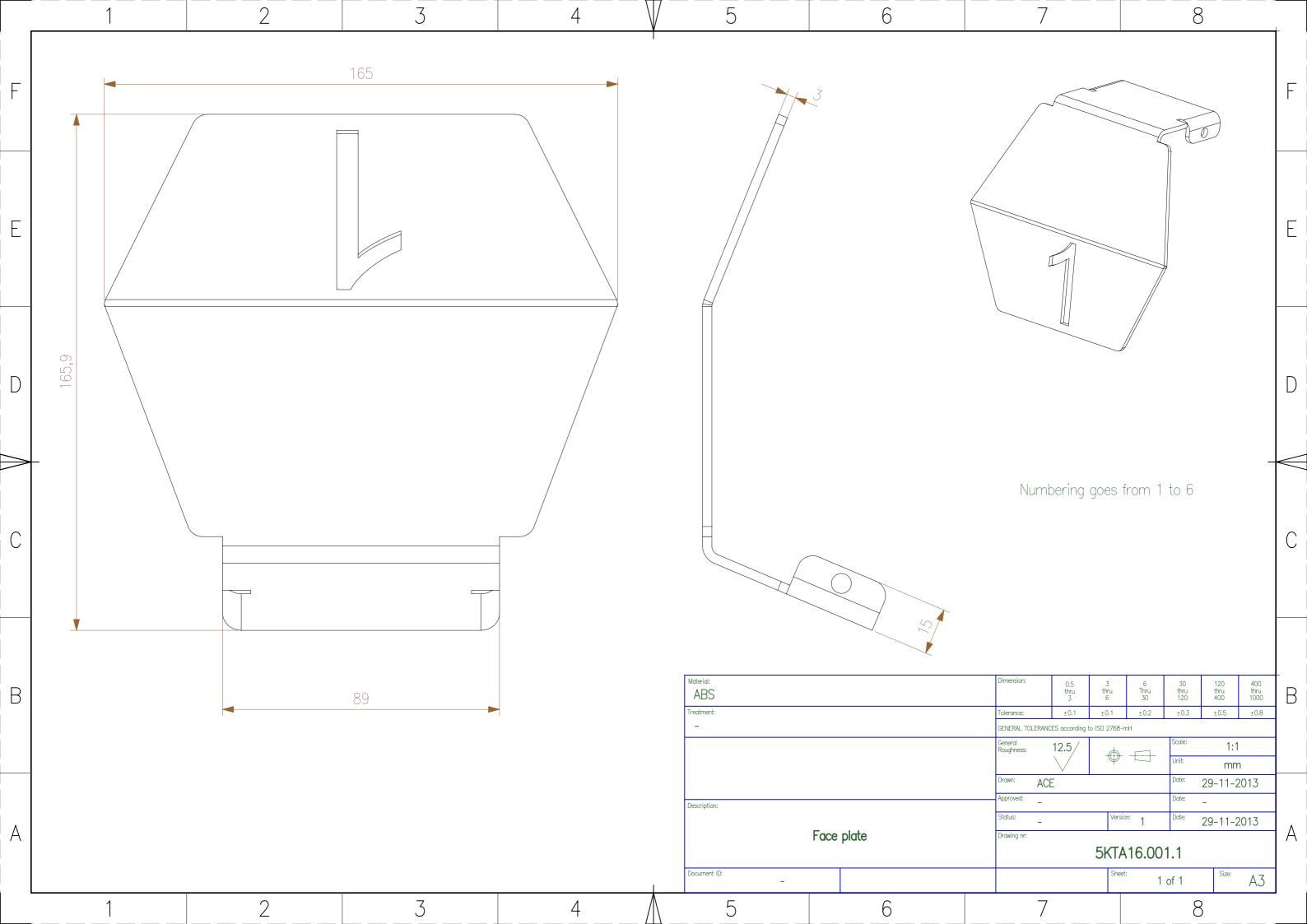


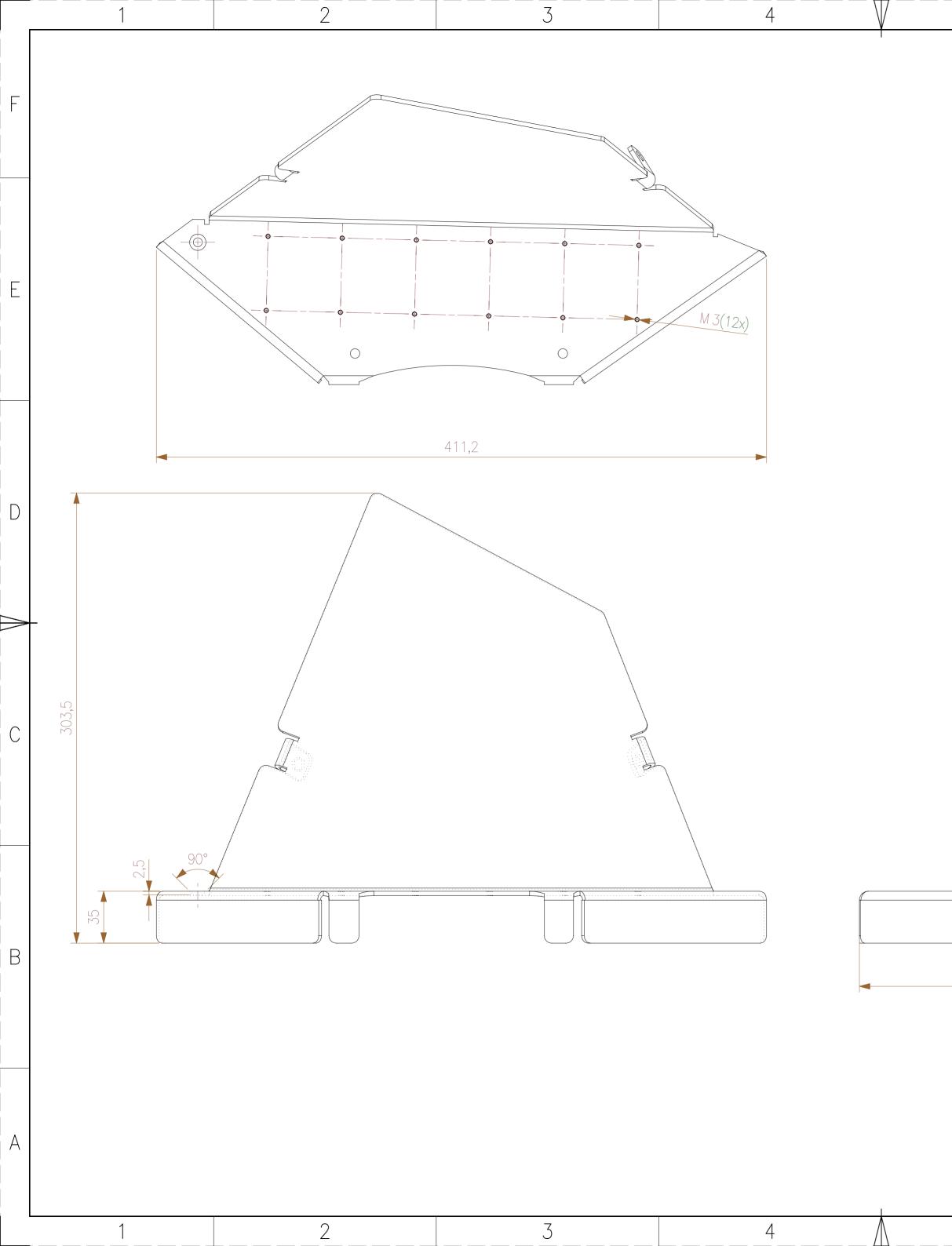


