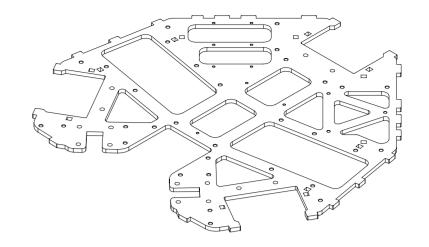


5	6		8
0	Ŭ	,	U



F

E

D

С

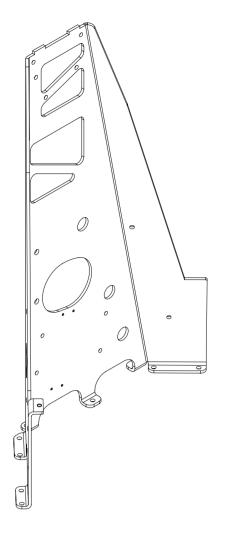
В

## If hole size not indicated M6

Material: S420MC		Dimension:	0.5 thru	3 thru	6 Thru	30 thru	120 thru	400 thru	_
Treatment:		Talaanaa	3	6	30	120	400	1000	
Black		Tolerance: GENERAL TOLERANC	±0.1 CES according t	±0.1 to ISO 2768-n	±0.2 nH	±0.3	±0.5	±0.8	
		General Roughness:	12.5/	<b></b>		Scale:	1:2	2	
			$\bigvee$	Ŷ		Unit:	mm	า	
		Drawn: AC	E			Date:	14-11-2	2013	
Description:		Approved: _				Date:	-		
		Status: _		Versio	<sup>n:</sup> 1	Date:	14-11-2	2013	A
Ba	se	Drawing nr:				_			
				5KT	A02.00	01			
Document ID: _				Sheet	1	of 1	Size:	A2	
6	7					8			-

	1	2	3	4	$\bigvee$
F					I
E		224,1			
D		20 <sup>°</sup> -0,2(2x)			
С		Ø 3(4x)	o 0 0 14 10 14 10 14		
В		10,7°			
A					
	1	2	3	4	

5	6	7	8
J	U	/	0



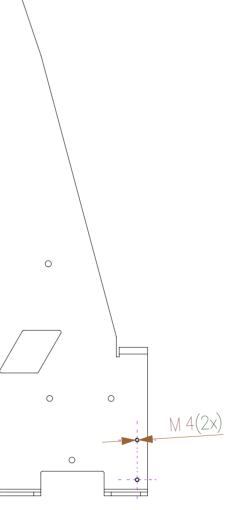
F

E

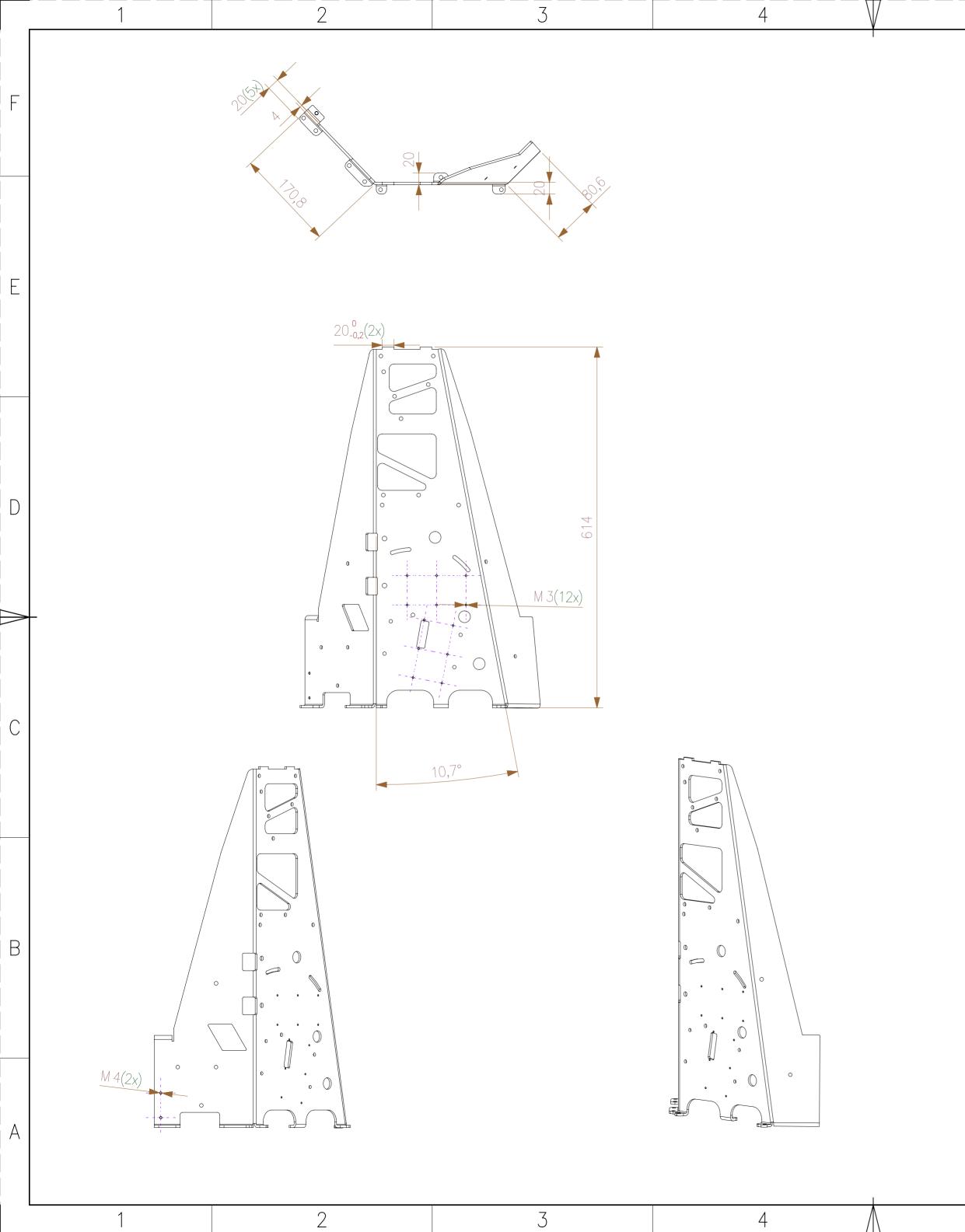
D

С

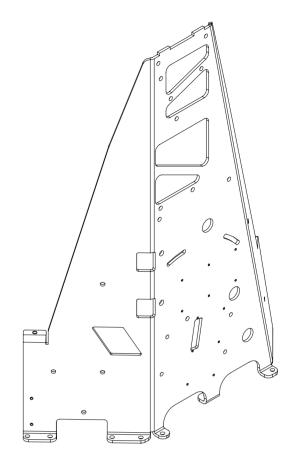
В



	Aluminum		Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	_
	Treatment:		Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
	Black anodized		GENERAL TOLERAN	CES according	to ISO 2768-r	nH				
			General Roughness:	12.5/			Scale:	1:5	)	
				$\sim$	Ŷ		Unit:	mm	٦	
			Drawn: AC	E	-		Date:	29-11-2	2013	
	 Description:		Approved: _				Date:	-		
			Status: _		Versio	<sup>m:</sup> 1	Date:	29-11-2	2013	А
	Top struc	ture left	Drawing nr:		•					
					5KT	A02.00	02			
	Document ID: _				Sheet	: 1	of 1	Size:	A2	
5	6	7					8			<u>.</u>



_			
5	6	7	A A A A A A A A A A A A A A A A A A A
J	0	/	0



_	
В	

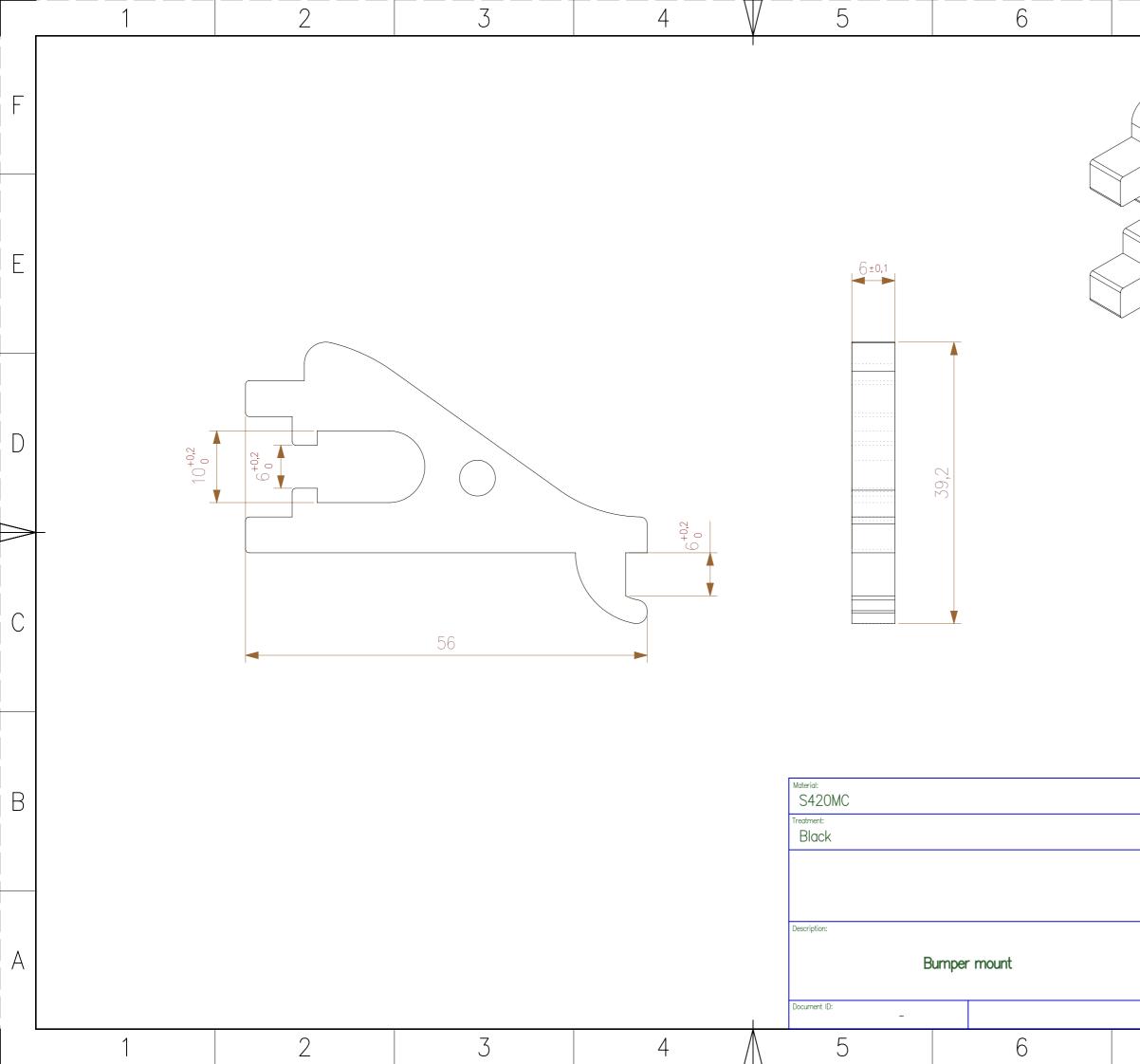
С

F

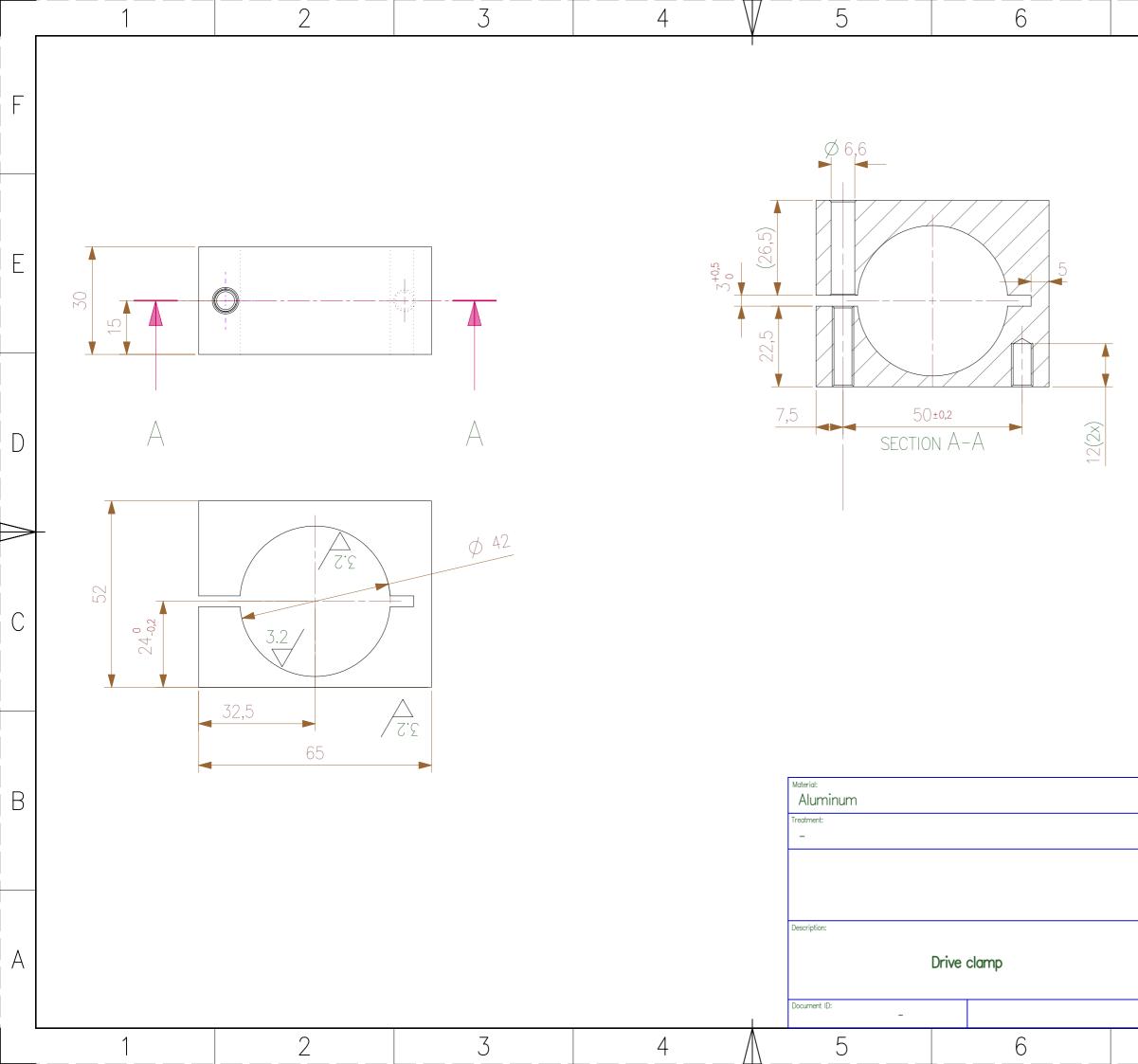
E

D

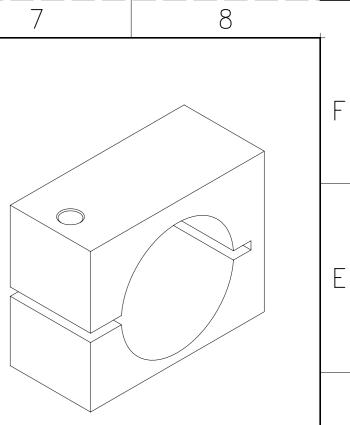
Aluminum		Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	
Treatment:		Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
Black anodized		GENERAL TOLERAN	ICES according	to ISO 2768-n	пН				
		General Roughness:	12.5/	\$		Scale:	1:5	; ;	
			$\bigvee$	Ψ		Unit:	mn	٦	
		Drawn: AC	Æ			Date:	28-11-2	2013	
Description:		Approved: _				Date:	-		
		Status: _		Versio	<sup>n:</sup> 1	Date:	28-11-2	2013	A
Top structu	ıre right	Drawing nr:		5KT/	A02.00	03			
Document ID: _				Sheet:	· 1	of 1	Size:	A2	
6	7					8			

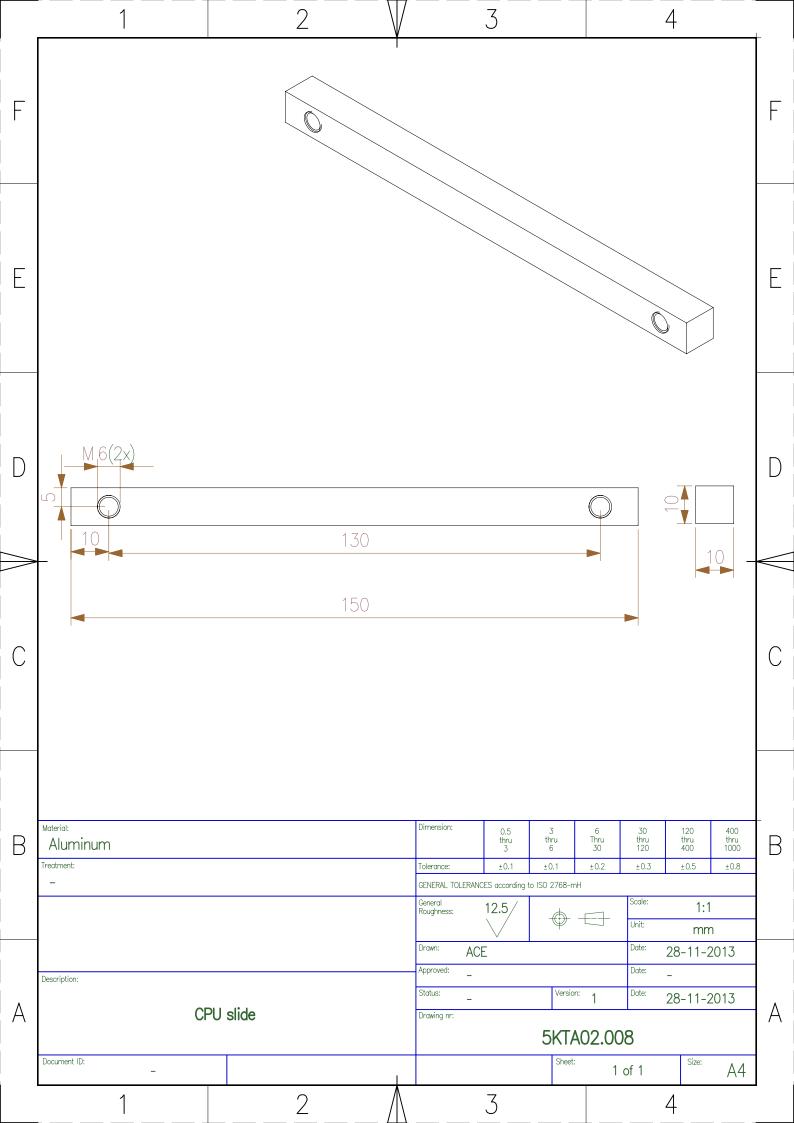


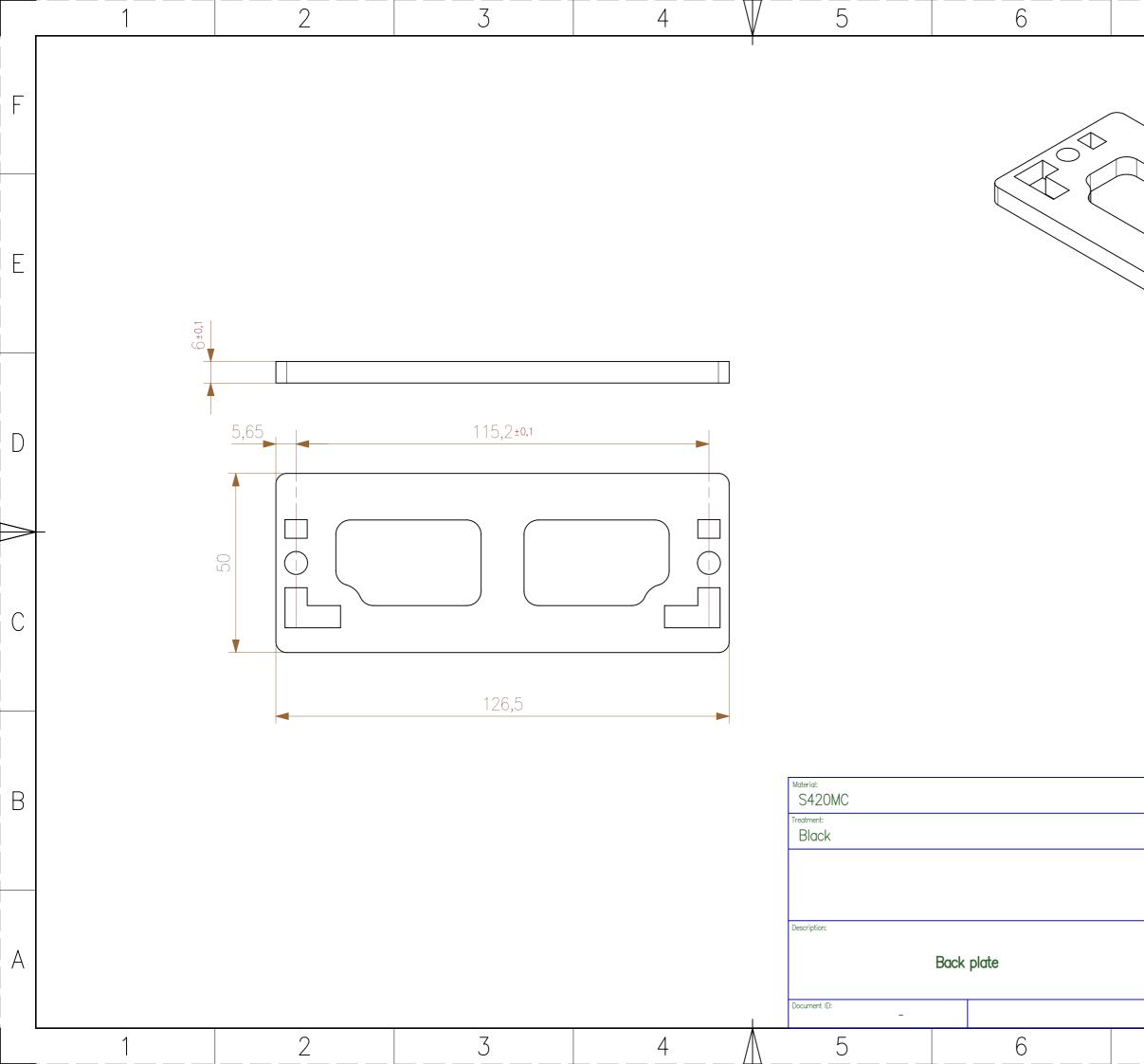
					F
					E
					D
				_	C
Dimension:     0.5 thru 3       Tolerance:     ± 0.1       GENERAL TOLERANCES accordi       General Roughness:     12.5	3 6 thru Thru 6 30 ±0.1 ±0 ng to ISO 2768-mH	120	120 thru 400 ±0.5 2:1		В
Drawn: ACE Approved: _ Status: _ Drawing nr:	Version: 1 5KTA02 Sheet:	Date: Date: Date:	mm 14-11-2 - 14-11-2 Size:	2013	A
7		3	}		



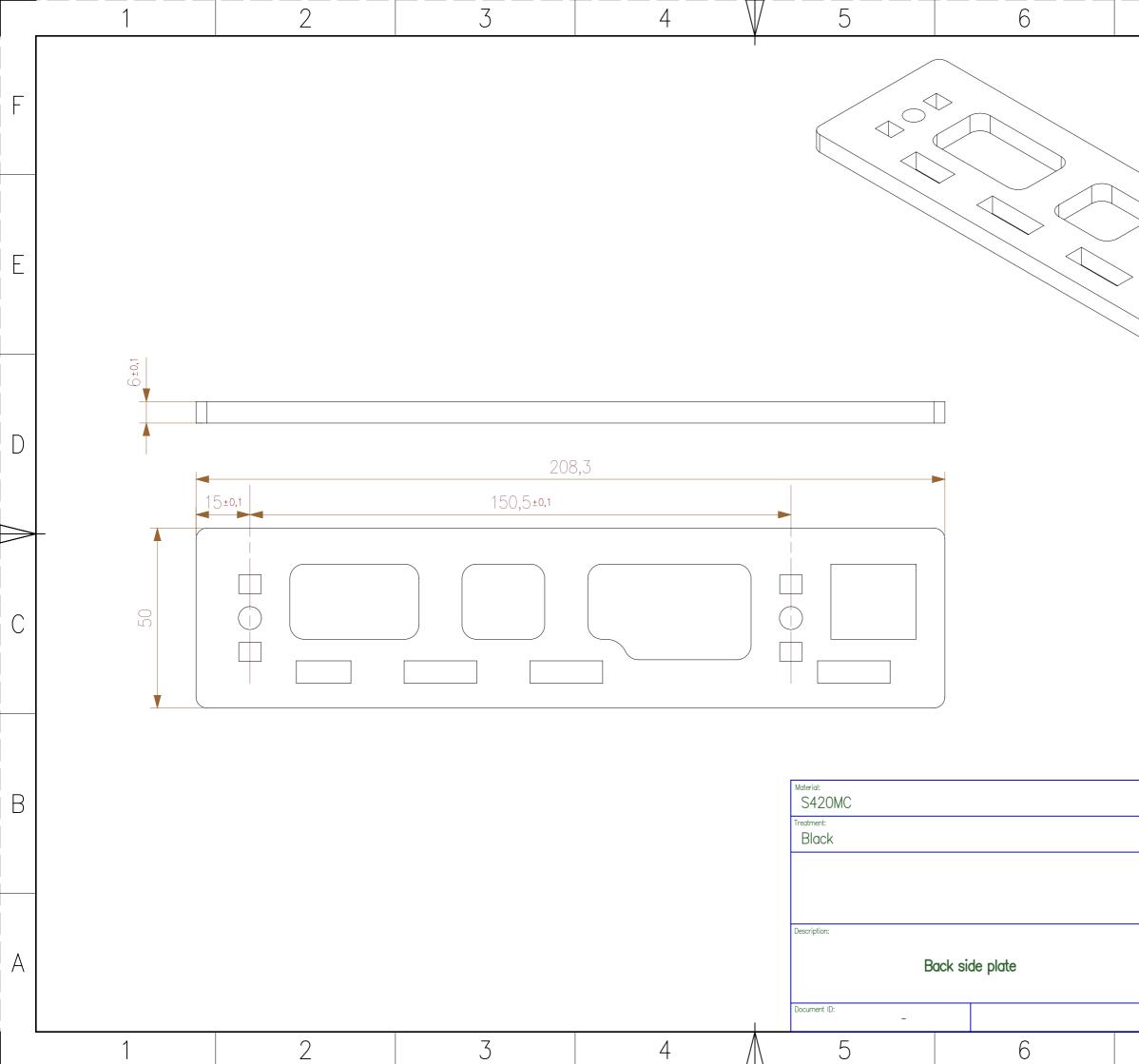
								D
							_	C
	Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	- R
	Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
	GENERAL TOLERANC General Roughness:	DES according t	:o ISO 2768-	mH	Scale: Unit:	1:1 mn		
	Drawn: AC				Date:	28-11-2	2013	
_	Approved: _				Date:	-		
	Status: _		Versi	<sup>on:</sup> 1	Date:	28-11-2	2013	
	Drawing nr:			A02.0	05			A
			Shee	<sup>t:</sup> 1	of 1	Size:	A3	
	7				3	}		•
	/					-		