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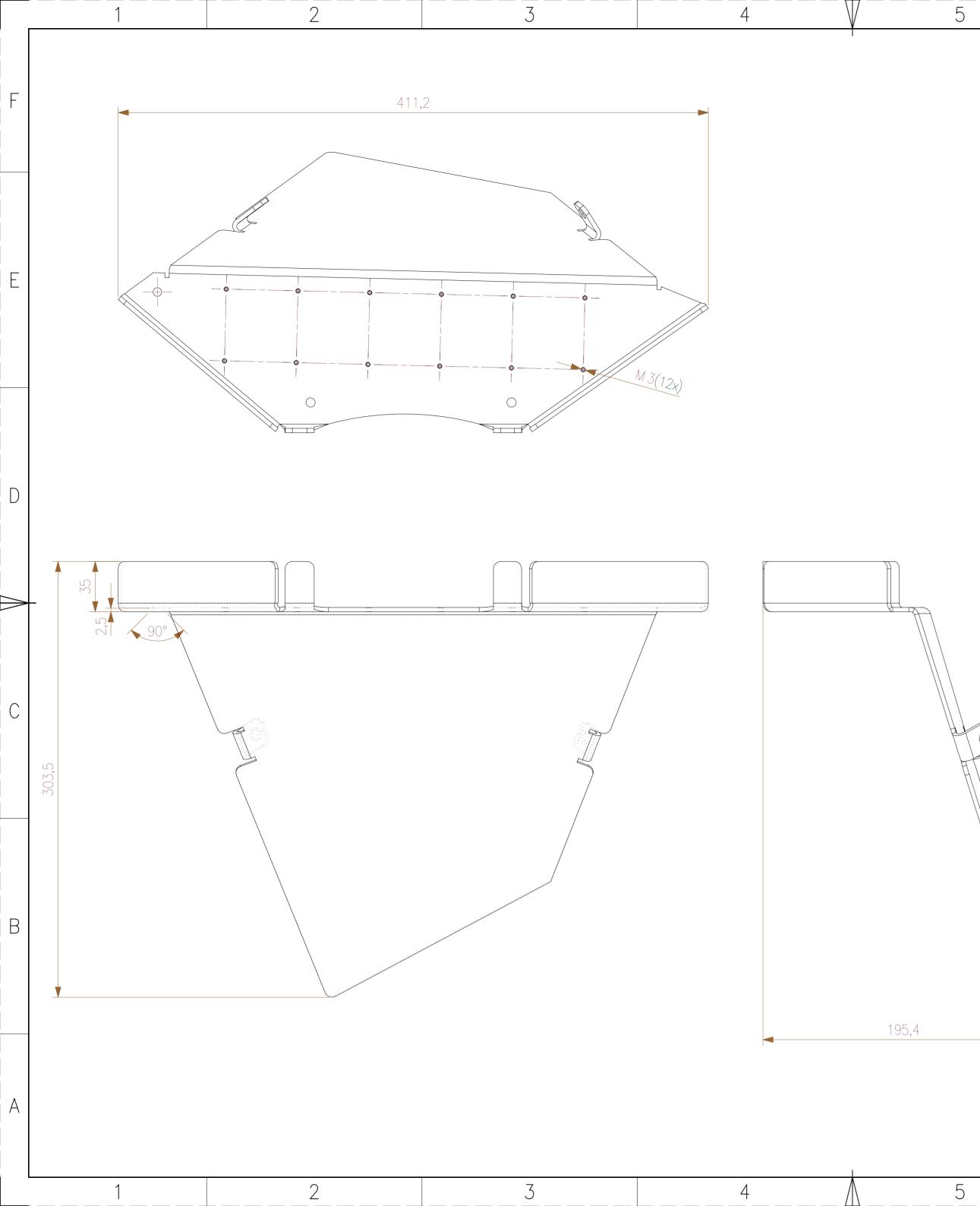


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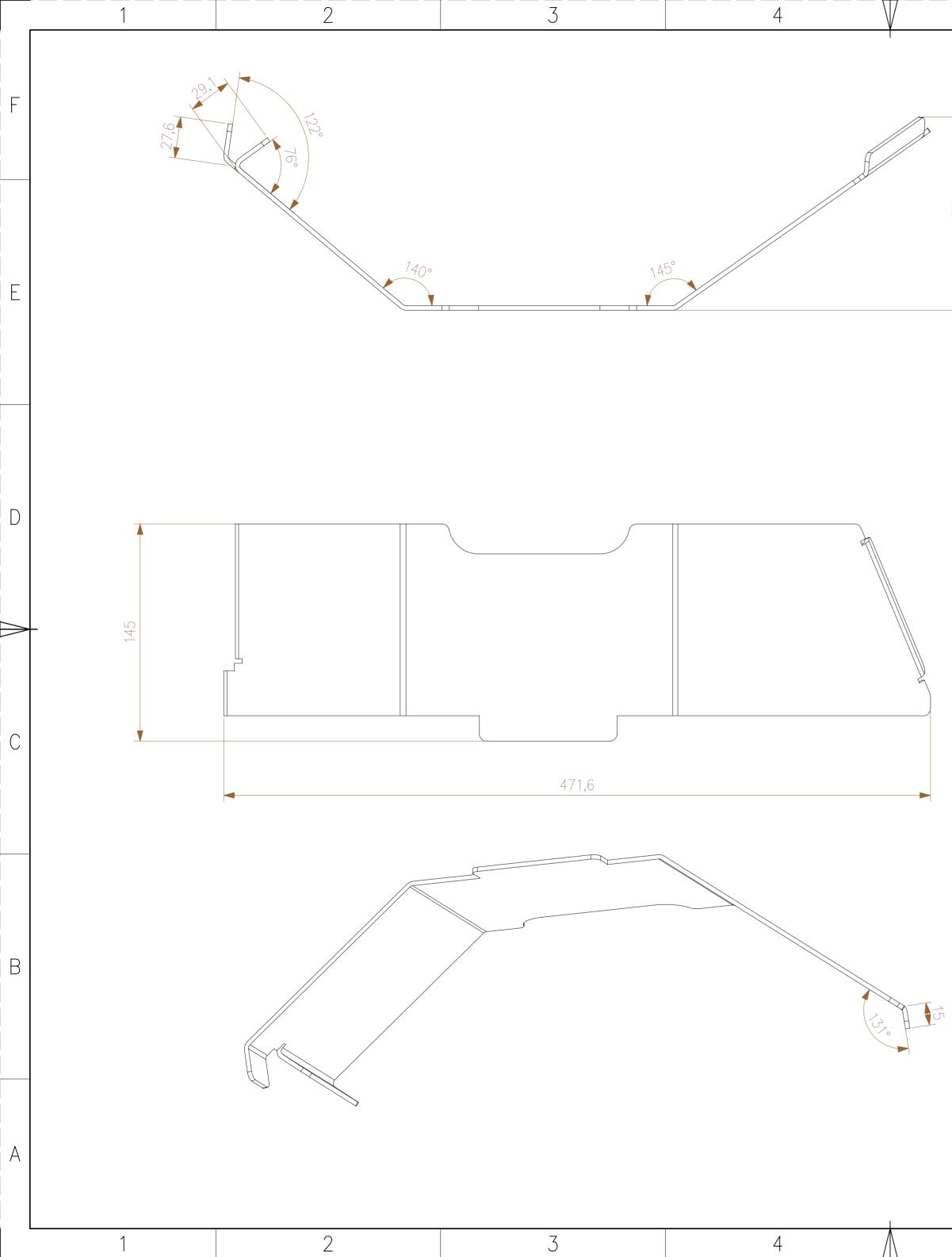