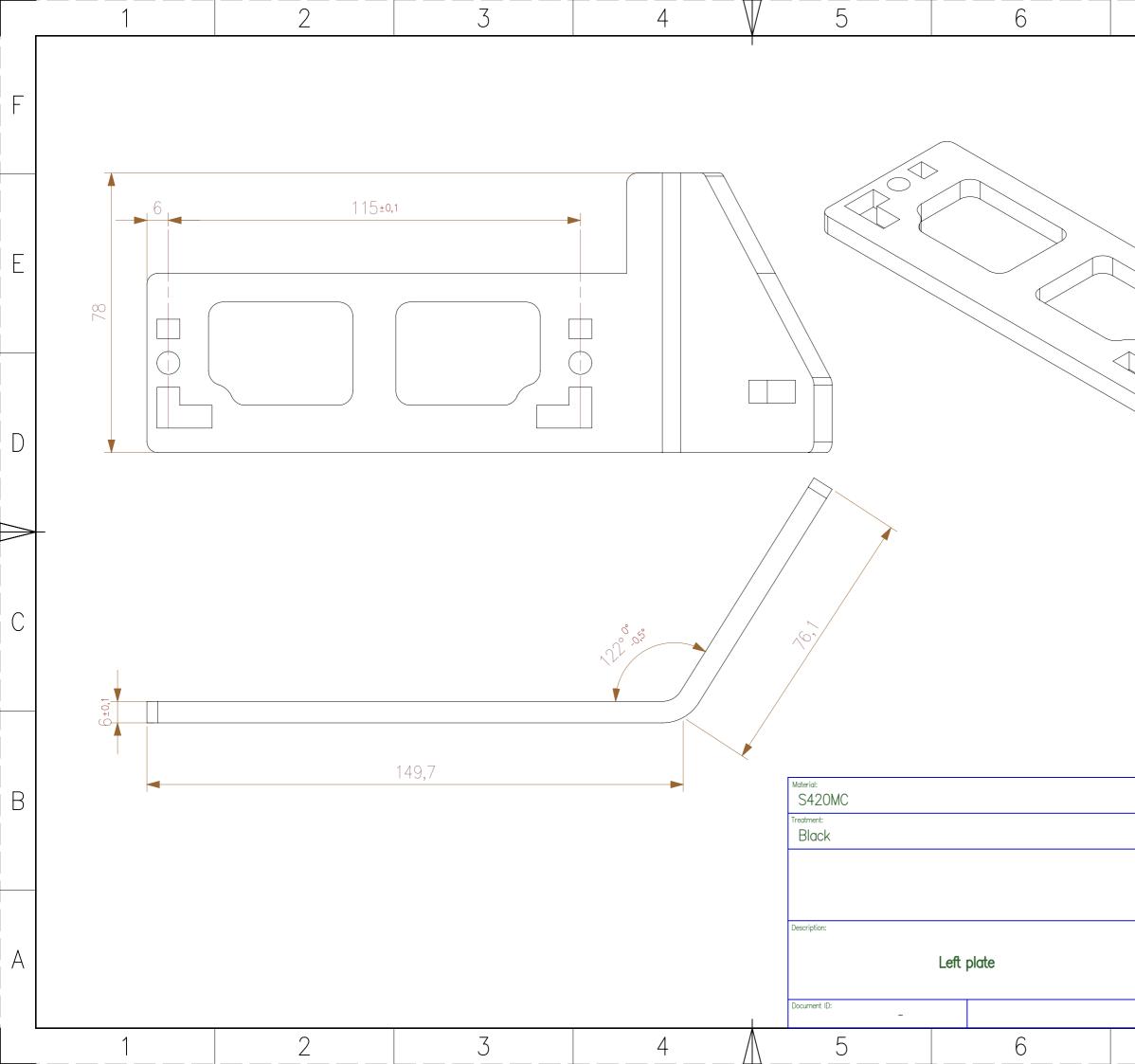




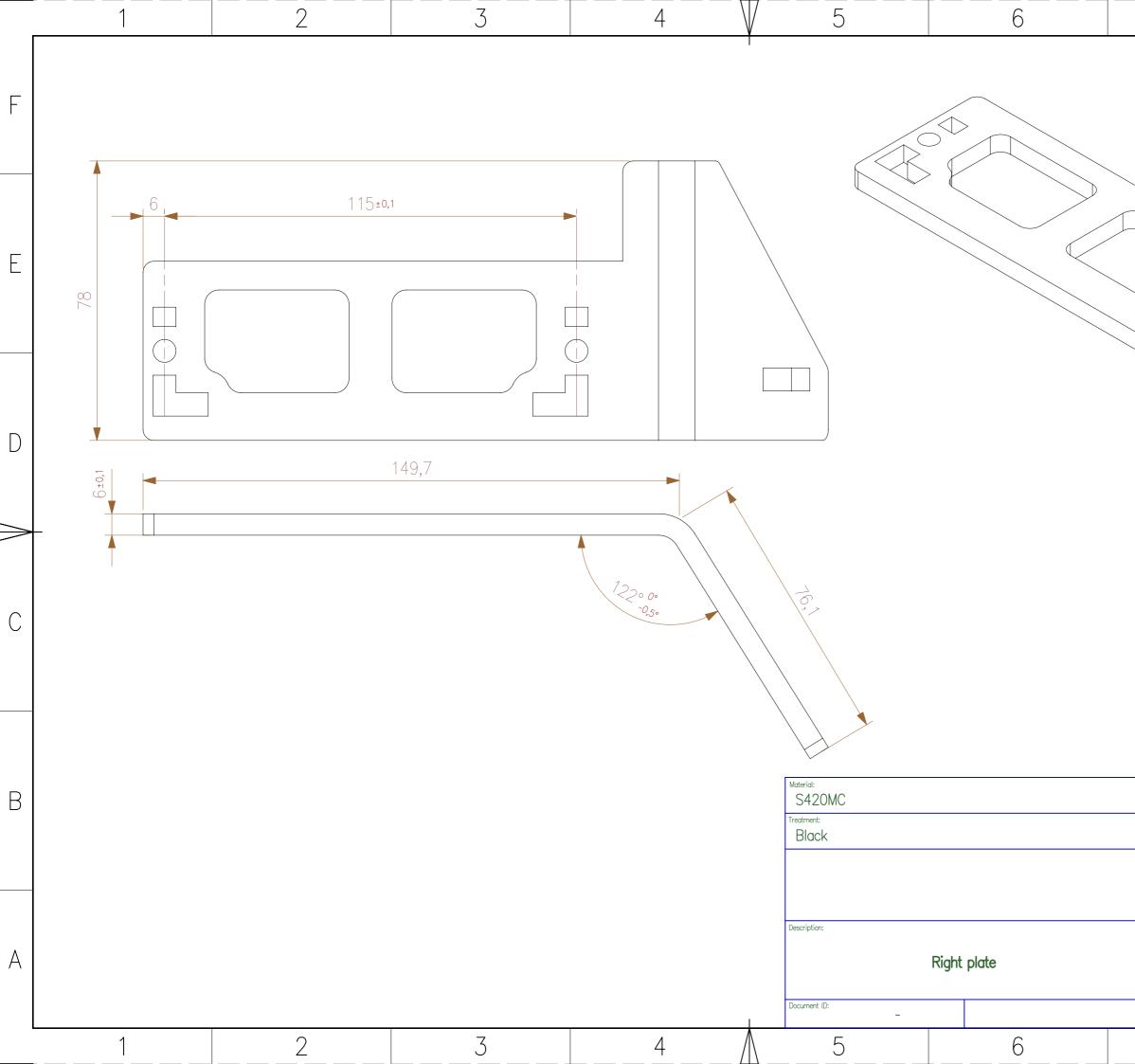
F         F           E         F           D         F           C         D           C         C	7			3	}		
Dimension:       0.5 thru       3 thru       6 thru       30 thru       120 thru       400 thru       400 thru       B         Tolerance:       ±0.1       ±0.1       ±0.2       ±0.3       ±0.5       ±0.8         GENERAL TOLERANCES according to ISO 2768-mH       Scale:       1:1       Unit: <mm< td="">       mm         Ceneral Roughness:       12.5       Image:       Scale:       1:1       Unit:<mm< td="">       mm         Drawn:       ACE       Date:       14-11-2013       Approved:       _       Status:       _       Status:       _       Centerial       _       _         Status:       _       Version:       1       Date:       _       _       _       Approved:       _       _       _         Status:       _       Version:       1       Date:       _       _       _       A         Drawing nr:       _       _       _       _       A       _       _       A       _       _       _       A       _       _       _       _       _       A         _       _       _       _       _       _       _       _       _       A       _       _       _<td></td><td></td><td></td><td></td><td></td><td></td><td>F</td></mm<></mm<>							F
Dimension:       0.5 thru       3 thru       6 thru       30 thru       120 thru       400 thru       400 thru       B         Tolerance:       ±0.1       ±0.1       ±0.2       ±0.3       ±0.5       ±0.8         GENERAL TOLERANCES according to ISO 2768-mH       Scale:       1:1       Unit: <mm< td="">       mm         Ceneral Roughness:       12.5       Image:       Scale:       1:1       Unit:<mm< td="">       mm         Drawn:       ACE       Date:       14-11-2013       Approved:       _       Status:       _       Status:       _       Centerial       _       _         Status:       _       Version:       1       Date:       _       _       _       Approved:       _       _       _         Status:       _       Version:       1       Date:       _       _       _       A         Drawing nr:       _       _       _       _       A       _       _       A       _       _       _       A       _       _       _       _       _       A         _       _       _       _       _       _       _       _       _       A       _       _       _<td></td><td></td><td></td><td></td><td></td><td></td><td>E</td></mm<></mm<>							E
Dimension:       0.5 thru       3 thru       6 thru       30 thru       120 thru       400 thru       400 thru       B         Tolerance:       ±0.1       ±0.1       ±0.2       ±0.3       ±0.5       ±0.8         GENERAL TOLERANCES according to ISO 2768-mH       Scale:       1:1       Unit: <mm< td="">       mm         Ceneral Roughness:       12.5       Image:       Scale:       1:1       Unit:<mm< td="">       mm         Drawn:       ACE       Date:       14-11-2013       Approved:       _       Status:       _       Status:       _       Centerial       _       _         Status:       _       Version:       1       Date:       _       _       _       Approved:       _       _       _         Status:       _       Version:       1       Date:       _       _       _       A         Drawing nr:       _       _       _       _       A       _       _       A       _       _       _       A       _       _       _       _       _       A         _       _       _       _       _       _       _       _       _       A       _       _       _<td></td><td></td><td></td><td></td><td></td><td></td><td>D</td></mm<></mm<>							D
1       1						_	C
Approved:      Date:        Status:      Version:     1     Date:        Drawing nr:      5KTA02.011     A3	Tolerance: ±1 GENERAL TOLERANCES acc	3 6 0.1 ±0.1 cording to ISO 276	30 ±0.2	±0.3 Scale:	thru 400 ±0.5 <b>1:1</b>	±0.8	B
1 of 1 A3	Approved: _ Status: _	5K	TA02.0	Dote: Dote: Dote:	14-11-2 - 27-11-2	2013 2013	A
	7		1			A3	



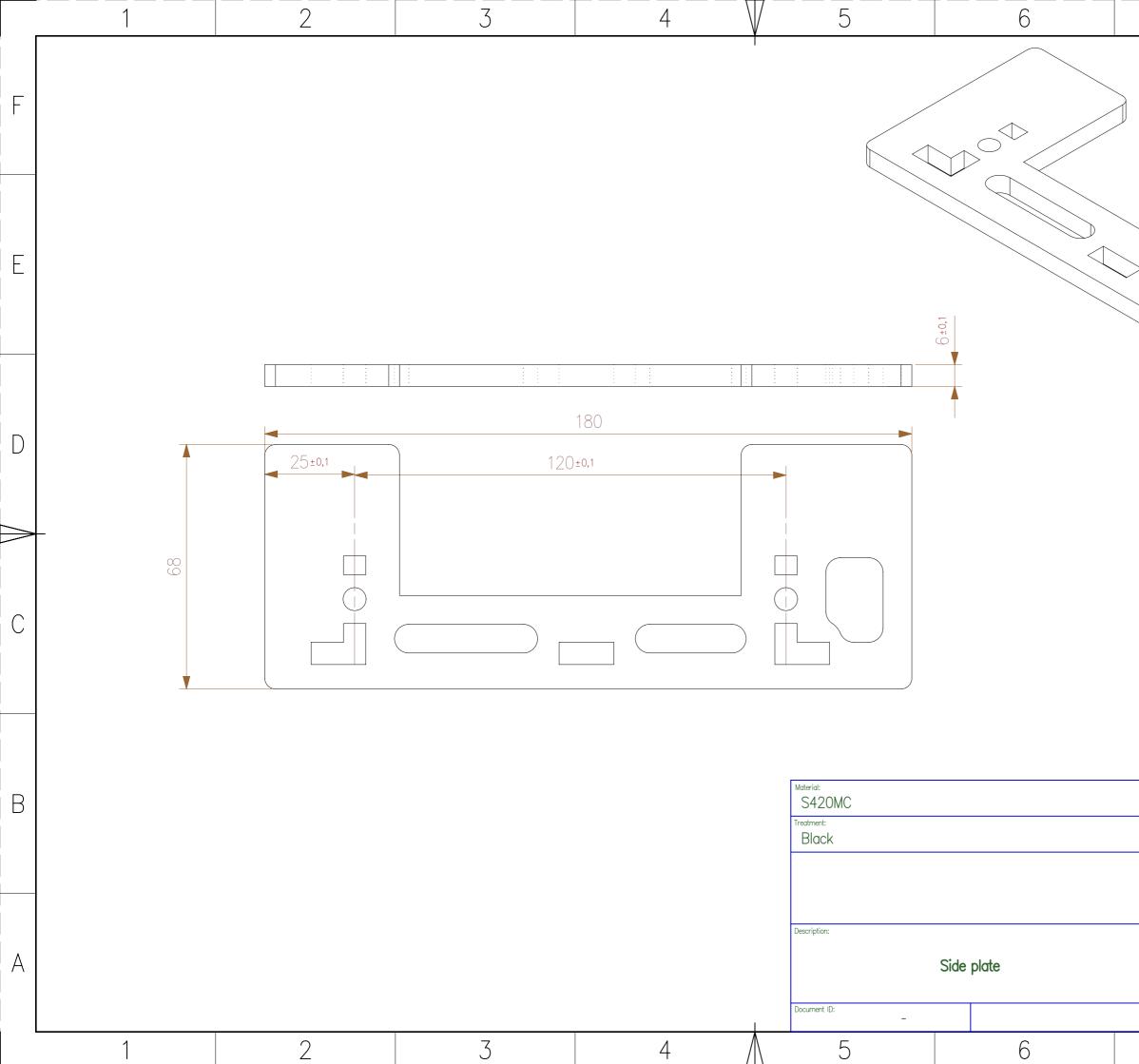
7				6	3		L
							F
							Ŀ
		$\mathbf{A}_{\mathbf{A}}$					D
						-	$\checkmark$
						_	C
 Dimension:							C
Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	
 Tolerance:	thru 3 ±0.1	thru 6 ±0.1	30 ±0.2	30 thru 120 ±0.3	thru	thru	
 Tolerance: GENERAL TOLERANC General	thru 3 ±0.1 ES according to	thru 6 ±0.1	30 ±0.2	120	thru 400 ±0.5	thru 1000 ±0.8	
 Tolerance: GENERAL TOLERANC	thru 3 ±0.1	thru 6 ±0.1	30 ±0.2	120 ±0.3	thru 400	thru 1000 ±0.8	
 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI	thru 3 ±0.1 ES according to	thru 6 ±0.1	30 ±0.2	120 ±0.3 Scale:	thru 400 ±0.5 1:1	thru 1000 ±0.8	C B
 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI Approved: _	thru 3 ±0.1 ES according to	thru 6 ±0.1 ISO 2768-r	30 ±0.2 mH	120 ±0.3 Scale: Unit: Date: Date:	thru 400 ±0.5 1:1 mm 14-11-2 -	thru 1000 ±0.8	C B
 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI Approved: Status:	thru 3 ±0.1 ES according to	thru 6 ±0.1	30 ±0.2 mH	120 ±0.3 Scale: Unit: Date:	thru 400 ±0.5 1:1 mm 14-11-2	thru 1000 ±0.8	
 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI Approved: Status:	thru 3 ±0.1 ES according to	thru 6 ±0.1 ISO 2768-r	30 ±0.2 mH	120 ±0.3 Scale: Unit: Date: Date: Date:	thru 400 ±0.5 1:1 mm 14-11-2 -	thru 1000 ±0.8	C A
 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI Approved: Status:	thru 3 ±0.1 ES according to	thru 6 ±0.1 ISO 2768-r	30 ±0.2 mH 	120 ±0.3 Scale: Unit: Date: Date: Date: Date:	thru 400 ±0.5 1:1 mm 14-11-2 -	thru 1000 ±0.8	C A
 Tolerance: GENERAL TOLERANC General Roughness: Drawn: ACI Approved: Status:	thru 3 ±0.1 ES according to	thru 6 ±0.1 ISO 2768-1 - Versie 5KT	30 ±0.2 mH 	120 ±0.3 Scale: Unit: Date: Date: Date:	thru 400 ±0.5 1:1 11-2 - 27-11-2 Size:	thru 1000 ±0.8	C A



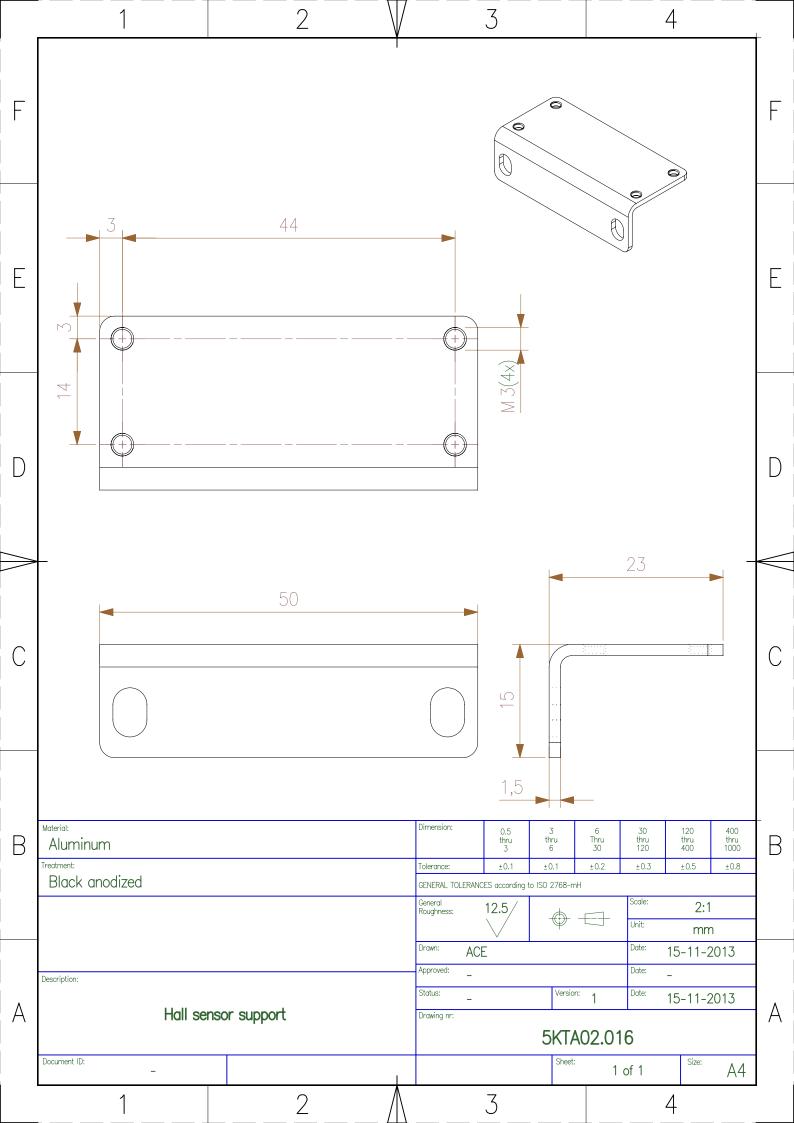
7				5	3		L
							L
							E
							D
						_	C
Dimension: Tolerance: GENERAL TOLERANCE General Roughness:	0.5 thru 3 ±0.1 S according to	3 thru 6 ±0.1 ISO 2768-r	6 Thru 30 ±0.2 mH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		В
Drawn: ACE Approved: _ Status: _ Drawing nr:	× .	Versio 5KT Shee	A02.0	Date: Date: Date: Date: Date: Date:	14-11-2 - 14-11-2 Size:	2013	А
7				3	}		l

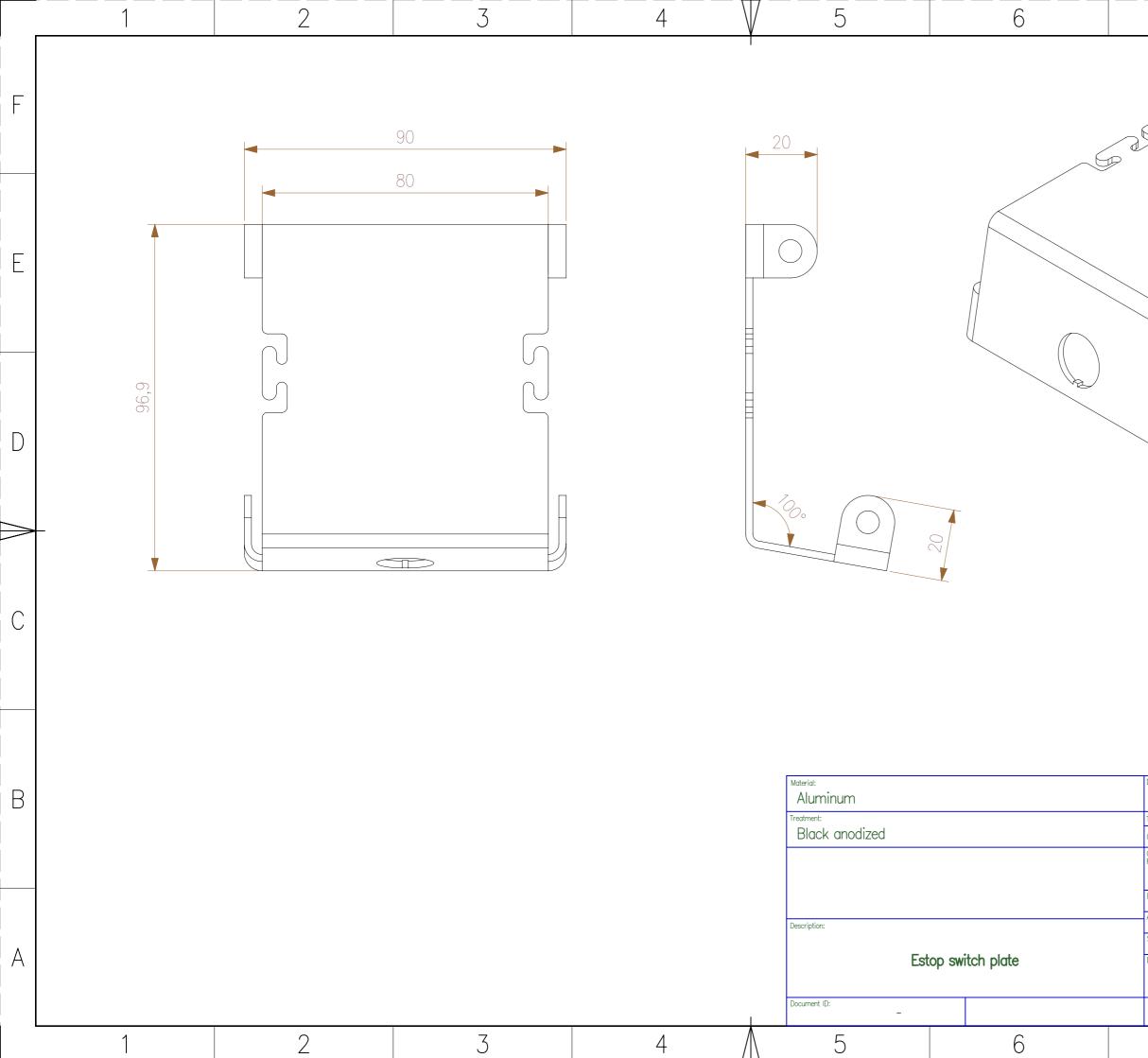


7		8		
				F
				E
				D
			_	C
Dimension:     0.5 thru 3       Tolerance:     ±0.1       GENERAL TOLERANCES according to IS       General Roughness:     12.5	3 6 thru Thru 6 ±0.1 ±0.2 50 2768-mH	1 Inite	400 thru 1000 ±0.8 1:1	В
Drawn: ACE Approved: _ Status: _ Drawing nr:	Version: 1 5KTA02.0 Sheet:	Date:         14-11           Date:         _           Date:         _           Date:         14-11	-2013	А
7		8	AJ	

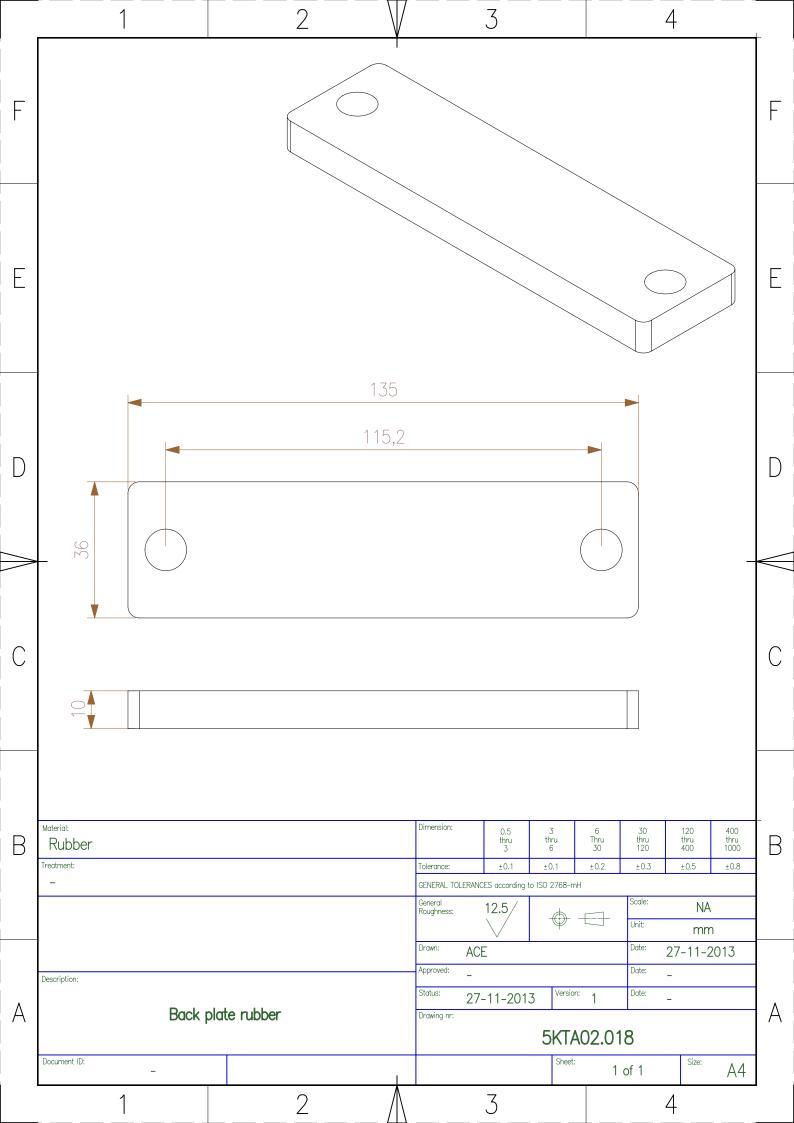


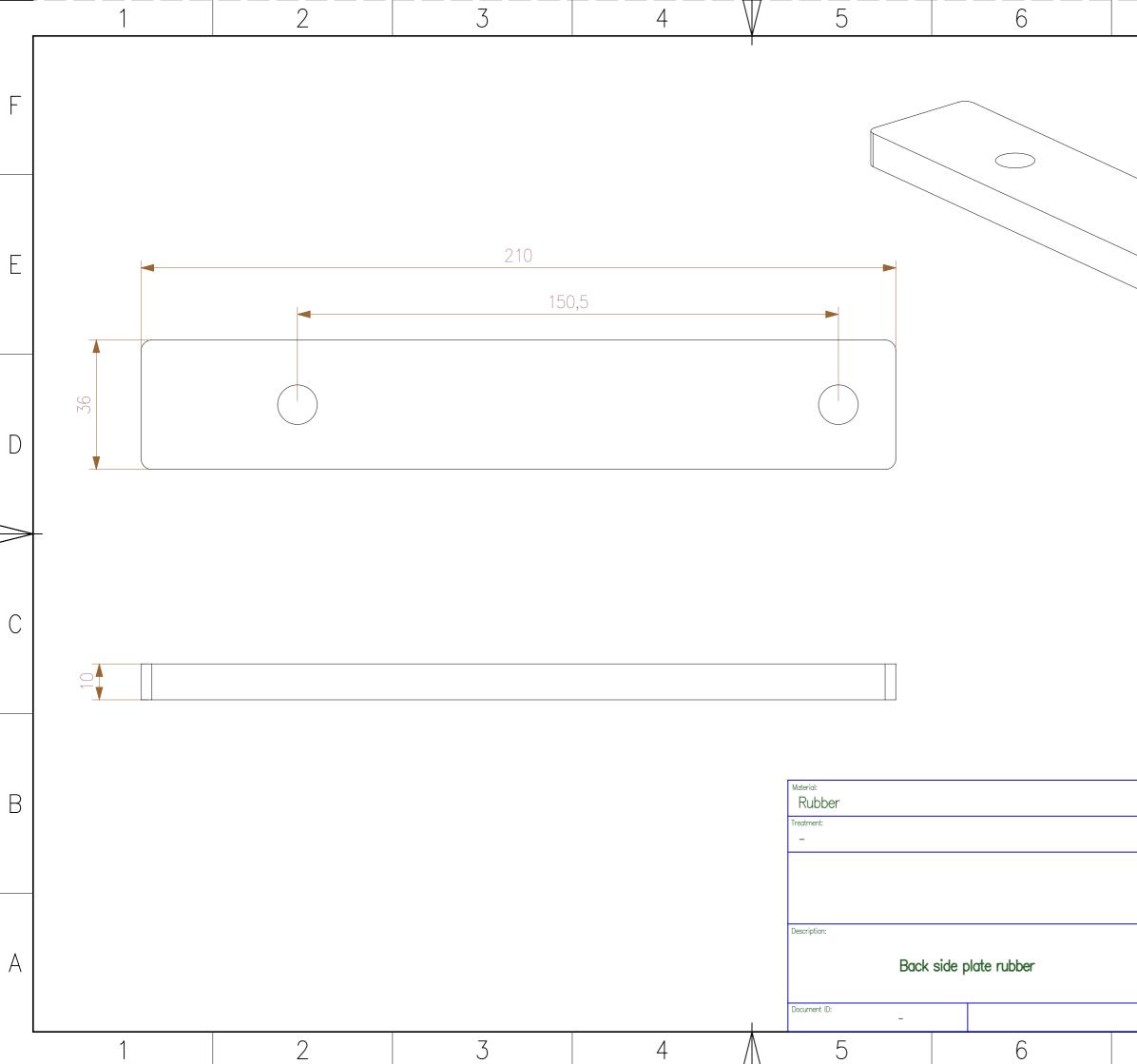
7	8	
		F
		E
		D
		<
		С
Dimension:     0.5 thru 3     3 thru 6       Tolerance:     ±0.1     ±0.1       GENERAL TOLERANCES according to ISO 276	6         30         120         400           Thru         thru         thru         thru           30         120         400         1000           ±0.2         ±0.3         ±0.5         ±0.8           3-mH         3-mH         3-mH         3-mH	В
General Roughness: 12.5/	Scale: 1:1	
Drawn: ACE	Unit: mm Date: 26-11-2013	
Approved:	Date: _	
Status: Ve Drawing nr:	<sup>rsion:</sup> 1 <sup>Date:</sup> 26-11-2013	А
	TA02.015	1 \
Si	eet: 1 of 1 <sup>Size:</sup> A3	
7	8	



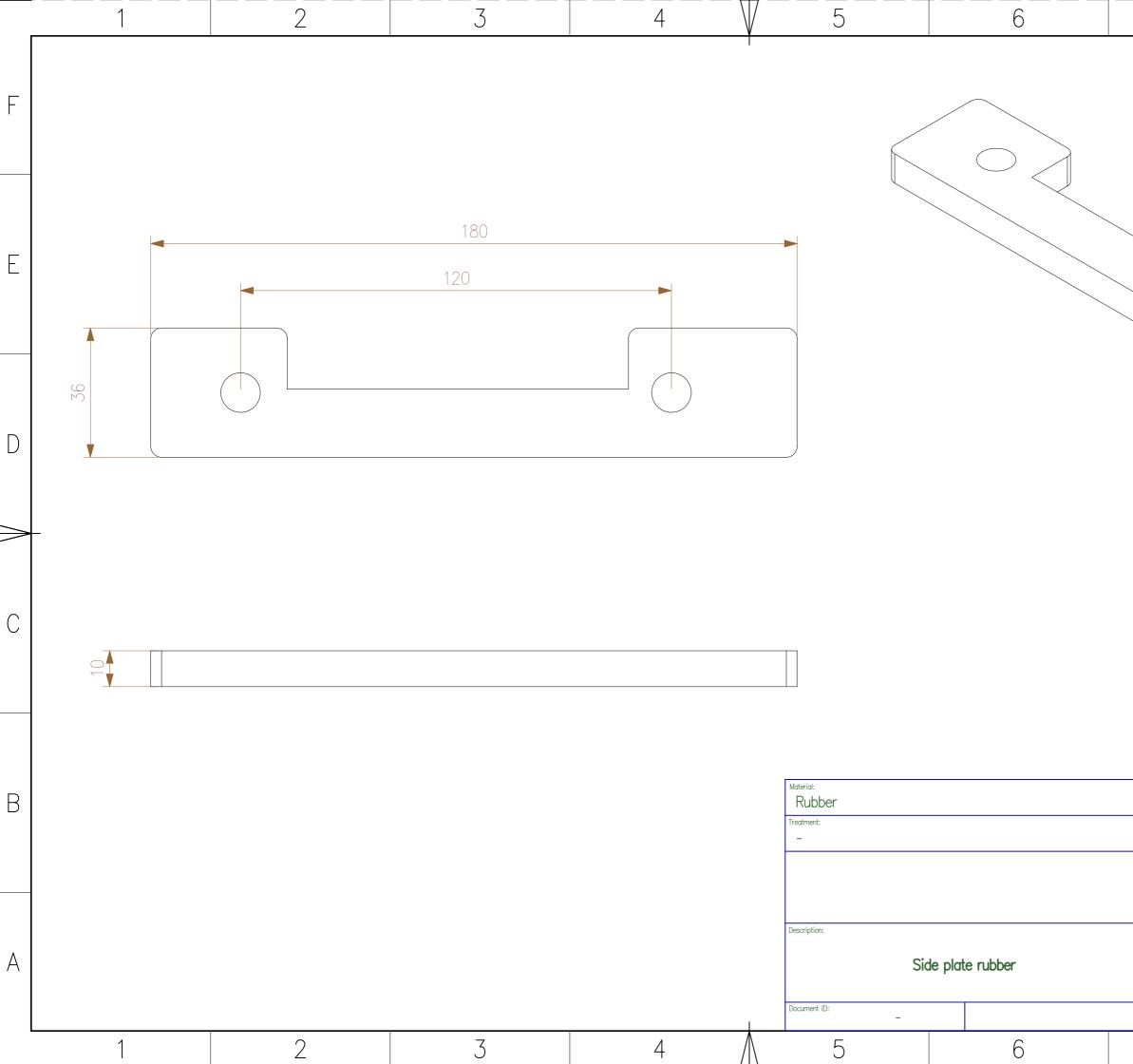


7 8						1	
25							F
		Ste					E
	$\mathcal{D}$						D
							C
Dimension: Tolerance: GENERAL TOLERANCES of General Roughness: 12	2.5	3 thru 6 ±0.1 	6 Thru 30 ±0.2 nH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		B
Drawn: ACE Approved: _ Status: _ Drawing nr:		Versio 5KT	<sup>m:</sup> 1 A02.01	Date: Date:	29-11-2 - 29-11-2	2013	A
7		Sheet		of 1 E	Size:	A3	