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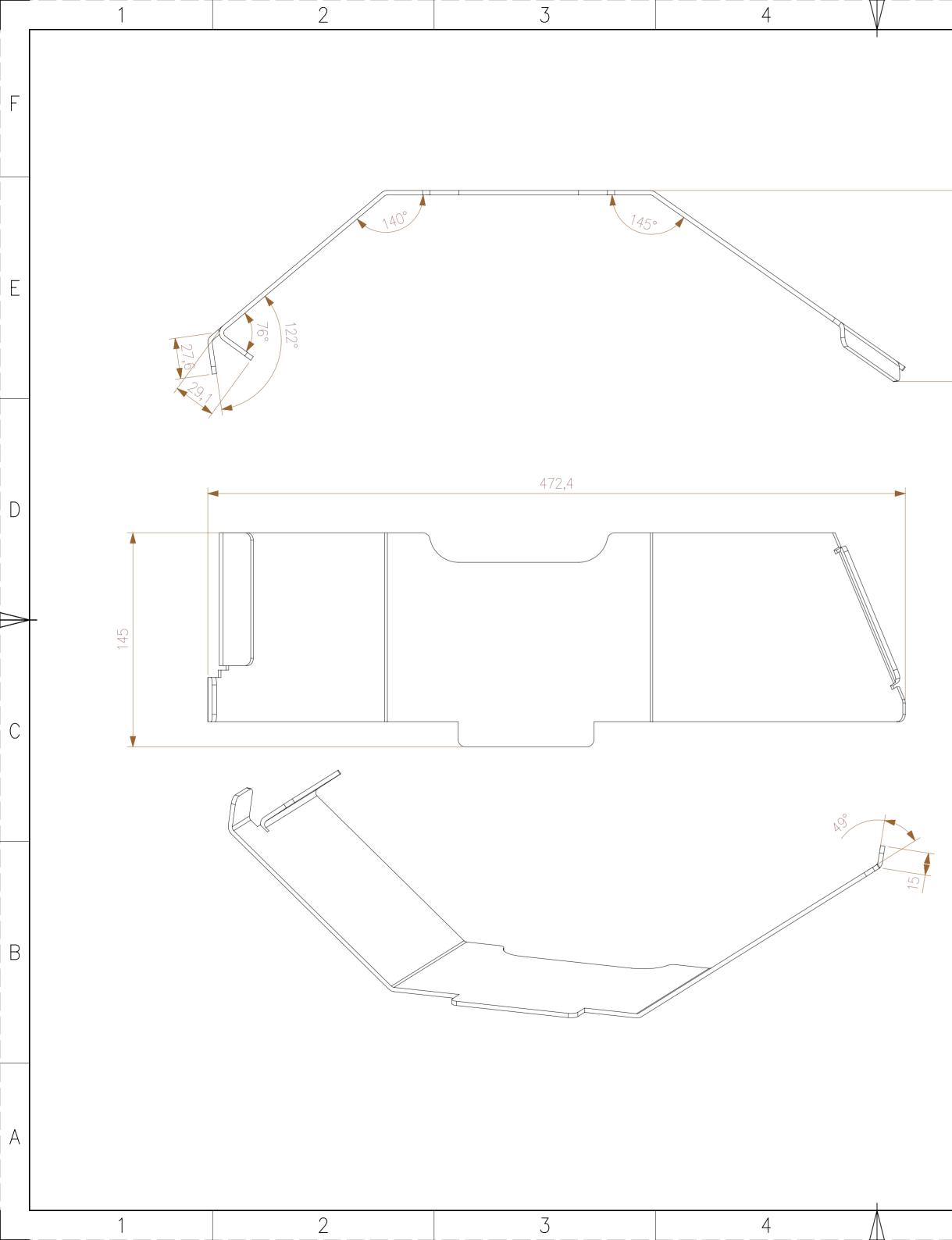


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