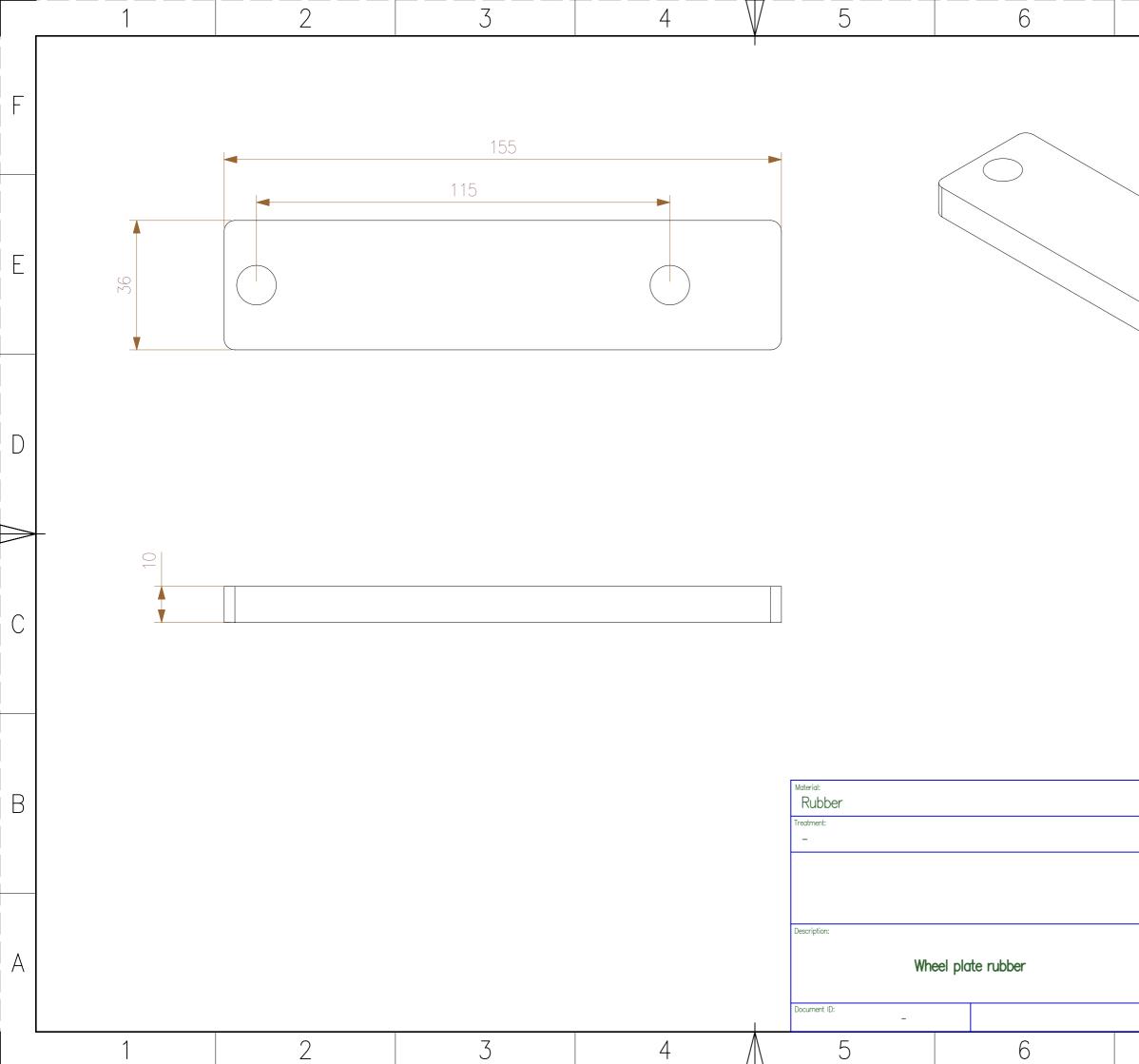




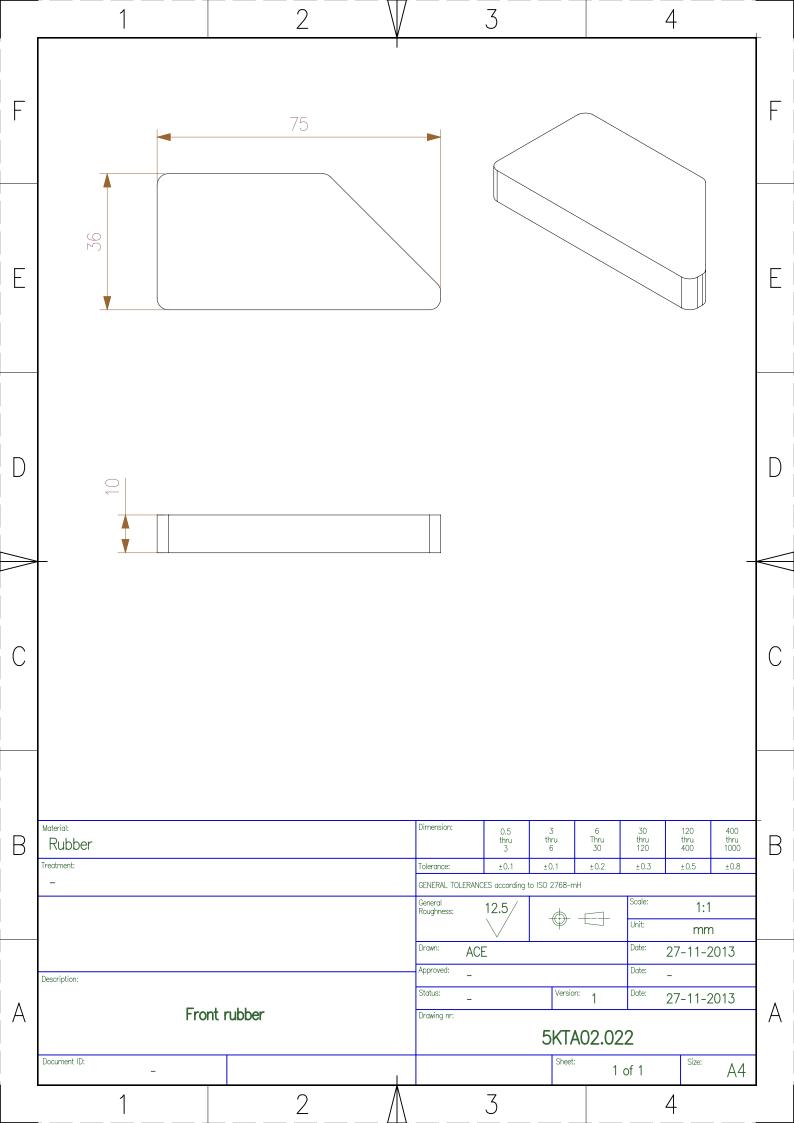
7				5	3		L
							F
							E
							D
							<
							С
Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	R
Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
GENERAL TOLERAN General		o ISO 2768-r	mH	Scale:	K   A		
Roughness:	12.5	$\oplus$		Unit:	NA		
Drawn: AC	E E			Date:	27-11-2		
Approved:				Date:	-		
Status: _		Versio	<sup>on:</sup> 1	Date:	27-11-2	2013	٨
Drawing nr:		51/1	A02.0	10			А
		Sheet	·.	of 1	Size:	A3	
			1	5	2	AJ	
/				C	)		

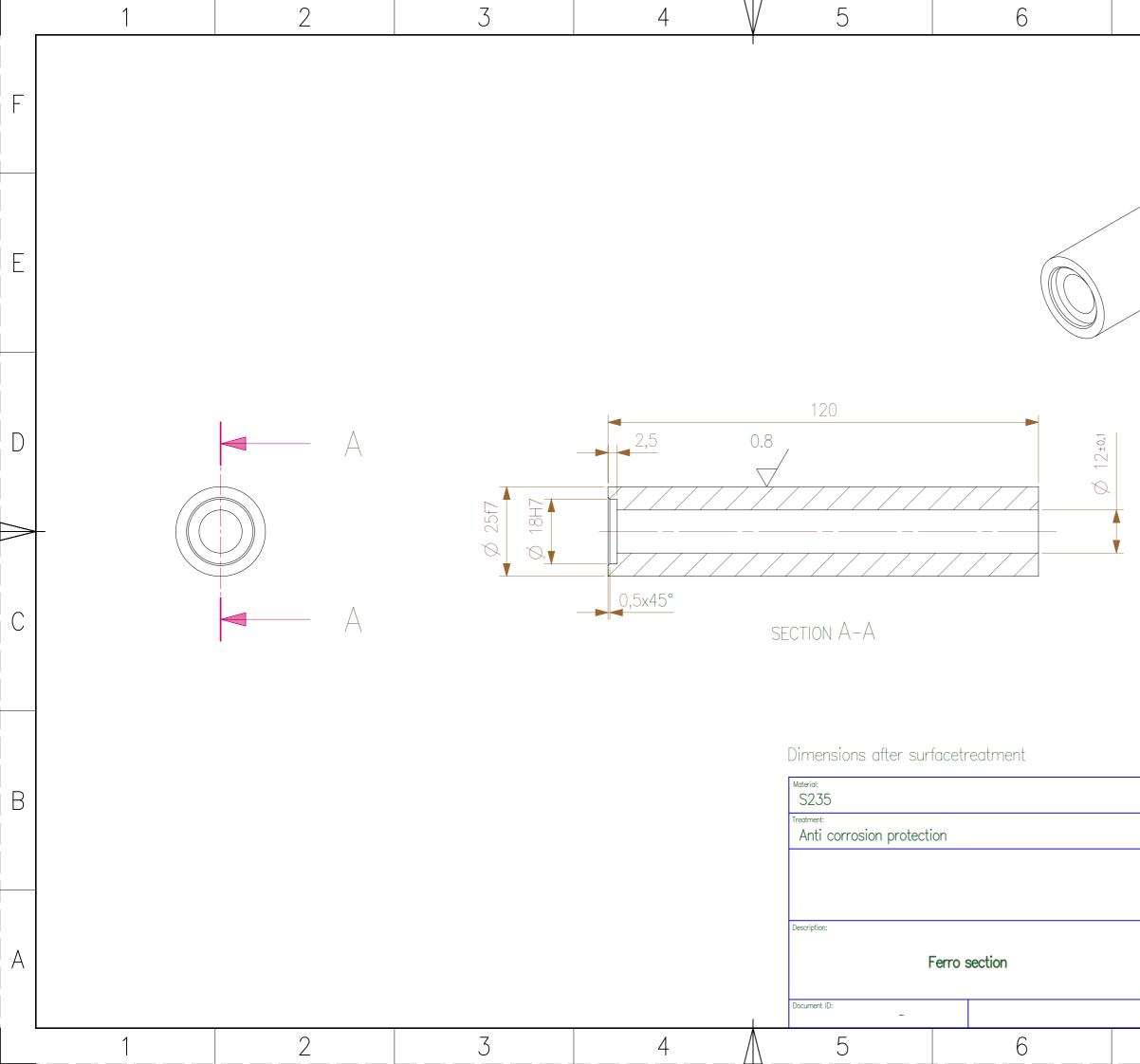


	7				3	3		L
								F
				$\frown$				E
								D
							_	$\checkmark$
								С
	imension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	B
	olerance: ENERAL TOLERANC	±0.1 ES according to	±0.1 ISO 2768-	±0.2	±0.3	±0.5	±0.8	
G R	eneral oughness:	12.5	-		Scale: Unit:	1:1		
D	rawn: ACE				Date:	mn 27-11-2		
	pproved: _		Versi	ion:	Date: Date:	-		
	rawing nr:			1		27-11-2	2013	А
			5KT	A02.0		Size:		
				1	of 1		A3	
	7				3	5		

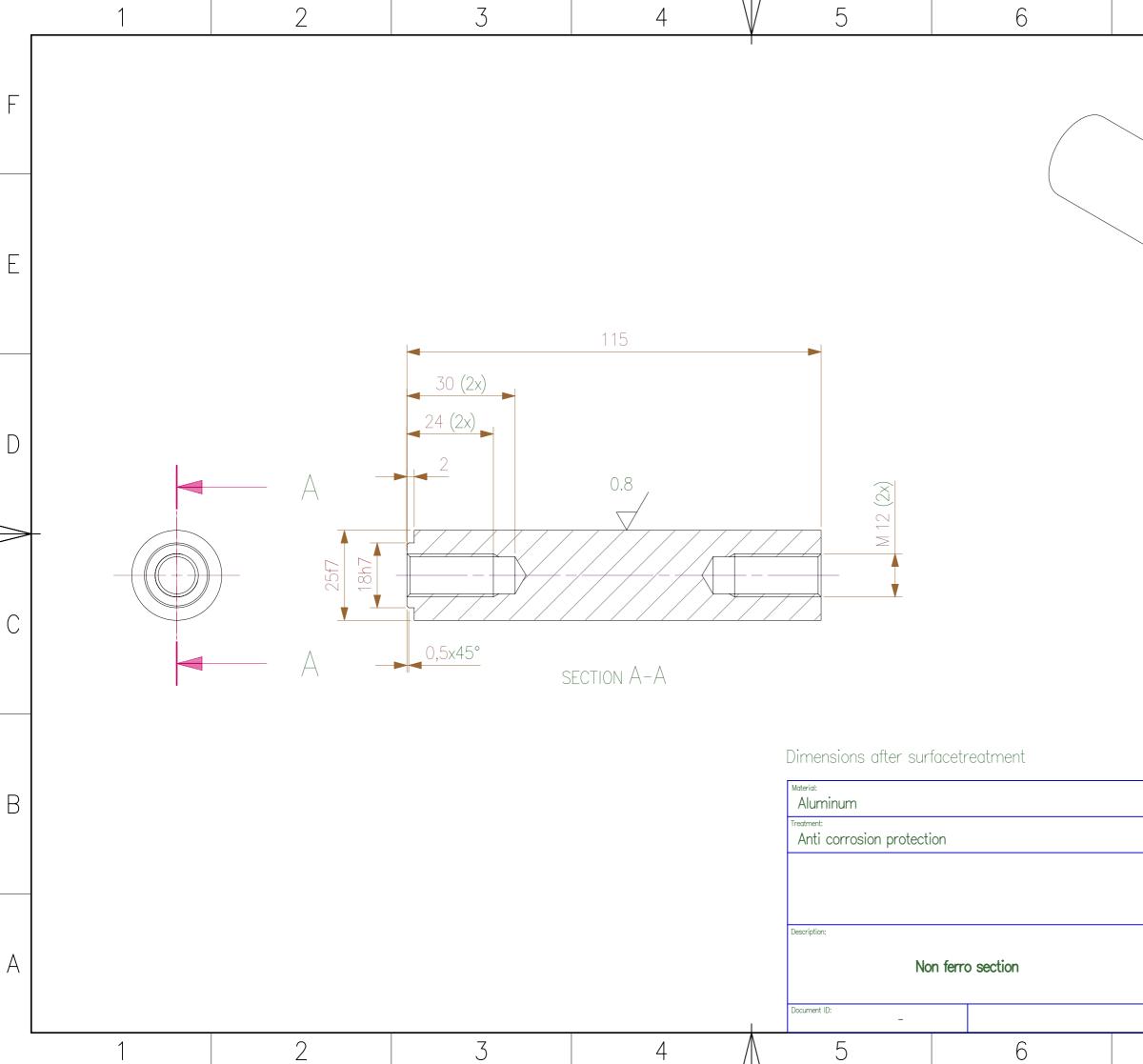


7			8	)		
						F
						E
						D
						С
Dimension:     0.5 thru 3       Tolerance:     ±0.1       GENERAL TOLERANCES according to IS       General Roughness:     12.5	3 thru 6 ±0.1 0 2768-	6 Thru 30 ±0.2 	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		В
Drawn: ACE Approved: _ Status: _ Drawing nr:	Vers 5K1	TA02.02	Date: Date:	27-11-2 - 27-11-2 Size:	2013	A
7			3	)		

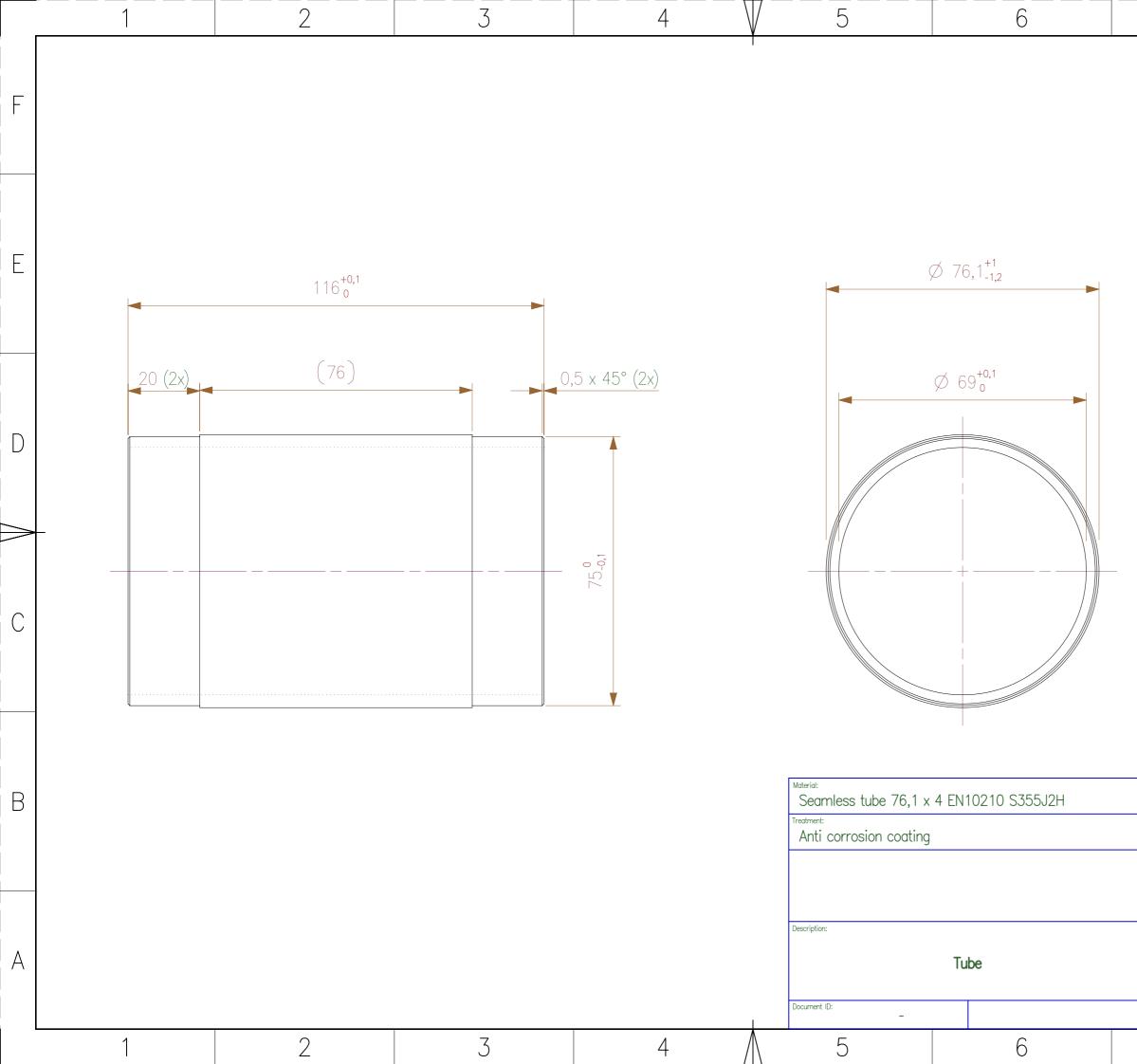




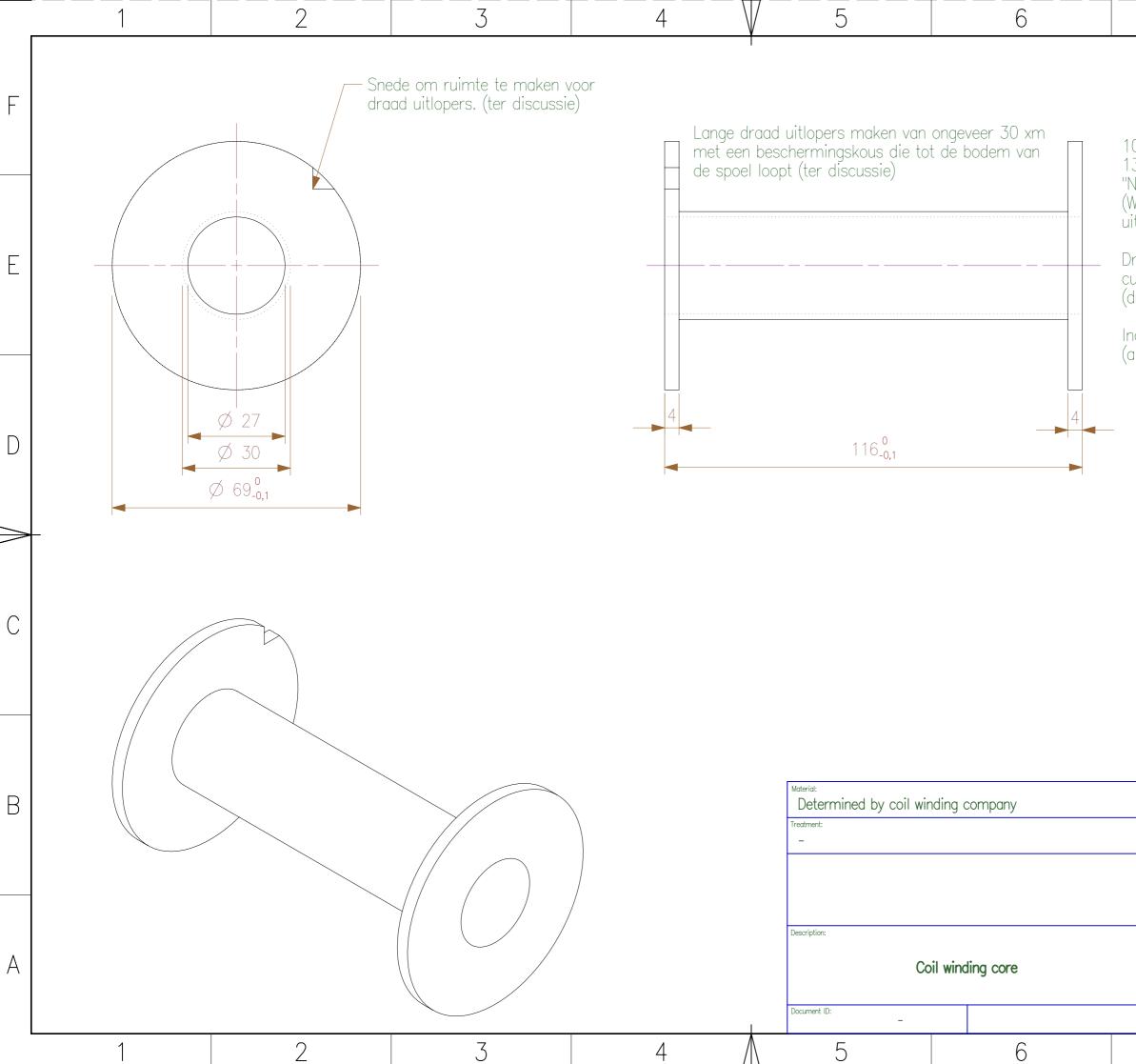
						F
						E
						D
					_	С
thru th		6 Thru 30 ±0.2 nH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mn		В
Drawn: ACE Approved: _ Status: _ Drawing nr: 5	Versic KT Sheet	A03.00	Date: Date: Date: Date: Date: Date: Date:	14-11-2 - 14-11-2 Size:	2013	A
7			8	3		



							F
							E
							D
						_	C
Dimension: Tolerance: GENERAL TOLERANCES ( General Roughness:	3 ±0.1	3 thru 6 ±0.1 ) 2768-n	6 Thru 30 ±0.2	30 thru 120 ±0.3 Scale:	120 thru 400 ±0.5	400 thru 1000 ±0.8	В
Drawn: ACE Approved: _ Status: _ Drawing nr:		Versic 5KT	A03.00	Unit: Date: Date: Date: Date: Date: Date: Date:	mm 14-11-2 - 14-11-2 Size:	n 2013	A
7				3	)	///	



7			3	}			
							Ŀ
							E
							D
							С
Dimension: Tolerance: GENERAL TOLERANCES General Roughness:	3 ( ±0.1 ±0		6 Thru 30 ±0.2	30 thru 120 ±0.3 Scole: Unit:	120 thru 400 ±0.5 1:1 mm		В
Drawn: ACE Approved: _ Status: _ Drawing nr:	5	Version:	1	Date: Date: Date: Date:	13-11-2 - 13-11-2		А
7		Sheet:	1	of 1 E	Size:	A3	



## С Dimension: 120 thru 400 0.5 thru 3 3 thru 6 6 Thru 30 30 thru 120 400 thru 1000 В ±0.5 ±0.8 ±0.3 ±0.1 ±0.1 ±0.2 Tolerance: GENERAL TOLERANCES according to ISO 2768-mH General Roughness: 1:1 NA/ $\oplus$ =mm Drawn: 13-11-2013 ACE Approved: \_ )ate \_ Status: Version: 1 Date: 13-11-2013 \_ А Drawing nr: 5KTA03.004 Sheet: 1 of 1 A3 7 8

1064 Windingen 13 lagen "Naderhand afbakken" (Wikkelingen mogen niet boven de flens uitkomen)

8

F

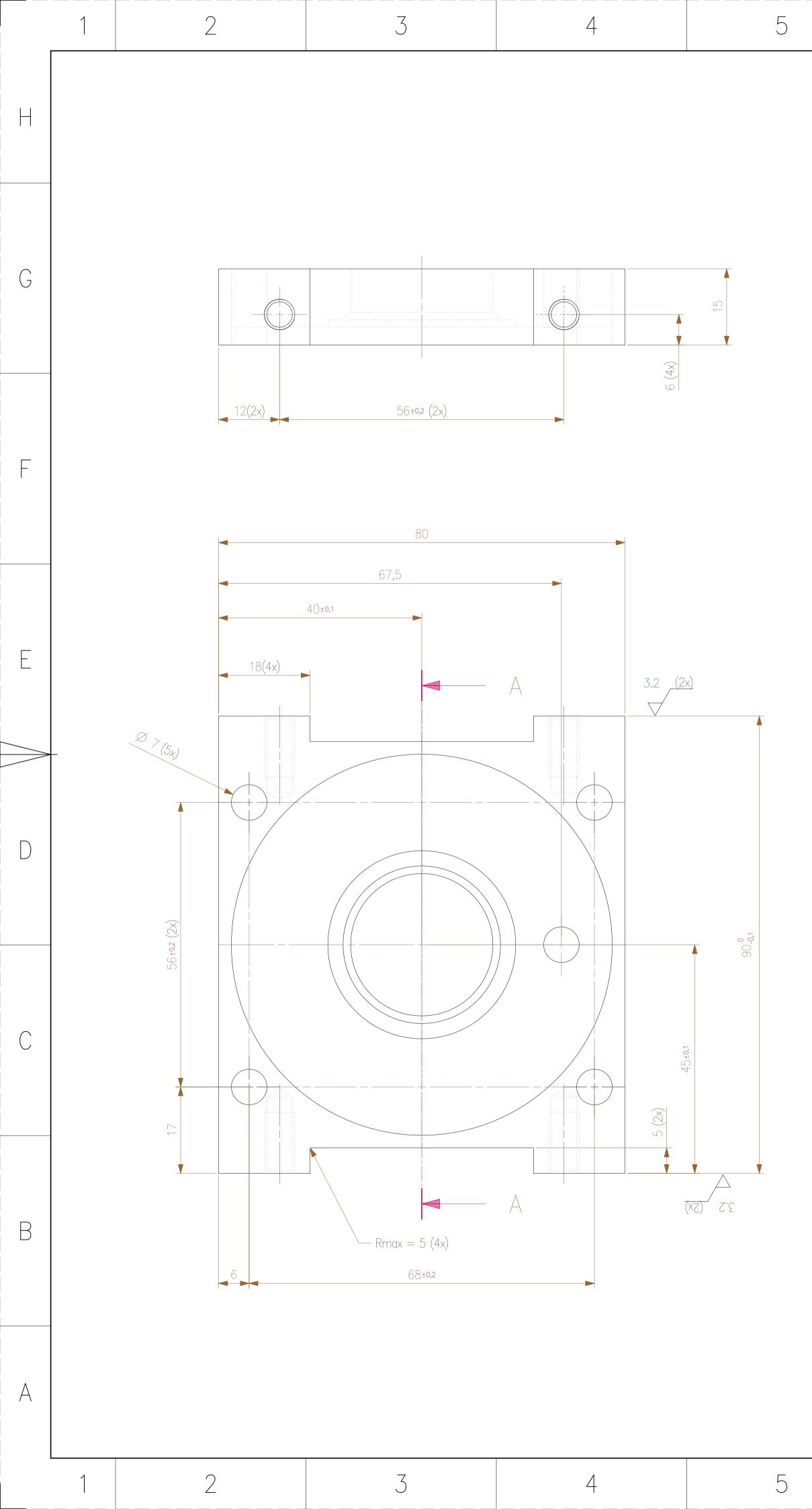
Е

D

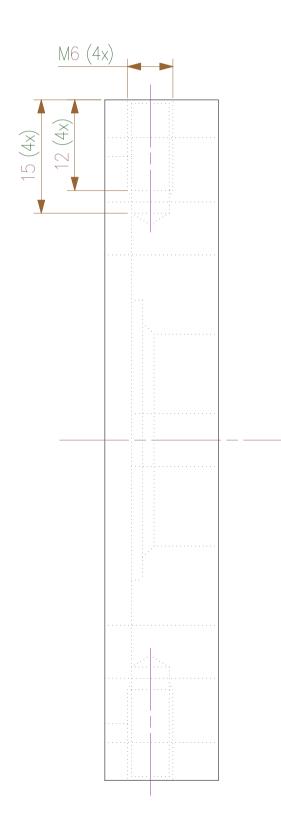
Draad: cu 1,18 Ø 1,26 (draad ter discussie)

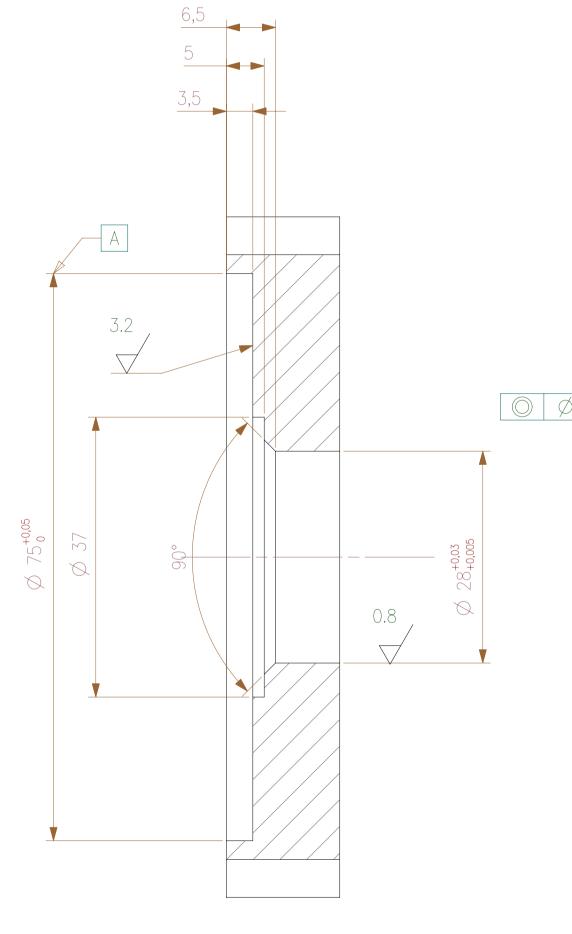
7

Indien mogelijk wikkelingen aftapen (als diameter dit toelaat).



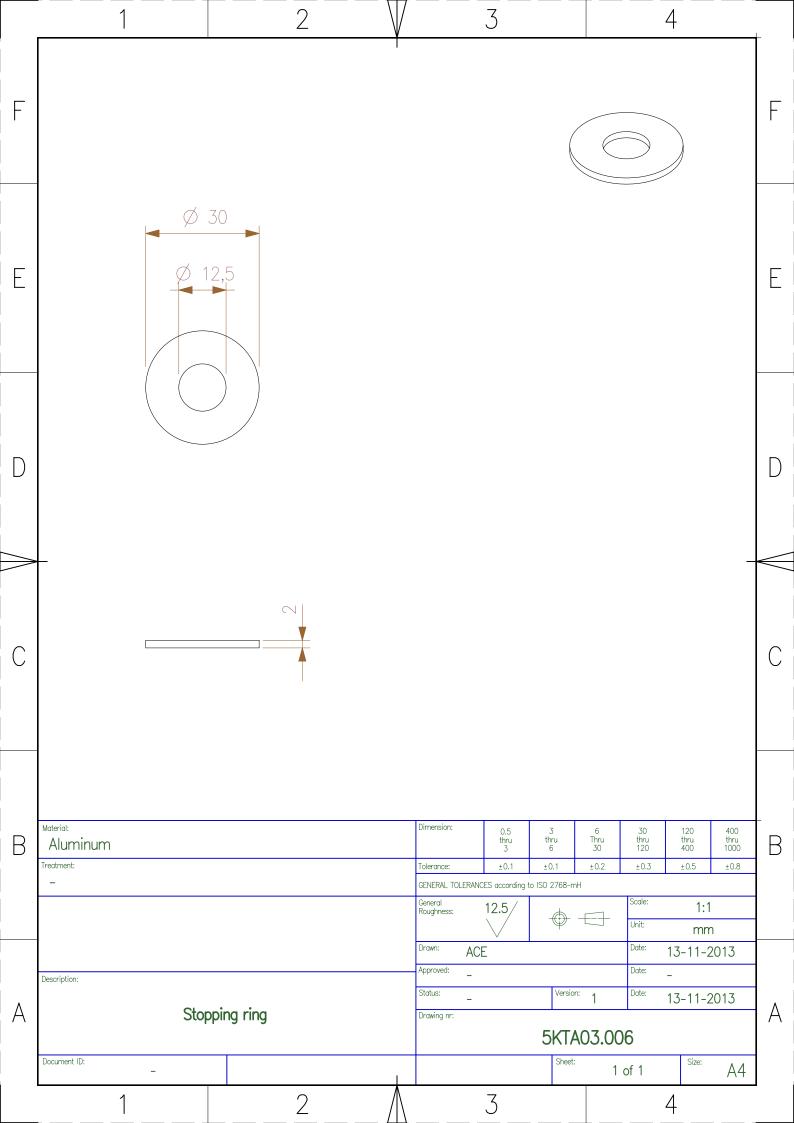
|--|

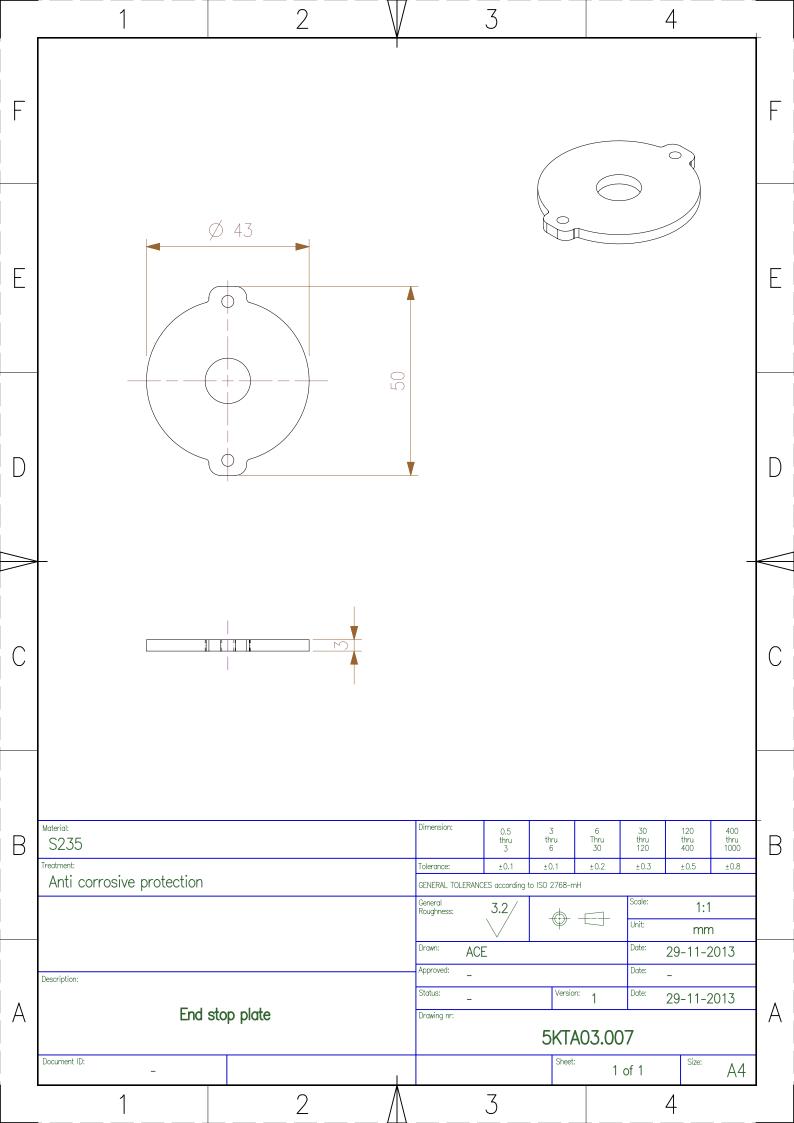


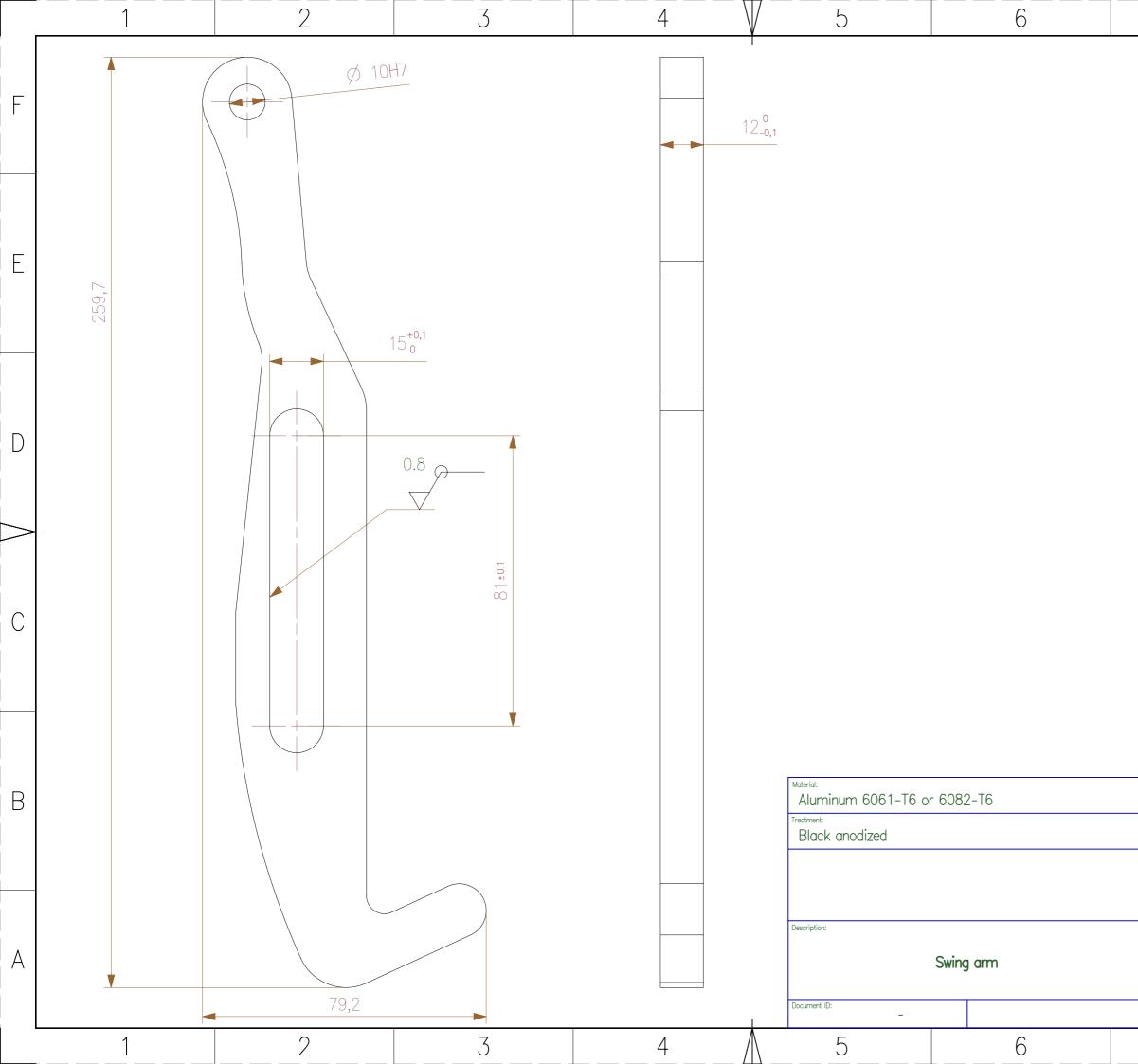


SECTION A-A

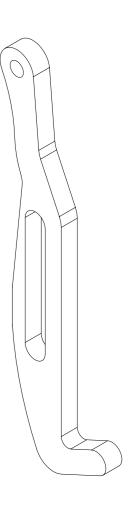
	10	11	12
			G
			F
			E
) Øc	).05 A		D
			С
Material: S235 Treatment: Black		Dimension:0.5 thru3 thru6 Thru30 thruTolerance:±0.1±0.1±0.2±0.3GENERAL TOLERANCES according to ISO 2768-mH	120         400           thru         thru           400         1000           ±0.5         ±0.8
Description:	Flange	General Roughness:       3.2/       Image: Scale:         Drawn:       ACE       Date:         Approved:       _       Date:         Status:       _       Version:       1         Drawing nr:       5KTA03.0005         Sheet:       1 of 1	2:1 mm 13-11-2013 - - Size: A3
	10	11	12







	Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	В
	Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
	GENERAL TOLERANC	ES according t	o ISO 2768-	mH				
	General Roughness: 12.5/		Å		Scale:	1:1		
		$\bigvee$	Ψ	+-+	Unit:	mn	า	
	Drawn: AC	-			Date:	14-11-2	2013	
	Approved: _				Date:	-		
	Status: _		Vers	<sup>ion:</sup> 1	Date:	14-11-2	2013	
	Drawing nr:		•		•			A
5KTA04.001								
			Shee	<sup>et:</sup> 1	of 1	Size:	A3	
7				5	3			



8

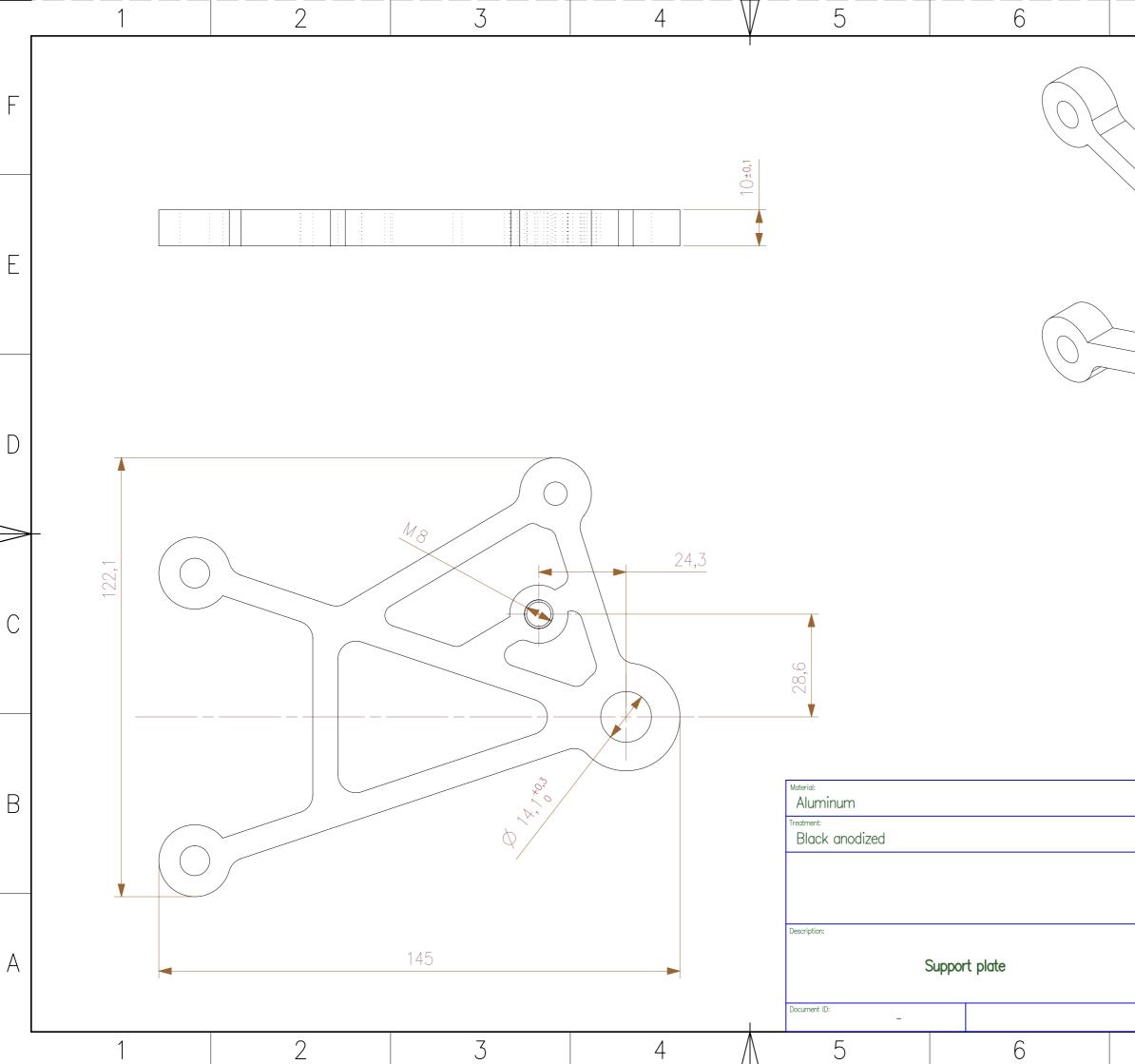
F

Е

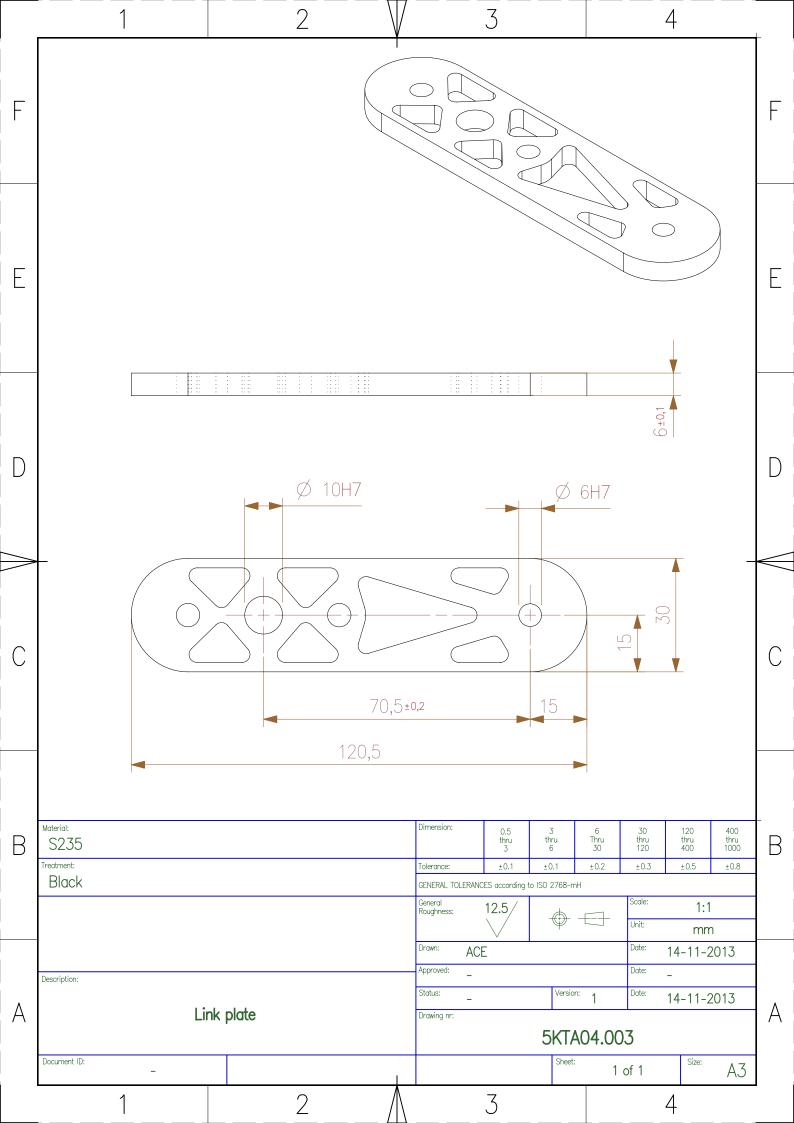
D

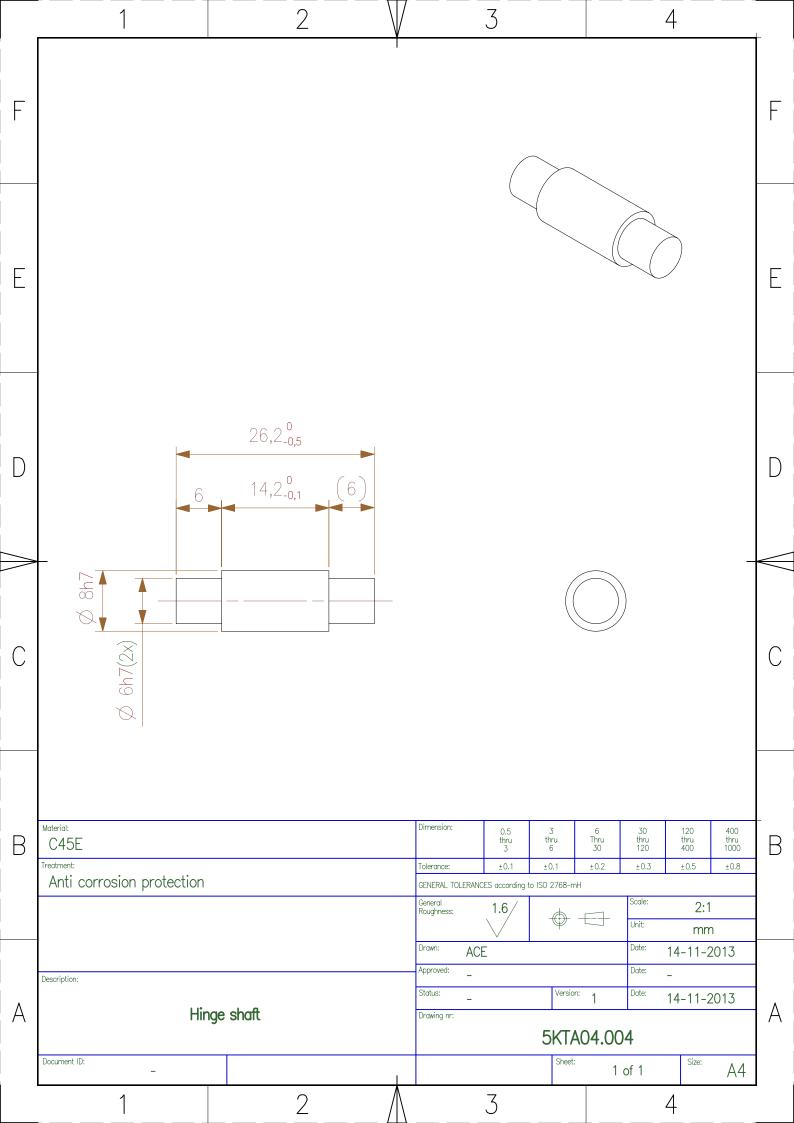
 $\leq$ 

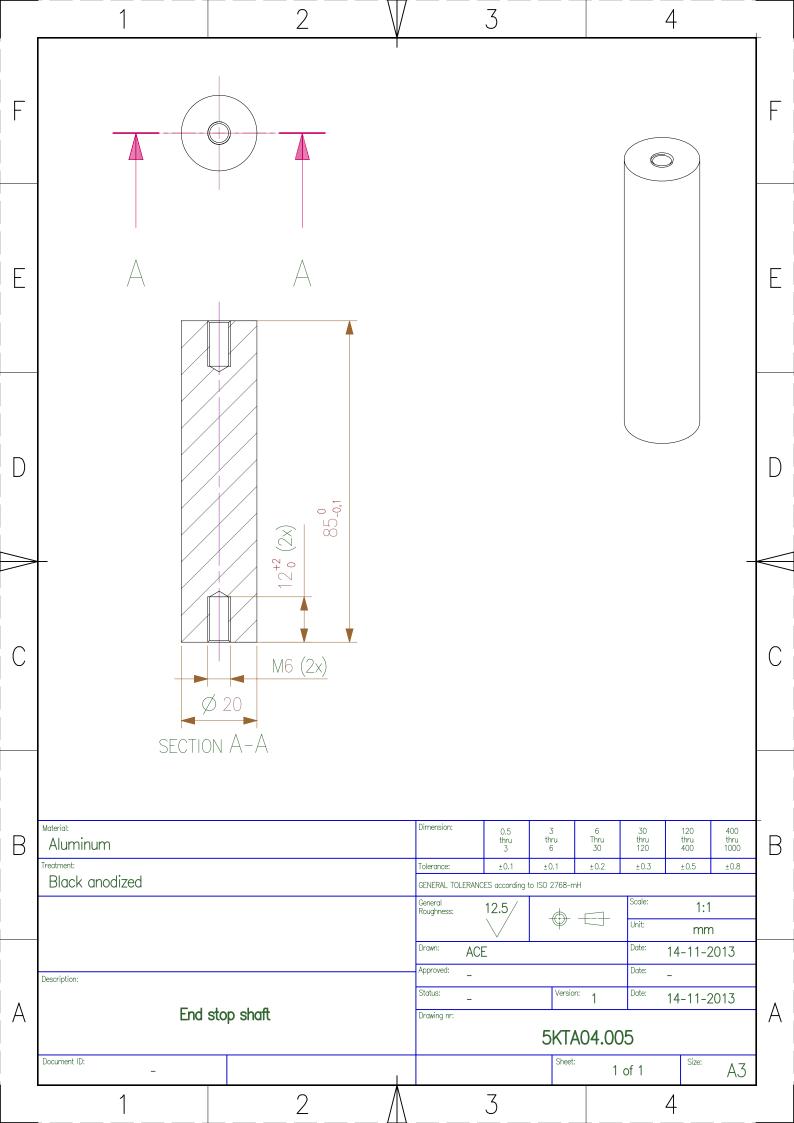
С

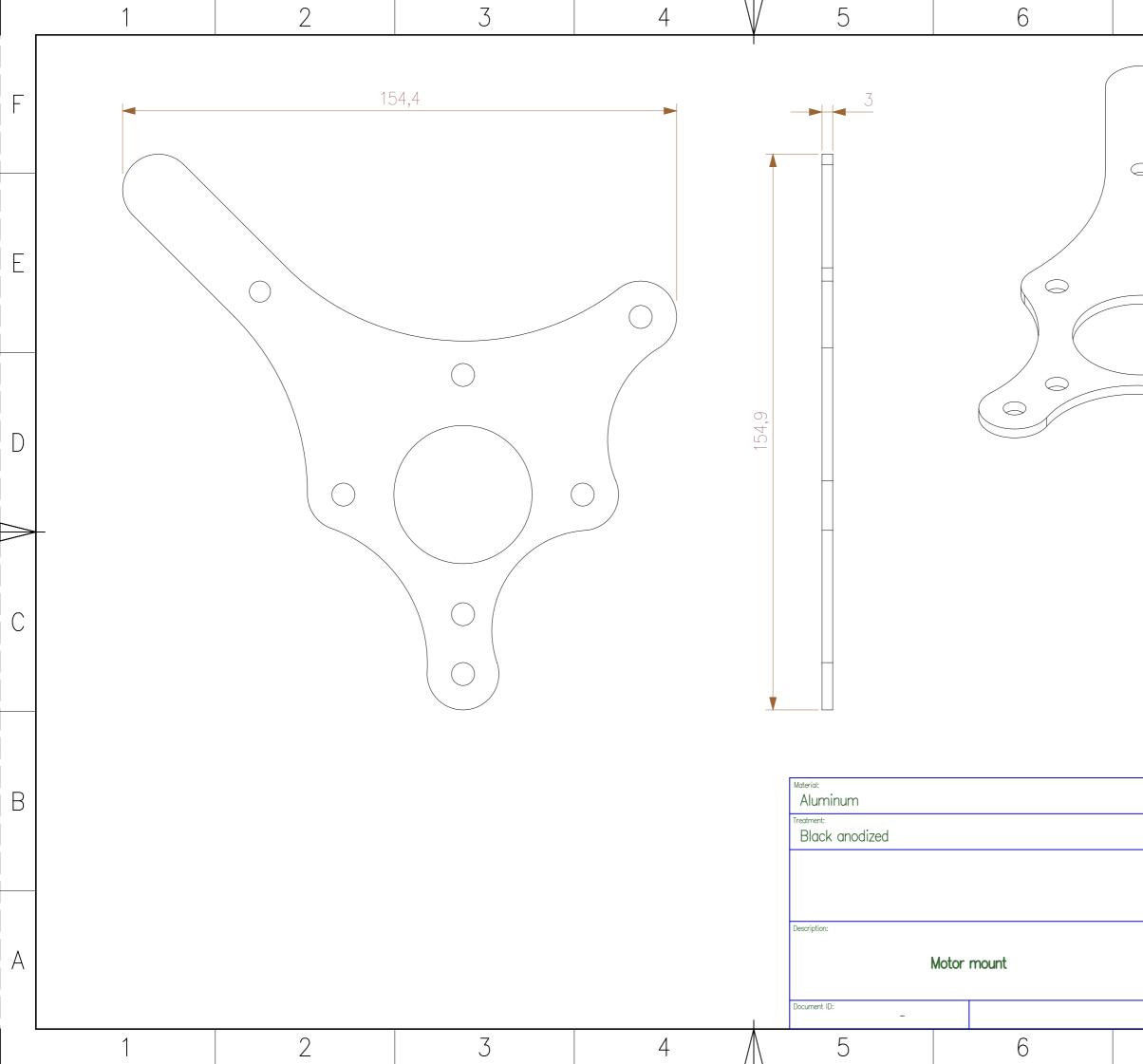


7	8	
		F
		E
		D
		C
Dimension:     0.5 thru 3     3 thru 4       Tolerance:     ±0.1     ±0       GENERAL TOLERANCES according to ISO 2       General Roughness:     12.5	u         Thru 30         thru 120         thru 400         thru 1000           1         ±0.2         ±0.3         ±0.5         ±0.8	В
Drawn: ACE Approved: _ Status: _ Drawing nr: 5	Date:         14-11-2013           Date:	A
7	8	

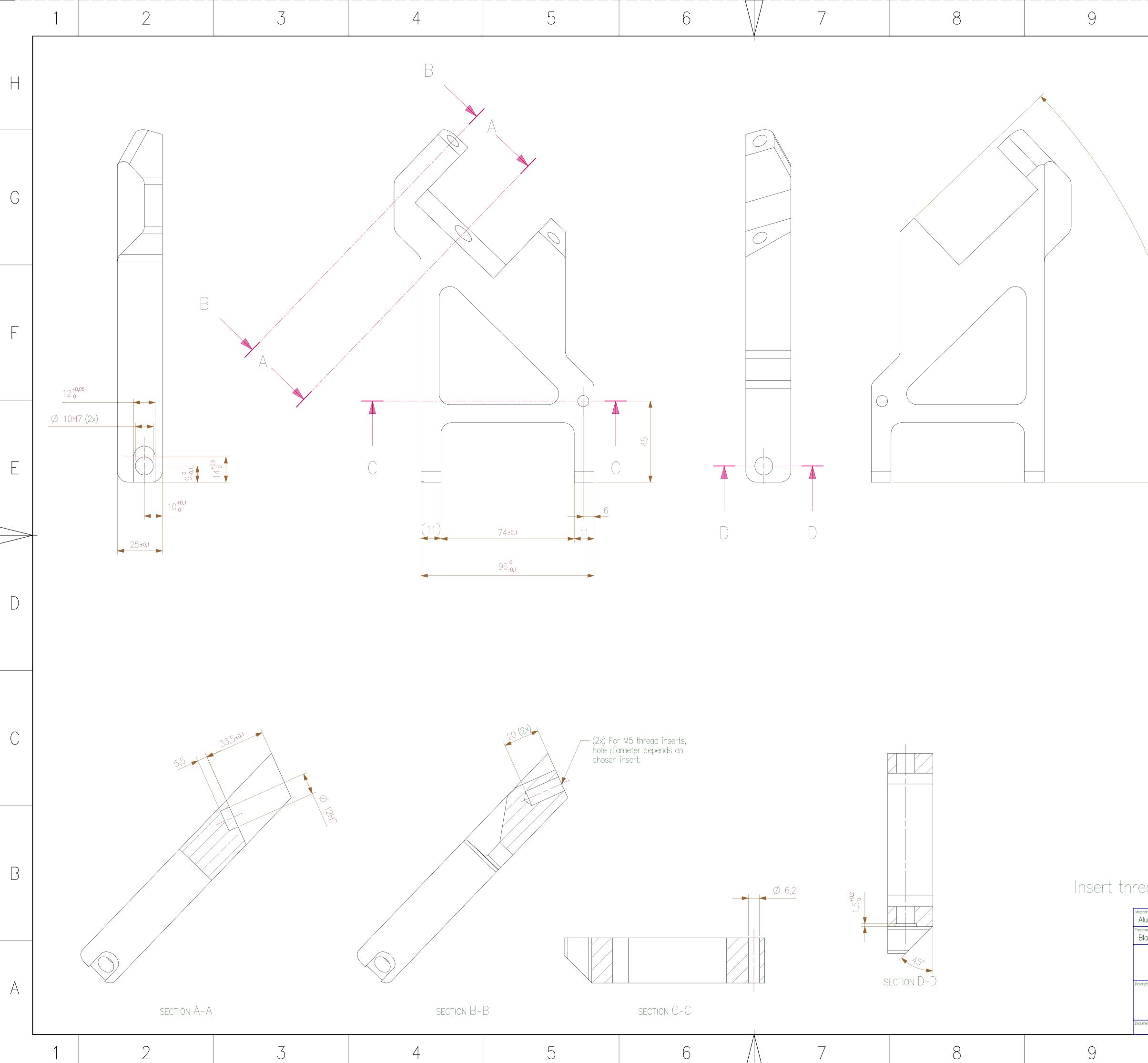




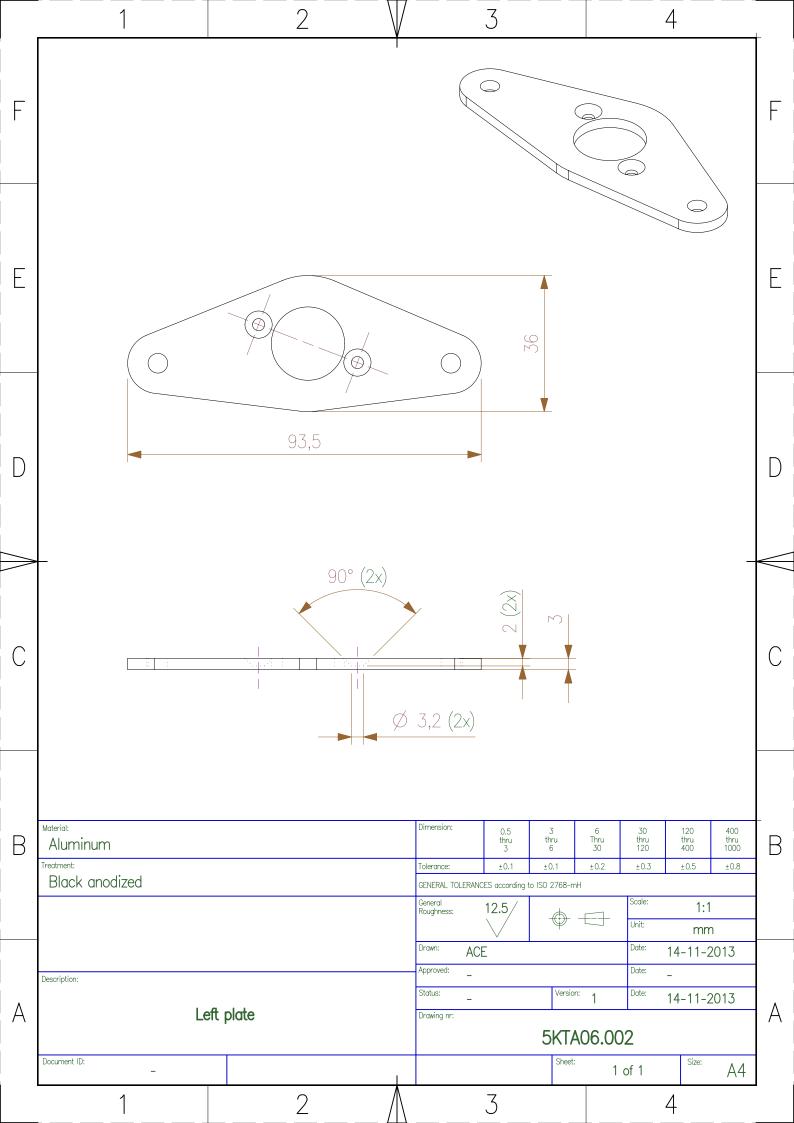


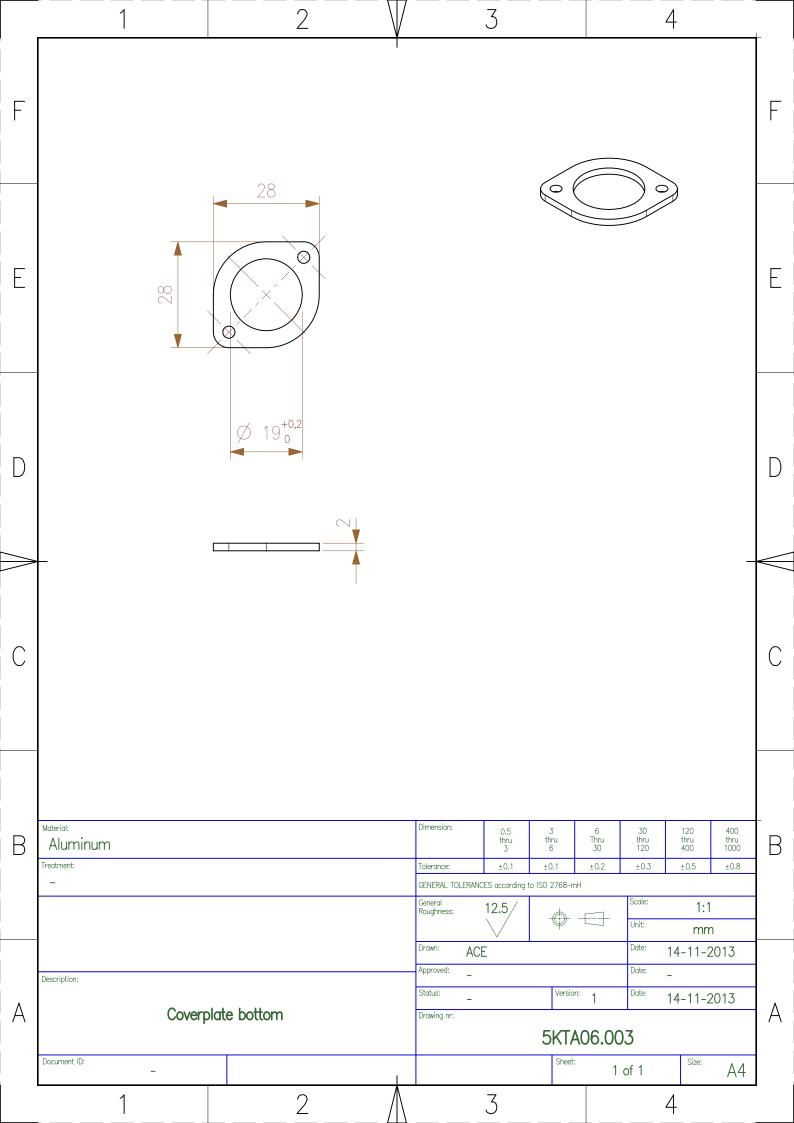


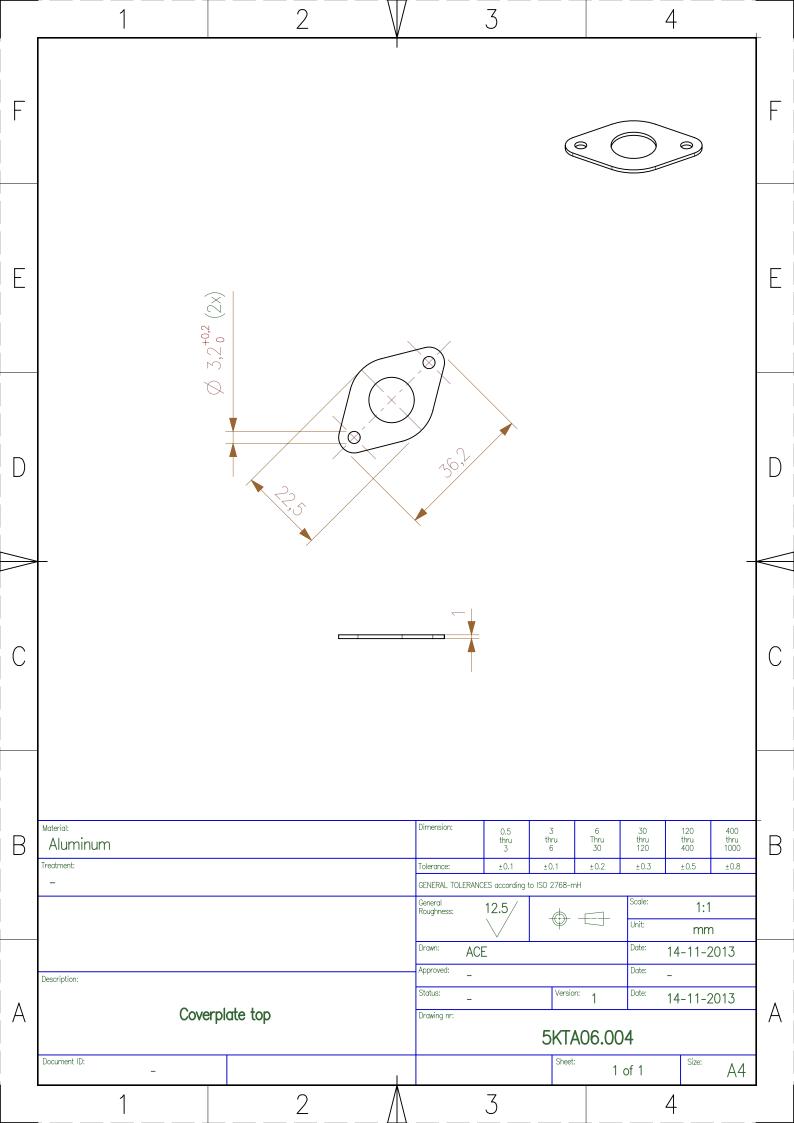
7				3	)		L
							F
	9					1	E
							D
						_	C
Dimension: Tolerance: GENERAL TOLERANCES General Roughness: 1:	thru t 3 ±0.1 ±	3 hru 6 0.1 2768-r	6 Thru 30 ±0.2 mH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		В
Drawn: ACE Approved: _ Status: _ Drawing nr:		Versio 5KT	A05.00	Date: Date: Date: Date: Date: Date:	15-11-2 - 15-11-2 Size:	2013	А
7 8							

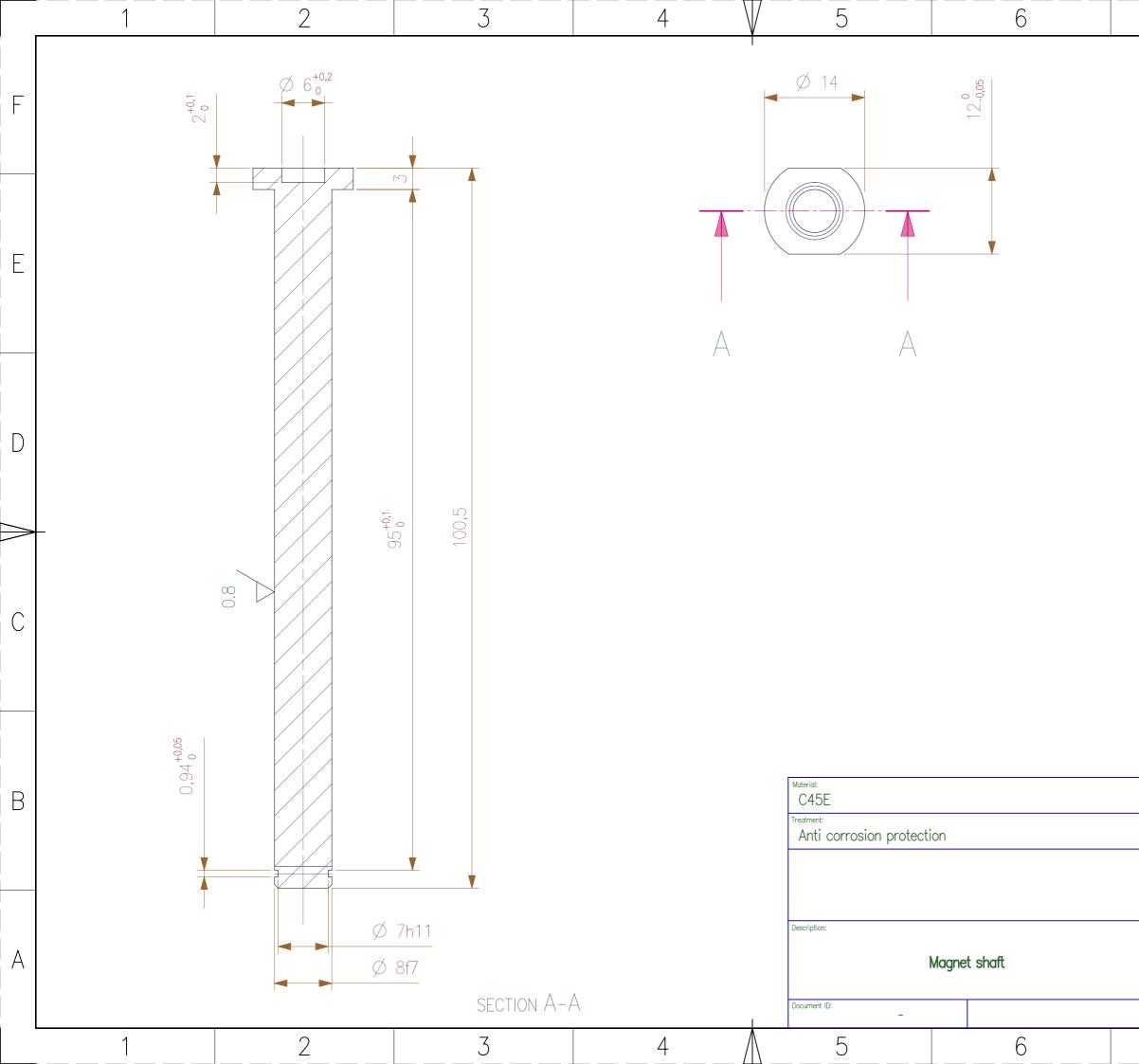


	10	11	12
		5,2±0,1	Н
	16,8		1718 G
AC.	90 155 32 8,5±0,1 (2X)		F
			E
			D
			C
eac	d inserts AFTER and	odizing	B
	um 6061-T6 or 6082-T6	Dimension:         0.5         3         6         30           thru         thru         Thru         thru         thru         thru           3         6         30         120         120	120 400 thru thru 400 1000
reatment: Black c	anodized	Tolerance:     ±0.1     ±0.2     ±0.3       GENERAL TOLERANCES according to ISO 2768-mH     General     Scale:       Roughness:     3.2/     Scale:	±0.5 ±0.8
Description:	Left arm	Approved: _ Date: Status: _ Date: Drawing nr: 5KTA06.001	mm 15-11-2013 - 15-11-2013
ocument ID:	-	Sheet: 1 of 1	<sup>Size:</sup> A1
	10	11	12

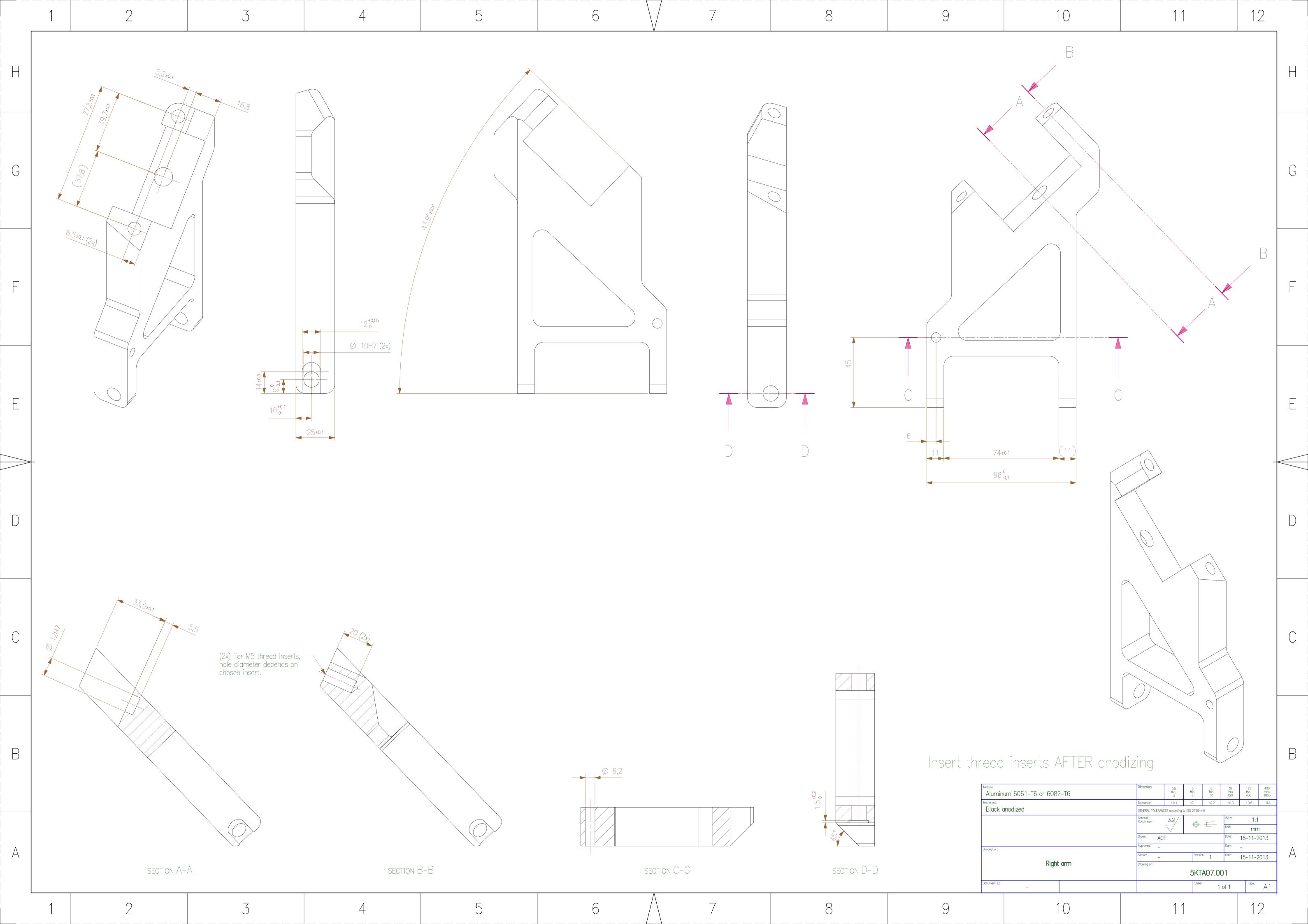


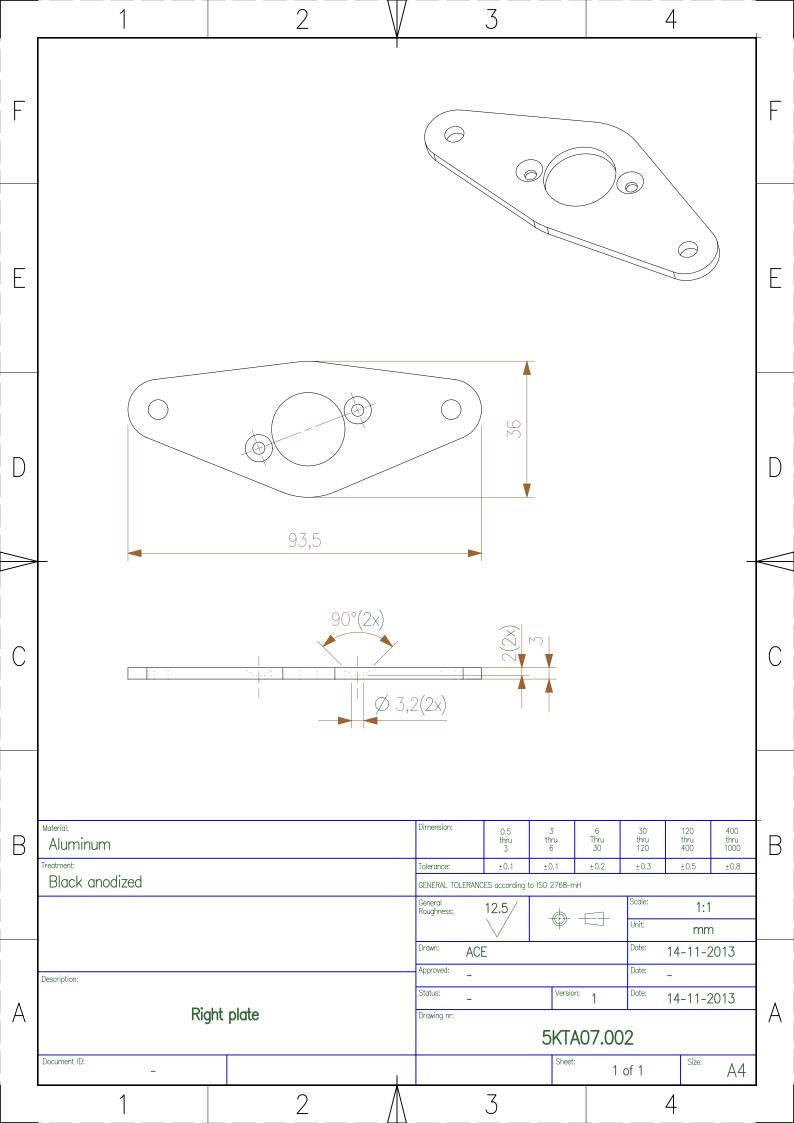


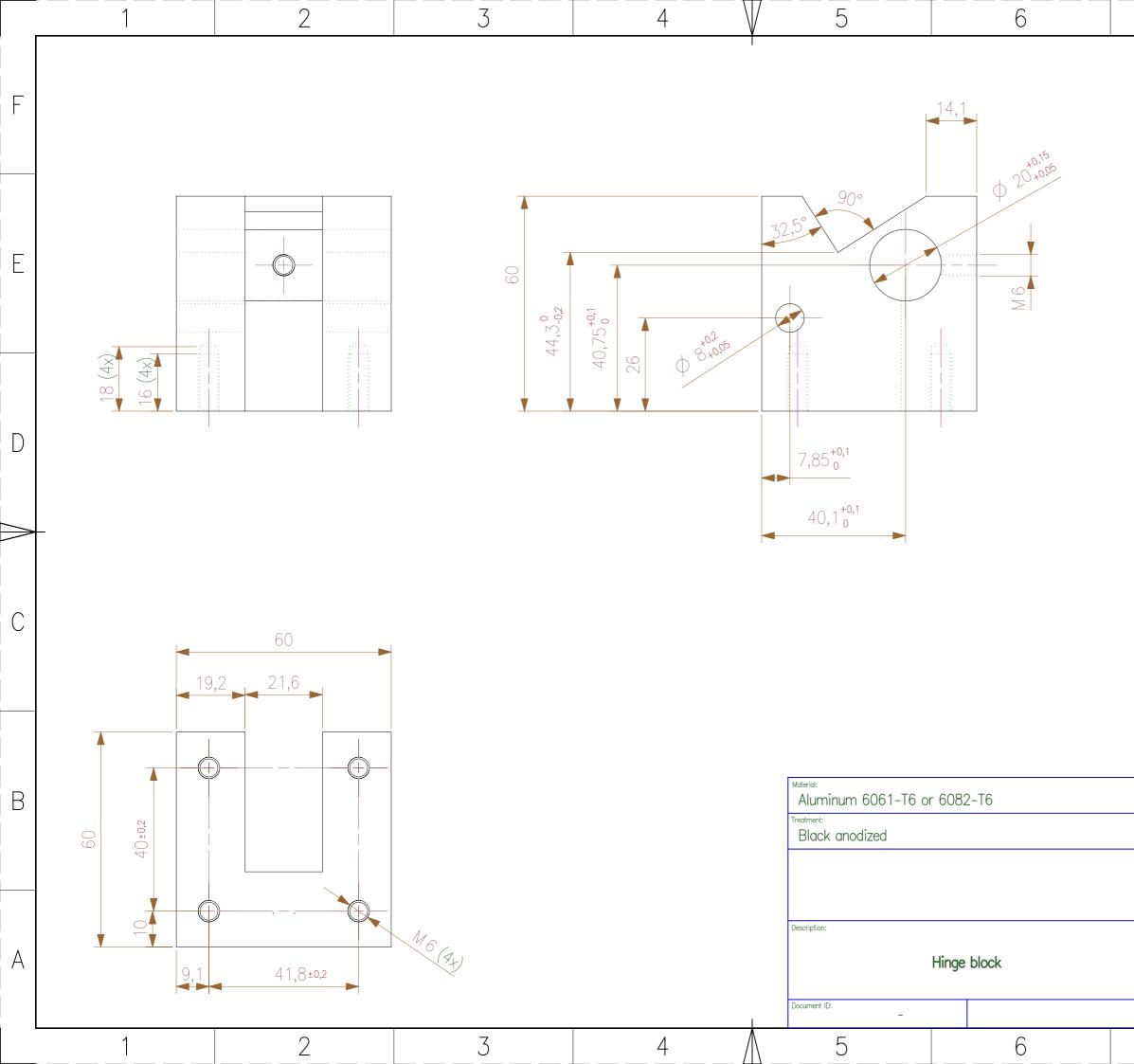




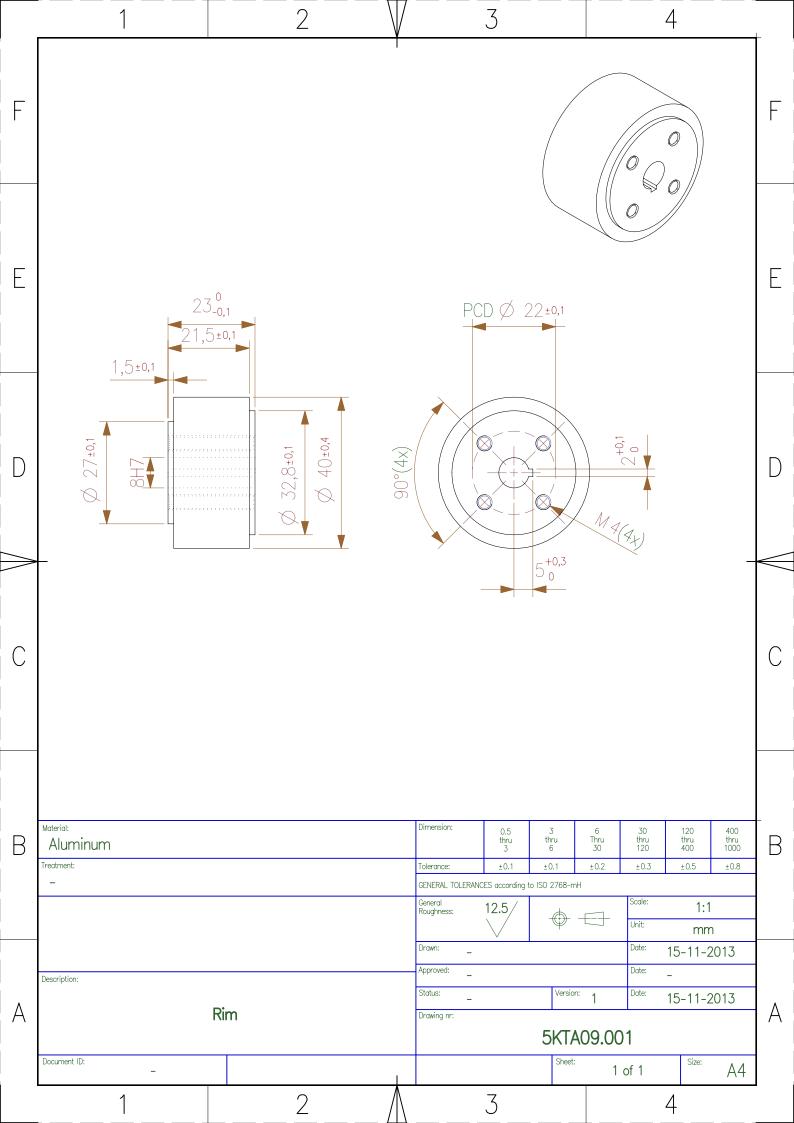
				>		F
						E
						D
						C
Dimension:     0.5 thru 3       Tolerance:     ±0.1       GENERAL TOLERANCES according to Roughness:     3.2	3 thru 6 ±0.1 o ISO 2768-	6 Thru 30 ±0.2 mH	30 thru 120 ± 0.3 Scale: Unit:	120 thru 400 ±0.5 2:1 mm		В
Drawn: ACE Approved: _ Status: _ Drawing nr:	Versi KT/ Shee	406.00	Date: Date: Date: Date: Date: Date:	14-11-2 - 14-11-2 Size:	2013	A
7			8	}		

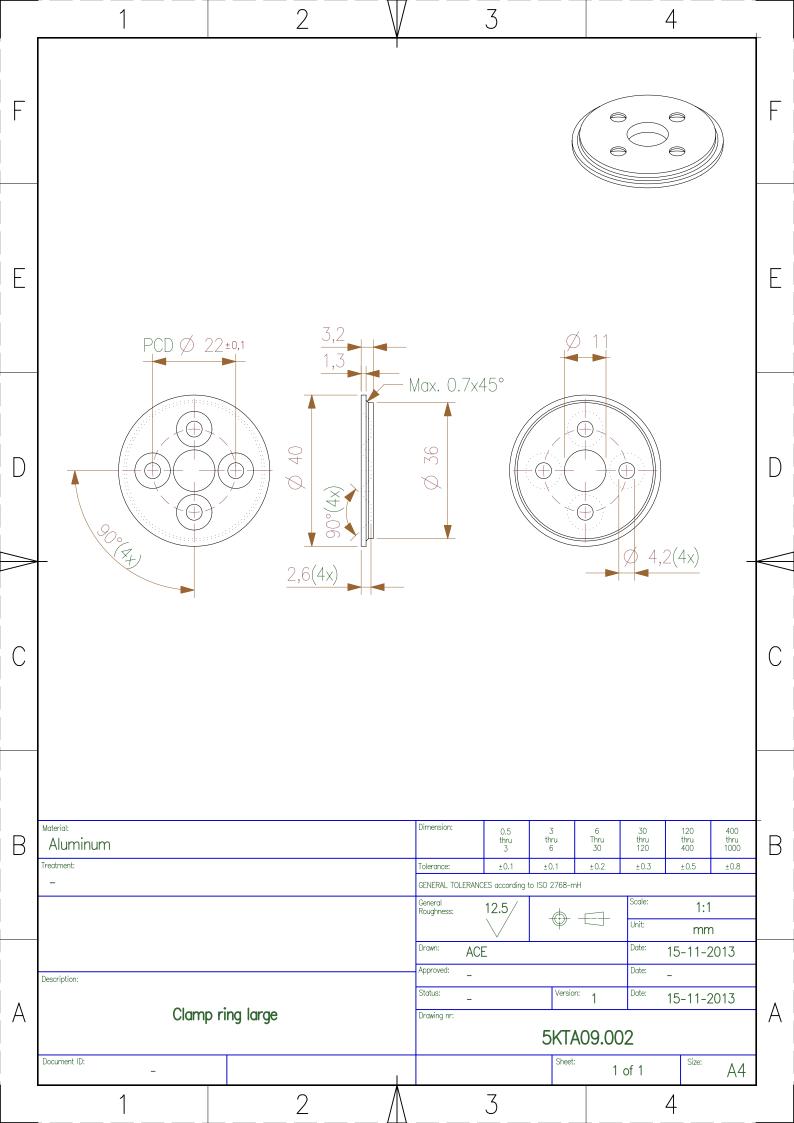


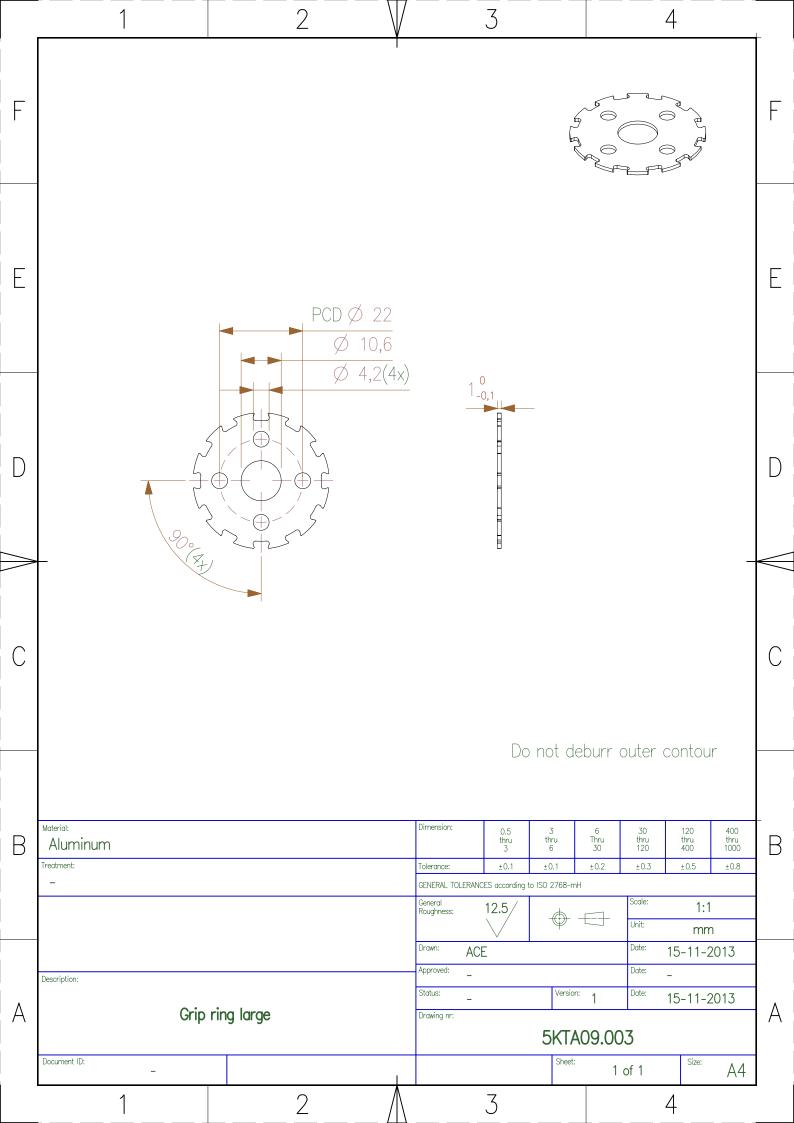


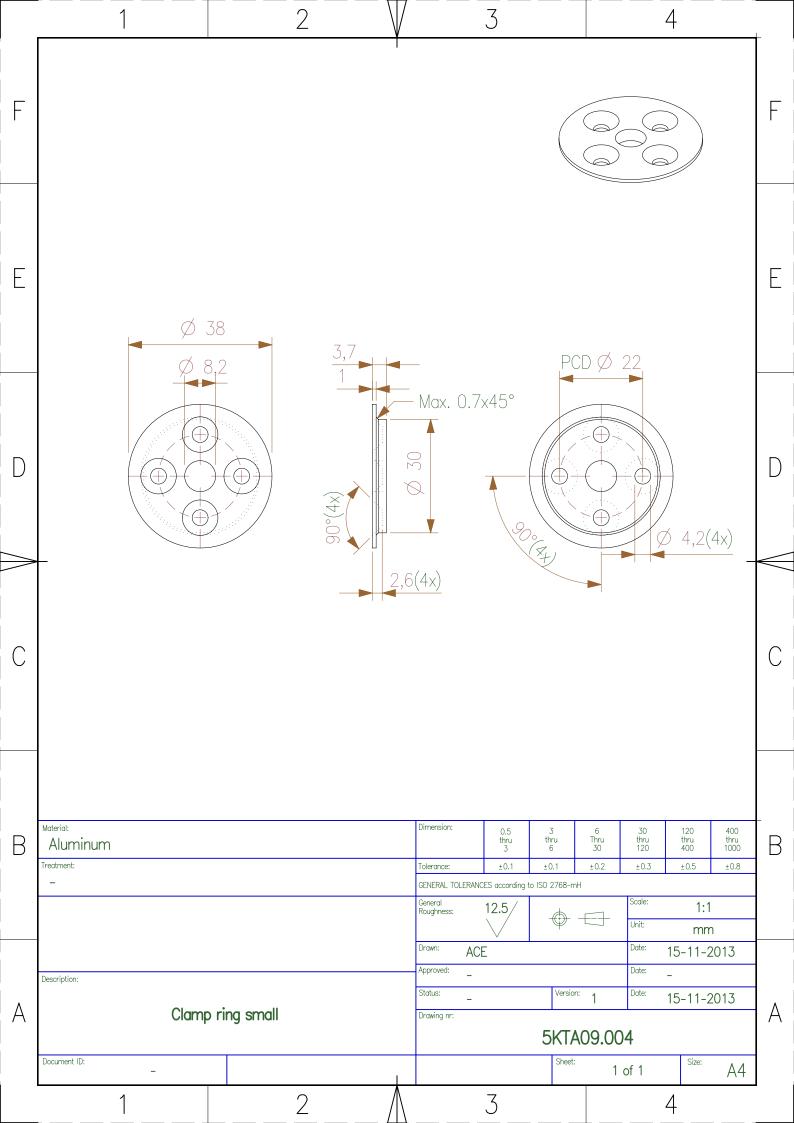


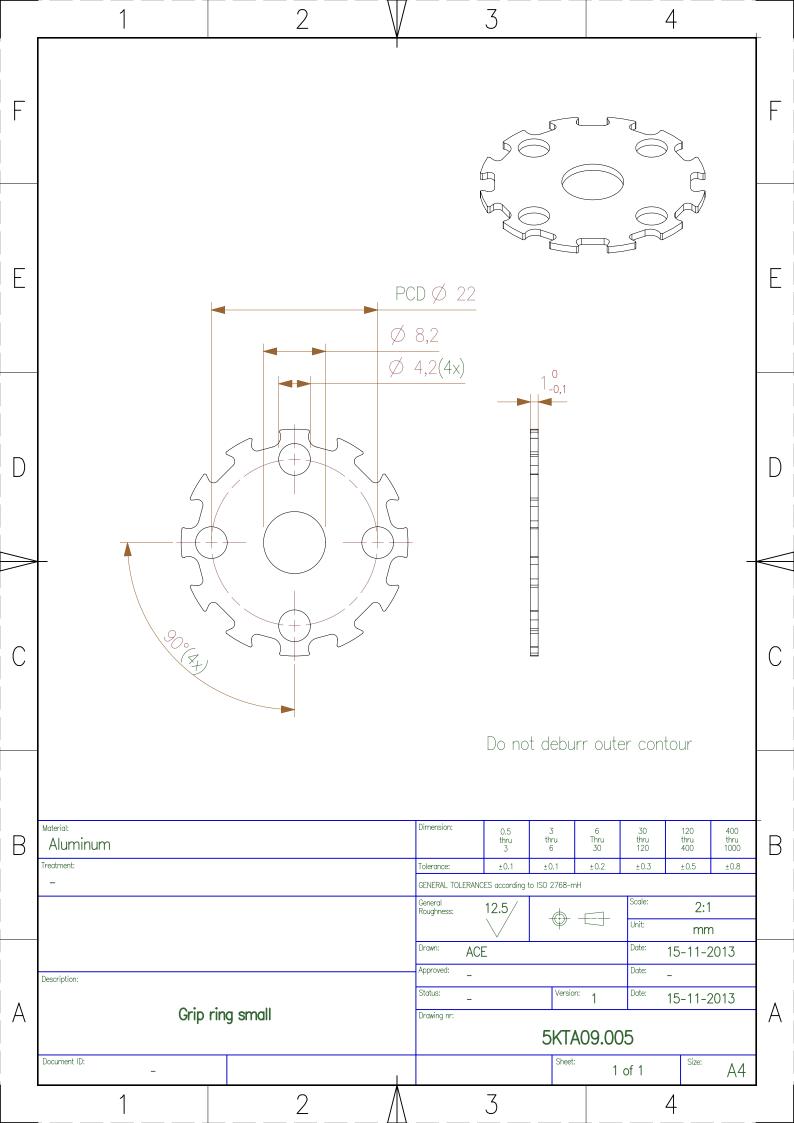
7			3	}		
						F
						E
	$\langle$					D
		0				C
Dimension: 0.5 thru 3 Tolerance: ±0.1 GENERAL TOLERANCES according to Ceneral Roughness: 3.2	3 thru 6 ±0.1 ISO 2768	6 Thru 30 ±0.2 -mH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		В
Drawn: ACE Approved: _ Status: _ Drawing nr:		<sup>sion:</sup> 1 <b>FAO8.0</b> ( <sup>et:</sup> 1	Date: Date: Date: Date: Date: Date:	14-11-2 - 14-11-2 Size:		А
7			6	}	ΛJ	

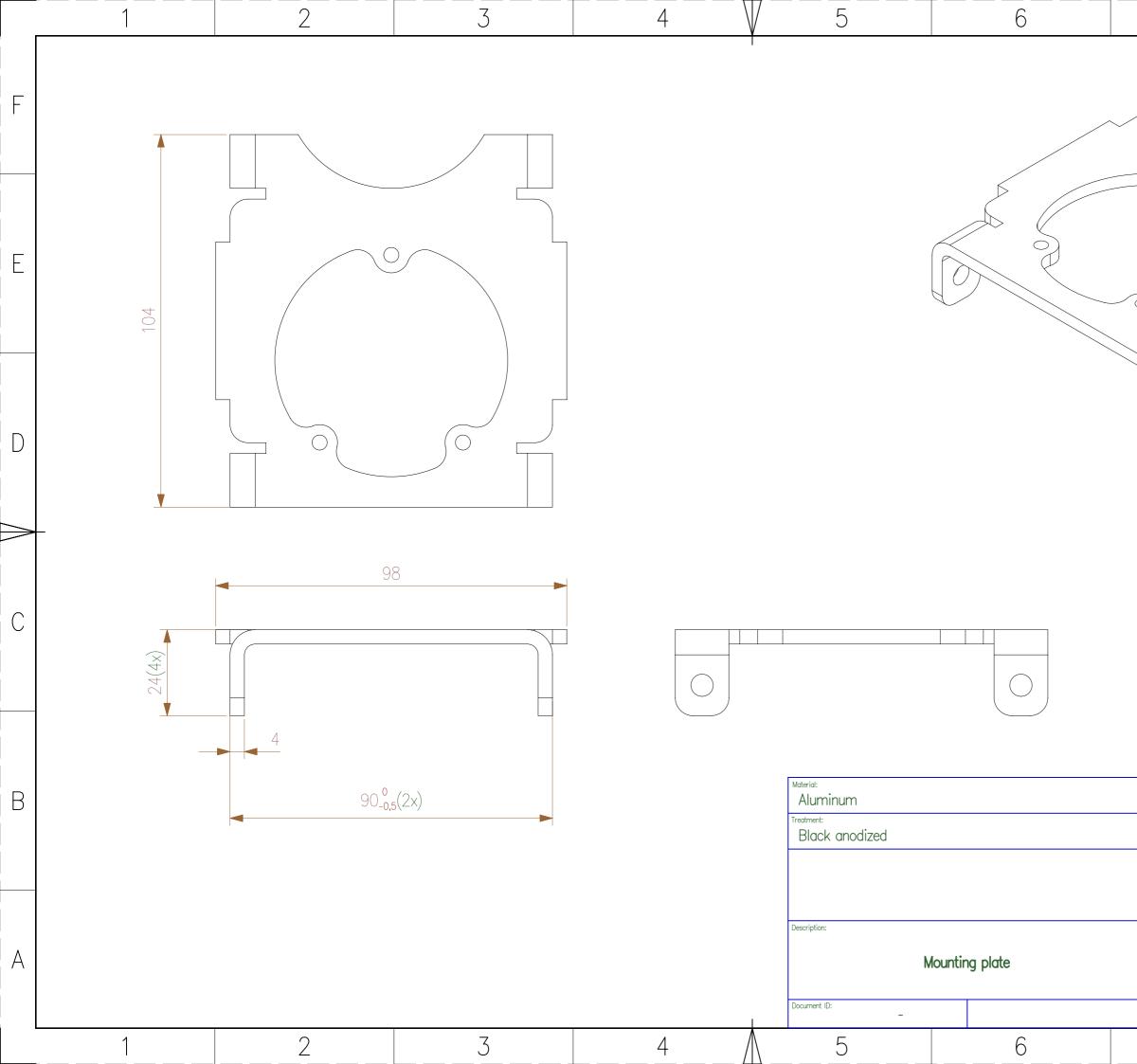




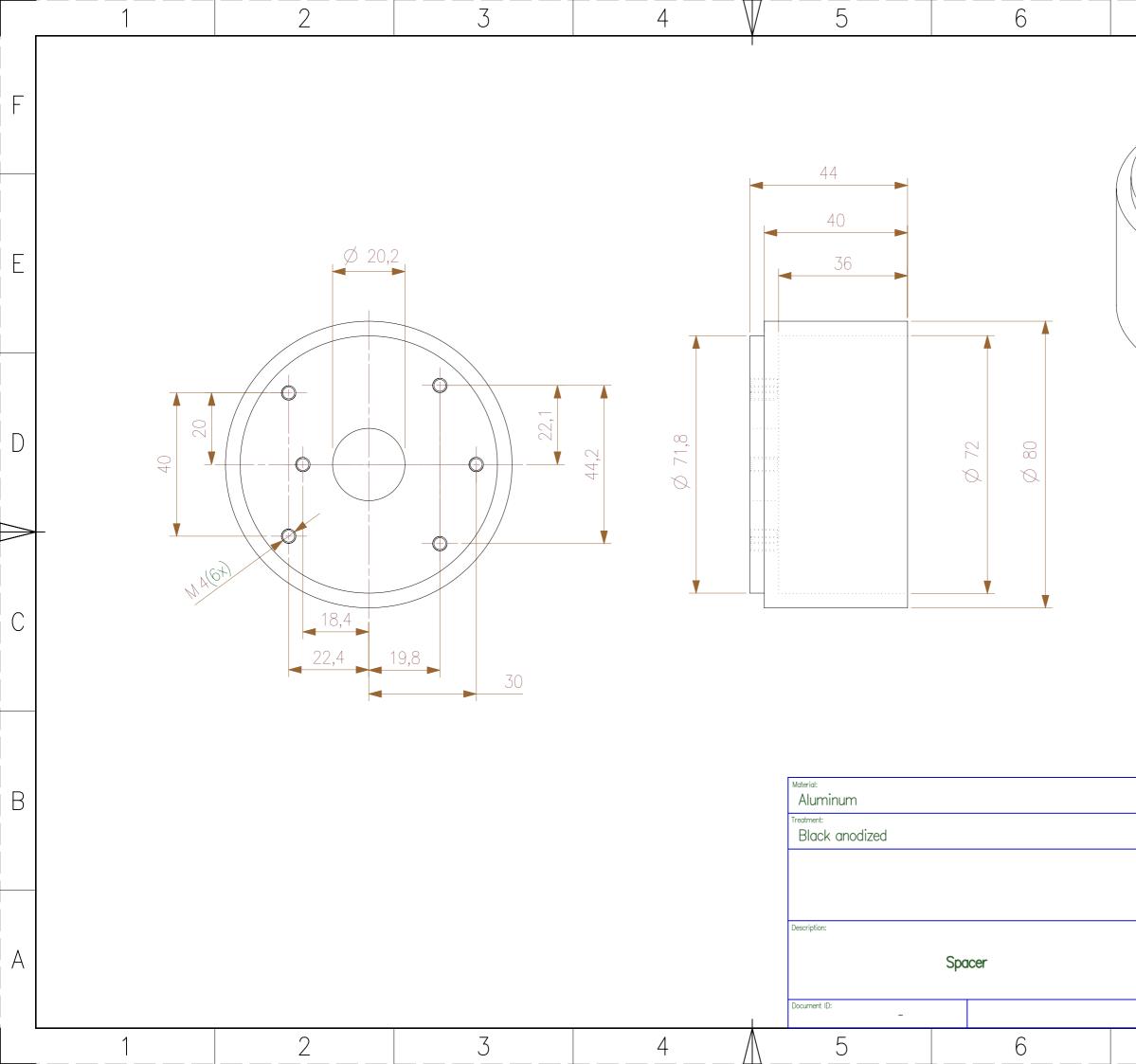




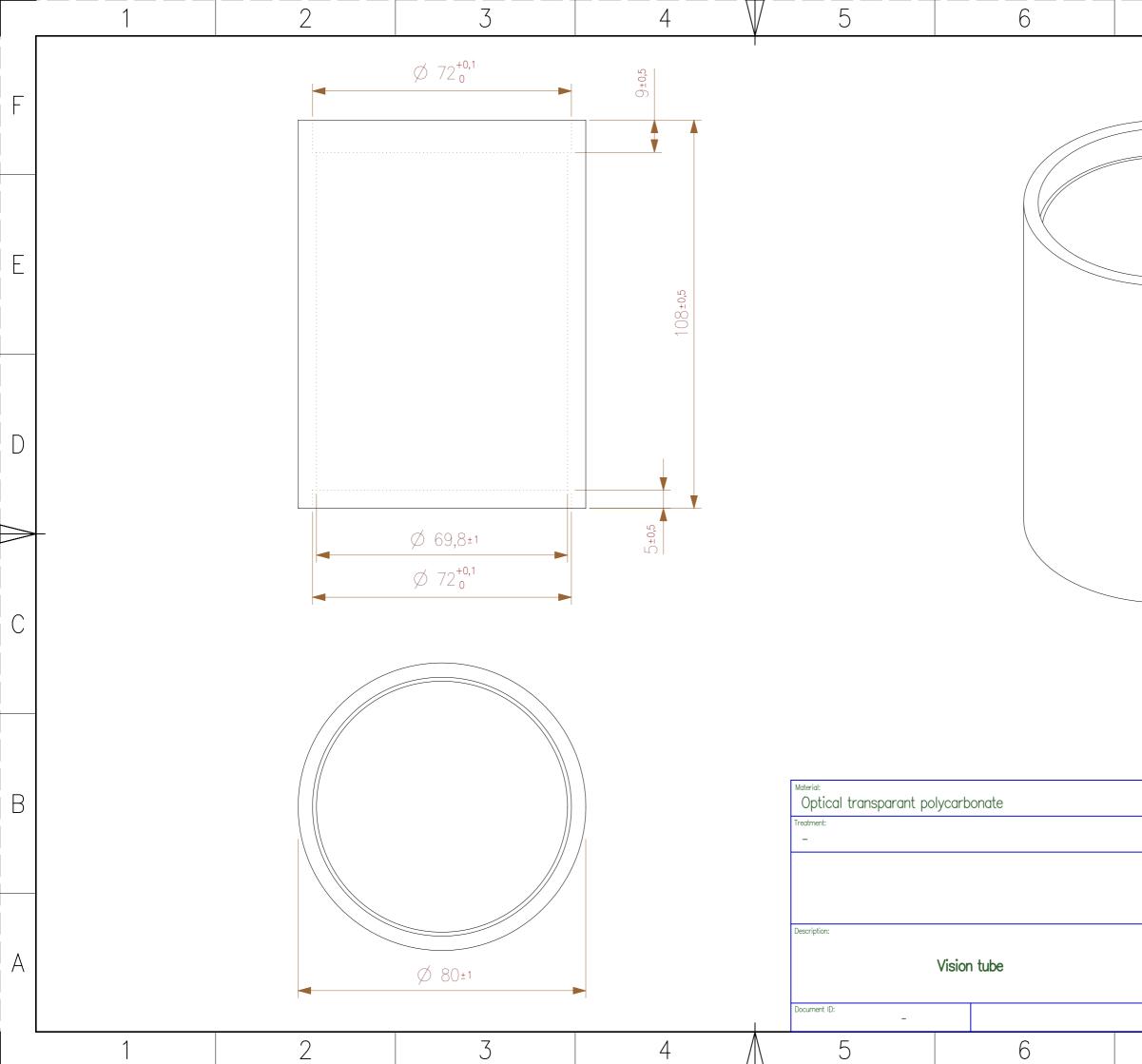




							F
							E
							D
							С
Dimension: Tolerance: GENERAL TOLERAN General Roughness:	0.5 thru 3 ±0.1 ICES according t	3 thru 6 ±0.1 0 ISO 2768-0	6 Thru 30 ±0.2 mH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1		В
Drawn: AC Approved: _ Status: _ Drawing nr:	E	Versii 5KT	A10.00	Date: Date: Date: Date: Date: Date:	15-11-2 - 15-11-2 Size:	2013	A



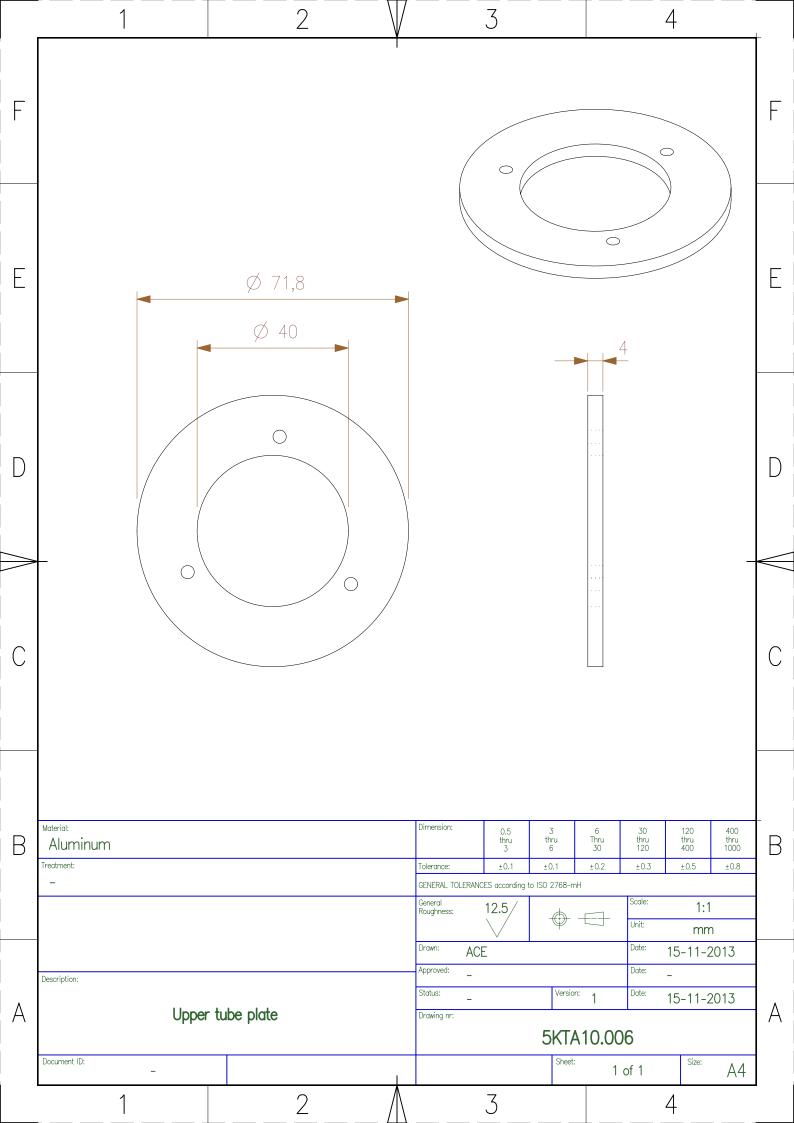
7				8	3		1
	C						F
							E
							D
						_	C
Dimension: Tolerance: GENERAL TOLERANCES General Roughness: 1	0.5 thru 3 $\pm 0.1$ S according to 2.5	3 thru 6 ± 0.1 0 ISO 2768-0	6 Thru 30 ±0.2 mH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mm		B
Drawn: ACE Approved: _ Status: _ Drawing nr:	v	Versi 5KT Shee	A10.0	Date: Date: Date: Date: Date: Date:	15-11-2 - 15-11-2 Size:	2013	A
7				of 1 ۲	}	AJ	]

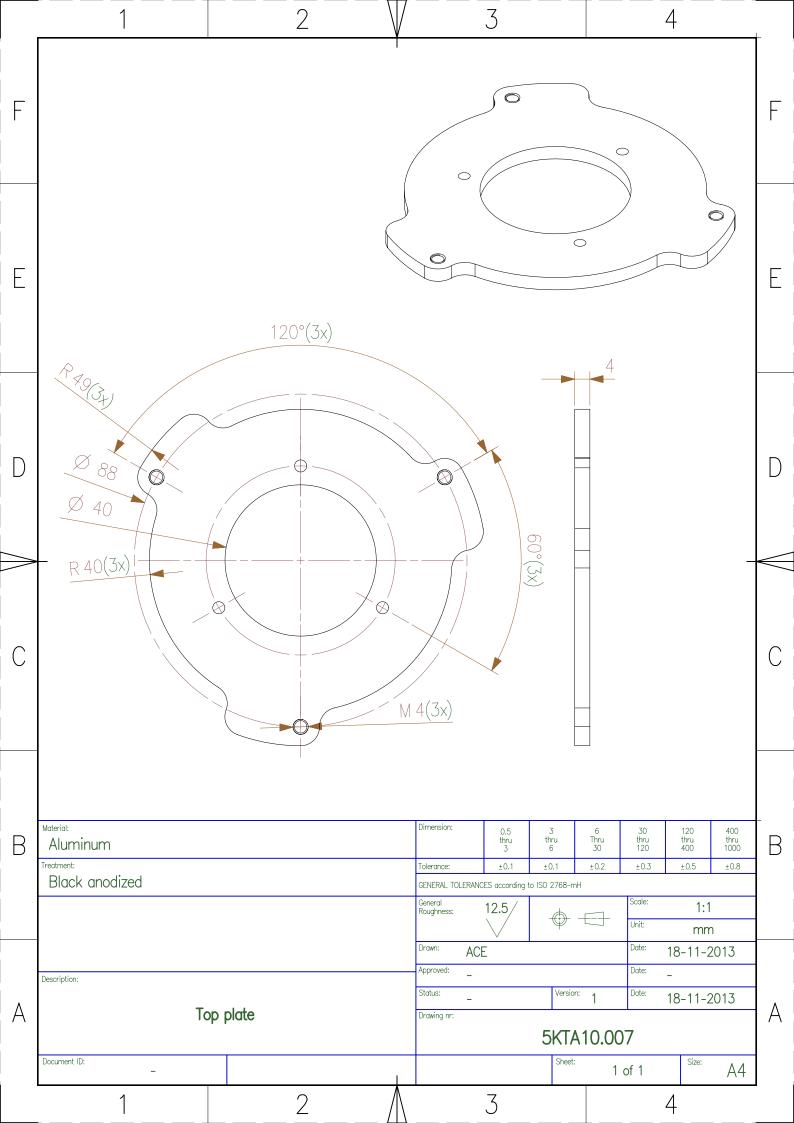


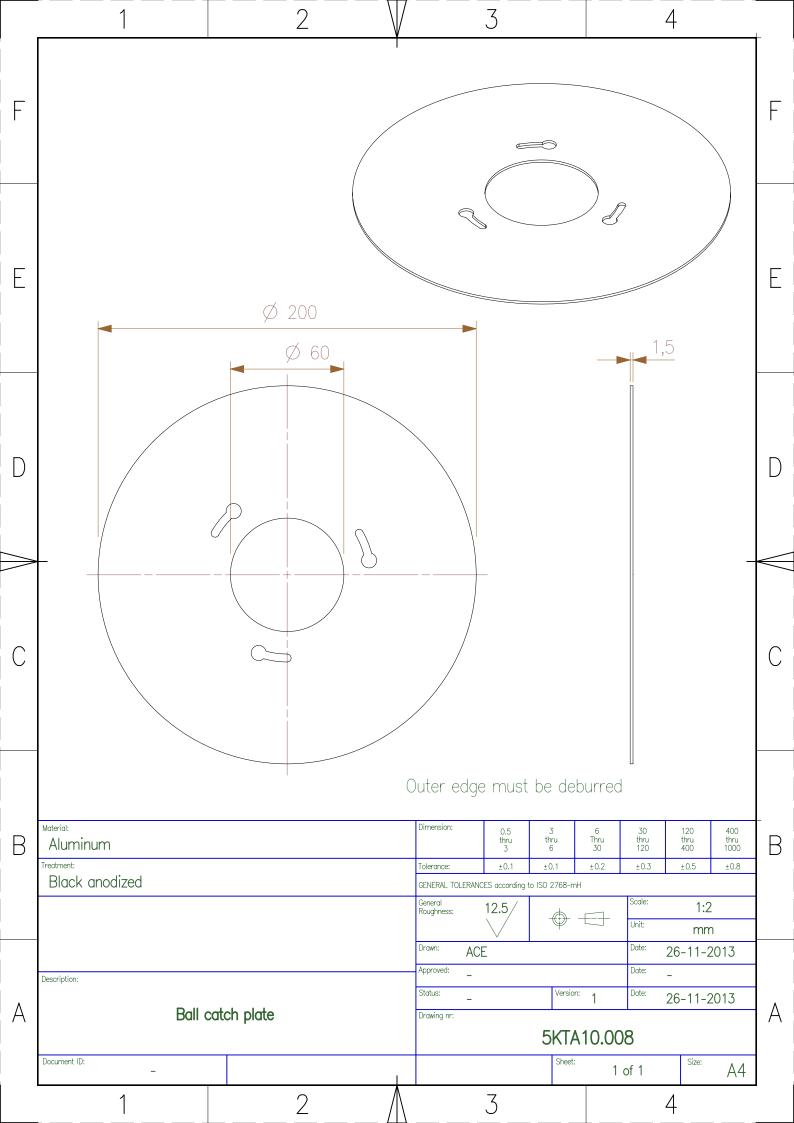
							D
							С
Dimension: Tolerance: GENERAL TOLERANC	0.5 thru 3 ±0.1	3 thru 6 ±0.1 to ISO 2768-r	6 Thru 30 ±0.2 nH	30 thru 120 ±0.3	120 thru 400 ±0.5	400 thru 1000 ±0.8	В
General Roughness: Drawn: ACI Approved: _ Status: _	12.5 E	Versio		Scale: Unit: Date: Date: Date:	1:1 mm 15-11-2 - 15-11-2	ו 2013	
 Drawing nr:		5KT Shee	A10.00	03 of 1	Size:	A3	A

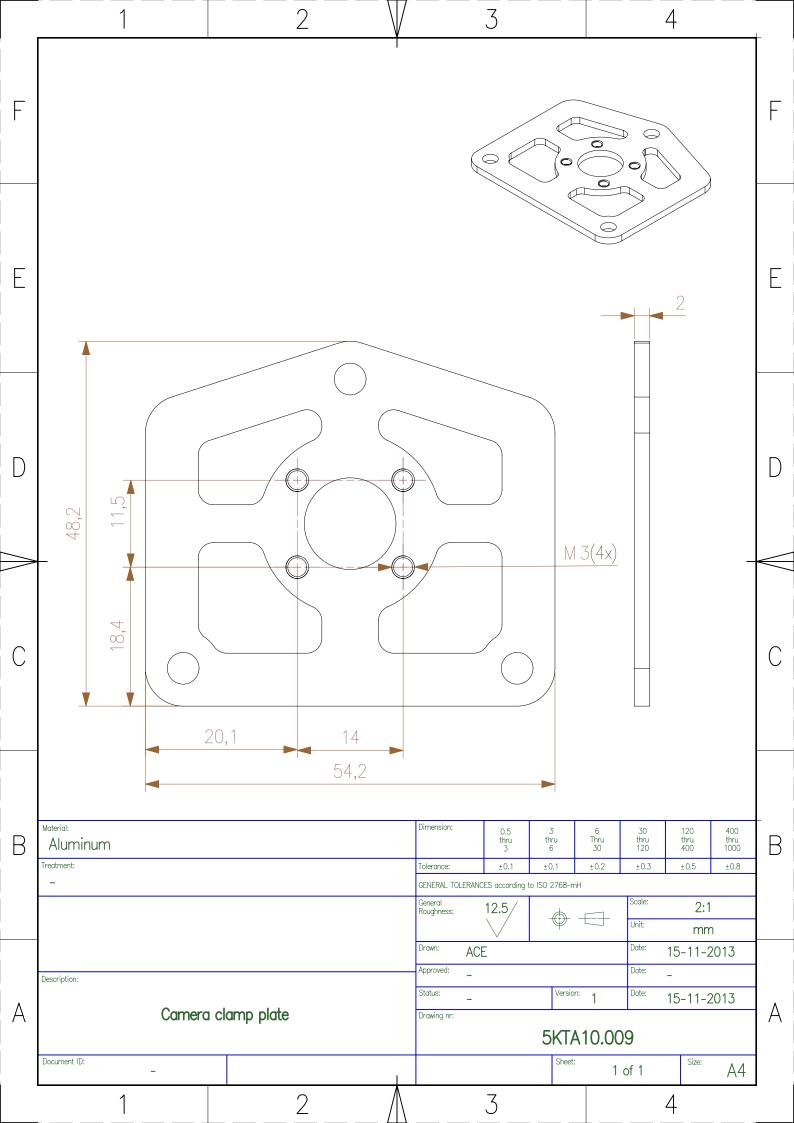
F

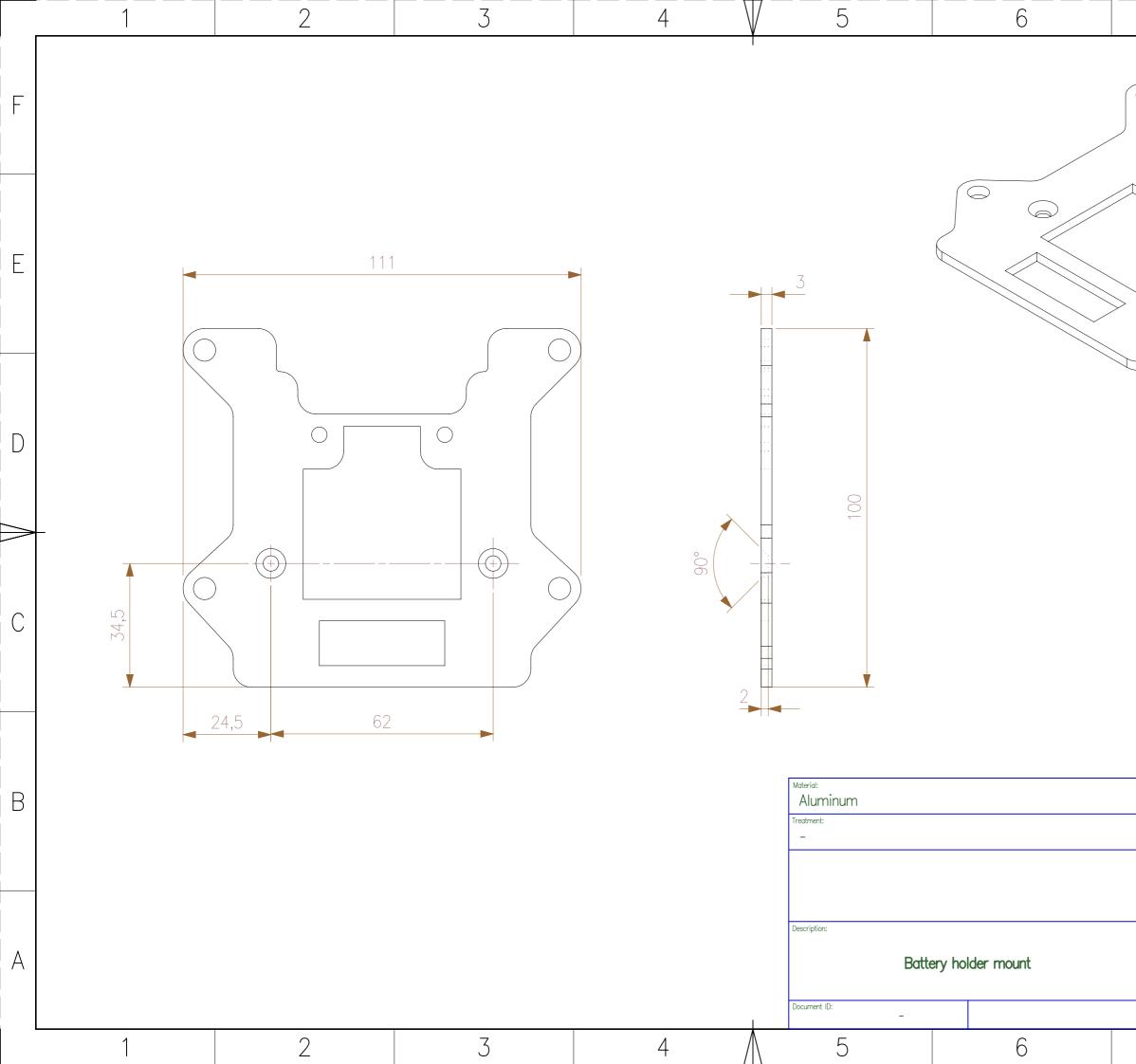
Е



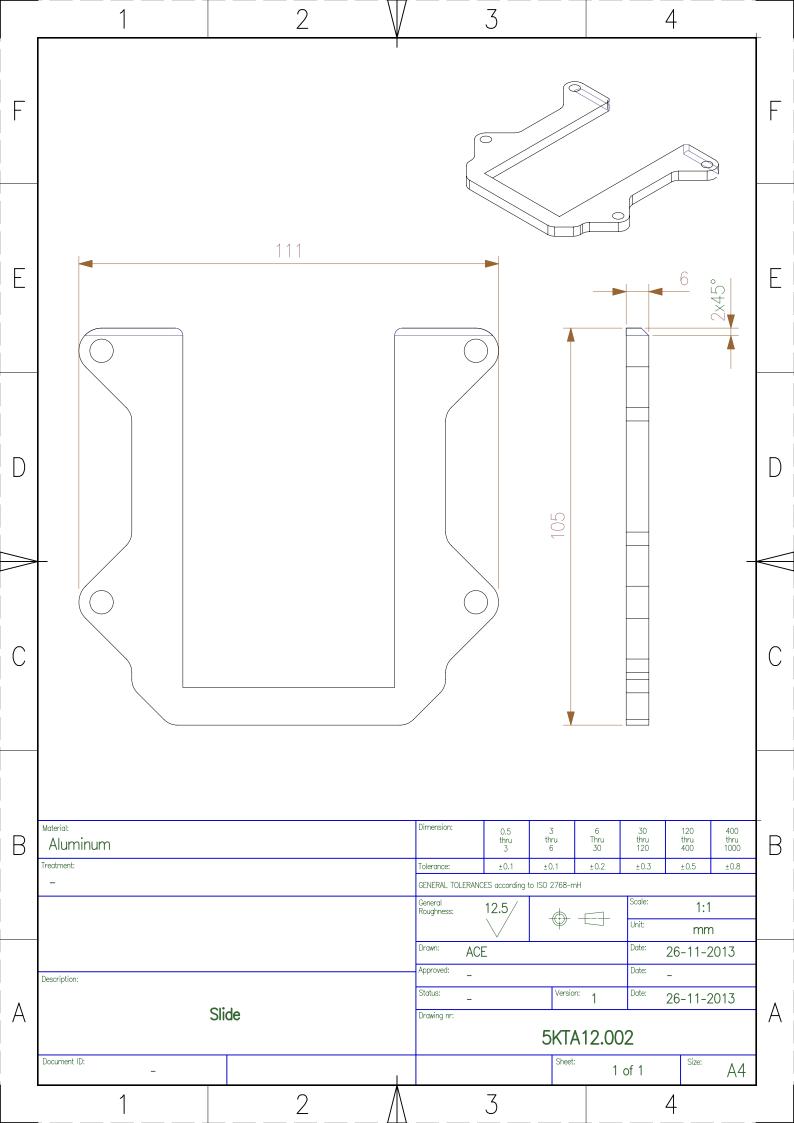


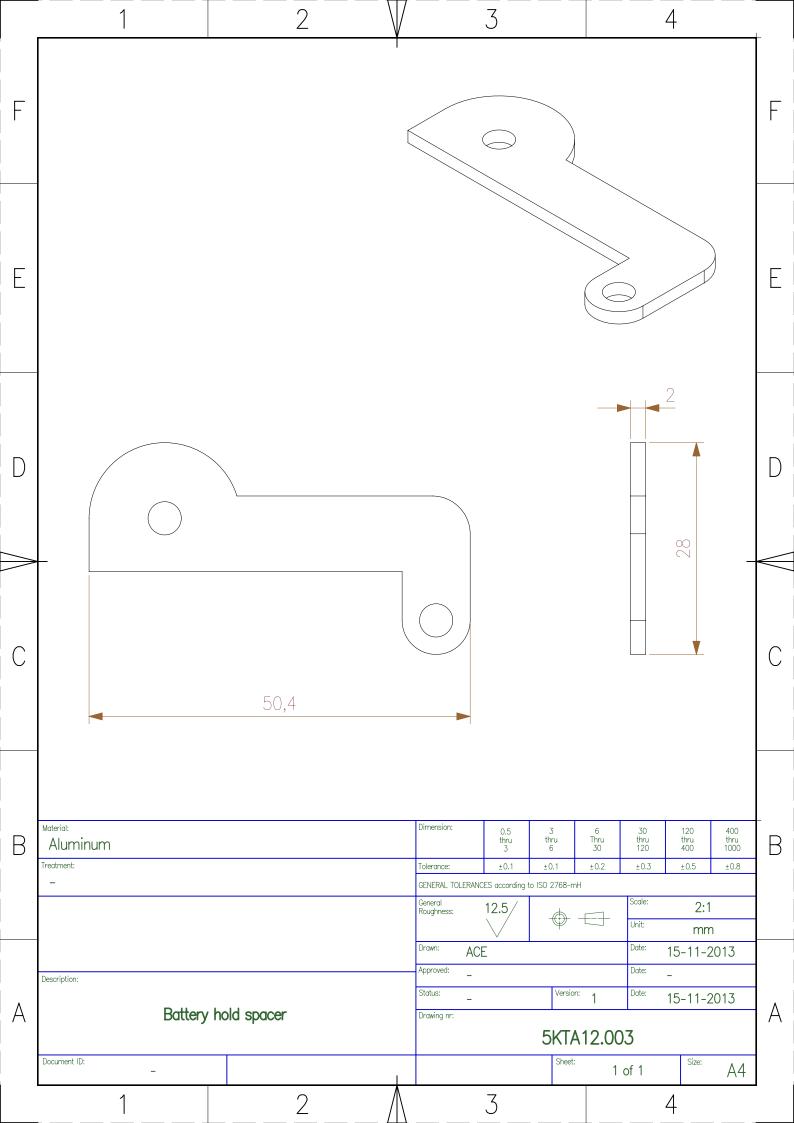


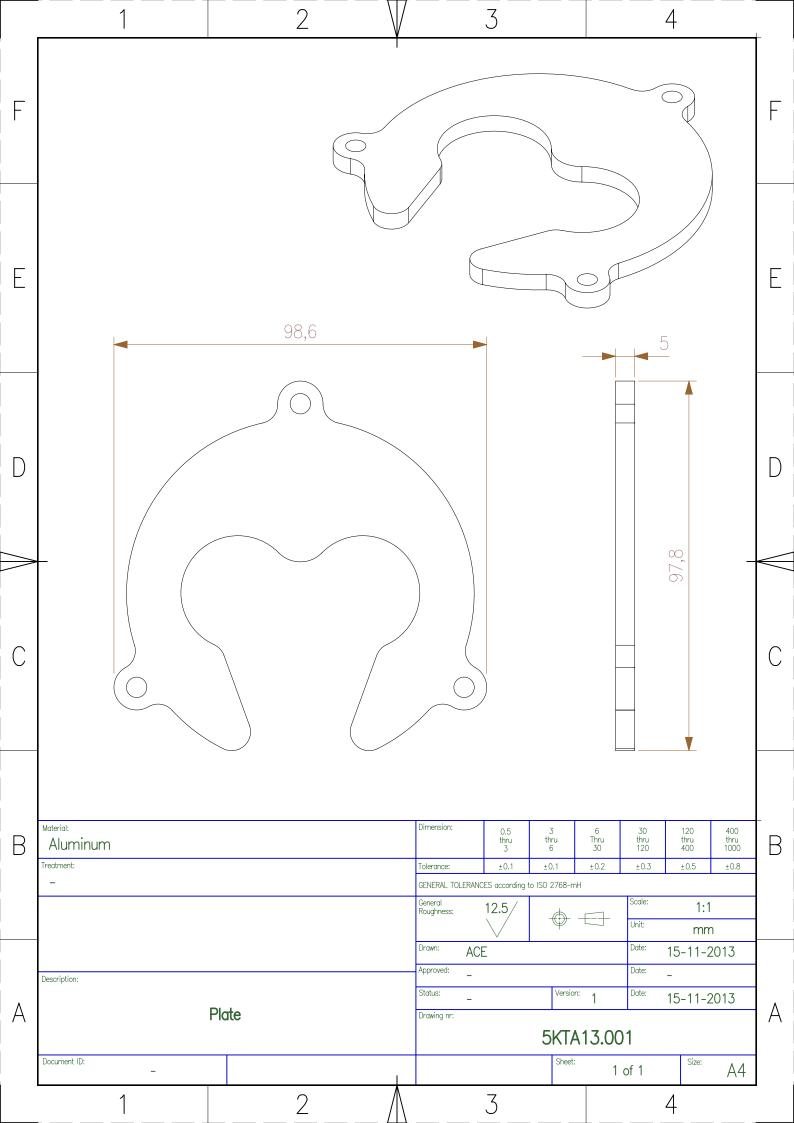


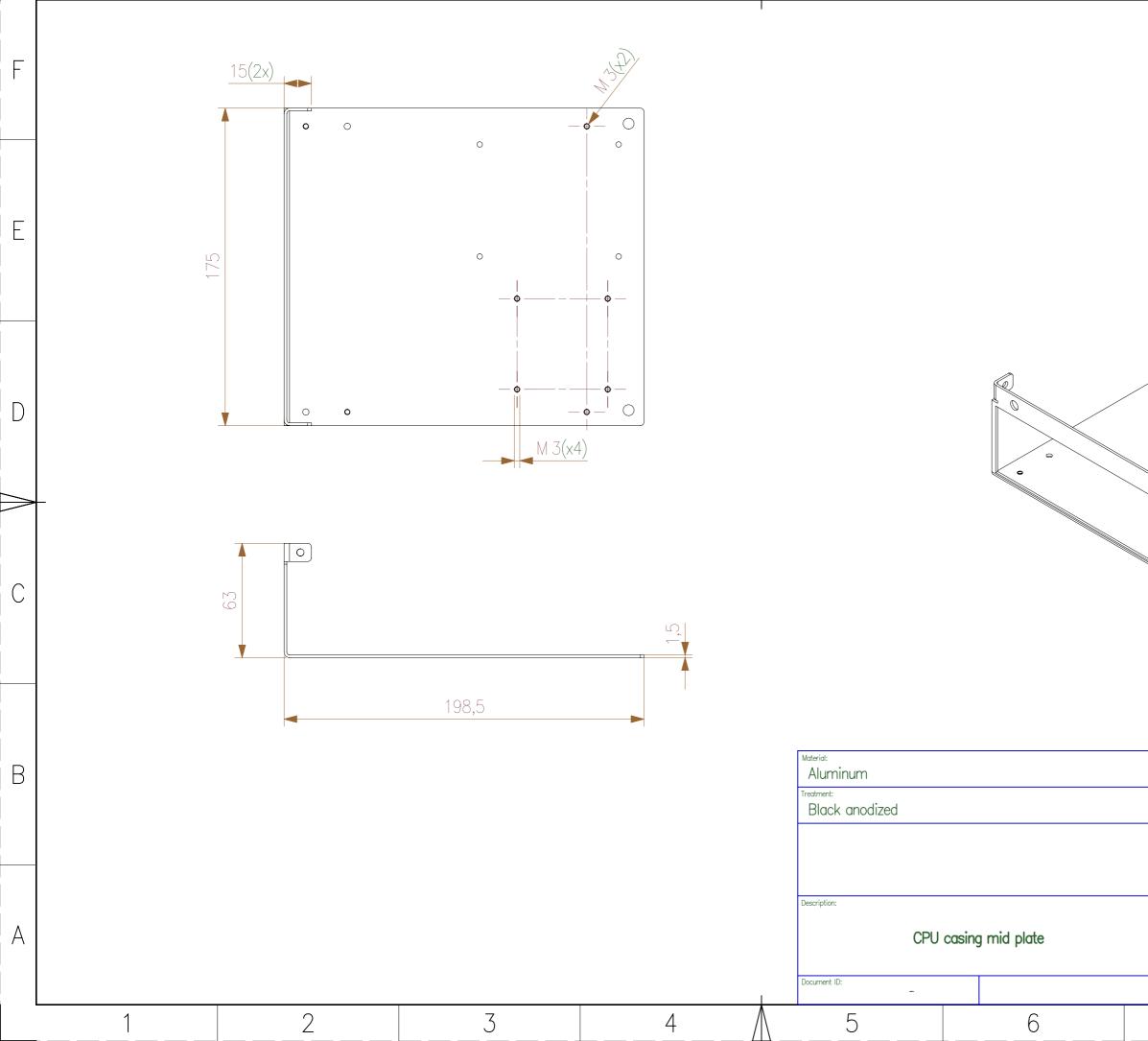


7	8	
	F	
	E	
	D	
	C	
Dimension:       0.5 thru 3       3 thru 6         Tolerance:       ±0.1       ±0.1         GENERAL TOLERANCES according to ISO 27         General Roughness:       12.5	6         30         120         400           Thru         thru         thru         thru           30         120         400         thru           ±0.2         ±0.3         ±0.5         ±0.8	
Drawing nr:	Date: 15-11-2013 Date: - ion: 1 Date: 15-11-2013 FA12.001	
7	8 1 of 1 5128: A3	

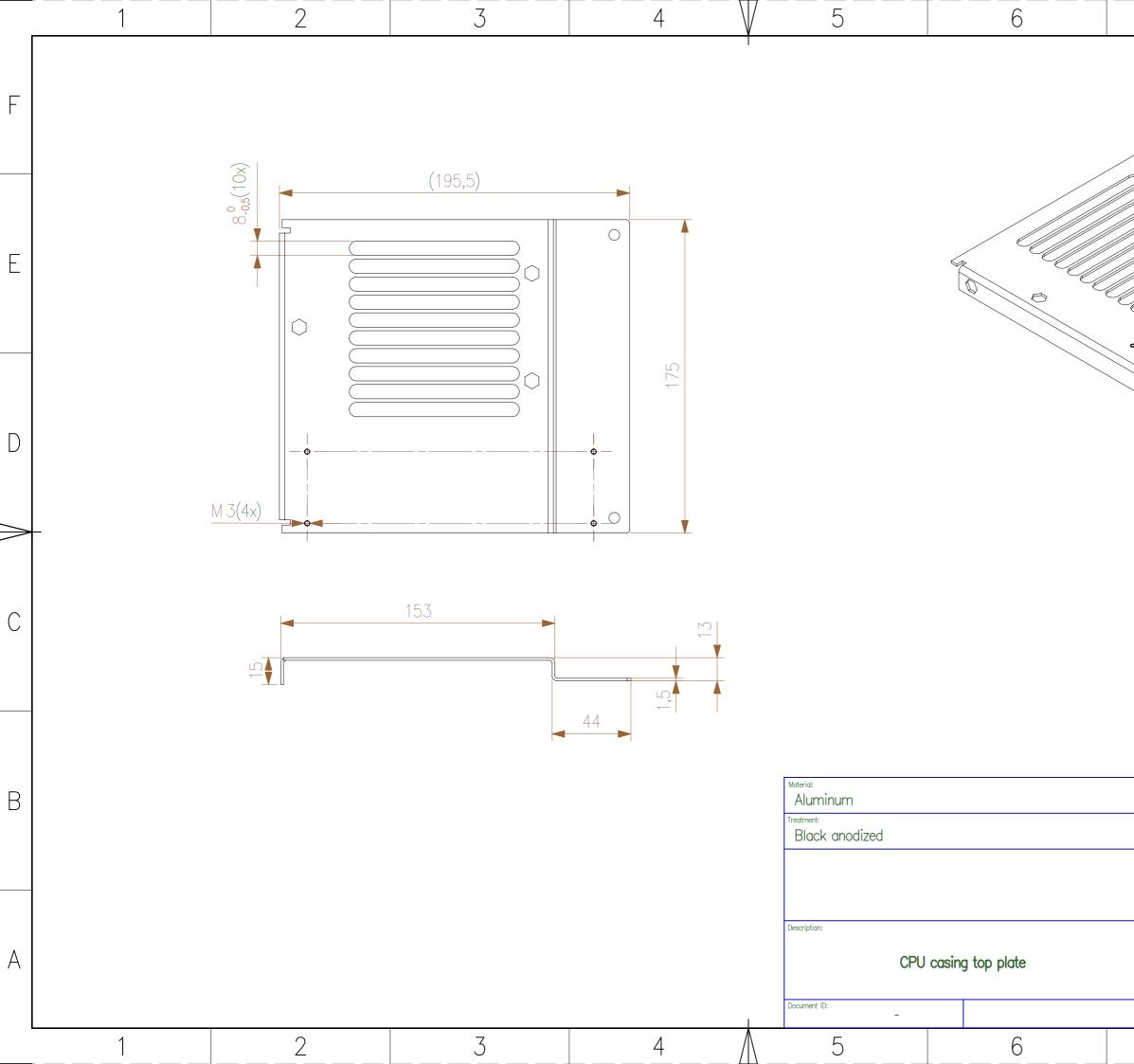




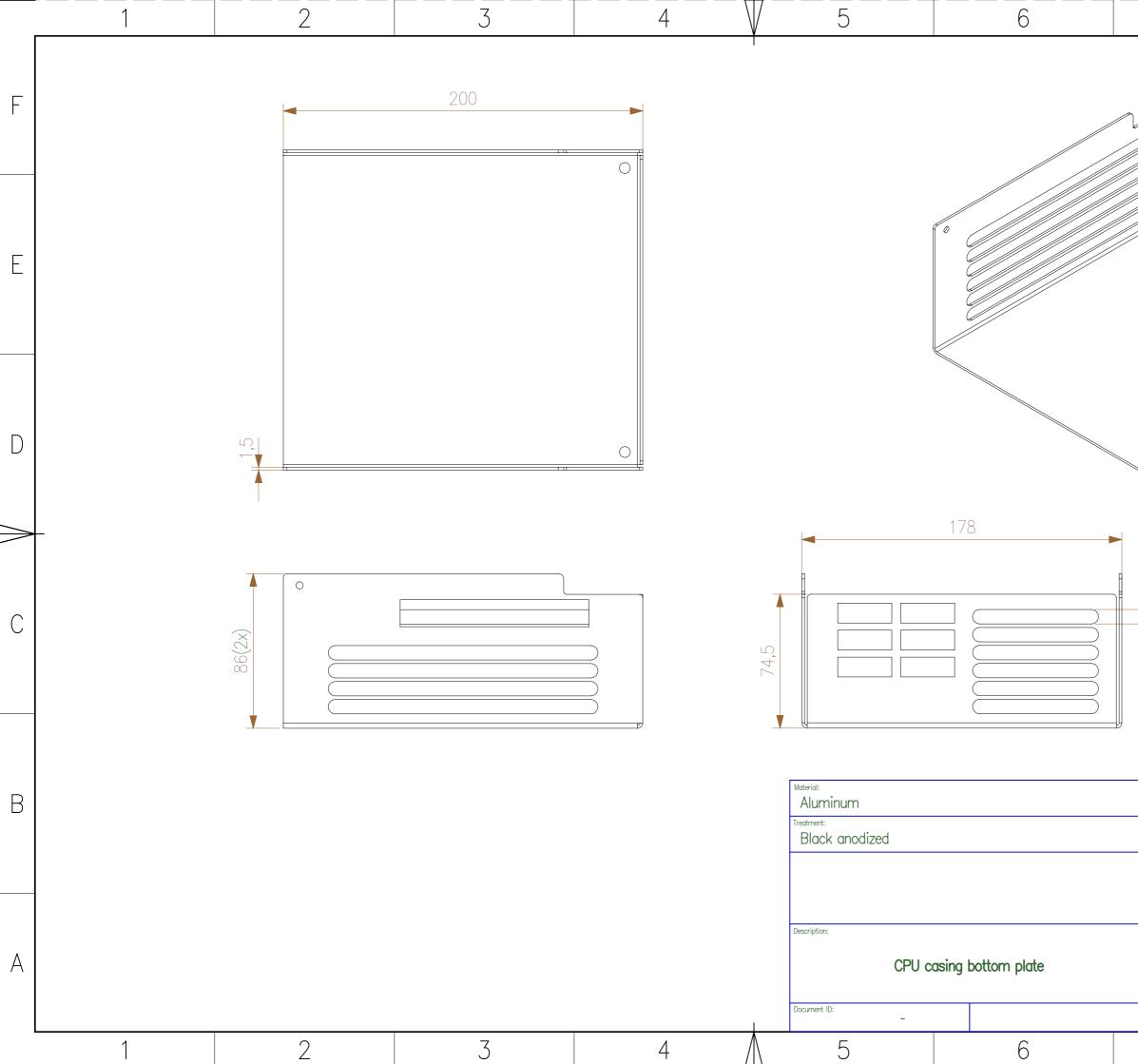




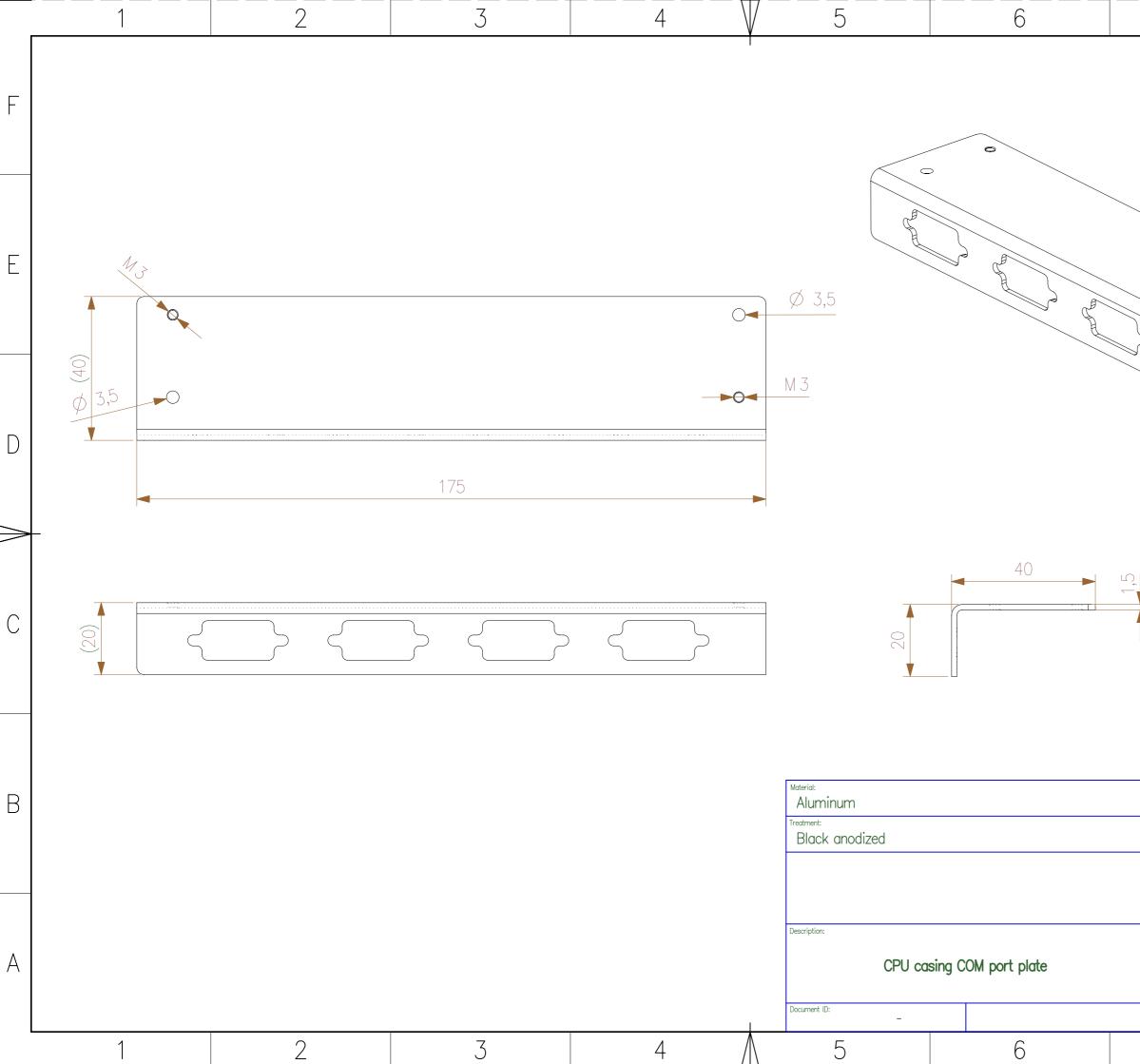
	7				3	3		
								F
								E
•	•	0	•		2	G G	0	D
		0					_	C
Dimens Tolerar GENER Genera Roughr	ice: AL TOLERANC	0.5 thru 3 ±0.1 CES according t	3 thru 6 ±0.1 :o ISO 2768	6 Thru 30 ±0.2 -mH	30 thru 120 ±0.3 Scale:	120 thru 400 ±0.5	400 thru 1000 ±0.8	B
Drawn: Approv Status: Drawin	AC	E		sion: 1 TA14.0		mm 26-11-2 - 26-11-2 Size:	2013 2013	A
	7			1	of 1 F		A3	
	/							



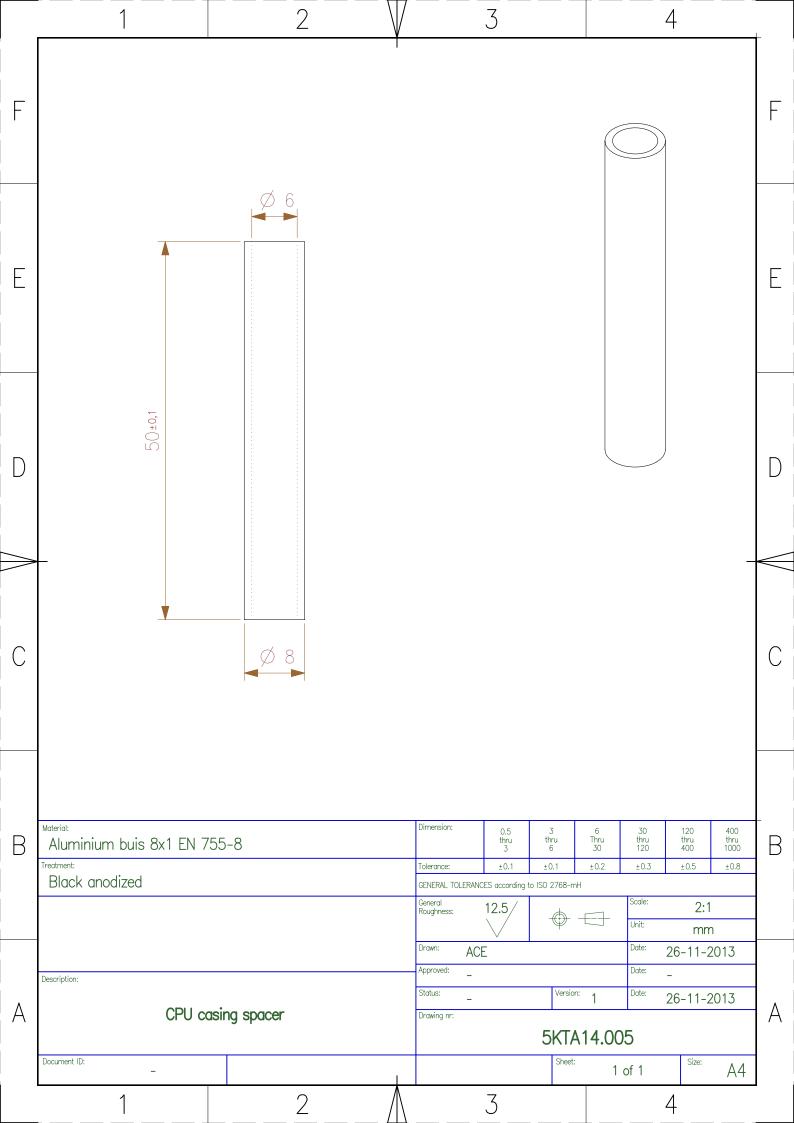
E	7				3	3		
Dimension:       0.5       3       0       120       400       0         D       0       0       0       0       0       0       0         Dimension:       1.5       1/1       1/2       1/2       400       1/2       0       1/2       0       1/2       0 <td< td=""><td>6</td><td></td><td></td><td></td><td></td><td></td><td></td><td>F</td></td<>	6							F
Dimension:       0.5 thru       3 thru       6 thru       30 thru       120 thru       400 thru       400 thru       400 thru       1000 thru       1000						0		E
Dimension:       0.5 thru       3 thru       6 thru       30 thru       120 thru       400 thru       400 thru       400 thru       1000 thru       1000	<b>e</b>							D
Dimension:       0.5 thru       3 thru       6 thru       30 thru       120 thru       400 thru       400 thru       400 thru       1000 thru       1000							_	<
Unit       Thru								С
Unit       Thru	Dimension:			1		1		-
GENERAL TOLERANCES occording to ISO 2768-mH         General       12.5         Roughness:       12.5         Drawn:       ACE         Date:       26-11-2013         Approved:		thru	thru	Thru	thru	120 thru 400	thru	В
General Roughness:       12.5       Image: Scale:       1:2         Unit:       mm         Drawn:       ACE       Date:       26-11-2013         Approved:       _       Date:       _         Status:       _       Version:       1       Date:       26-11-2013         Drawing nr:       _       SKTA14.0002       Sheet:       1 of 1       Size:       A3					±0.3	±0.5	±0.8	
Unit:       mm         Drawn:       ACE       Date:       26-11-2013         Approved:       _       Date:       _         Status:       _       Version:       1       Date:       26-11-2013         Drawing nr:			o ISO 2768-r	mH	Scale:	A . C	)	
Drawn:         ACE         Date:         26-11-2013           Approved:         _	Roughness:	12.5	$\oplus$	+				
Approved:	Drawn: ∆∩F	∨						
Status:         _         Version:         1         Date:         26-11-2013         A           Drawing nr:         5KTA14.002         Sheet:         1 of 1         Size:         A3	Approved:				Date:	-	2010	
Drawing nr: 5KTA14.002 Sheet: 1 of 1 Size: A3	Status:		Versio	<sup>on:</sup> 1	Date:	26-11-2	2013	
1 of 1 A3			5KT		02	20 11 2		A
			Sheet	t: 1	of 1	Size:	Α.3	
						2	, (0	J

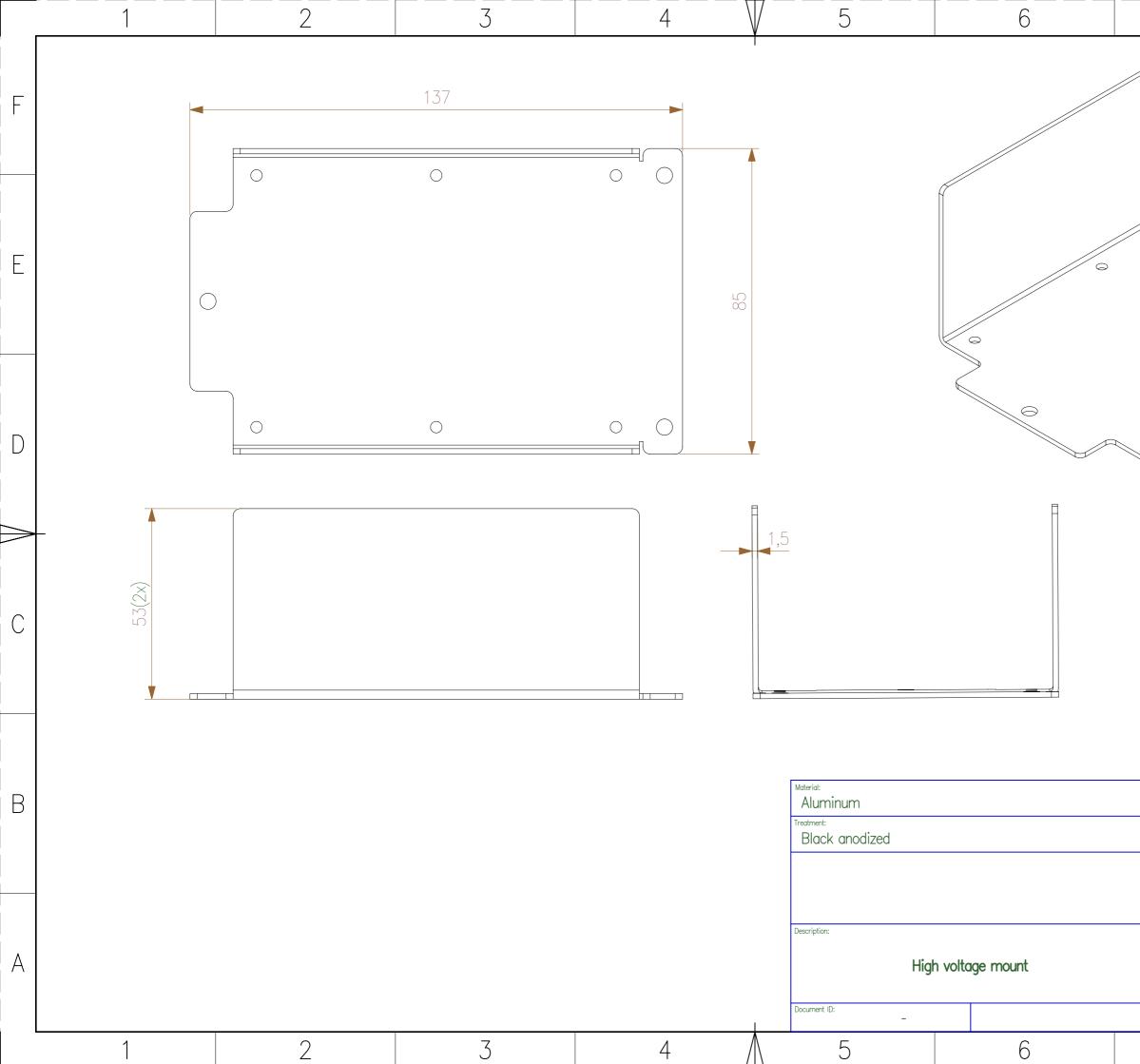


	7				8	3		1
				~				F
								E
								D
(	$\left( \begin{array}{c} x \\ 0 \\ - \end{array} \right)$						_	$\leq$
0	Δ-0,5(							С
				_				_
	Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	B
	Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
	GENERAL TOLERANO	DES according t	:o ISO 2768-	-mH	Scale:	1:2	)	
	Roughness:	12.5	$\oplus$		Unit:	mn		
	<sup>Drawn:</sup> AC	E			Date:	14-11-2		
	Approved: _ Status:		Voro	ion:	Date:	-		
	Drawing nr:		Vers	<sup>sion:</sup> 1	Date:	14-11-2	2013	A
			5K1	FA14.00	03			
			She	<sup>et:</sup> 1	of 1	Size:	A3	
	7				5	3		1
	/					ر 		

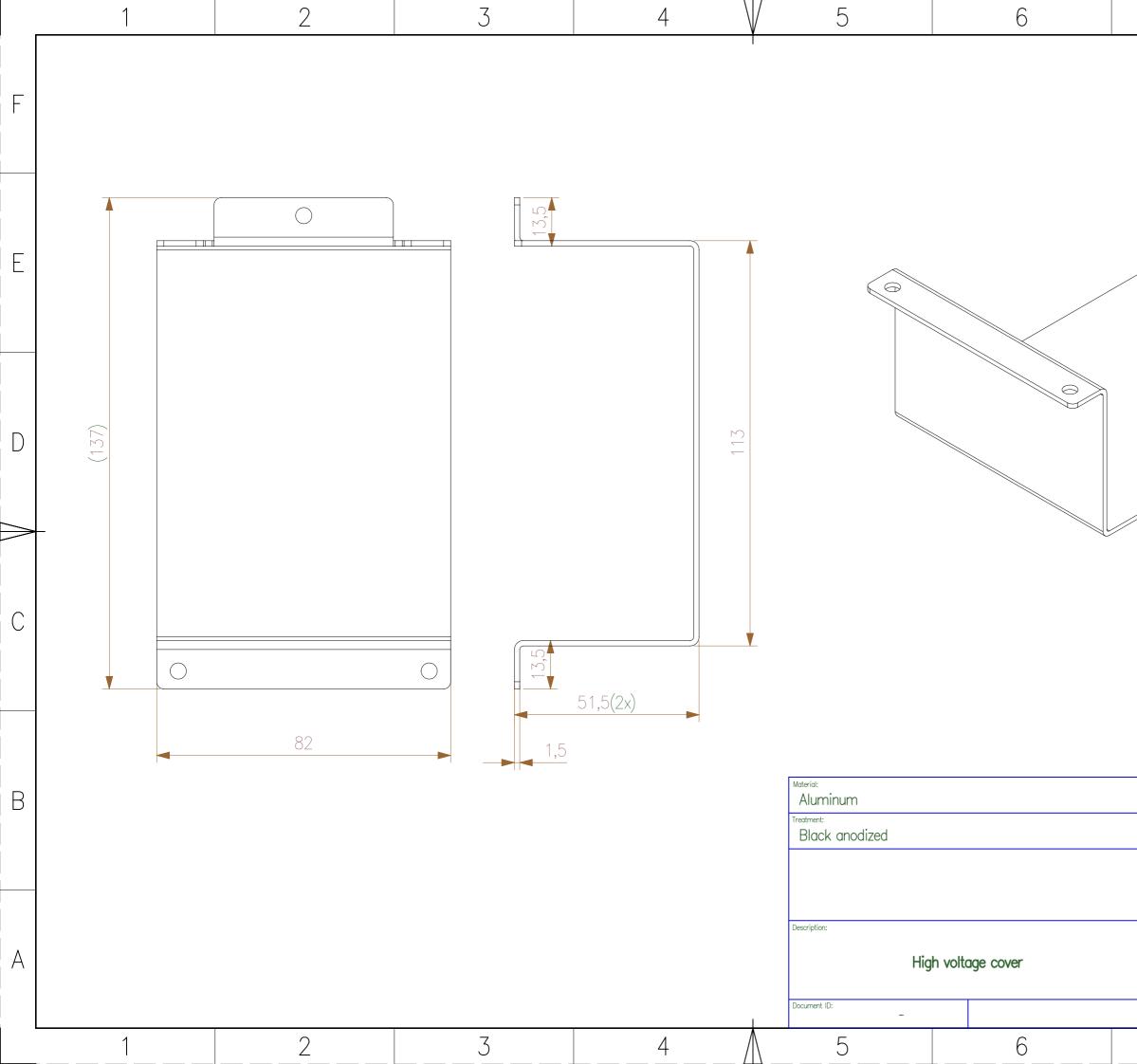


7				8	3		
							F
		0		0			E
							D
						_	C
Dimension: Tolerance: GENERAL TOLERANC General Roughness:	0.5 thru 3 ±0.1 ES according to 12.5	3 thru 6 ±0.1 ∞ ISO 2768-n	6 Thru 30 ±0.2 nH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1 mn		В
Drawn: ACE Approved: _ Status: _ Drawing nr:		Versio 5KT/ Sheet	A14.00		26-11-2 - 26-11-2 Size:	2013 2013	A
7			1	of 1 E		A3	

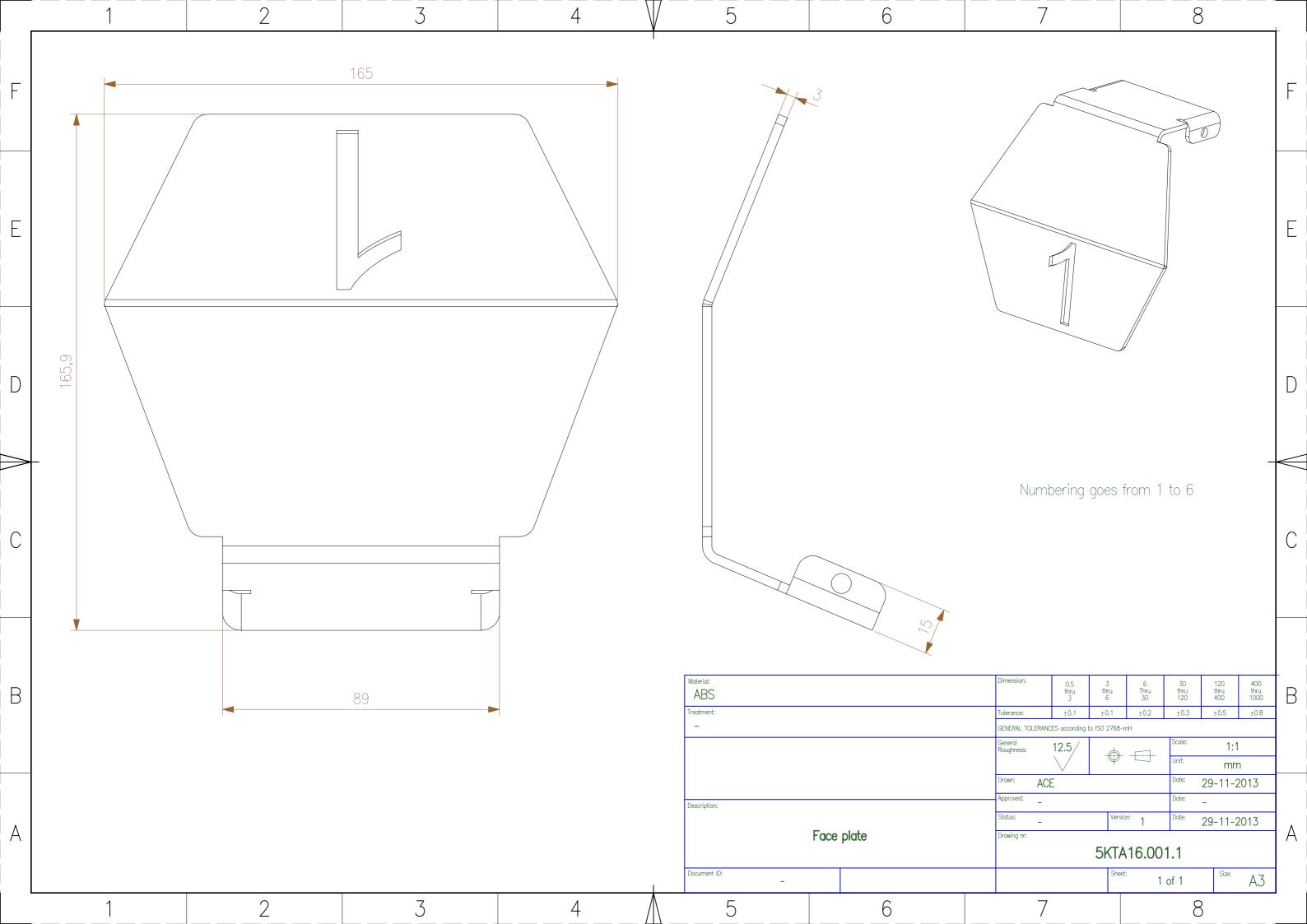


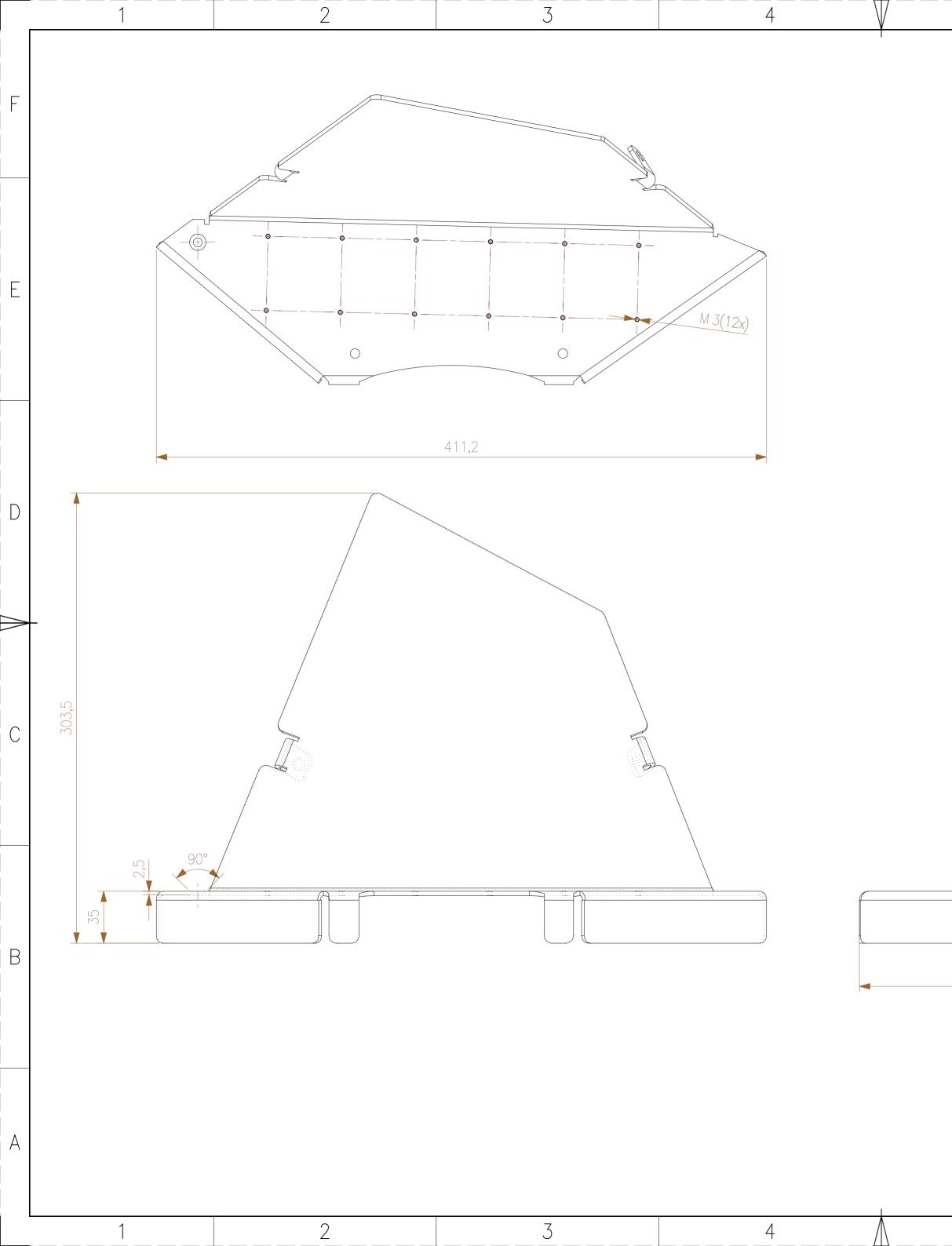


/	7			3	3		
							F
		//					E
C							D
						_	<
							С
			_				_
Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	B
Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
GENERAL TOLERA		:o ISO 2768	-mH	Scale:	4.4		
Roughness:	12.5	$\oplus$		Unit:	1:1 mn		
Drawn: A(	CE			Date:	29-11-2		
Approved: _				Date:	-		
Status: _		Vers	<sup>sion:</sup> 1	Date:	29-11-2	2013	٨
Drawing nr:		5KT	ra15.0	01			А
		She	ot.	of 1	Size:	A3	
	7		1	5	 २	110	
/				(	ر 		

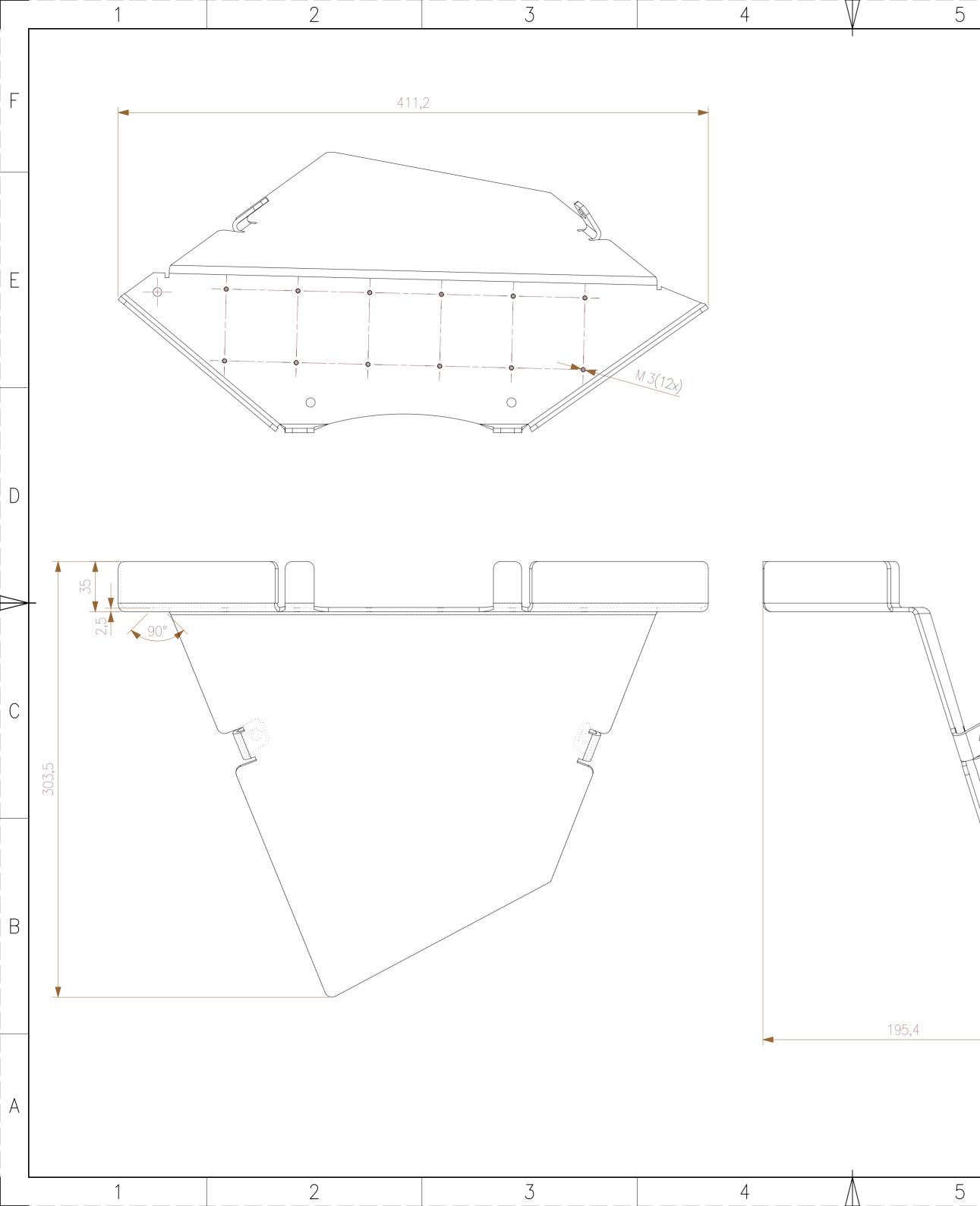


			0				F
							E
							D
							С
Dimension: Tolerance: GENERAL TOLE General Roughness:	0.5 thru 3 ±0.1 RANCES according t	3 thru 6 ±0.1 to ISO 2768	6 Thru 30 ±0.2 -mH	30 thru 120 ±0.3 Scale: Unit:	120 thru 400 ±0.5 1:1		В
Approved:	ACE - -	Vers 5K	rA15.00	Date: Date: Date: Date: Date: Date:	29-11-2 - 29-11-2 Size:	2013	A
	7			5	3		

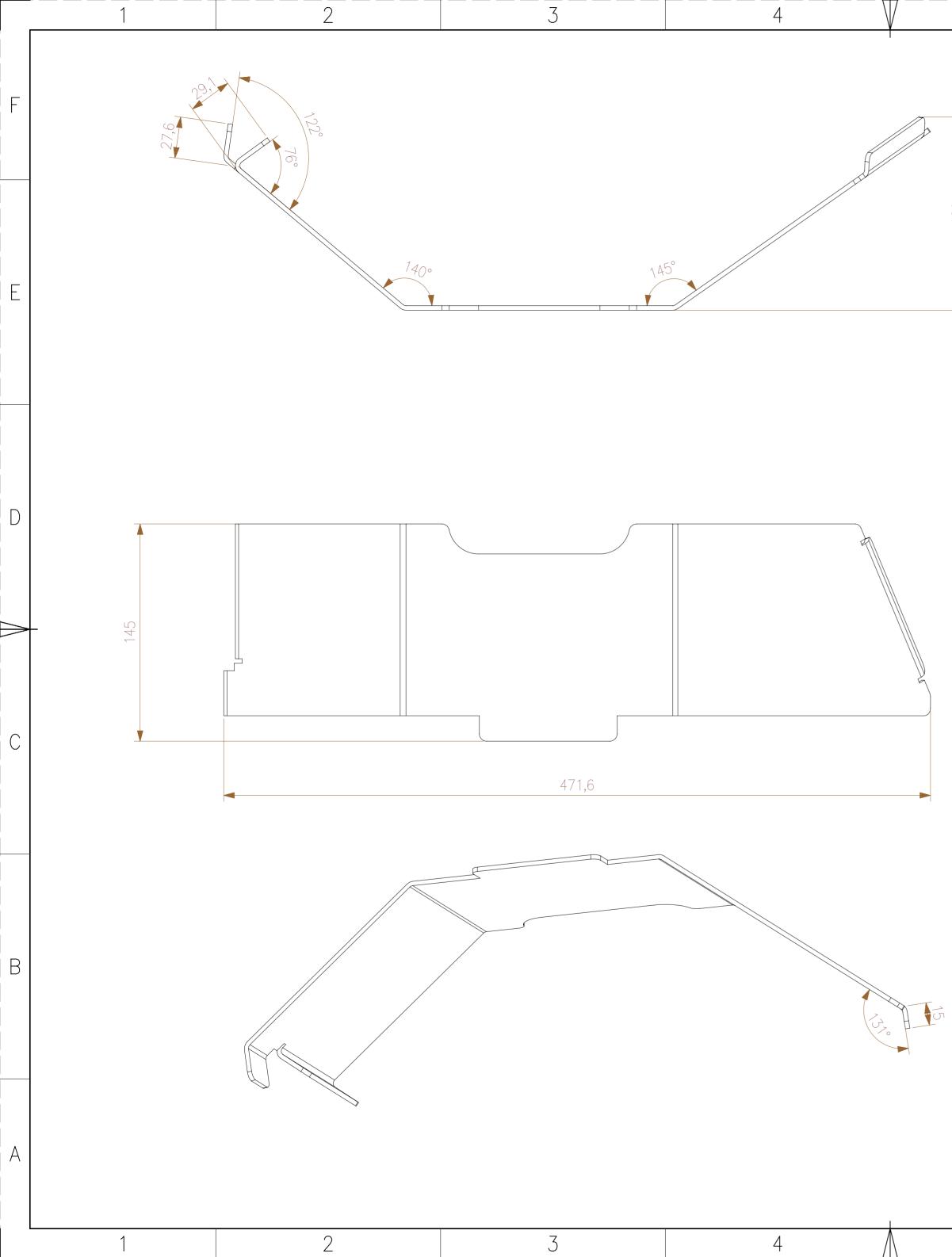




5	6	7			8		-
							F
		•					E
3			•	° °			D
							С
195,4							В
	Material: Aluminum		Dimension: 0.5 thru 3	3 6 thru Thru 6 30	30 120 thru thru 120 400	400 thru 1000	
	Treatment: Black anodized		Tolerance: ±0.1 GENERAL TOLERANCES accordin		±0.3 ±0.5	±0.8	
			General Roughness: 12.5/	$\oplus$ ==	Unit: mm	١	
	Description		Drawn: ACE		Date: 29-11-2		
	Description: Mid plate	aleft	Status: Drawing nr:	Version: 1	Date: 29-11-2	2013	А
			Proving the	5KTA16.0			
	Document ID:			Sheet: 1	of 1	A2	
5	6	7			8		



5	6	7			8	)		
								F
								E
			0	0	)			D
							-	С
	3 Material: Aluminum Treatment:	Dimension: Tolerance:	0.5 thru 3 ±0.1		6 3 Thru th 30 11 ±0.2 ±0	0 120 thru 400 0.3 ±0.5	400 thru 1000 ±0.8	В
4	Black anodized	GENERAL TO General Roughness:	LERANCES according to	+	Scal		:1	
		Drawn:	ACE	1	Date	<sup>*</sup> 29-11	nm -2013	
	Description:	Approved: Status:	-	Version:	Date 1		-2013	A
	Mid plate	e right Drawing nr:		5KTA	16.003			
	Document ID: _			Sheet:	1 of 1	Size	A2	-
5	6	7			3	, , )		

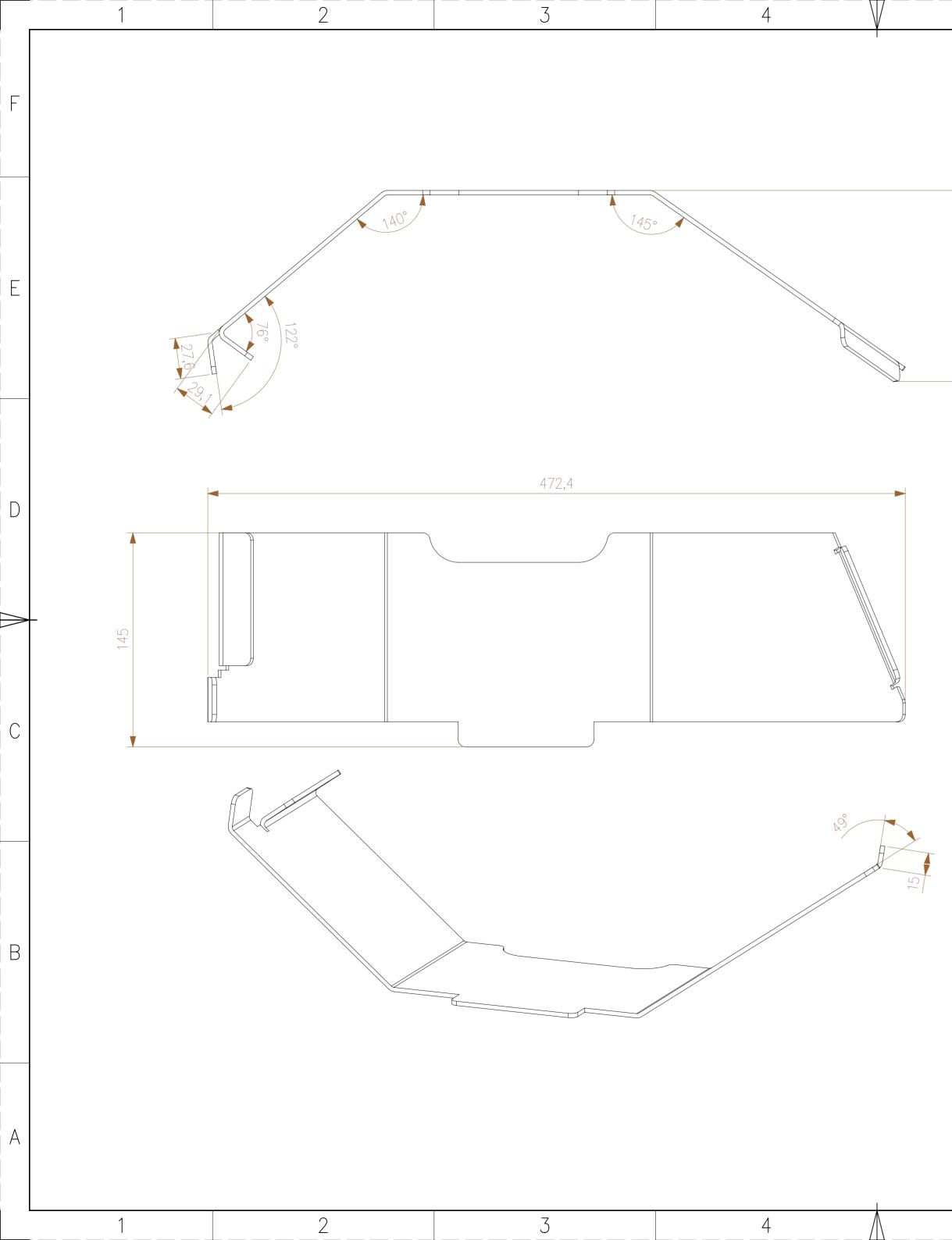


5	6	7	8	<u> </u>
				F
159				E
				D

									1
Material: ABS		Dimension:	0.5 thru 3	3 thru 6	6 Thru 30	30 thru 120	120 thru 400	400 thru 1000	
Treatment:		Tolerance:	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	
-		GENERAL TOLER	ANCES according	to ISO 2768-r	۱H				
		General Roughness:	12.5/			Scale:	1:2	2	
			$\sim$	Ψ		Unit:	mn	n	
		Drawn: 🏼 🗚	ACE			Date:	29-11-2	2013	
Description:		Approved:				Date:	-		
		Status:	-	Versio	<sup>n:</sup> 1	Date:	29-11-2	2013	A
Side pla	nte left	Drawing nr:							
				5KT	416.00	04			
Document ID: _				Sheet	1	of 1	Size:	A2	
6	7					8			

С

В



Marcia         Simulation         Simulation<	0	0	/			0	
Image: Stand plate right         Image:			3				F
Marcal         Since S	129,4						E
Marriet         Marriet         Openant         Openant <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>D</td></t<>							D
Numeric         Open of the second secon							
Meterial:       Dimension:       0.5       3       6       30       120       400         ABS       Treatment:       Iolerance:       1.0.1       1.0.2       1.0.3       1.0.5       1.0.0         -       CENERAL TOLERANCES according to ISO 2788-mH       Ceneral       1.2.5       Image: Ceneral Sector       1.2.2       Unit:       1.1.2       Unit:       1.1.2       Unit:       1.1.2       Unit:       1.1.2       Unit:       1.1.2       Unit:       Image: Ceneral Sector       1.1.2       Unit:       Image: Ceneral Sector       1.1.2       Unit:       Image: Ceneral Sector       I							С
Description:       12.5//       0       1:2         Description:       0		ABS		thru 3			
Description:     Date:		-	G	Ceneral 12.5		Unit: mm	)
Document ID:         Sheet:         1 of 1         Size:         A2			Ai Si	Approved: _	Version: 1	Date: _	Λ
- 1 of 1 AZ				yrawing nr:	Shoot	Sizer	
5 6 7 8	5	-	7		1	of I	A2

